

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION  
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6:	WO 97/33882		
C07D 337/08, A09J/10, C08G 65/329, A61K 31/38		A1	
(21) International Application Number:	PCT/US97/04076	(11) International Publication Number:	18 September 1997 (18.09.97)
(22) International Filing Date:	11 March 1997 (11.03.97)	(43) International Publication Date:	18 September 1997 (18.09.97)
(30) Priority Date:	11 March 1996 (11.03.96) US 60/111,119 08/16/05	11 March 1997 (11.03.97) US 11 March 1997 (11.03.97)	(31) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NY, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TI, TM, TR, TT, UA, UG, US, UZ, VA, YARO patent (OH, KE, LS, MW, SD, UG), European patent (AM, AZ, BY, KG, KZ, MD, RU, TI, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).
(23) Inventors and (25) Inventors/Applicants (for US only):	REITZ, David, B. LEI, Len, F. (USUS); P.O. Box 5110, Chicago, IL 60680-9899 (US); U.S. Appl. No. 5110, Chicago, IL 60680-9899 (US); HUANG, Hong-Chih (USUS); P.O. Box 5110, Chicago, IL 60680-9899 (US); TREMONT, Samuel J. (USUS); P.O. Box 5110, Chicago, IL 60680-9899 (US); MILLER, Raymond E. (USUS); P.O. Box 5110, Chicago, IL 60680-9899 (US); BAKER- JEE, Shymala, C. (USUS); P.O. Box 5110, Chicago, IL 60680-9899 (US).		
(26) With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.			

(54) Title: NOVEL BENZOTHEPINES HAVING ACTIVITY AS INHIBITORS OF ILEAL BILE ACID TRANSPORT AND TAUCROCHOLATE UPTAKE
(57) Abstract
Provided are novel benzothepines, derivatives, and analogs thereof; pharmaceutical compositions containing them; and methods of using the compounds and compositions in medicine, particularly in the prophylaxis and treatment of hyperlipidemic conditions such as those associated with atherosclerosis or hypercholesterolemia, in mammals.

**FOR THE PURPOSES OF INFORMATION ONLY**  
Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom
AT	Austria	GE	Georgia
AU	Australia	GN	Guinea
BH	Bahrain	GR	Greece
BR	Brazil	HU	Hungary
BY	Belarus	ID	Indonesia
DE	Germany	IS	Iceland
ES	España	IT	Italy
FI	Finland	JP	Japan
FJ	Fiji	KR	Korea
IL	Israel	KM	Kiribati
IN	India	KM	Kingdom of the Republic of Korea
IR	Iran	KP	Democratic People's Republic of Korea
IQ	Iraq	KR	Korea
IS	Iceland	KZ	Kazakhstan
IT	Italy	LK	Lithuania
JP	Japan	SL	Sri Lanka
KR	Korea	LR	Liberia
KW	Kuwait	LT	Lithuania
KY	Kyrgyzstan	LV	Luxembourg
KZ	Kazakhstan	LV	Lvov
LA	Lao PDR	MF	Macedonia
LC	Liberia	MD	Republic of Moldova
CM	Cameroon	MG	Madagascar
CI	Côte d'Ivoire	ML	Mali
CO	Colombia	MR	Mauritania
CR	Costa Rica	MT	Malta
CU	Cuba	NU	Nicaragua
DK	Dominican Republic	PA	Paraguay
DO	Dominican Republic	PR	Puerto Rico
ES	España	CA	Suriname
GU	Guam	TT	Trinidad and Tobago
HN	Honduras	MW	Mexico
IS	Iceland	MX	Mexico
IE	Ireland	NE	Niger
NL	Netherlands	NO	Norway
NZ	New Zealand	NZ	New Zealand
PL	Poland	PK	Pakistan
PT	Portugal	RU	Russia
RS	Russia	RU	Russian Federation
SC	Saint Lucia	SD	Sudan
SL	Sierra Leone	SI	Slovenia
SV	El Salvador	SR	Suriname
TD	Togo	SI	Sri Lanka
CL	Chile	TC	Thailand
TV	Togo	TR	Turkey
VJ	Tajikistan	TT	Trinidad and Tobago
VA	Vatican City	UA	Ukraine
UG	Uganda	US	United States of America
LB	Lebanon	UZ	Uzbekistan
LI	Lithuania	VI	Vietnam
MR	Morocco	YU	Yugoslavia
MC	Montenegro		

**NOVEL BENZOTHEIPIINES HAVING ACTIVITY AS INHIBITORS  
OF ILEAL BILE ACID TRANSPORT AND TAUCOCHOLATE UPTAKE**

This application claims the benefit of priority of U.S. Provisional Application No. 60/013,119, filed March 11, 1996, which is a continuation in part of U.S. Serial No. 08/\_\_\_\_\_, filed August 21, 1995, which is a continuation-in-part of U.S. Serial No. 08/305,526 filed September 12, 1994, both now pending.

10

**BACKGROUND OF THE INVENTION**

**Field of the Invention**

The present invention relates to novel benzothiepine, derivatives and analogs thereof, pharmaceutical compositions containing them, and their use in medicine, particularly in the prophylaxis and treatment of hyperlipidemic conditions such as is associated with atherosclerosis or hypercholesterolemia, in mammals.

**Description of Related Art**

It is well-settled that hyperlipidemic conditions associated with elevated concentrations of total cholesterol and low-density lipoprotein cholesterol are major risk factors for coronary heart disease and particularly atherosclerosis. Interfering with the circulation of bile acids within the lumen of the intestinal tract is found to reduce the levels of serum cholesterol in a causal relationship. Epidemiological data has accumulated which indicates such reduction leads to an improvement in the disease state of

atherosclerosis. Stedronsky, in "Interaction of bile acids and cholesterol with non-systemic agents having hypcholesterolemic properties," *Biochimica et Biophysica Acta*, 1210 (1994) 255-287 discusses the biochemistry, physiology and known active agents surrounding bile acids and cholesterol.

Pathophysiologic alterations are shown to be consistent with interruption of the enterohepatic circulation of bile acids in humans by Haubi, J.E., et al. See "Primary Bile Acid Malabsorption: Defective in Vitro Ileal Active Bile Acid Transport", *Gastroenterology*, 1982;83:804-11.

In fact, cholestyramine binds the bile acids in the intestinal tract, thereby interfering with their normal enterohepatic circulation (Reinherr, E. et al. in "Regulation of hepatic cholesterol metabolism in humans: stimulatory effects of cholestyramine on HMG-CoA reductase activity and low density lipoprotein receptor expression in gallstone patients", *Journal of Lipid Research*, Volume 31, 1990, 2219-2226 and Suckling et al, "Cholesterol lowering and bile acid excretion in the hamster with cholestyramine treatment", *Atherosclerosis*, 89(1991) 183-190). This results in an increase in liver bile acid synthesis by the liver using cholesterol as well as an upregulation of the liver LDL receptors which enhances clearance of cholesterol and decreases serum LDL cholesterol levels.

In another approach to the reduction of recirculation of bile acids, the ileal bile acid transport system is a putative pharmaceutical target for the treatment of hypercholesterolemia based on an interruption of the enterohepatic circulation with

1

2

specific transport inhibitors (Kramer, et al., "Intestinal Bile Acid Absorption." The Journal of Biological Chemistry, Vol. 268, No. 24, Issue of August 25, pp. 18045-18046, 1993).

In a series of patent applications, eg Canadian Patent Application Nos. 2,025,294; 2,078,588; 2,085,782; and 2,085,830; and EP Application Nos. 0 379 161; 0 549 967; 0 559 064; and 0 563 731, Hoechst Aktiengesellschaft discloses polymers of various naturally occurring constituents of the enterohepatic circulation system and their derivatives, including bile acid, which inhibit the physiological bile acid transport with the goal of reducing the LDL cholesterol level sufficiently to be effective as pharmaceuticals and, in particular for use as hypcholesterolemic agents.

In vitro bile acid transportinhibition is disclosed to show hypolipidemic activity in the Wellcome Foundation Limited disclosure of the world patent application number WO 93/16055 for "Hypolipidemic Benzothiazepine Compounds". Selected benzothiophenes are disclosed in world patent application number WO93/321146 for numerous uses including fatty acid metabolism and coronary vascular diseases.

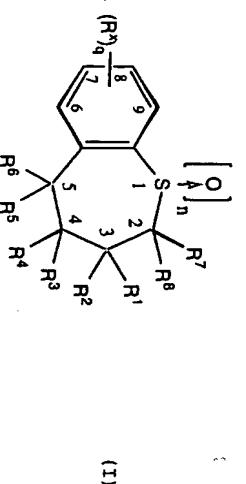
Other selected benzothiophenes are known for use as hypolipaemic and hypcholesterolaemic agents, especially for the treatment or prevention of atherosclerosis as disclosed by application Nos. EP 508455, FR 2661676, and WO 92/18462, each of which is limited by an amide bonded to the carbon adjacent the phenyl ring of the fused bicyclo benzothiophene ring.

The above references show continuing efforts to find safe, effective agents for the prophylaxis and treatment of hyperlipidemic diseases and their usefulness as hypcholesterolemic agents.

Additionally selected benzothiophenes are disclosed for use in various disease states not within the present invention utility. These are EP 568 898A as abstracted by Derwent Abstract No. 93-351589; WO 89/1477/A as abstracted in Derwent Abstract No. 89-370688; U.S. 3,520,891 abstracted in Derwent 50701R-B; US 3,287,370, US 3,389,144; US 3,694,446 abstracted in Derwent Abstr. No. 65860T-B and WO 92/18462. The present invention furthers such efforts by providing novel benzothiophenes, pharmaceutical compositions, and methods of use therefor.

**SUMMARY OF THE INVENTION**

Accordingly, among its various aspects, the present invention provides compounds of formula (I):



wherein:

q is an integer from 1 to 4;  
n is an integer from 0 to 2;

R<sup>1</sup> and R<sup>2</sup> are independently selected from the

group consisting of H, alkyl, alkenyl, alkynyl, haloalkyl, alkylaryl, arylalkyl, alkoxy, alkoxalkyl, dialkylamino, alkylthio, (polyalkyl)aryl, and cycloalkyl,

R<sup>3</sup> and R<sup>4</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, alkylaryl, arylalkyl, alkoxyalkyl, dialkylamino, alkylthio, (polyalkyl)aryl, and cycloalkyl, wherein alkyl, alkenyl, alkynyl, haloalkyl, alkylaryl, arylalkyl, alkoxy, alkoxalkyl, dialkylamino, alkylthio, (polyalkyl)aryl, and cycloalkyl optionally are substituted with one or more substituent selected from the group consisting of OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, NRR<sup>9</sup>R<sup>10</sup>, SR<sup>9</sup>, SRR<sup>9</sup>, PRR<sup>9</sup>R<sup>10</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, oxo, and CONR<sup>9</sup>R<sup>10</sup>, wherein alkyl, alkenyl, alkynyl, alkylaryl, alkoxy, alkoxalkyl, polyalkyl, aryl, and cycloalkyl

5

5

optionally have one, or more carbons replaced by O, NR<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A-, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>A-, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A-, or phenylene, wherein R<sup>9</sup>, R<sup>10</sup>, and R<sup>W</sup> are independently selected from the group consisting of H, alkyl, alkynyl, ammoniumalkyl, alkylammoniumalkyl, and arylalkyl; or

R<sup>1</sup> and R<sup>2</sup> taken together with the carbon to which they are attached form C<sub>1</sub>-C<sub>6</sub> cycloalkylidene; R<sup>3</sup> and R<sup>4</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, acyloxy, aryl, heterocycle, OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, and SO<sub>3</sub>R<sup>9</sup>, wherein R' and R'<sup>10</sup> are as defined above; or

R<sup>3</sup> and R<sup>4</sup> together form =O, =NOR<sup>11</sup>, =S, =NRR<sup>11</sup>R<sup>12</sup>, =NR<sup>9</sup>, or =CR<sup>11</sup>R<sup>12</sup>,

wherein R<sup>11</sup> and R<sup>12</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, aryl, arylalkyl, alkenylalkyl, alkynylalkyl, heterocycle, carboxyalkyl, carboalkoxyalkyl, cycloalkyl, cyanoalkyl, OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, oxo, and CONR<sup>9</sup>R<sup>10</sup>, wherein R<sup>9</sup> and R<sup>10</sup> are as defined above, provided that both R<sup>3</sup> and R<sup>4</sup> cannot be OH, NH<sub>2</sub>, and SH, or

R<sup>11</sup> and R<sup>12</sup> together with the nitrogen or carbon atom to which they are attached form a cyclic ring; R<sup>5</sup> and R<sup>6</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, aryl,

- cycloalkyl, heterocycle, quaternary heterocycle, OR<sup>9</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, and SO<sub>3</sub>R<sup>9</sup>, wherein alkyl, alkenyl, alkynyl, aryl, cycloalkyl, heterocycle, quaternary heterocycle, and quaternary heteroaryl can be substituted with one or more substituent groups independently selected from the group consisting of alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, heterocycle, arylalkyl, quaternary heterocycle, quaternary heteroaryl, heteroaryl, haloalkyl, cycloalkyl, heterocycle, heteroaryl, arylalkyl, cycloalkyl, heterocycle, quaternary heteroaryl, and quaternary heteroarylalkyl,
- wherein alkyl, alkenyl, alkynyl, arylalkyl, heterocycle, and polyalkyl optionally have one or more carbons replaced by O, NR<sup>7</sup>, N<sup>+</sup>R<sup>8</sup>A<sup>-</sup>, S, SO<sub>2</sub>, S<sup>+</sup>R<sup>7</sup>A<sup>-</sup>, PR<sup>7</sup>, P(O)R<sup>7</sup>, P<sup>+</sup>R<sup>8</sup>A<sup>-</sup>, or phenylene, and R<sup>13</sup>, R<sup>14</sup>, and R<sup>15</sup> are independently selected from the group consisting of hydrogen, alkenyl, alkynyl, polyalkyl, aryl, arylalkyl, cycloalkyl, heterocycle, heteroaryl, and quaternary heterocycle, quaternary heteroaryl, and quaternary heteroarylalkyl,
- 5       S       R<sup>13</sup>, SO<sub>3</sub>R<sup>13</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>NR<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, P(O)R<sup>13</sup>R<sup>14</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>R<sup>15</sup>A<sup>-</sup>, P(O"')OR<sup>"</sup>, S<sup>+</sup>R<sup>13</sup>A<sup>-</sup>, and N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>,
- 10      10      wherein:
- 10      A<sup>-</sup> is a pharmaceutically acceptable anion and M is a pharmaceutically acceptable cation,
- 10      said alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can be further substituted with one or more substituent groups selected from the group consisting of OR<sup>7</sup>, NR<sup>7</sup>R<sup>8</sup>, S(O)R<sup>7</sup>, SO<sub>2</sub>R<sup>7</sup>, SO<sub>3</sub>R<sup>7</sup>, CO<sub>2</sub>R<sup>7</sup>, CN, Oxo, CONR<sup>7</sup>R<sup>8</sup>, N<sup>+</sup>R<sup>8</sup>R<sup>9</sup>A<sup>-</sup>, alkyl, alkenyl, alkynyl, aryl, cycloalkyl, heterocycle, arylalkyl, quaternary heterocycle, quaternary heteroaryl, P(O)R<sup>7</sup>R<sup>8</sup>, P<sup>+</sup>R<sup>8</sup>R<sup>9</sup>A<sup>-</sup>, and P(O)OR<sup>7</sup>OR<sup>8</sup>, and wherein said alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle
- 15      20      25      25      can optionally have one or more carbons replaced by O, NR<sup>7</sup>, N<sup>+</sup>R<sup>8</sup>A<sup>-</sup>, S, SO<sub>2</sub>, S<sup>+</sup>R<sup>7</sup>A<sup>-</sup>, PR<sup>7</sup>, P(O)R<sup>7</sup>, P<sup>+</sup>R<sup>8</sup>A<sup>-</sup>, or phenylene, and R<sup>13</sup>, R<sup>14</sup>, and R<sup>15</sup> are independently selected from the group consisting of hydrogen, alkenyl, alkynyl, polyalkyl, aryl, arylalkyl, cycloalkyl, heterocycle, heteroaryl, and quaternary heterocycle, quaternary heteroaryl, and quaternary heteroarylalkyl,
- wherein alkyl, alkenyl, alkynyl, arylalkyl, heterocycle, and polyalkyl optionally have one or more carbons replaced by O, NR<sup>7</sup>, N<sup>+</sup>R<sup>8</sup>A<sup>-</sup>, S, SO<sub>2</sub>, S<sup>+</sup>R<sup>7</sup>A<sup>-</sup>, PR<sup>7</sup>, P<sup>+</sup>R<sup>8</sup>A<sup>-</sup>, P(O)R<sup>7</sup>, phenylene, carbohydrate, amino acid, peptide, or polypeptide, and R<sup>13</sup>, R<sup>14</sup>, and R<sup>15</sup> are optionally substituted with one or more groups selected from the group consisting of sulfoalkyl, quaternary heterocycle, quaternary heteroaryl, OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, oxo, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, CONR<sup>9</sup>R<sup>10</sup>, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>9</sup>R<sup>10</sup>, PO(O)R<sup>16</sup>OR<sup>17</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, S<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, and C(O)OM,
- wherein R<sup>16</sup> and R<sup>17</sup> are independently selected from the substituents constituting R<sup>9</sup> and M, and p is 0 or 1; or
- R<sup>14</sup> and R<sup>15</sup>, together with the nitrogen atom to which they are attached, form a cyclic ring;
- R<sup>7</sup> and R<sup>8</sup> are independently selected from the group consisting of hydrogen and aryl; and one or more R<sup>X</sup> are independently selected from the group consisting of H, alkyl, alkynyl, polyalkyl,

- polyalkyl, acyloxy, aryl, arylalkyl, halogen, haloalkyl, cycloalkyl, heterocycle, heterocycle, polyether, quaternary heterocycle, quaternary heteroaryl, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, S(OR)R<sup>13</sup>, SO<sup>+</sup>R<sup>13</sup>, S<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, NR<sup>n</sup>C(O)R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, OR<sup>18</sup>, S(O)<sub>n</sub>NR<sup>18</sup>, NR<sup>13</sup>R<sup>18</sup>, NR<sup>18</sup>OR<sup>14</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, amino acid, peptide, polypeptide, and carbohydrate,
- wherein alkyl, alkenyl, alkyanyl, cycloalkyl, aryl, polyalkyl, heterocycle, acyloxy, arylalkyl, haloalkyl, polyether, quaternary heterocycle, and quaternary heteroaryl can be further substituted with OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, oxo, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, CONR<sup>9</sup>R<sup>10</sup>, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>9</sup>R<sup>10</sup>, PO(O)R<sup>n</sup>OR<sup>11</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, S<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, or C(O)OM, and wherein R<sup>18</sup> is selected from the group consisting of acyl, arylalkoxycarbonyl, arylalkyl, heterocycle, heterocycle, and alkyl,
- wherein acyl, arylalkoxycarbonyl, arylalkyl, heterocycle, heterocycle, alkyl, heterocycle, heterocycle, alkyl, and quaternary heteroaryl optionally are substituted with one or more substituent selected from the group consisting of OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, C(O)OM, COR<sup>13</sup>, P(O)R<sup>11</sup>R<sup>14</sup>, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, S<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, provided that both R<sup>5</sup> and R<sup>6</sup> cannot be hydrogen, OH, or SH and when R<sup>5</sup> is OH, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>7</sup> and R<sup>8</sup> cannot be all hydrogen; provided that when R<sup>1</sup> or R<sup>4</sup> is phenyl, only one of R<sup>1</sup> or R<sup>4</sup> is H; provided that when q = 1 and R<sup>1</sup> is styryl, anilido, or anilinocarbonyl, only one of R<sup>1</sup> or R<sup>4</sup> is alkyl; or a pharmaceutically acceptable salt, solvate, or prodrug thereof.

Preferably, R<sup>5</sup> and R<sup>6</sup> can independently be selected from the group consisting of H, aryl, heterocycle, quaternary heterocycle, and quaternary heteroaryl.

wherein said aryl, heteroaryl, quaternary

heterocycle, and quaternary heteroaryl can be substituted with one or more substituent groups independently selected from the group consisting of

alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, -haloalkyl, cycloalkyl, heterocycle, arylalkyl, halogen, oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sub>2</sub>R<sup>13</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, P(O)R<sup>13</sup>R<sup>14</sup>,

P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>R<sup>15</sup>A<sup>-</sup>, P(OR<sup>11</sup>)OR<sup>11</sup>, S<sup>+</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, wherein said alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can optionally have one or more carbons replaced by O, NR<sup>7</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>7</sup>A<sup>-</sup>, and P(O)R<sup>7</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, or phenylene,

wherein said alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can be further substituted with one or more substituent groups selected from the group consisting of OR<sup>7</sup>, NR<sup>7</sup>, SR<sup>7</sup>, S(O)R<sup>7</sup>, SO<sub>2</sub>R<sup>7</sup>, CO<sub>2</sub>R<sup>7</sup>, CN, Oxo, CONR<sup>7</sup>R<sup>8</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, alkyl, alkynyl, aryl, cycloalkyl, heterocycle, arylalkyl, quaternary heteroaryl, quaternary heterocycle, and P(O)OR<sup>7</sup>.

More preferably, R<sup>7</sup> or R<sup>8</sup> has the formula:

heterocycle, quaternary heterocycle, and quaternary heteroaryl.

-Ar-(R')<sub>t</sub>

5

wherein:

t is an integer from 0 to 5;

Ar is selected from the group consisting of phenyl, thiophenyl, pyridyl, piperazinyl, piperonyl, pyrrolyl, naphthyl, furanyl, anthracenyl, quinolinyl, isoquinolinyl, quinoxalinyl, imidazolyl, pyrazolyl, oxazolyl, isoxazolyl, pyrimidinyl, thiazolyl, triazolyl, isothiazolyl, indolyl, benzimidazolyl, benzoxazolyl, benzothiazolyl, and benzoisothiazolyl;

and

one or more R' are independently selected from the group consisting of H, alkyyl, alkynyl, alkynyl, aryl, cycloalkyl, heterocycle, quaternary heterocycle, OR<sup>9</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, and SO<sub>2</sub>SR<sup>9</sup>,

wherein alkyl, alkenyl, alkynyl, aryl, cycloalkyl, and heterocycle can be substituted with one or more substituent groups independently selected from the group consisting of alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, heterocycle, aryalkyl, halogen, oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sub>2</sub>R<sup>13</sup>, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, P(O)R<sup>13</sup>R<sup>14</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>R<sup>15</sup>A<sup>-</sup>, P(OR<sup>11</sup>)OR<sup>11</sup>, S<sup>+</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, and N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>.

wherein said alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can be further substituted with one or more substituent groups selected from the group consisting of OR<sup>7</sup>,

NR<sup>7</sup>R<sup>8</sup>, SR<sup>7</sup>, S(O)R<sup>7</sup>, SO<sub>2</sub>R<sup>7</sup>, SO<sub>3</sub>R<sup>7</sup>, CO<sub>2</sub>R<sup>7</sup>, CN, oxo, CONR<sup>7</sup>R<sup>8</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, alkyl, alkenyl, alkynyl, aryl, cycloalkyl, heterocycle, arylalkyl, quaternary

heterocycle, quaternary heteroaryl, P(O)R<sup>7</sup>R<sup>8</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, and P(O)(OR')OR', and

wherein said alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can optionally have one or more carbons replaced by O, NR<sup>7</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>7</sup>A<sup>-</sup>, PR<sup>7</sup>, P(O)R<sup>7</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, or phenylene.

15

Most preferably, R<sup>5</sup> or R<sup>6</sup> has the formula (II):



The invention is further directed to a compound selected from among:

R<sup>20</sup> - R<sup>19</sup> - R<sup>11</sup> (Formula DI)

20

consisting of alkane diyl, alkene diyl, alkyne diyl, polyalkane diyl, alkoxyl diyl, polyether diyl, polyalkoxy diyl, carbohydrate, amino acid, peptide, and polypeptide, wherein alkane diyl, alkene diyl, alkyne diyl, polyalkane diyl, alkoxy diyl, polyether diyl, polyalkoxy diyl, carbohydrate, amino acid, peptide, and polypeptide can optionally have one or more carbon atoms replaced by O, NR<sup>7</sup>, NR<sup>7</sup>R<sup>8</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>7</sup>R<sup>8</sup>, PR<sup>7</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>, phenylene, heterocycle, quaternary heterocycle, quaternary heteroaryl, or aryl,

wherein alkane diyl, alkene diyl, alkyne diyl, polyalkane diyl, alkoxy diyl, polyether diyl, polyalkoxy diyl, carbohydrate, amino acid, peptide, and polypeptide can be substituted with one or more substituent groups independently selected from the

group consisting of alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, heterocycle, arylalkyl, halogen, oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sub>2</sub>R<sup>13</sup>, SO<sub>3</sub>R<sup>13</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, Cl(O)NR<sup>13</sup>R<sup>14</sup>, Cl(O)OM, COR<sup>13</sup>, P(O)R<sup>13</sup>R<sup>14</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>R<sup>15</sup>A<sup>-</sup>, P(O(R')OR<sup>14</sup>), S<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, and N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>;

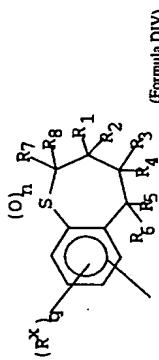
25

13

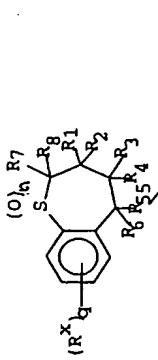
14

wherein R" further comprises functional linkages which R" is bonded to R<sup>9</sup>, R<sup>11</sup>, or R<sup>12</sup> in the compounds Formulae DII and DIII, and R" in the compounds of Formula DIII. Each of R<sup>9</sup>, R<sup>11</sup>, or R<sup>12</sup> comprises a zothiepine moiety as described above that is pharmaceutically effective in inhibiting ileal bile acid transport.

The invention is also directed to a compound selected from among Formula DI, Formula DII and Formula DIII in which each of R<sup>n</sup>, R<sup>n</sup>, R<sup>n</sup> and R<sup>n</sup> comprises a benzothiophene moiety corresponding to the formula:



18



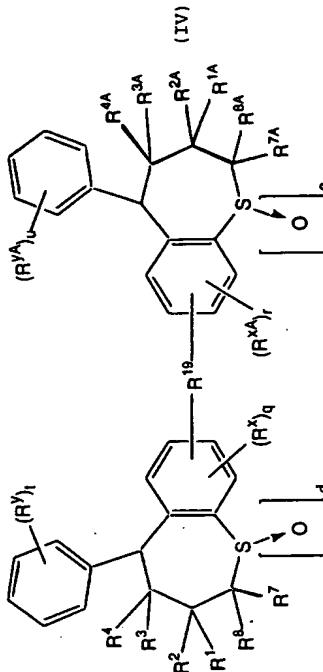
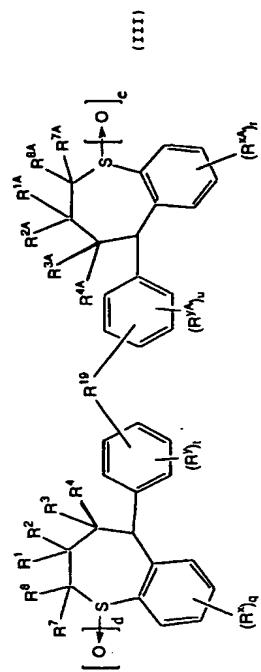
wherein R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, R<sup>7</sup>, R<sup>8</sup>, R<sup>9</sup>, R<sup>10</sup>, R<sup>11</sup>, q, and n are as defined in Formula I as described above, and R<sup>11</sup> is either a covalent bond or arylene.

In compounds of Formula DIV, it is particularly preferred that each of  $R''$ ,  $R^1$ , and  $R^2$  in Formulae DIV and DIII, and  $R''$  in Formula DIII, be bonded at its 7-

二

or 8-position to  $R''$ . In compounds of Formula DIVA, it is particularly preferred that  $R''$  comprise a phenylene moiety bonded at a *m*- or *p*-carbon thereof to  $R''$ .

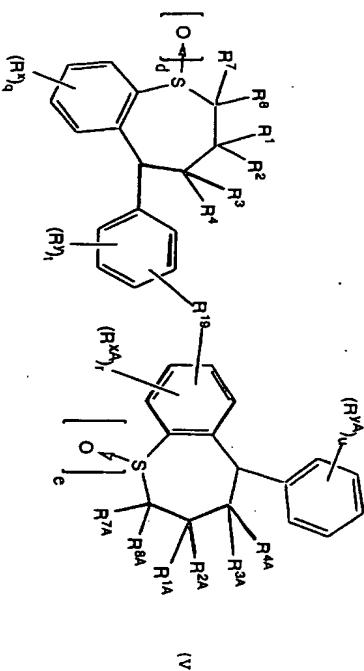
Examples of Formula DI include:



10

and

一



mammals, including humans, for which a bile acid transport inhibitor is indicated, comprising administering to a patient in need thereof a compound

of the present invention in an effective amount in unit dosage form or in divided doses.

THE YOUNG AND THE OLD IN THE BIBLE

also provides processes for the preparation of compounds of the present invention.

Further scope of the applicability of the present invention will become apparent from the detailed

<sup>5</sup> ... any stable dimeric or multimeric structures discussed immediately above, benzothiepine compounds of

combinations.

R<sub>1</sub> and R<sub>2</sub> can be ethyl/butyl or butyl/butyl;

In another aspect, the present invention provides

FRONTMANTIME  
FRONTMANTIME

acid transport inhibitor is indicated, such as a

hyperlipidemic condition, for example, atherosclerosis

Such compositions comprise any of the compounds

disclosed above, alone or in combination, in an amount

effective to reduce bile acid levels in the blood, or

to reduce transport thereof across digestive system

membranes, and a pharmaceutically acceptable carrier.

In a further aspect, the present invention also provides a method of treating a disease or condition ;  
accident, or ailment.

BREVIALED DESCRIPTION OF THE INVENTION.

The following detailed description is provided to aid those skilled in the art in practicing the present invention. Even so, this detailed description should not be construed to unduly limit the present invention as modifications and variations in the embodiments discussed herein can be made by those of ordinary skill in the art without departing from the spirit or scope of the present inventive discovery.

The contents of each of the references cited herein, including the contents of the references cited within these primary references, are herein incorporated by reference in their entirety.

**Definitions**

In order to aid the reader in understanding the following detailed description, the following definitions are provided:

5 "Alkyl," "alkenyl," and "alkynyl" unless otherwise noted are each straight chain or branched chain hydrocarbons of from one to twenty carbons for alkyl or two to twenty carbons for alkenyl and alkynyl in the present invention and therefore mean, for example, methyl, ethyl, propyl, butyl, pentyl or hexyl and ethenyl, propenyl, butenyl, pentenyl, or hexenyl and ethynyl, propynyl, butynyl, pentynyl, or hexynyl respectively and isomers thereof.

10 "Aryl" means a fully unsaturated mono- or multi-ring carbocycle, including, but not limited to, substituted or unsubstituted phenyl, naphthyl, or anthraenyl.

15 "Heterocycle" means a saturated or unsaturated mono- or multi-ring carbocycle wherein one or more carbon atoms can be replaced by N, S, P, or O. This includes, for example, the following structures:



20 wherein Z, Z', Z'' or Z''' is C, S, P, O, or N, with the proviso that one of Z, Z', Z'' or Z''' is other than carbon, but is not O or S when attached to another Z

atom by a double bond or when attached to another O or S atom. Furthermore, the optional substituents are understood to be attached to Z, Z', Z'' or Z''' only when each is C.

25 The term "heteroaryl" means a fully unsaturated heterocycle.

In either "heterocycle" or "heteroaryl," the point of attachment to the molecule of interest can be at the heteroatom or elsewhere within the ring.

The term "quaternary heterocycle" means a heterocycle in which one or more of the heteroatoms, for example, O, N, S, or P, has such a number of bonds that it is positively charged. The point of attachment of the quaternary heterocycle to the molecule of interest can be at a heteroatom or elsewhere.

30 The term "quaternary heteroaryl" means a heteroaryl in which one or more of the heteroatoms, for example, O, N, S, or P, has such a number of bonds that it is positively charged. The point of attachment of the quaternary heteroaryl to the molecule of interest can be at a heteroatom or elsewhere.

The term "halogen" means a fluoro, chloro, bromo or iodo group.

The term "haloalkyl" means alkyl substituted with one or more halogens.

The term "cycloalkyl" means a mono- or multi-ringed carbocycle wherein each ring contains three to ten carbon atoms, and wherein any ring can contain one or more double or triple bonds.

The term "diyl" means a diradical moiety wherein

said moiety has two points of attachment to molecules

of interest.

The term "oxo" means a doubly bonded oxygen.

The term "polyalkyl" means a branched or straight hydrocarbon chain having a molecular weight up to about 20,000, more preferably up to about 10,000, most preferably up to about 5,000.

The term "polyether" means a polyalkyl wherein one or more carbons are replaced by oxygen, wherein the polyether has a molecular weight up to about 20,000, more preferably up to about 10,000, most preferably up to about 5,000.

The term "polyalkoxy" means a polymer of alkylene oxides, wherein the polyalkoxy has a molecular weight up to about 20,000, more preferably up to about 10,000, most preferably up to about 5,000.

The term "cycloalkylidene" means a mono- or multi-ringed carbocycle wherein a carbon within the ring structure is doubly bonded to an atom which is not within the ring structures.

The term "carbohydrate" means a mono-, di-, tri-, or polysaccharide wherein the polysaccharide can have a molecular weight of up to about 20,000, for example, hydroxypropyl-methylcellulose or chitosan.

The term "peptide" means polyamino acid containing up to about 100 amino acid units.

The term "polypeptide" means polyamino acid containing from about 100 amino acid units to about 1000 amino acid units, more preferably from about 100 amino acid units to about 750 amino acid units, most preferably from about 100 amino acid units to about 500 amino acid units.

The term "alkylammoniumalkyl" means a NH<sub>3</sub><sup>+</sup> group or a mono-, di- or tri-substituted amino group, any of

which is bonded to an alkyl wherein said alkyl is bonded to the molecule of interest.

The term "triazolyl" includes all positional isomers. In all other heterocycles and heteraryl isomers which contain more than one ring heteroatom and for which isomers are possible, such isomers are included in the definition of said heterocycles and heteraryl isomers.

The term "sulfoalkyl" means an alkyl group to which a sulfonate group is bonded, wherein said alkyl is bonded to the molecule of interest.

The term "active compound" means a compound of the present invention which inhibits transport of bile acids.

The term "a bile acid transport inhibitor" means a compound capable of inhibiting absorption of bile acids from the intestine into the circulatory system of a mammal, such as a human. This includes increasing the fecal excretion of bile acids, as well as reducing the blood plasma or serum concentrations of cholesterol and cholesterol ester, and more specifically, reducing LDL and VLDL cholesterol. Conditions or diseases which benefit from the prophylaxis or treatment by bile acid transport inhibition include, for example, a hyperlipidemic condition such as atherosclerosis.

#### Compound

The compounds of the present invention can have at least two asymmetrical carbon atoms, and therefore include racemates and stereoisomers, such as

diastereomers and enantiomers, in both pure form and in admixture. Such stereoisomers can be prepared using conventional techniques, either by reacting enantiomeric starting materials, or by separating isomers of compounds of the present invention.

Isomers may include geometric isomers, for example cis isomers or trans isomers across a double bond. All such isomers are contemplated among the compounds of the present invention.

The compounds of the present invention also include tautomers.

The compounds of the present invention as discussed below include their salts, solvates and prodrugs.

#### Compound synthesis

The starting materials for use in the preparation of the compounds of the invention are known or can be prepared by conventional methods known to a skilled person or in an analogous manner to processes described in the art.

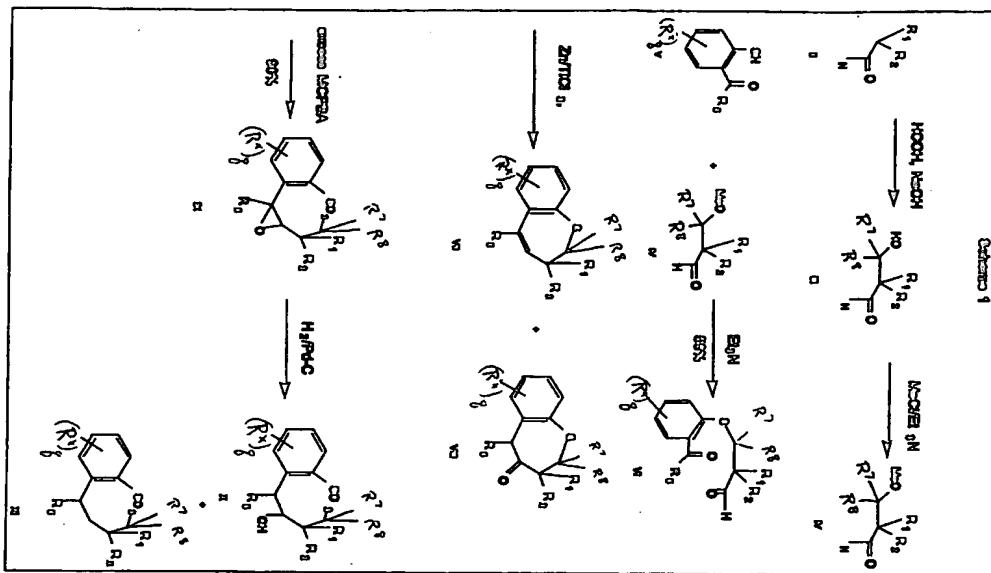
Generally, the compounds of the present invention can be prepared by the procedures described below.

For example, as shown in Scheme I, reaction of aldehyde II with formaldehyde and sodium hydroxide yields the hydroxylaldehyde III which is converted to mesylate IV with methansulfonyl chloride and triethylamine similar to the procedure described in Chem. Ber. **98**, 728-734 (1965). Reaction of mesylate IV with thiophenol V, prepared by the procedure described in WO 93/16055, in the presence of triethylamine yields keto-aldehyde VI which can be cyclized with the

reagent, prepared from zinc and titanium trichloride in refluxing ethylene glycol dimethyl ether (DME), to give a mixture of 2,3-dihydrobenzothiepine VII and two racemic stereoisomers of benzothiepin-(5H)-4-one VIII when R<sup>1</sup> and R<sup>2</sup> are nonequivalent. Oxidation of VII with 3 equivalents of m-chloro-perbenzoic acid (MCPBA) gives isomeric sulfone-epoxides IX which upon hydrogenation with palladium on carbon as the catalyst yield a mixture of four racemic stereoisomers of 4-hydroxy-racemic stereoisomers of 2,3,4,5-tetrahydrobenzothiepine-1,1-dioxides X and two benzothiepine-1,1-dioxides XI when R<sup>1</sup> and R<sup>2</sup> are nonequivalent.

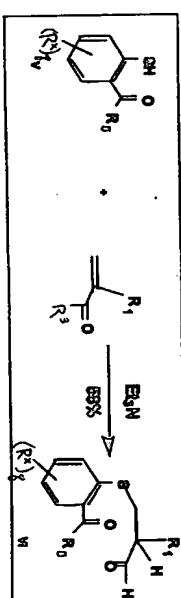
Optically active compounds of the present invention can be prepared by using optically active starting material III or by resolution of compounds X with optical resolution agents well known in the art as described in J. Org. Chem., **39**, 3904 (1974), *ibid.*, **42**, 2781 (1977), and *ibid.*, **44**, 4891 (1979).

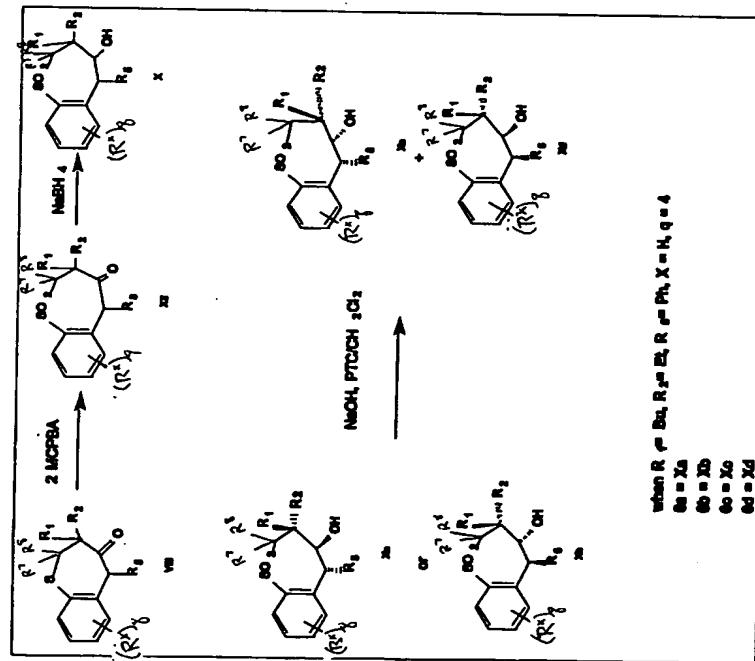
20



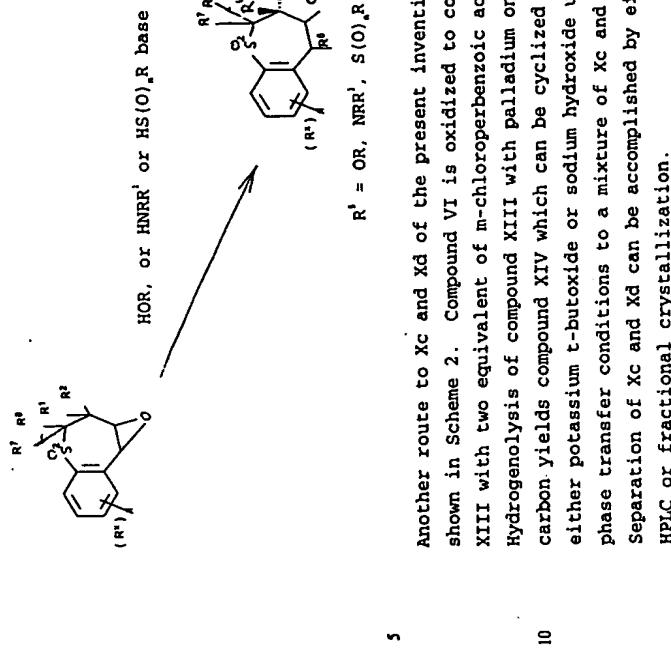
Alternatively, keto-aldehyde VI where R' is H can be prepared by reaction of thiophenol V with a 2-substituted acrolein.

Benzothiepin-(5H)-4-one VIII can be oxidized with MCPBA to give the benzothiepin-(5H)-4-one-1,1-dioxide XII which can be reduced with sodium borohydride to give four racemic stereoisomers of X. The two stereoisomers of X, Xa and Xb, having the OH group and R' on the opposite sides of the benzothiepine ring can be converted to the other two isomers of X, Xc and Xd, having the OH group and R' on the same side of the benzothiepine ring by reaction in methylene chloride with 40-50% sodium hydroxide in the presence of a phase transfer catalyst (PTC). The transformation can also be carried out with potassium t-butoxide in THF.





The compounds of the present invention where  $R'$  is OR, NRR', and S(O)<sub>n</sub>R and  $R'$  is hydroxy can be prepared by reaction of epoxide IX where  $R'$  is H with thiol, alcohol, and amine in the presence of a base.



Another route to Xc and Xd of the present invention is shown in Scheme 2. Compound VI is oxidized to compound XIII with two equivalent of m-chloroperbenzoic acid. Hydrogenolysis of compound XIII with palladium on carbon yields compound XIV which can be cyclized with either potassium t-butoxide or sodium hydroxide under phase transfer conditions to a mixture of Xc and Xd. Separation of Xc and Xd can be accomplished by either HPLC or fractional crystallization.

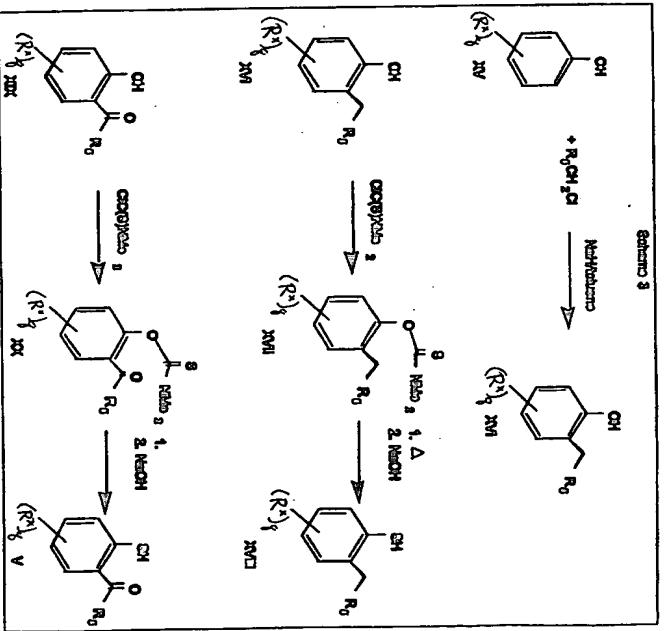
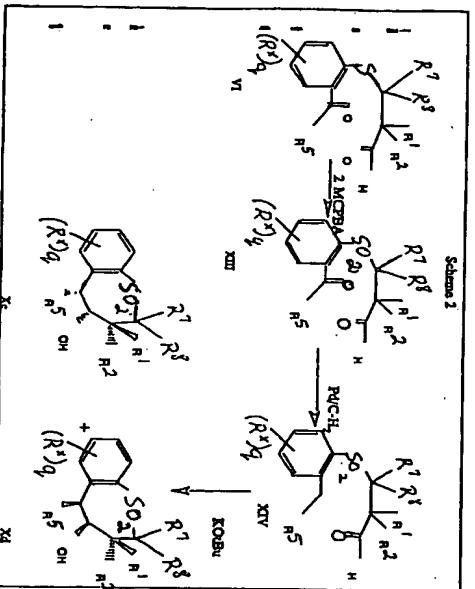
10

The thiophenols XVIII and V used in the present invention can also be prepared according to the Scheme

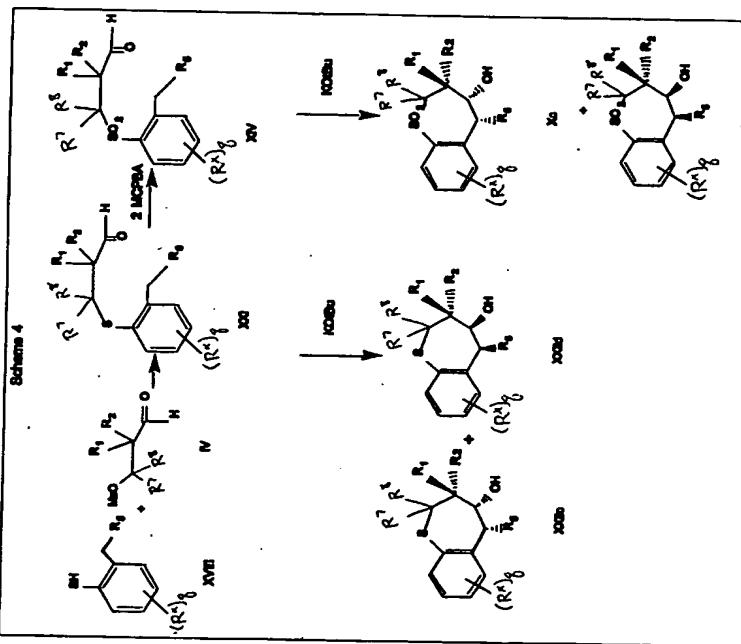
3. Alkylation of phenol XV with an arylmethyl chloride in a nonpolar solvent according to the procedure in *J. Chem. Soc.*, 2431-2432 (1958) gives the ortho substituted phenol XVI. The phenol XVI can be converted to the thiophenol XVIII via the thiocarbamate XVII by the procedure described in *J. Org. Chem.*, 31,

- 10 3980 (1966). The phenol XVI is first reacted with dimethyl thiocarbamoyl chloride and triethylamine to give thiocarbamate XVII which is thermally rearranged at 200-300 °C, and the rearranged product is hydrolyzed with sodium hydroxide to yield the thiophenol XVIII.

- 15 Similarly, Thiophenol V can also be prepared from 2-acylphenol XIX via the intermediate thiocarbamate XX.

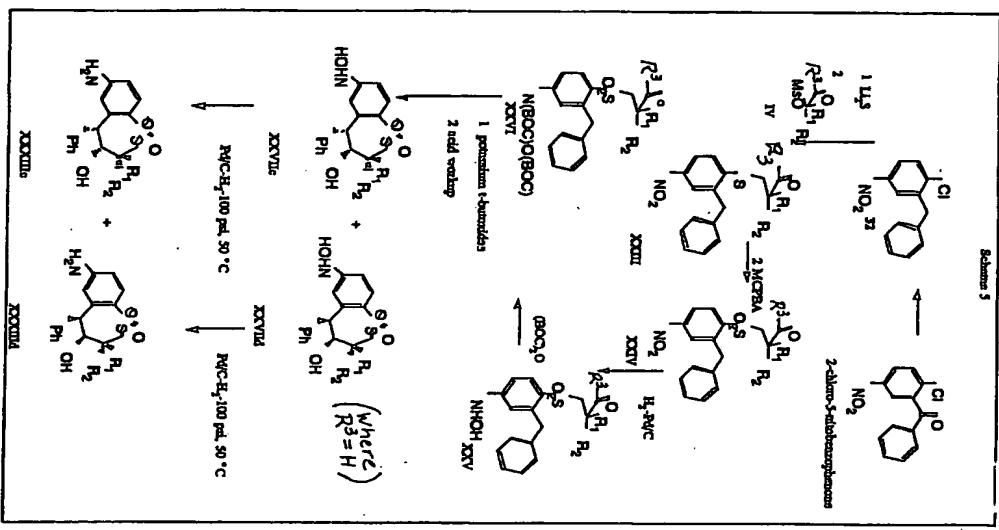


Scheme 4 shows another route to benzothiopine-1,1-dioxides XC and XD starting from the thiophenol XVIII. Compound XVIII can be reacted with mesylate IV to give the sulfide-aldehyde XXI. Oxidation of XXI with two equivalents of MCPBA yields the sulfone-aldehyde XIV which can be cyclized with potassium t-butoxide to a mixture of XC and XD. Cyclization of sulfide-aldehyde with potassium t-butoxide also gives a mixture of benzothiopine XXIC and XXID.



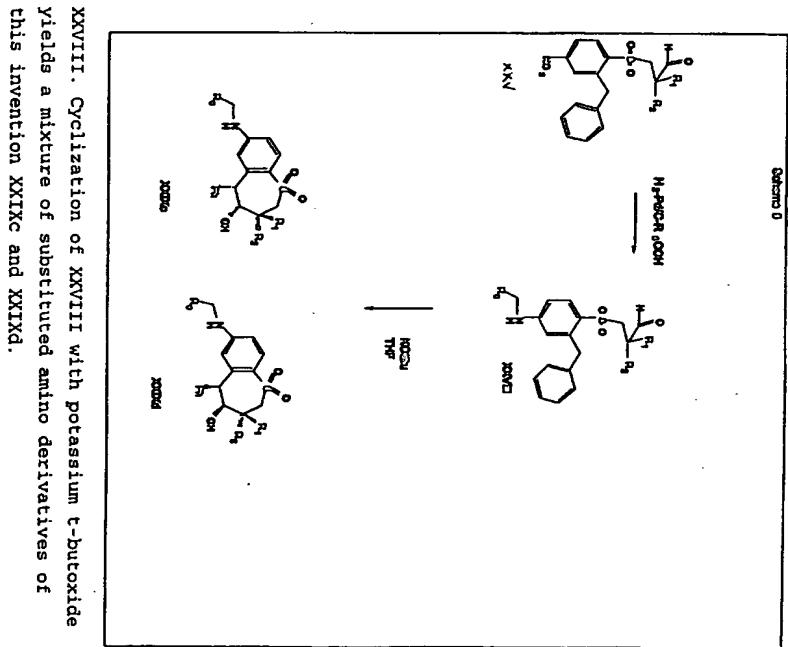
Examples of amine- and hydroxylamine-containing compounds of the present invention can be prepared as shown in Scheme 5 and Scheme 6. 2-Chloro-4-nitrobenzophenone is reduced with triethylsilane and trifluoromethane sulfonic acid to 2-chloro-4-nitrodiphenylmethane 32. Reaction of 32 with lithium sulfide followed by reacting the resulting sulfide with mesylate IV gives sulfide-aldehyde XXIII. Oxidation of XXIII with 2 equivalents of MCPBA yields sulfone-aldehyde XXIV which can be reduced by hydrogenation to the hydroxylamine XXV. Protecting the hydroxylamine XXV with di-t-butylidicarbonate gives the *N,O*-di-(*t*-butylidicarbonyl)hydroxylamino derivative XXVI.

Cyclization of XXVI with potassium t-butoxide and removal of the t-butoxycarbonyl protecting group gives a mixture of hydroxylamino derivatives XXVIIc and XXVIId. The primary amine XXVIIc and XXVIIId derivatives can also be prepared by further hydrogenation of XXIV or XXVIIc and XXVIIId.



In Scheme 6, reduction of the sulfone-aldehyde XXV with hydrogen followed by reductive alkylation of the resulting amino derivative with hydrogen and an aldehyde catalyzed by palladium on carbon in the same reaction vessel yields the substituted amine derivative

33



XXVIII. Cyclization of XXVIII with potassium t-butoxide yields a mixture of substituted amino derivatives of this invention XXIXc and XXIXd.

Scheme 7 describes one of the methods of introducing a substituent to the aryl ring at the 5-position of benzothiophene. Iodination of 5-phenyl derivative XXX with iodine catalyzed by mercuric triflate gives the iodo derivative XXXI, which upon palladium-catalyzed carbonylation in an alcohol yields the carboxylate XXXII. Hydrolysis of the carboxylate

5

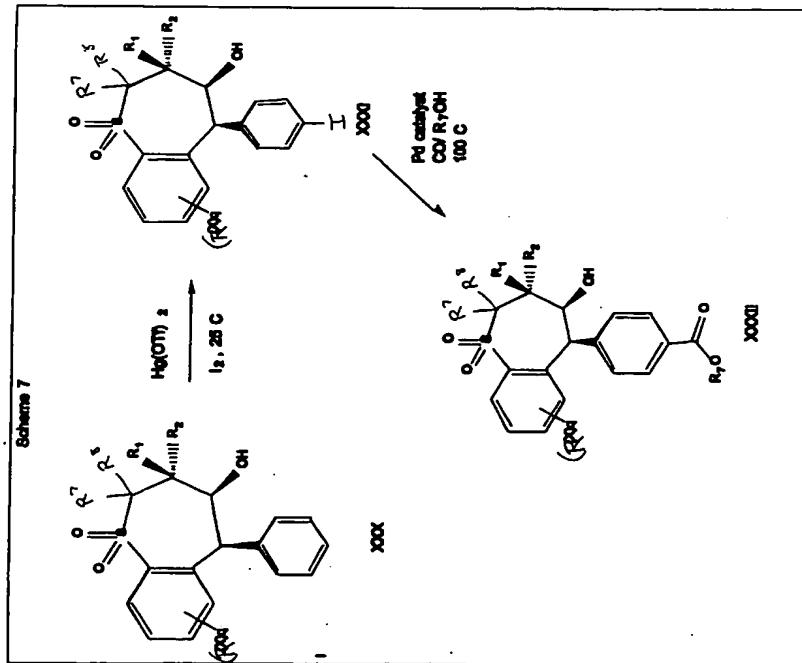
with hydrogen followed by reductive alkylation of the resulting amino derivative with hydrogen and an aldehyde catalyzed by palladium on carbon in the same reaction vessel yields the substituted amine derivative

34

In Scheme 6, reduction of the sulfone-aldehyde XXV with hydrogen followed by reductive alkylation of the resulting amino derivative with hydrogen and an aldehyde catalyzed by palladium on carbon in the same reaction vessel yields the substituted amine derivative

XXVIII. Cyclization of XXVIII with potassium t-butoxide yields a mixture of substituted amino derivatives of this invention XXIXc and XXIXd.

Scheme 7 describes one of the methods of introducing a substituent to the aryl ring at the 5-position of benzothiophene. Iodination of 5-phenyl derivative XXX with iodine catalyzed by mercuric triflate gives the iodo derivative XXXI, which upon palladium-catalyzed carbonylation in an alcohol yields the carboxylate XXXII. Hydrolysis of the carboxylate



- PTC---phase transfer catalyst  
Aliquat 336---methyltricaprylylammonium chloride  
MCPBA---m-chloroperbenzoic acid  
Celite---a brand of diatomaceous earth filtering aid  
DMF---dimethylformamide  
DME---ethylene glycol dimethyl ether  
BOC---t-butoxycarbonyl group
- R' and R'' can be selected from among substituted and unsubstituted C<sub>1</sub> to C<sub>6</sub> alkyl wherein the substituent(s) can be selected from among alkylcarbonyl, alkoxy, hydroxy, and nitrogen-containing heterocycles joined to the C<sub>1</sub> to C<sub>6</sub> alkyl through an ether linkage. Substituents at the 3-carbon can include ethyl, n-propyl, n-pentyl, isobutyl, isopropyl, -CHC(=O)CH<sub>3</sub>, -CH<sub>2</sub>OCH<sub>3</sub>, and -CH<sub>2</sub>O-(4-picoline). Ethyl, n-propyl, n-butyl, and isobutyl are preferred. In certain particularly preferred compounds of the present invention, substituents R' and R'' are identical, for example n-butyl/n-butyl, so that the compound is achiral at the 3-carbon. Eliminating optical isomerism at the 3-carbon simplifies the selection, synthesis, separation, and quality control of the compound used as an ileal bile acid transport inhibitor. In both compounds having a chiral 3-carbon and those having an achiral 3-carbon, substituents (R') and (R'') have the following meanings:
- THF---tetrahydrofuran

35

36

alkylsulfonyl, haloalkyl, haloalkoxy, (N)-hydroxy-, carbonylalkyl amine, haloalkylthio, haloalkylsulfinyl, haloalkylsulfonyl, amino, N-alkylamino, N,N-dialkylamino, (N)-alkoxycarbamoyl, (N)-aryloxycarbamoyl, (N)-aralkyloxycarbamoyl, trialkylammonium (especially with a halide counterion), (N)-amido, (N)-alkylamido, -N-alkylamido, -N,N-dialkylamido, (N)-haloalkylamido, (N)-sulfonamido, (N)-alkylsulfonamido, (N)-haloalkylsulfonamido, carboxyalkyl-amino, trialkylammonium salt, (N)-carbamic acid, alkyl or benzyl ester, N-acylamine, hydroxylamine, haloacylamine, carbohydrate, thiophene a trialkyl ammonium salt having a carboxylic acid or hydroxy substituent on one or more of the alkyl substituents, an alkylene bridge having a quaternary ammonium salt substituted thereon, -(O(CH<sub>2</sub>)<sub>1</sub>-X where X is 2 to 12, w is 2 or 3 and X is a halo or a quaternary ammonium salt, and (N)-nitrogen containing heterocycle wherein the nitrogen of said heterocycle is optionally quaternized. Among the preferred species which may constitute R\* are methyl, ethyl, isopropyl, t-butyl, hydroxy, methoxy, ethoxy, isopropoxy, methylthio, iodo, bromo, fluoro, methylsulfonyl, methylsulfinyl, ethylthio, amino, hydroxylamine, N-methylamino, N,N-dimethylamino, N,N-diethylamino, (N)-benzyloxycarbamoyl, trimethylammonium, A<sup>-</sup>, -NHCO(=O)CH<sub>3</sub>, -NHCO(=O)C<sub>2</sub>H<sub>5</sub>, -NHCO(=O)C<sub>3</sub>H<sub>7</sub>, carboxyethylamino, (N)-morpholinyl, (N)-azetidinyl, (N)-N-methylazetidinium A<sup>-</sup>, (N)-pyrrolidinyl, pyrrolyl, (N)-N-methylpyrrolidinium A<sup>-</sup>, (N)-N-methylmorpholinium A<sup>-</sup>, and N,N'-methylpiperazinyl, (N)-bromomethylamido, (N)-

5

10

15

20

25

30

N-hexylamino, thiophene, -N'(CH<sub>2</sub>)<sub>5</sub>CO<sub>2</sub>H A<sup>-</sup>, -NCH<sub>2</sub>CH<sub>2</sub>CO<sub>2</sub>H, - (N)-N'-dimethylpiperazinium I<sup>-</sup>, (N)-t-butylloxycarbamoyl, (N)-methylsulfonamido, (N)N'-methylpyrrolidinium, and -(OCH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>A<sup>-</sup> where A<sup>-</sup> is a pharmaceutically acceptable anion. The benzo ring is can be mono-substituted at the 6, 7 or 8 position, or disubstituted at the 7- and -8 positions. Also included are the 6,7,8-trialkoxy compounds, for example the 6,7,8-trimethoxy compounds. A variety of other substituents can be advantageously present on the 6, 7, 8, and/or 9- positions of the benzo ring, including, for example, guanidinyl, cycloalkyl, carbohydrate (e.g., a 5 or 6 carbon monoaccharide), peptide, and quaternary ammonium salts linked to the ring via poly(oxyalkylene) linkages, e.g., -(OCH<sub>2</sub>CH<sub>2</sub>)<sub>w</sub>-N'R''R'''A<sup>-</sup>, where x is 2 to 10. Exemplary compounds are those set forth below in Table 1.

5

10

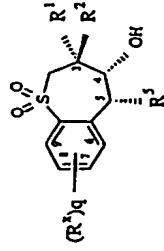
15

20

25

30

TABLE 1  
Alternative compounds #3 (Family F101.\*\*\*.YYY) \*



Prefix	Code#	R1+R2	R5	(R8)Q
<b>F101.001.01</b>				
	01	n-propyl	Ph-	7-methyl
	02	n-propyl	Ph-	7-ethyl
	03	n-propyl	Ph-	7-isopropyl
	04	n-propyl	Ph-	7-tert-butyl
	05	n-propyl	Ph-	7-OH
	06	n-propyl	Ph-	7-OCH3
	07	n-propyl	Ph-	7-O(iso-propyl)
	08	n-propyl	Ph-	7-SCH3
	09	n-propyl	Ph-	7-SCCH3
	10	n-propyl	Ph-	7-SO2CH3

n-propyl	11	Ph-	7-SCH2CH3
n-propyl	12	Ph-	7-NH2
n-propyl	13	Ph-	7-NHOH
n-propyl	14	Ph-	7-NICH3
n-propyl	15	Ph-	7-N(CH3)2
n-propyl	16	Ph-	7-N+(CH3)3, R"
n-propyl	17	Ph-	7-NHC(-O)CH3
n-propyl	18	Ph-	7-N(CH2CH3)2
n-propyl	19	Ph-	7-NMeCH2CO2H
n-propyl	20	Ph-	7-N+(Me)2CH2CO2H, R"
n-propyl	21	Ph-	7-(N)-morpholine
n-propyl	22	Ph-	7-(N)-azetidine
n-propyl	23	Ph-	7-(N)-N-methylazetidinium, R"
n-propyl	24	Ph-	7-(N)-pyrrolidine
n-propyl	25	Ph-	7-(N)-N-methyl-pyrrolidinium, R"
n-propyl	26	Ph-	7-(N)-N-methyl-morpholinium, R"
n-propyl	27	Ph-	7-(N)-N'-methyl-piperazine
n-propyl	28	Ph-	7-(N,N)-dimethylpiperazinium, R"
n-propyl	29	Ph-	7-NB-CBZ
n-propyl	30	Ph-	7-NHC(O)C6H11
n-propyl	31	Ph-	7-NHC(O)CH2Br
n-propyl	32	Ph-	7-NH-C(NH)NH2
n-propyl	33	Ph-	7-(2)-thiophene
n-propyl	34	Ph-	8-methyl
n-propyl	35	Ph-	8-ethyl
n-propyl	36	Ph-	8-iso-propyl
n-propyl	37	Ph-	8-tert-butyl
n-propyl	38	Ph-	8-OH
n-propyl	39	Ph-	8-OCH3
n-propyl	40	Ph-	8-O(iso-propyl)
n-propyl	41	Ph-	8-SCH3
n-propyl	42	Ph-	8-OCH3
n-propyl	43	Ph-	8-SO2CH3
n-propyl	44	Ph-	8-SCH2CH3
n-propyl	45	Ph-	8-NH2
n-propyl	46	Ph-	8-NHOH
n-propyl	47	Ph-	8-NHC3
n-propyl	48	Ph-	8-N(CH3)2
n-propyl	49	Ph-	8-N+(CH3)3, R"
n-propyl	50	Ph-	8-NHC(-O)CH3
n-propyl	51	Ph-	8-N(CH2CH3)2
n-propyl	52	Ph-	8-NMeCH2CO2H

\* General Notes

In the description of the substituents "(N)" indicates that a nitrogen bearing substituent is bonded to the ring structure via the nitrogen atom.

Similarly, 2-thiophene indicates a bond in the 2 position of the thiophene ring. A similar convention is used for other heterocyclic substituents.

Abbreviations And Definitions

53	n-propyl	Ph- 8-N <sup>+</sup> (He) 2CH <sub>2</sub> CO <sub>2</sub> H, I <sup>-</sup>	95	n-propyl	Ph- 9-NHC(=O)C <sub>5</sub> H <sub>11</sub>
54	n-propyl	Ph- 8-(N)-morpholine	96	n-propyl	Ph- 9-(N)-morpholine
55	n-propyl	Ph- 8-(N)-acetidine	97	n-propyl	Ph- 9-(N)-acetidine
56	n-propyl	Ph- 8-(N)-N-methylazetidinium, I <sup>-</sup>	98	n-propyl	Ph- 9-(N)-N-methylazetidinium, I <sup>-</sup>
57	n-propyl	Ph- 8-(N)-Pyrrolidine	99	n-propyl	Ph- 9-(N)-Pyrrolidine
58	n-propyl	Ph- 8-(N)-N-methyl-pyrrolidinium, I <sup>-</sup>	100	n-propyl	Ph- 7-OCH <sub>3</sub> , 8-OCH <sub>3</sub>
59	n-propyl	Ph- 8-(N)-N-methyl-morpholinium, I <sup>-</sup>	101	n-propyl	Ph- 7-SCH <sub>3</sub> , 8-SCH <sub>3</sub>
60	n-propyl	Ph- 8-(N)-N'-methylpiperazine	102	n-propyl	Ph- 7-SCH <sub>3</sub> , 8-OCH <sub>3</sub>
61	n-propyl	Ph- 8-(N)-N,N-dimethylpiperazinium, I <sup>-</sup>	103	n-propyl	Ph- 6-OCH <sub>3</sub> , 7-OCH <sub>3</sub>
62	n-propyl	Ph- 8-NH-CBZ			
63	n-propyl	Ph- 8-NHC(=O)C <sub>5</sub> H <sub>11</sub>			
64	n-propyl	Ph- 8-NHC(=O)CH <sub>2</sub> Br			
65	n-propyl	Ph- 8-NH-C(NHNH <sub>2</sub> )			
66	n-propyl	Ph- 8-(2)-thiophene			
67	n-propyl	Ph- 9-methyl			
68	n-propyl	Ph- 9-ethyl			
69	n-propyl	Ph- 9-iso-propyl			
70	n-propyl	Ph- 9-tart-butyl			
71	n-propyl	Ph- 9-H <sup>+</sup>			
72	n-propyl	Ph- 9-OCH <sub>3</sub>			
73	n-propyl	Ph- 9-O(iso-propyl)			
74	n-propyl	Ph- 9-SEt <sub>3</sub>			
75	n-propyl	Ph- 9-SOCH <sub>3</sub>			
76	n-propyl	Ph- 9-SC <sub>2</sub> CH <sub>3</sub>			
77	n-propyl	Ph- 9-SEt <sub>2</sub> CH <sub>3</sub>			
78	n-propyl	Ph- 9-NH <sub>2</sub>			
79	n-propyl	Ph- 9-NHOH			
80	n-propyl	Ph- 9-NHCH <sub>3</sub>			
81	n-propyl	Ph- 9-N(CH <sub>3</sub> ) <sub>2</sub>			
82	n-propyl	Ph- 9-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , I <sup>-</sup>			
83	n-propyl	Ph- 9-NHC(=O)CH <sub>3</sub>			
84	n-propyl	Ph- 9-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>			
85	n-propyl	Ph- 9-NaC <sub>2</sub> CO <sub>2</sub> H			
86	n-propyl	Ph- 9-W <sup>+</sup> (Me) 2CH <sub>2</sub> CO <sub>2</sub> H, I <sup>-</sup>			
87	n-propyl	Ph- 9-(N)-morpholine			
88	n-propyl	Ph- 9-(N)-acetidine			
89	n-propyl	Ph- 9-(N)-N-methylazetidinium, I <sup>-</sup>			
90	n-propyl	Ph- 9-(N)-Pyrrolidine			
91	n-propyl	Ph- 9-(N)-N-methyl-Pyrrolidinium, I <sup>-</sup>			
92	n-propyl	Ph- 9-(N)-N-methyl-morpholinium, I <sup>-</sup>			
93	n-propyl	Ph- 9-(N)-N'-methylpiperazine			
94	n-propyl	Ph- 9-(N)-N,N-dimethylpiperazinium, I <sup>-</sup>			
95	n-propyl	Ph- 9-NH-CBZ			



10	n-pentyl	Ph-	7-SO2CH3	52	n-pentyl	Ph-	8-NMeCH2CO2H
11	n-pentyl	Ph-	7-SCH2CH3	53	n-pentyl	Ph-	8-N+(Me)2CH2CO2H, I"
12	n-pentyl	Ph-	7-NH2	54	n-pentyl	Ph-	8-(N)-morpholine
13	n-pentyl	Ph-	7-NHOH	55	n-pentyl	Ph-	8-(N)-azetidine
14	n-pentyl	Ph-	7-SHC(=O)3	56	n-pentyl	Ph-	8-(N)-N-methylazetidinium, I"
15	n-pentyl	Ph-	7-N(CH3)2	57	n-pentyl	Ph-	8-(N)-pyrrolidine
16	n-pentyl	Ph-	7-N+(CH3)3, I"	58	n-pentyl	Ph-	8-(N)-N-methyl-pyrrolidinium, I"
17	n-pentyl	Ph-	7-NHC(=O)CH3	59	n-pentyl	Ph-	8-(N)-N-methyl-morpholinium, I"
18	n-pentyl	Ph-	7-N(CH2CH3)2	60	n-pentyl	Ph-	8-(N)-N'-methylpiperazine
19	n-pentyl	Ph-	7-NMeCH2CO2H	61	n-pentyl	Ph-	8-(N)-N'-dimethylpiperazinium, I"
20	n-pentyl	Ph-	7-N+(Me)2CH2CO2H, I"	62	n-pentyl	Ph-	8-NHC(=O)C6H5
21	n-pentyl	Ph-	7-(N)-morpholine	63	n-pentyl	Ph-	8-NHC(=O)C6H4Cl
22	n-pentyl	Ph-	7-(N)-azetidine	64	n-pentyl	Ph-	8-NHC(=O)CH2Br
23	n-pentyl	Ph-	7-(N)-N-methylazetidinium, I"	65	n-pentyl	Ph-	8-NH-C(NH)NH2
24	n-pentyl	Ph-	7-(N)-pyrrolidine	66	n-pentyl	Ph-	8-(2)-thiophene
25	n-pentyl	Ph-	7-(N)-N-methyl-pyrrolidinium, I"	67	n-pentyl	Ph-	9-methyl
26	n-pentyl	Ph-	7-(N)-N-methyl-morpholinium, I"	68	n-pentyl	Ph-	9-ethyl
27	n-Pentyl	Ph-	7-(N)-N'-methylpiperazine	69	n-pentyl	Ph-	9-1-iso-propyl
28	n-pentyl	Ph-	7-(N)-N'-dimethylpiperazinium, I"	70	n-pentyl	Ph-	9-2-ethyl-butyl
29	n-pentyl	Ph-	7-NHC(=O)2	71	n-pentyl	Ph-	9-OH
30	n-pentyl	Ph-	7-NHC(=O)C6H5	72	n-pentyl	Ph-	9-OCH3
31	n-pentyl	Ph-	7-NHC(=O)CH2Br	73	n-pentyl	Ph-	9-O(iso-propyl)
32	n-pentyl	Ph-	7-NH-C(NH)NH2	74	n-pentyl	Ph-	9-SCH3
33	n-pentyl	Ph-	7-(2)-thiophene	75	n-pentyl	Ph-	9-SOCH3
34	n-pentyl	Ph-	8-methyl	76	n-pentyl	Ph-	9-SO2CH3
35	n-pentyl	Ph-	8ethyl	77	n-pentyl	Ph-	9-SCH2CH3
36	n-pentyl	Ph-	8-iso-propyl	78	n-pentyl	Ph-	9-NH2
37	n-pentyl	Ph-	8-tert-butyl	79	n-pentyl	Ph-	9-NHOH
38	n-pentyl	Ph-	8-OH	80	n-pentyl	Ph-	9-NHC(=O)3
39	n-pentyl	Ph-	8-OCH3	81	n-pentyl	Ph-	9-NHC(=O)2
40	n-pentyl	Ph-	8-O(iso-propyl)	82	n-pentyl	Ph-	9-N+(CH3)3, I"
41	n-pentyl	Ph-	8-SCl3	83	n-pentyl	Ph-	9-NHC(=O)CH3
42	n-pentyl	Ph-	8-SOCH3	84	n-pentyl	Ph-	9-N(C6H5CH3)2
43	n-pentyl	Ph-	8-SO2CH3	85	n-pentyl	Ph-	9-NMeCH2CO2H
44	n-pentyl	Ph-	8-SCH2CH3	86	n-pentyl	Ph-	9-N+(Me)2CH2CO2H, I"
45	n-pentyl	Ph-	8-NH2	87	n-pentyl	Ph-	9-(N)-morpholine
46	n-pentyl	Ph-	8-NHOH	88	n-pentyl	Ph-	9-(N)-azetidine
47	n-pentyl	Ph-	8-NHCH3	89	n-pentyl	Ph-	9-(N)-N-methylazetidinium, I"
48	n-pentyl	Ph-	8-N(CH3)2	90	n-pentyl	Ph-	9-(N)-pyrrolidine
49	n-pentyl	Ph-	8-N+(CH3)3, I"	91	n-pentyl	Ph-	9-(N)-N-methyl-pyrrolidinium, I"
50	n-pentyl	Ph-	8-NHC(=O)CH3	92	n-pentyl	Ph-	9-(N)-N-methyl-morpholinium, I"
51	n-pentyl	Ph-	8-N(CH2CH3)2	93	n-pentyl	Ph-	9-(N)-N'-dimethylpiperazinium, I"

Profile	Cpd#	R <sup>1</sup> -R <sup>2</sup>	R <sup>3</sup>	(R <sup>4</sup> ) <sub>2</sub>
<b>P101.004 (I<sup>+</sup>, R<sup>2</sup>=H, R<sup>4</sup>=H)</b>				
01	n-hexyl	Ph-	7-methyl	
02	n-hexyl	Ph-	7-ethyl	
03	n-hexyl	Ph-	7-isopropyl	
04	n-hexyl	Ph-	7-tert-butyl	
05	n-hexyl	Ph-	7-OH	
06	n-hexyl	Ph-	7-OCH <sub>3</sub>	
07	n-hexyl	Ph-	7- <i>O</i> ( <i>iso</i> -propyl)	
08	n-hexyl	Ph-	7-SCH <sub>3</sub>	
09	n-hexyl	Ph-	7-SOCH <sub>3</sub>	
10	n-hexyl	Ph-	7-SO <sub>2</sub> CH <sub>3</sub>	
11	n-hexyl	Ph-	7-SCH <sub>2</sub> CH <sub>3</sub>	
12	n-hexyl	Ph-	7-NH <sub>2</sub>	
13	n-hexyl	Ph-	7-NHOH	
14	n-hexyl	Ph-	7-NHCH <sub>3</sub>	
15	n-hexyl	Ph-	7-N(CH <sub>3</sub> ) <sub>2</sub>	
16	n-hexyl	Ph-	7-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub>	I <sup>-</sup>
17	n-hexyl	Ph-	7-NHC(=O)CH <sub>3</sub>	
18	n-hexyl	Ph-	7-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>	
19	n-hexyl	Ph-	7-NMeCH <sub>2</sub> CO <sub>2</sub> H	
20	n-hexyl	Ph-	7-N <sup>+</sup> (Me) <sub>2</sub> CH <sub>2</sub> CO <sub>2</sub> H	I <sup>-</sup>
21	n-hexyl	Ph-	7-(N)-morpholine	
22	n-hexyl	Ph-	7-(N)-azetidine	
23	n-hexyl	Ph-	7-(N)-N-methylazetidinium, I <sup>-</sup>	
24	n-hexyl	Ph-	7-(N)-pyrrolidine	
25	n-hexyl	Ph-	7-(N)-N-methyl-pyrrolidinium, I <sup>-</sup>	
26	n-hexyl	Ph-	7-(N)-N-methyl-morpholinium, I <sup>-</sup>	
27	n-hexyl	Ph-	7-(N)-N'-methyl-piperazine	
28	n-hexyl	Ph-	7-(N)-N'-dimethylpiperazinium, I <sup>-</sup>	
29	n-hexyl	Ph-	7-NH-CBZ	
30	n-hexyl	Ph-	7-NHC(=O)CH <sub>3</sub>	

95	n-pentyl	Ph-	9-NH-CBZ	31	n-hexyl	Ph-	7-NHC(O)CH <sub>2</sub> Br
96	n-pentyl	Ph-	9-NHC(O)OC <sub>5</sub> H <sub>11</sub>	32	n-hexyl	Ph-	7-NH-C(NH)NH <sub>2</sub>
97	n-pentyl	Ph-	9-NHC(O)CH <sub>2</sub> Br	33	n-hexyl	Ph-	7-(2)-thiophene
98	n-pentyl	Ph-	9-NH-C(NH)NH <sub>2</sub>	34	n-hexyl	Ph-	8-methyl
99	n-pentyl	Ph-	9-(2)-thiophene	35	n-hexyl	Ph-	8-ethyl
100	n-pentyl	Ph-	7-OCH <sub>3</sub>	36	n-hexyl	Ph-	8-isopropyl
101	n-pentyl	Ph-	7-SCH <sub>3</sub>	37	n-hexyl	Ph-	8-tert-butyl
102	n-pentyl	Ph-	7-SCH <sub>3</sub>	38	n-hexyl	Ph-	8-OH
103	n-pentyl	Ph-	6-OCH <sub>3</sub>	39	n-hexyl	Ph-	8-OC <sub>3</sub> H <sub>7</sub>
				40	n-hexyl	Ph-	8-O-( <i>iso</i> -propyl)
				41	n-hexyl	Ph-	8-SCH <sub>3</sub>
				42	n-hexyl	Ph-	8-SO <sub>2</sub> CH <sub>3</sub>
				43	n-hexyl	Ph-	8-SO <sub>2</sub> CH <sub>3</sub>
				44	n-hexyl	Ph-	8-SCH <sub>2</sub> CH <sub>3</sub>
				45	n-hexyl	Ph-	8-HF <sub>2</sub>
				46	n-hexyl	Ph-	8-NHOH
				47	n-hexyl	Ph-	8-NHCH <sub>3</sub>
				48	n-hexyl	Ph-	8-N(CH <sub>3</sub> ) <sub>2</sub>
				49	n-hexyl	Ph-	8-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub>
				50	n-hexyl	Ph-	8-NHC(=O)CH <sub>3</sub>
				51	n-hexyl	Ph-	8-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>
				52	n-hexyl	Ph-	8-N(Me)CH <sub>2</sub> CO <sub>2</sub> H
				53	n-hexyl	Ph-	8-N <sup>+</sup> (Me)CH <sub>2</sub> CO <sub>2</sub> H
				54	n-hexyl	Ph-	8-(N)-morpholine
				55	n-hexyl	Ph-	8-(N)-azetidine
				56	n-hexyl	Ph-	8-(N)-N-methylazetidinium, I <sup>-</sup>
				57	n-hexyl	Ph-	8-(N)-pyrrolidine
				58	n-hexyl	Ph-	8-(N)-N-methyl-morpholinium, I <sup>-</sup>
				59	n-hexyl	Ph-	8-(N)-N'-methyl-piperazine
				60	n-hexyl	Ph-	8-(N)-N'-dimethylpiperazinium, I <sup>-</sup>
				61	n-hexyl	Ph-	8-NH-CBZ
				62	n-hexyl	Ph-	8-NHC(=O)C <sub>5</sub> H <sub>11</sub>
				63	n-hexyl	Ph-	8-(N)-N-methyl-pyrrolidinium, I <sup>-</sup>
				64	n-hexyl	Ph-	8-NHC(O)CH <sub>2</sub> Br
				65	n-hexyl	Ph-	8-NH-C(NH)NH <sub>2</sub>
				66	n-hexyl	Ph-	8-(2)-chiphane
				67	n-hexyl	Ph-	9-methyl
				68	n-hexyl	Ph-	9-ethyl
				69	n-hexyl	Ph-	9- <i>iso</i> -propyl
				70	n-hexyl	Ph-	9-tert-butyl
				71	n-hexyl	Ph-	9-OH
				72	n-hexyl	Ph-	9-OC <sub>3</sub> H <sub>7</sub>

Prefix (MTR.ZZZ... VYY)	Opt#	R <sup>1</sup> -R <sup>2</sup>	R <sup>3</sup>	(R <sup>2</sup> ) <sub>2</sub> Q
F101.005	01	iso-propyl	Ph-	7-methyl
	02	iso-propyl	Ph-	7-ethyl
	03	iso-propyl	Ph-	7-isopropyl
	04	iso-propyl	Ph-	7-tert-butyl
	05	iso-propyl	Ph-	7-OH
	06	iso-propyl	Ph-	7-OCH <sub>3</sub>
	07	iso-propyl	Ph-	7-(1-iso-propyl)
	08	iso-propyl	Ph-	7-SC <sub>3</sub>
				Ph- 9-O(iso-propyl)
				Ph- 9-SCH <sub>3</sub>
				Ph- 9-SOCH <sub>3</sub>
				Ph- 9-SCH <sub>2</sub> CH <sub>3</sub>
				Ph- 9-NH <sub>2</sub>
				Ph- 9-NHOH
				Ph- 9-NHCH <sub>3</sub>
				Ph- 9-N(CH <sub>3</sub> ) <sub>2</sub>
				Ph- 9-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , R <sup>-</sup>
				Ph- 9-NHC(=O)CH <sub>3</sub>
				Ph- 9-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>
				Ph- 9-NBzC(=O)CO <sub>2</sub> H
				Ph- 9-N <sup>+</sup> (Me)-2-CH <sub>2</sub> CO <sub>2</sub> H, R <sup>-</sup>
				Ph- 9-(R)-morpholine
				Ph- 9-(N)-azetidine
				Ph- 9-(N)-methylazetidinium, R <sup>-</sup>
				Ph- 9-(N)-pyrrolidine
				Ph- 9-(N)-N'-dimethylpiperazinium, R <sup>-</sup>
				Ph- 9-NH-C(=O)C <sub>6</sub> H <sub>4</sub> Cl
				Ph- 9-NHC(=O)CH <sub>2</sub> Br
				Ph- 9-NH-C(=NH)NH <sub>2</sub>
				Ph- 9-(2)-thiophene
				Ph- 7-OCH <sub>3</sub> , 8-OCH <sub>3</sub>
				Ph- 7-SCH <sub>3</sub> , 8-OCH <sub>3</sub>
				Ph- 7-SCH <sub>3</sub> , 6-OCH <sub>3</sub> , 7-OCH <sub>3</sub> , 8-OCH <sub>3</sub>

51	iso-propyl	B-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>	Ph-	8-N(Me)CH <sub>2</sub> CO <sub>2</sub> H	Ph-	8-(N')-(Me)-morpholine	I'	9-(N)-N'-dimethyl-piperazinium, I'
52	iso-propyl	Ph-	Ph-	8-N <sup>+</sup> (Me)C <sub>6</sub> H <sub>4</sub> CO <sub>2</sub> H	Ph-	9-NH-CBz	Ph-	9-(N)-N'-dimethyl-piperazinium, I'
53	iso-propyl	Ph-	Ph-	8-(N')-(Me)C <sub>6</sub> H <sub>4</sub> CO <sub>2</sub> H	Ph-	9-NHC(=O)C <sub>6</sub> H <sub>11</sub>	Ph-	9-(N)-N'-dimethyl-piperazinium, I'
54	iso-propyl	Ph-	Ph-	8-(N')-morpholine	Ph-	9-NHC(=O)CH <sub>2</sub> Br	Ph-	9-(N)-N'-dimethyl-piperazinium, I'
55	iso-propyl	Ph-	Ph-	8-(N')-acetidine	Ph-	9-NHC(=O)NH <sub>2</sub>	Ph-	9-(N)-N'-dimethyl-piperazinium, I'
56	iso-propyl	Ph-	Ph-	8-(N')-N-methylacetidinium, I'	99	iso-propyl	Ph-	9-(2)-thiophene
57	iso-propyl	Ph-	Ph-	8-(N')-pyrrolidine	99	iso-propyl	Ph-	9-(2)-thiophene
58	iso-propyl	Ph-	Ph-	8-(N')-N-methyl-pyrrolidinium, I'	100	iso-propyl	Ph-	7-OCH <sub>3</sub>
59	iso-propyl	Ph-	Ph-	8-(N')-N-methyl-morpholinium, I'	101	iso-propyl	Ph-	7-SCH <sub>3</sub>
60	iso-propyl	Ph-	Ph-	8-(N')-N'-methyl-morpholinium, I'	102	iso-propyl	Ph-	7-SC(=O)CH <sub>3</sub>
61	iso-propyl	Ph-	Ph-	8-(N')-N'-methyl-piperazine	103	iso-propyl	Ph-	6-OCH <sub>3</sub>
62	iso-propyl	Ph-	Ph-	9-NH-CBz			Ph-	7-OCH <sub>3</sub>
63	iso-propyl	Ph-	Ph-	8-NHC(=O)C <sub>6</sub> H <sub>11</sub>			Ph-	7-OCH <sub>3</sub>
64	iso-propyl	Ph-	Ph-	8-NHC(=O)CH <sub>2</sub> Br			Ph-	7-OCH <sub>3</sub>
65	iso-propyl	Ph-	Ph-	8-NH-C(NH)NH <sub>2</sub>			Ph-	7-OCH <sub>3</sub>
66	iso-propyl	Ph-	Ph-	8-(2)-thiophene			Ph-	7-OCH <sub>3</sub>
67	iso-propyl	Ph-	Ph-	9-methyl- 9-ethyl	F101.006	iso-butyl	Ph-	7-methyl
68	iso-propyl	Ph-	Ph-	9-isopropyl	01	iso-butyl	Ph-	7-ethyl
69	iso-propyl	Ph-	Ph-	9-tert-butyl	02	iso-butyl	Ph-	7-isopropyl
70	iso-propyl	Ph-	Ph-	9-OH	03	iso-butyl	Ph-	7-tert-butyl
71	iso-propyl	Ph-	Ph-	9-OH	04	iso-butyl	Ph-	7-OH
72	iso-propyl	Ph-	Ph-	9-OCH <sub>3</sub>	05	iso-butyl	Ph-	7-OCH <sub>3</sub>
73	iso-propyl	Ph-	Ph-	9-O(iso-propyl)	06	iso-butyl	Ph-	7-O(iso-propyl)
74	iso-propyl	Ph-	Ph-	9-SCH <sub>3</sub>	07	iso-butyl	Ph-	7-SCH <sub>3</sub>
75	iso-propyl	Ph-	Ph-	9-SOCH <sub>3</sub>	08	iso-butyl	Ph-	7-SCH <sub>3</sub>
76	iso-propyl	Ph-	Ph-	9-SO <sub>2</sub> CH <sub>3</sub>	09	iso-butyl	Ph-	7-SOCH <sub>3</sub>
77	iso-propyl	Ph-	Ph-	9-SCH <sub>2</sub> CH <sub>3</sub>	10	iso-butyl	Ph-	7-SO <sub>2</sub> CH <sub>3</sub>
78	iso-propyl	Ph-	Ph-	9-NH <sub>2</sub>	11	iso-butyl	Ph-	7-CH <sub>2</sub> CH <sub>3</sub>
79	iso-propyl	Ph-	Ph-	9-NHOH	12	iso-butyl	Ph-	7-NH <sub>2</sub>
80	iso-propyl	Ph-	Ph-	9-NHC(=O)H	13	iso-butyl	Ph-	7-NHOH
81	iso-propyl	Ph-	Ph-	9-N(CH <sub>3</sub> ) <sub>2</sub>	14	iso-butyl	Ph-	7-NHCH <sub>3</sub>
82	iso-propyl	Ph-	Ph-	9-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , I'	15	iso-butyl	Ph-	7-N(CH <sub>3</sub> ) <sub>2</sub>
83	iso-propyl	Ph-	Ph-	9-NHC(=O)CH <sub>3</sub>	16	iso-butyl	Ph-	7-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , I'
84	iso-propyl	Ph-	Ph-	9-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>	17	iso-butyl	Ph-	7-NHC(=O)CH <sub>3</sub>
85	iso-propyl	Ph-	Ph-	9-NHC <sub>2</sub> CO <sub>2</sub> H	21	iso-butyl	Ph-	7-(N)-morpholine
86	iso-propyl	Ph-	Ph-	9-N <sup>+</sup> (Me)C <sub>6</sub> H <sub>4</sub> CO <sub>2</sub> H, I'	22	iso-butyl	Ph-	7-(N)-azetidine
87	iso-propyl	Ph-	Ph-	9-(N)-morpholine	23	iso-butyl	Ph-	7-(N)-isomethylazetidinium, I'
88	iso-propyl	Ph-	Ph-	9-(N)-acetidine	24	iso-butyl	Ph-	7-(N)-pyrrolidine
89	iso-propyl	Ph-	Ph-	9-(N)-N-methyl-piperazine	25	iso-butyl	Ph-	7-(N)-N-methyl-pyrorolidinium, I'
90	iso-propyl	Ph-	Ph-	9-(N)-pyrrolidine	26	iso-butyl	Ph-	7-(N)-N-methyl-morpholinium, I'
91	iso-propyl	Ph-	Ph-	9-(N)-N-methyl-morpholinium, I'	27	iso-butyl	Ph-	7-(N)-N'-methylpiperazine
92	iso-propyl	Ph-	Ph-	9-(N)-N'-methylpiperazine	28	iso-butyl	Ph-	7-(N)-N'-dimethylpiperazinium, I'
93	iso-propyl	Ph-	Ph-	9-(N)-N'-methylpiperazine	29	iso-butyl	Ph-	7-NH-CBz

30	iso-butyl	Ph-	7-NHC(O)C5H11	72	iso-butyl	Ph-	9-OCH3
31	iso-butyl	Ph-	7-NHC(O)CH2Br	73	iso-butyl	Ph-	9-O(iso-propyl)
32	iso-butyl	Ph-	7-NH-C(NHNH2)	74	iso-butyl	Ph-	9-SCl3
33	iso-butyl	Ph-	7-(2)-thiophene	75	iso-butyl	Ph-	9-SOCH3
34	iso-butyl	Ph-	8-methyl	76	iso-butyl	Ph-	9-SO2CH3
35	iso-butyl	Ph-	8-ethyl	77	iso-butyl	Ph-	9-SCl2CH3
36	iso-butyl	Ph-	8-iso-propyl	78	iso-butyl	Ph-	9-NH2
37	iso-butyl	Ph-	8-tert-butyl	79	iso-butyl	Ph-	9-NHOR
38	iso-butyl	Ph-	8-OH	80	iso-butyl	Ph-	9-NHCH3
39	iso-butyl	Ph-	8-OCH3	81	iso-butyl	Ph-	9-N(CH3)2
40	iso-butyl	Ph-	8-O(iso-propyl)	82	iso-butyl	Ph-	9-N+(CH3)3, I"
41	iso-butyl	Ph-	8-SCl3	83	iso-butyl	Ph-	9-NHC(=O)CH3
42	iso-butyl	Ph-	8-SOCH3	84	iso-butyl	Ph-	9-N(CH2CH3)2
43	iso-butyl	Ph-	8-SO2CH3	85	iso-butyl	Ph-	9-NMeCH2CO2H
44	iso-butyl	Ph-	8-SCl2CH3	86	iso-butyl	Ph-	9-N+(Me)2CH2CO2H, I"
45	iso-butyl	Ph-	8-NH2	87	iso-butyl	Ph-	9-(N)-morpholine
46	iso-butyl	Ph-	8-NHOK	88	iso-butyl	Ph-	9-(N)-azetidine
47	iso-butyl	Ph-	8-NHCH3	89	iso-butyl	Ph-	9-(N)-N'-methylazetidinium, I"
48	iso-butyl	Ph-	8-N+(CH3)2	90	iso-butyl	Ph-	9-(N)-pyrrolidine
49	iso-butyl	Ph-	8-N+(CH3)3, I"	91	iso-butyl	Ph-	9-(N)-N-methyl-pyrrolidinium, I"
50	iso-butyl	Ph-	8-NHC(=O)CH3	92	iso-butyl	Ph-	9-(N)-morpholinium, I"
51	iso-butyl	Ph-	8-N(CH2CH3)2	93	iso-butyl	Ph-	9-(N)-N'-methylazepidinium, I"
52	iso-butyl	Ph-	8-NMeCH2CO2H	94	iso-butyl	Ph-	9-(N)-N'-dimethylpiperazinium, I"
53	iso-butyl	Ph-	8-(N)-pyrrolidine	95	iso-butyl	Ph-	9-NH-Cl2
54	iso-butyl	Ph-	8-(N)-morpholine	96	iso-butyl	Ph-	9-NHC(=O)C6H11
55	iso-butyl	Ph-	8-(N)-azetidine	97	iso-butyl	Ph-	9-NHC(=O)CH2Bz
56	iso-butyl	Ph-	8-(N)-N-methylazetidinium, I"	98	iso-butyl	Ph-	9-NH-C(NH)NH2
57	iso-butyl	Ph-	8-(N)-pyrrolidine	99	iso-butyl	Ph-	9-(2)-thiophene
58	iso-butyl	Ph-	8-(N)-N-methyl-pyrrolidinium, I"	100	iso-butyl	Ph-	7-OCH3, 8-OCH3
59	iso-butyl	Ph-	8-(N)-N-methyl-morpholinium, I"	101	iso-butyl	Ph-	7-SCl3, 8-SCl3
60	iso-butyl	Ph-	8-(N)-N'-methylpiperazine	102	iso-butyl	Ph-	7-OCH3, 8-OCH3
61	iso-butyl	Ph-	8-(N)-N'-dimethylpiperazinium, I"	103	iso-butyl	Ph-	6-OCH3, 7-OCH3, 8-OCH3
62	iso-butyl	Ph-	8-NH-Cl2				
63	iso-butyl	Ph-	8-NHC(=O)C5H11				
64	iso-butyl	Ph-	8-NHC(=O)CH2Br				
65	iso-butyl	Ph-	8-NH-C(NH)NH2				
66	iso-butyl	Ph-	8-(2)-chlorophene				
67	iso-butyl	Ph-	9-methyl				
68	iso-butyl	Ph-	9-ethyl				
69	iso-butyl	Ph-	9-isopropyl				
70	iso-butyl	Ph-	9-tert-butyl				
71	iso-butyl	Ph-	9-OH				

Profile (RTT...XXX, VTV)	Cpd#	R <sup>1</sup> =R <sup>2</sup>	R <sup>5</sup> (R <sup>2</sup> ) <sup>q</sup>
F101-007 01		iso-pentyl	Ph- 7-methyl
	02	iso-pentyl	Ph- 7-ethyl
	03	iso-pentyl	Ph- 7-iso-propyl
	04	iso-pentyl	Ph- 7-tert-butyl
	05	iso-pentyl	Ph- 7-OH
	06	iso-pentyl	Ph- 7-OCl3
	07	iso-pentyl	Ph- 7-O(iso-propyl)

08	Iso-pentyl	7-SCH <sub>3</sub>	Ph-	8-methyl-1	50	Iso-pentyl	8-NHC(=O)CH <sub>3</sub>	Ph-	8-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>
09	Iso-pentyl	7-SOCH <sub>3</sub>	Ph-	8-(N-methylazetidininium, I <sup>-</sup>	51	Iso-pentyl	8-N(CH <sub>2</sub> CO <sub>2</sub> H)	Ph-	8-NHCH <sub>2</sub> CO <sub>2</sub> H
10	Iso-pentyl	7-SO <sub>2</sub> CH <sub>3</sub>	Ph-	8-(N-methyl-pyrrolidinium, I <sup>-</sup>	52	Iso-pentyl	8-N <sup>+</sup> (Me) 2CH <sub>2</sub> CO <sub>2</sub> H, I <sup>-</sup>	Ph-	8-N <sup>+</sup> (Me)-pyrrolidinium, I <sup>-</sup>
11	Iso-pentyl	7-SC <sub>2</sub> CH <sub>3</sub>	Ph-	8-(N-methyl-morpholinium, I <sup>-</sup>	53	Iso-pentyl	8-(N)-morpholine	Ph-	8-(N)-morpholinium, I <sup>-</sup>
12	Iso-pentyl	7-NH <sub>2</sub>	Ph-	8-(N)-azetidine	54	Iso-pentyl	8-(N)-azetidine	Ph-	8-(N)-azetidine
13	Iso-pentyl	7-NHOH	Ph-	8-(N)-N-methylazetidininium, I <sup>-</sup>	55	Iso-pentyl	8-(N)-N-methylazetidine	Ph-	8-(N)-N-methylazetidine
14	Iso-pentyl	7-NHCH <sub>3</sub>	Ph-	8-(N)-pyrrolidine	56	Iso-pentyl	8-(N)-N-methyl-pyrrolidinium, I <sup>-</sup>	Ph-	8-(N)-N-methyl-pyrrolidine
15	Iso-pentyl	7-N(CH <sub>3</sub> ) <sub>2</sub>	Ph-	8-(N)-N-methyl-piperazine	57	Iso-pentyl	8-(N)-N-methyl-piperazino	Ph-	8-(N)-N-methyl-piperazino
16	Iso-pentyl	7-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , I <sup>-</sup>	Ph-	8-(N)-N-dimethyl-piperazinium, I <sup>-</sup>	58	Iso-pentyl	8-(N)-N-dimethyl-piperazinium, I <sup>-</sup>	Ph-	8-(N)-N-dimethyl-piperazinium, I <sup>-</sup>
17	Iso-pentyl	7-NHC(=O)CH <sub>3</sub>	Ph-	8-(N)-N-dimethyl-piperazino	59	Iso-pentyl	8-(N)-N-dimethyl-piperazino	Ph-	8-(N)-N-dimethyl-piperazino
18	Iso-pentyl	7-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>	Ph-	8-NH-C(=O)CH <sub>3</sub>	60	Iso-pentyl	8-NH-C(=O)CH <sub>3</sub>	Ph-	8-NH-C(=O)CH <sub>3</sub>
19	Iso-pentyl	7-NheCH <sub>2</sub> CO <sub>2</sub> H	Ph-	8-NH-C(=O)C <sub>2</sub> H <sub>5</sub>	61	Iso-pentyl	8-NH-C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-NH-C(=O)C <sub>2</sub> H <sub>5</sub>
20	Iso-pentyl	7-N <sup>+</sup> (Me) 2CH <sub>2</sub> CO <sub>2</sub> H, I <sup>-</sup>	Ph-	8-NH-C(=O)CH <sub>2</sub> CH <sub>3</sub>	62	Iso-pentyl	8-NH-C(=O)CH <sub>2</sub> CH <sub>3</sub>	Ph-	8-NH-C(=O)CH <sub>2</sub> CH <sub>3</sub>
21	Iso-pentyl	7-(N)-morpholine	Ph-	8-(2)-thiophene	63	Iso-pentyl	8-(2)-thiophene	Ph-	8-(2)-thiophene
22	Iso-pentyl	7-(N)-azetidine	Ph-	9-methyl-1	64	Iso-pentyl	9-methyl-1	Ph-	9-methyl-1
23	Iso-pentyl	7-(N)-N-methylazetidininium, I <sup>-</sup>	Ph-	9-ethyl	65	Iso-pentyl	9-ethyl	Ph-	9-ethyl
24	Iso-pentyl	7-(N)-pyrrolidine	Ph-	9-isopropyl	66	Iso-pentyl	9-isopropyl	Ph-	9-isopropyl
25	Iso-pentyl	7-(N)-N-methyl-pyrrolidinium, I <sup>-</sup>	Ph-	9-tert-butyl	67	Iso-pentyl	9-tert-butyl	Ph-	9-tert-butyl
26	Iso-pentyl	7-(N)-N-methyl-piperazino	Ph-	9-OH	68	Iso-pentyl	9-OH	Ph-	9-OH
27	Iso-pentyl	7-(N)-N-methyl-piperazinium, I <sup>-</sup>	Ph-	9-OCH <sub>3</sub>	69	Iso-pentyl	9-OCH <sub>3</sub>	Ph-	9-OCH <sub>3</sub>
28	Iso-pentyl	7-(N)-N'-dimethylpiperazinium, I <sup>-</sup>	Ph-	9-OCH <sub>3</sub> -propyl	70	Iso-pentyl	9-OCH <sub>3</sub> -propyl	Ph-	9-OCH <sub>3</sub> -propyl
29	Iso-pentyl	7-NH-CBZ	Ph-	9-SCH <sub>3</sub>	71	Iso-pentyl	9-SCH <sub>3</sub>	Ph-	9-SCH <sub>3</sub>
30	Iso-pentyl	7-NHC(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	9-SOC <sub>2</sub> H	72	Iso-pentyl	9-SOC <sub>2</sub> H	Ph-	9-SOC <sub>2</sub> H
31	Iso-pentyl	7-NH-C(=O)CH <sub>2</sub> Br	Ph-	9-SOCH <sub>3</sub>	73	Iso-pentyl	9-SOCH <sub>3</sub>	Ph-	9-SOCH <sub>3</sub>
32	Iso-pentyl	7-NH-C(NH)NH <sub>2</sub>	Ph-	9-SCH <sub>2</sub> CH <sub>3</sub>	74	Iso-pentyl	9-SCH <sub>2</sub> CH <sub>3</sub>	Ph-	9-SCH <sub>2</sub> CH <sub>3</sub>
33	Iso-pentyl	7-(2)-thiophene	Ph-	9-SCH <sub>2</sub> CH <sub>3</sub>	75	Iso-pentyl	9-SCH <sub>2</sub> CH <sub>3</sub>	Ph-	9-SCH <sub>2</sub> CH <sub>3</sub>
34	Iso-pentyl	8-methyl	Ph-	9-SCH <sub>2</sub> CH <sub>3</sub>	76	Iso-pentyl	9-SCH <sub>2</sub> CH <sub>3</sub>	Ph-	9-SCH <sub>2</sub> CH <sub>3</sub>
35	Iso-pentyl	8-ethyl	Ph-	9-NH <sub>2</sub>	77	Iso-pentyl	9-NH <sub>2</sub>	Ph-	9-NH <sub>2</sub>
36	Iso-pentyl	8-iso-propyl	Ph-	9-NHOH	78	Iso-pentyl	9-NHOH	Ph-	9-NHOH
37	Iso-pentyl	8-tert-butyl	Ph-	9-NHCH <sub>3</sub>	79	Iso-pentyl	9-NHCH <sub>3</sub>	Ph-	9-NHCH <sub>3</sub>
38	Iso-pentyl	8-OH	Ph-	9-N <sup>+</sup> (CH <sub>3</sub> ) <sub>2</sub>	80	Iso-pentyl	9-N <sup>+</sup> (CH <sub>3</sub> ) <sub>2</sub>	Ph-	9-N <sup>+</sup> (CH <sub>3</sub> ) <sub>2</sub>
39	Iso-pentyl	8-OCH <sub>3</sub>	Ph-	9-O-pentyl	81	Iso-pentyl	9-O-pentyl	Ph-	9-O-pentyl
40	Iso-pentyl	8-O(iso-propyl)	Ph-	9-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , I <sup>-</sup>	82	Iso-pentyl	9-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , I <sup>-</sup>	Ph-	9-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , I <sup>-</sup>
41	Iso-pentyl	8-SCR <sub>3</sub>	Ph-	9-NHC(=O)CH <sub>3</sub>	83	Iso-pentyl	9-NHC(=O)CH <sub>3</sub>	Ph-	9-NHC(=O)CH <sub>3</sub>
42	Iso-pentyl	8-SOCH <sub>3</sub>	Ph-	9-(N)-azetidine	84	Iso-pentyl	9-(N)-azetidine	Ph-	9-(N)-azetidine
43	Iso-pentyl	8-SO <sub>2</sub> CH <sub>3</sub>	Ph-	9-(N)-methylazetidininium, I <sup>-</sup>	85	Iso-pentyl	9-(N)-methylazetidininium, I <sup>-</sup>	Ph-	9-(N)-methylazetidininium, I <sup>-</sup>
44	Iso-pentyl	8-SC <sub>2</sub> CH <sub>3</sub>	Ph-	9-(N)-pyrrolidino	86	Iso-pentyl	9-(N)-pyrrolidino	Ph-	9-(N)-pyrrolidino
45	Iso-pentyl	8-NH <sub>2</sub>	Ph-	9-(N)-N-methyl-piperazino	87	Iso-pentyl	9-(N)-N-methyl-piperazino	Ph-	9-(N)-N-methyl-piperazino
46	Iso-pentyl	8-NHOH	Ph-	9-(N)-N-methyl-piperazinium, I <sup>-</sup>	88	Iso-pentyl	9-(N)-N-methyl-piperazinium, I <sup>-</sup>	Ph-	9-(N)-N-methyl-piperazinium, I <sup>-</sup>
47	Iso-pentyl	8-NHCH <sub>3</sub>	Ph-	9-(N)-N-methyl-piperazino	89	Iso-pentyl	9-(N)-N-methyl-piperazino	Ph-	9-(N)-N-methyl-piperazino
48	Iso-pentyl	8-N(CH <sub>3</sub> ) <sub>2</sub>	Ph-	9-(N)-N-methyl-piperazinium, I <sup>-</sup>	90	Iso-pentyl	9-(N)-N-methyl-piperazinium, I <sup>-</sup>	Ph-	9-(N)-N-methyl-piperazinium, I <sup>-</sup>
49	Iso-pentyl	8-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , I <sup>-</sup>	Ph-	9-(N)-N-methyl-piperazino	91	Iso-pentyl	9-(N)-N-methyl-piperazino	Ph-	9-(N)-N-methyl-piperazino
					92	Iso-pentyl		Ph-	

Preelix (Irrg. Exx.)	Cpd#	R <sup>1</sup> -R <sup>2</sup>	R <sup>3</sup>	(R <sup>5</sup> ) <sup>q</sup>	29	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NH-CBZ
F101.-008	01	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-methyl	30	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NHC(=O)C <sub>5</sub> H <sub>11</sub>
	02	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-ethyl	31	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NHC(=O)CH <sub>2</sub> Br
	03	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-isopropyl	32	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NHC(=NH)NH <sub>2</sub>
	04	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-tert-butyl	33	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-(2)-thiophene
	05	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-OH	34	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-methyl
	06	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-OCH <sub>3</sub>	35	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-ethyl
	07	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-O(iso-propyl)	36	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-iso-propyl
	08	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-SC <sub>2</sub> H <sub>5</sub>	37	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-tert-butyl
	09	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-SOCH <sub>3</sub>	38	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-OH
	10	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-SO <sub>2</sub> CH <sub>3</sub>	39	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-OCH <sub>3</sub>
	11	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-SC <sub>2</sub> H <sub>5</sub>	40	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-SCH <sub>3</sub>
	12	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NH <sub>2</sub>	41	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-SOCH <sub>3</sub>
	13	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NHOR	42	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-SOCH <sub>3</sub>
	14	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NHC <sub>3</sub>	43	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-SO <sub>2</sub> CH <sub>3</sub>
	15	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-N(CH <sub>3</sub> ) <sub>2</sub>	44	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-SCH <sub>2</sub> CH <sub>3</sub>
	16	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , R <sup>-</sup>	45	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-NH <sub>2</sub>
	17	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NHC(=O)CH <sub>3</sub>	46	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-NHOH
	18	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-N(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub>	47	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-N(CH <sub>3</sub> )CH <sub>3</sub>
	19	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NHCO <sub>2</sub> R	48	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-N(CH <sub>3</sub> ) <sub>2</sub>
	20	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-N <sup>+(Me)<sub>2</sub>CHCO<sub>2</sub>H</sup>	49	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-N <sup>+(CH<sub>3</sub>)<sub>3</sub>, R<sup>-</sup></sup>
	21	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-(N)-morpholine	50	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-NHC(=O)CH <sub>3</sub>
	22	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-(N)-azetidine	51	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>
	23	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-(N)-N-methylacetidinium, R <sup>-</sup>	52	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-N(Me)CH <sub>2</sub> CO <sub>2</sub> H
	24	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-(N)-pyrrolidine	53	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-N <sup>+(Me)<sub>2</sub>CHCO<sub>2</sub>H, R<sup>-</sup></sup>
	25	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-(N)-N-methyl-pyrrolidinium, R <sup>-</sup>	54	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-(N)-N-methyl-pyrrolidine
	26	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-(N)-N-methyl-morpholinium, R <sup>-</sup>	55	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-(N)-N'-methylazetidine
	27	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-(N)-N-methylpiperazine	56	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-(N)-N'-methylazetidinium, R <sup>-</sup>
	28	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	7-(N)-N'-dimethylpiperazinium, R <sup>-</sup>	57	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-(N)-N'-pyrrolidine
					58	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-(N)-N-methyl-pyrrolidinium, R <sup>-</sup>
					59	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-(N)-N-methyl-morpholinium, R <sup>-</sup>
					60	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-(N)-N'-methylpiperazine
					61	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-(N)-N'-dimethylpiperazinium, R <sup>-</sup>
					62	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-NH-CBZ
					63	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-NHC(=O)C <sub>5</sub> H <sub>11</sub>
					64	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-NHC(=O)CH <sub>2</sub> Br
					65	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-NH-C(NH)NH <sub>2</sub>
					66	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	8-(2)-thiophene
					67	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	9-methyl
					68	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	9-ethyl
					69	CH <sub>2</sub> C(=O)C <sub>2</sub> H <sub>5</sub>	Ph-	9-iso-propyl

9

5

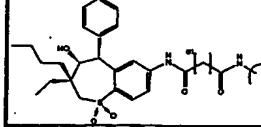
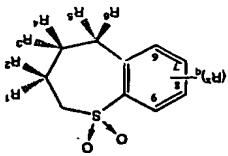
47	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-NHC <sub>3</sub>	88 CH <sub>2</sub> OCH <sub>3</sub>
48	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-(CH <sub>3</sub> ) <sub>2</sub>	89 CH <sub>2</sub> OCH <sub>3</sub>
49	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , I <sup>-</sup>	90 CH <sub>2</sub> OCH <sub>3</sub>
50	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-NHC(=O)CH <sub>3</sub>	91 CH <sub>2</sub> OCH <sub>3</sub>
51	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>	92 CH <sub>2</sub> OCH <sub>3</sub>
52	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-NHC <sub>2</sub> CO <sub>2</sub> H	93 CH <sub>2</sub> OCH <sub>3</sub>
53	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-(N <sup>+</sup> (Me) <sub>2</sub> CH <sub>2</sub> CO <sub>2</sub> H, I <sup>-</sup>	93 CH <sub>2</sub> OCH <sub>3</sub>
54	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-(N)-morpholine	95 CH <sub>2</sub> OCH <sub>3</sub>
55	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-(N)-azetidine	96 CH <sub>2</sub> OCH <sub>3</sub>
56	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-(N)-N-methylazetidinium, I <sup>-</sup>	97 CH <sub>2</sub> OCH <sub>3</sub>
57	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-(N)-pyrrolidine	98 CH <sub>2</sub> OCH <sub>3</sub>
58	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-(N)-N-methyl-pyrrolidinium, I <sup>-</sup>	99 CH <sub>2</sub> OCH <sub>3</sub>
59	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-(N)-N-methyl-morpholinium, I <sup>-</sup>	
60	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-(N)-N-methyl-piperazine	
61	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-(N)-N-dimethylpiperazinium, I <sup>-</sup>	
62	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-TH-CBZ	
63	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-NHC(=O)C <sub>5</sub> H <sub>11</sub>	
64	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-NHC(=O)CH <sub>2</sub> Br	
65	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-NH-C(=NH)NH <sub>2</sub>	
66	CH <sub>2</sub> OCH <sub>3</sub>	Ph-	8-(2'-ethylphenyl	
		prefix · Opd#	R <sup>1</sup> =R <sup>2</sup>	R <sup>3</sup> (R <sup>4</sup> ) <sub>2</sub>
		(R <sup>1</sup> ,R <sup>2</sup> , R <sup>3</sup> )		
F101.010	01	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-methyl
	02	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-ethyl
	03	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-isopropyl
	04	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-tert-butyl
	05	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-OH
	06	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-OCH <sub>3</sub>
	07	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-O(iso-propyl)
	08	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-SCN
	09	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-SOCH <sub>3</sub>
	10	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-SO <sub>2</sub> CH <sub>3</sub>
	11	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-SCH <sub>2</sub> CH <sub>3</sub>
	12	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NH <sub>2</sub>
	13	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NHOH
	14	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NHC <sub>3</sub>
	15	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-N(CH <sub>3</sub> ) <sub>2</sub>
	16	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , I <sup>-</sup>
	17	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NHC(=O)CH <sub>3</sub>
	18	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>
	19	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-NMeCH <sub>2</sub> CO <sub>2</sub> H
	20	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-N <sup>+</sup> (Me) <sub>2</sub> CH <sub>2</sub> CO <sub>2</sub> H, I <sup>-</sup>
	21	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-(N)-morpholine
	22	CH <sub>2</sub> CH(OH)C <sub>2</sub> H <sub>5</sub>	Ph-	7-(N)-azetidine

23	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-(N-n-methylazetidinium, $\Gamma^-$	65	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-NH-C(NH)NH2
24	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-(N-pyrrolidine	66	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-(2-thiophene
25	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-(N-n-methyl-pyrrolidinium, $\Gamma^-$	67	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-methyl
26	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-(N-n-methyl-morpholinium, $\Gamma^-$	68	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-ethyl
27	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-(N-n-methylpiperazine	69	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-isopropyl
28	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-(N-N'-dimethylpiperazinium, $\Gamma^-$	70	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-tert-butyl
29	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-NH-CBZ	71	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-OH
30	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-NHC(0)C5H11	72	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-OCH3
31	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-NHC(0)CH2Br	73	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-O(iso-propyl)
32	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-NH-C(NH)NH2	74	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-SCH3
33	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-(2)-thiophene	75	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-SO2CH3
34	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-methyl	76	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-SEH2CH3
35	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-ethyl	77	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-NH2
36	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-isopropyl	78	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-NHOH
37	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-tert-butyl	79	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-NHCH3
38	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-OH	80	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-N+(CH3)2
39	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-OCH3	81	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-N+(Me)2CH2CO2H, $\Gamma^-$
40	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-O(iso-propyl)	82	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-NHCO
41	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-SCH3	83	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-NHCO(=O)CH3
42	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-SOCH3	84	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-N(CH2CH3)2
43	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-SO2CH3	85	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-NaCH2CO2H
44	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-SCH2CH3	86	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-N+(Me)2CH2CO2H, $\Gamma^-$
45	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-NH2	87	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-(N)-morpholine
46	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-NHOH	88	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-(N)-acetidina
47	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-NHCH3	89	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-(N)-N-methylazetidinium, $\Gamma^-$
48	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-N(CH3)2	90	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-(N)-pyrrolidine
49	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-N+(CH3)3, $\Gamma^-$	91	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-(N-n-methyl-pyrrolidinium, $\Gamma^-$
50	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-NHC(=O)CH3	92	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-(N)-N-methyl-morpholinium, $\Gamma^-$
51	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-(N)(CH2CH3)2	93	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-(N)-N'-methylpiperazine
52	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-NaCH2CO2H	93	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-(N)-N-dimethylpiperazinium, $\Gamma^-$
53	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-N+(Na)2CH2CO2H, $\Gamma^-$	95	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-NH-CBZ
54	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-(N)-morpholine	96	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-NHC(0)C5H11
55	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-(N)-acetidine	97	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-NHC(0)CH2Br
56	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-(N)-N-methylazetidinium, $\Gamma^-$	98	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-NH-C(NH)NH2
57	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-(N)-pyrrolidine	99	<chem>CH2CH(OH)C2H5</chem>	Ph-	9-(2)-thiopheno
58	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-(N-n-methyl-pyrrolidinium, $\Gamma^-$	100	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-OCH3, 8-OCH3
59	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-(N-n-methyl-morpholinium, $\Gamma^-$	101	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-SCR3, 8-SCR3
60	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-(N)-N'-methylpiperazine	102	<chem>CH2CH(OH)C2H5</chem>	Ph-	7-SCH3, 8-SCH3
61	<chem>CH2CH(OH)C2H5</chem>	Ph-	8-(N)-N'-dimethylpiperazinium, $\Gamma^-$	103	<chem>CH2CH(OH)C2H5</chem>	Ph-	6-OCH3, 7-OCH3, 8-OCH3

Prefax (P.P.E., VV)	Opt#	R <sup>1</sup> -R <sup>2</sup>	R <sup>5</sup> (R <sup>2</sup> ) <sup>q</sup>	40	CH <sub>2</sub> O-(4-picoline)	Ph-	8-O(iso-propyl)
F101.011	01	CH <sub>2</sub> O-(4-picoline)	Ph-	41	CH <sub>2</sub> O-(4-picoline)	Ph-	8-SCH <sub>3</sub>
	02	CH <sub>2</sub> O-(4-picoline)	Ph-	42	CH <sub>2</sub> O-(4-picoline)	Ph-	8-SOCH <sub>3</sub>
	03	CH <sub>2</sub> O-(4-picoline)	Ph-	43	CH <sub>2</sub> O-(4-picoline)	Ph-	8-SO <sub>2</sub> CH <sub>3</sub>
	04	CH <sub>2</sub> O-(4-picoline)	Ph-	44	CH <sub>2</sub> O-(4-picoline)	Ph-	8-SCH <sub>2</sub> CH <sub>3</sub>
	05	CH <sub>2</sub> O-(4-picoline)	Ph-	45	CH <sub>2</sub> O-(4-picoline)	Ph-	8-NH <sub>2</sub>
	06	CH <sub>2</sub> O-(4-picoline)	Ph-	46	CH <sub>2</sub> O-(4-picoline)	Ph-	8-NHOH
	07	CH <sub>2</sub> O-(4-picoline)	Ph-	47	CH <sub>2</sub> O-(4-picoline)	Ph-	8-NHC <sub>3</sub> H <sub>3</sub>
	08	CH <sub>2</sub> O-(4-picoline)	Ph-	48	CH <sub>2</sub> O-(4-picoline)	Ph-	8-N(CH <sub>3</sub> ) <sub>2</sub>
	09	CH <sub>2</sub> O-(4-picoline)	Ph-	49	CH <sub>2</sub> O-(4-picoline)	Ph-	8-N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> , I <sup>-</sup>
	10	CH <sub>2</sub> O-(4-picoline)	Ph-	50	CH <sub>2</sub> O-(4-picoline)	Ph-	8-NHC(=O)CH <sub>3</sub>
	11	CH <sub>2</sub> O-(4-picoline)	Ph-	51	CH <sub>2</sub> O-(4-picoline)	Ph-	8-N(CH <sub>3</sub> ) <sub>2</sub>
	12	CH <sub>2</sub> O-(4-picoline)	Ph-	52	CH <sub>2</sub> O-(4-picoline)	Ph-	8-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>
	13	CH <sub>2</sub> O-(4-picoline)	Ph-	53	CH <sub>2</sub> O-(4-picoline)	Ph-	8-N <sup>+</sup> (Ne <sub>2</sub> ) <sub>2</sub> CH <sub>2</sub> O <sub>2</sub> H, I <sup>-</sup>
	14	CH <sub>2</sub> O-(4-picoline)	Ph-	54	CH <sub>2</sub> O-(4-picoline)	Ph-	8-(N)-morpholine
	15	CH <sub>2</sub> O-(4-picoline)	Ph-	55	CH <sub>2</sub> O-(4-picoline)	Ph-	8-(N)-azetidine
	16	CH <sub>2</sub> O-(4-picoline)	Ph-	56	CH <sub>2</sub> O-(4-picoline)	Ph-	8-(N)-N-methylazetidinium, I <sup>-</sup>
	17	CH <sub>2</sub> O-(4-picoline)	Ph-	57	CH <sub>2</sub> O-(4-picoline)	Ph-	8-(N)-pyrrolidine
	18	CH <sub>2</sub> O-(4-picoline)	Ph-	58	CH <sub>2</sub> O-(4-picoline)	Ph-	8-(N)-N-methyl-pyrrolidinium, I <sup>-</sup>
	19	CH <sub>2</sub> O-(4-picoline)	Ph-	59	CH <sub>2</sub> O-(4-picoline)	Ph-	8-(N)-N-methyl-morpholinium, I <sup>-</sup>
	20	CH <sub>2</sub> O-(4-picoline)	Ph-	60	CH <sub>2</sub> O-(4-picoline)	Ph-	8-(N)-N'-methyl-piperazine
	21	CH <sub>2</sub> O-(4-picoline)	Ph-	61	CH <sub>2</sub> O-(4-picoline)	Ph-	8-(N)-N'-dimethyl-piperazinium, I <sup>-</sup>
	22	CH <sub>2</sub> O-(4-picoline)	Ph-	62	CH <sub>2</sub> O-(4-picoline)	Ph-	8-NHC(=O)CBZ
	23	CH <sub>2</sub> O-(4-picoline)	Ph-	63	CH <sub>2</sub> O-(4-picoline)	Ph-	8-HC(=O)C <sub>5</sub> H <sub>11</sub>
	24	CH <sub>2</sub> O-(4-picoline)	Ph-	64	CH <sub>2</sub> O-(4-picoline)	Ph-	8-NHC(=O)CH <sub>2</sub> Br
	25	CH <sub>2</sub> O-(4-picoline)	Ph-	65	CH <sub>2</sub> O-(4-picoline)	Ph-	8-NHC(=NH)NH <sub>2</sub>
	26	CH <sub>2</sub> O-(4-picoline)	Ph-	66	CH <sub>2</sub> O-(4-picoline)	Ph-	8-(2)-thiophene
	27	CH <sub>2</sub> O-(4-picoline)	Ph-	67	CH <sub>2</sub> O-(4-picoline)	Ph-	9-methyl
	28	CH <sub>2</sub> O-(4-picoline)	Ph-	68	CH <sub>2</sub> O-(4-picoline)	Ph-	9-ethyl
	29	CH <sub>2</sub> O-(4-picoline)	Ph-	69	CH <sub>2</sub> O-(4-picoline)	Ph-	9-isopropyl
	30	CH <sub>2</sub> O-(4-picoline)	Ph-	70	CH <sub>2</sub> O-(4-picoline)	Ph-	9- <i>tert</i> -butyl
	31	CH <sub>2</sub> O-(4-picoline)	Ph-	71	CH <sub>2</sub> O-(4-picoline)	Ph-	9-OH
	32	CH <sub>2</sub> O-(4-picoline)	Ph-	72	CH <sub>2</sub> O-(4-picoline)	Ph-	9-OCH <sub>3</sub>
	33	CH <sub>2</sub> O-(4-picoline)	Ph-	73	CH <sub>2</sub> O-(4-picoline)	Ph-	9-O <sub>2</sub> NO- <i>propyl</i>
	34	CH <sub>2</sub> O-(4-picoline)	Ph-	74	CH <sub>2</sub> O-(4-picoline)	Ph-	9-SC <sub>3</sub>
	35	CH <sub>2</sub> O-(4-picoline)	Ph-	75	CH <sub>2</sub> O-(4-picoline)	Ph-	9-SOC <sub>3</sub>
	36	CH <sub>2</sub> O-(4-picoline)	Ph-	76	CH <sub>2</sub> O-(4-picoline)	Ph-	9-SO <sub>2</sub> CH <sub>3</sub>
	37	CH <sub>2</sub> O-(4-picoline)	Ph-	77	CH <sub>2</sub> O-(4-picoline)	Ph-	9-SC <sub>2</sub> CH <sub>3</sub>
	38	CH <sub>2</sub> O-(4-picoline)	Ph-	78	CH <sub>2</sub> O-(4-picoline)	Ph-	9-NH <sub>2</sub>
	39	CH <sub>2</sub> O-(4-picoline)	Ph-	79	CH <sub>2</sub> O-(4-picoline)	Ph-	9-NHOH
	80	CH <sub>2</sub> O-(4-picoline)	Ph-	80	CH <sub>2</sub> O-(4-picoline)	Ph-	9-NHC <sub>3</sub> H <sub>3</sub>
	81	CH <sub>2</sub> O-(4-picoline)	Ph-	81	CH <sub>2</sub> O-(4-picoline)	Ph-	9-N(CH <sub>3</sub> ) <sub>2</sub>

82	<chem>CH3O-(4-picoline)</chem>	Ph- 9-N+(CH <sub>3</sub> ) <sub>3</sub> , I-
83	<chem>CH3O-(4-picoline)</chem>	Ph- 9-NHC(-O)CH <sub>3</sub>
84	<chem>CH3O-(4-picoline)</chem>	Ph- 9-N(CH <sub>2</sub> CH <sub>3</sub> ) <sub>2</sub>
85	<chem>CH3O-(4-picoline)</chem>	Ph- 9-NH(CH <sub>2</sub> CO <sub>2</sub> H)
86	<chem>CH3O-(4-picoline)</chem>	Ph- 9-N <sup>+</sup> (H)C <sup>-</sup> CO <sub>2</sub> H, I-
87	<chem>CH3O-(4-picoline)</chem>	Ph- 9-(N)-morpholine
88	<chem>CH3O-(4-picoline)</chem>	Ph- 9-(N)-azetidine
89	<chem>CH3O-(4-picoline)</chem>	Ph- 9-(N)-N-methylazetidinium, I-
90	<chem>CH3O-(4-picoline)</chem>	Ph- 9-(N)-pyrrolidine
91	<chem>CH3O-(4-picoline)</chem>	Ph- 9-(N)-N-methyl-pyrrolidinium, I-
92	<chem>CH3O-(4-picoline)</chem>	Ph- 9-(N)-N-methyl-morpholinium, I-
93	<chem>CH3O-(4-picoline)</chem>	Ph- 9-(N)-N'-methyl-1,4-piperazine
93	<chem>CH3O-(4-picoline)</chem>	Ph- 9-(N)-N'-dimethyl-piperazinium, I-
95	<chem>CH3O-(4-picoline)</chem>	Ph- 9-NH-CBZ
96	<chem>CH3O-(4-picoline)</chem>	Ph- 9-NHC(O)C <sub>5</sub> H <sub>11</sub>
97	<chem>CH3O-(4-picoline)</chem>	Ph- 9-NHC(O)CH <sub>2</sub> Br
98	<chem>CH3O-(4-picoline)</chem>	Ph- 9-NH-C(NH) <sub>2</sub>
99	<chem>CH3O-(4-picoline)</chem>	Ph- 9-(2-thiophene
100	<chem>CH3O-(4-picoline)</chem>	Ph- 7-OCH <sub>3</sub> , 8-OCH <sub>3</sub>
101	<chem>CH3O-(4-picoline)</chem>	Ph- 7-SC <sub>3</sub> H <sub>5</sub> , 8-SC <sub>3</sub> H <sub>5</sub>
102	<chem>CH3O-(4-picoline)</chem>	Ph- 7-SCH <sub>3</sub> , 8-SCH <sub>3</sub>
103	<chem>CH3O-(4-picoline)</chem>	Ph- 6-OCH <sub>3</sub> , 7-OCH <sub>3</sub> , 8-OCH <sub>3</sub>

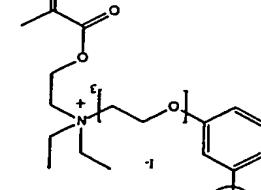
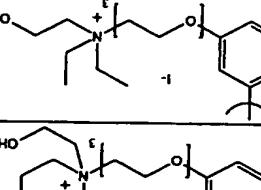
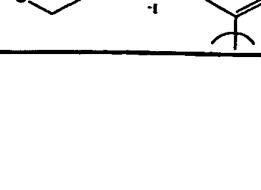
## **Additional Structures of the Present Invention**



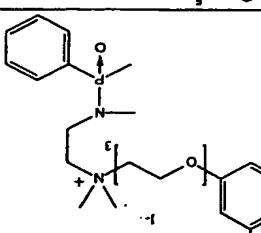
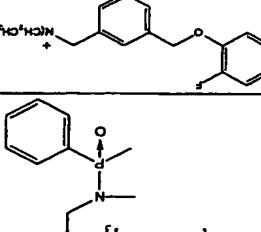
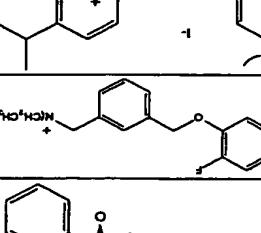
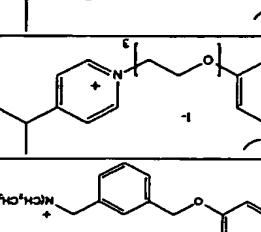
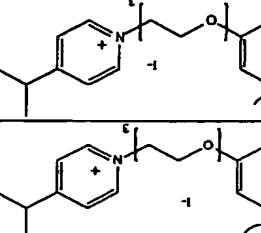
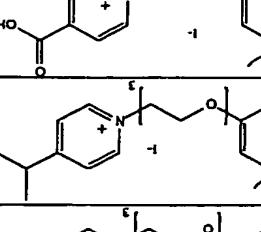
۲۰

112	ethyl	n-butyl	OH	H		H	7-amino
113	ethyl	n-butyl	OH	H	4-hydroxyphenyl	H	7-amino
114	ethyl	n-butyl	OH	H	4-methoxyphenyl	H	7-amino
115	n-butyl	ethyl	OH	H	4-methoxyphenyl	H	7-(O-benzylcarbamato)
116	ethyl	n-butyl	OH	H	4-methoxyphenyl	H	7-(O-benzylcarbamato)
117	n-butyl	ethyl	OH	H	phenyl	H	7-(O-benzylcarbamato)
118	ethyl	n-butyl	OH	H	phenyl	H	7-(O-benzylcarbamato)
119	ethyl	n-butyl	OH	H	phenyl	H	7-(O-tert-butylcarbamato)
120	n-butyl	ethyl	OH	H	phenyl	H	7-(O-benzylcarbamato)
121	ethyl	n-butyl	OH	H	phenyl	H	7-amino
122	n-butyl	ethyl	OH	H	phenyl	H	7-amino
123	ethyl	n-butyl	OH	H	phenyl	H	7-hexylamino
124	n-butyl	ethyl	OH	H	phenyl	H	7-(hexylamino)
125	ethyl	n-butyl	OH	H	phenyl	H	
126	n-butyl	ethyl	OH	H	4-fluorophenyl	H	7-(O-benzylcarbamato)
127	n-butyl	ethyl	OH	H	4-fluorophenyl	H	7-amino
128	ethyl	n-butyl	OH	H	4-fluorophenyl	H	7-(O-benzylcarbamato)
129	ethyl	n-butyl	OH	H	4-fluorophenyl	H	7-amino
131	ethyl	n-butyl	OH	H	4-fluorophenyl	H	

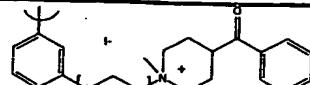
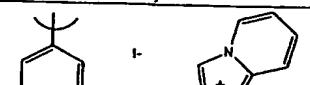
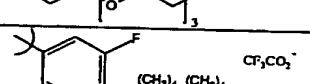
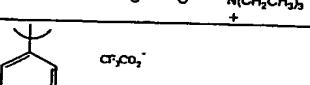
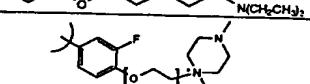
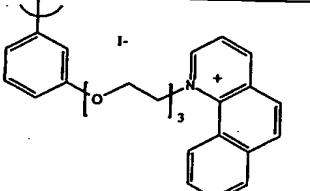
132	ethyl	n-butyl	OH	H	phenyl	H	
133	ethyl	n-butyl	OH	H	phenyl	H	at the 8-position 8-(hexyloxy)
134	ethyl	n-butyl	OH	H	phenyl	H	
135	ethyl	n-butyl	OH	H	phenyl	H	
136	ethyl	n-butyl	OH	H	phenyl	H	at the 8-position 8-hydroxy
137	n-butyl	ethyl	OH	H	phenyl	H	
138	n-butyl	ethyl	OH	H	phenyl	H	at the 7-position 8-acetoxy
139	n-butyl	ethyl	OH	H	phenyl	H	
140							
141							
142	ethyl	n-butyl	H	OH	H	3-methoxyphenyl	7-methylmercapto
143	ethyl	n-butyl	OH	H	3-methoxyphenyl	H	7-methylmercapto
144	ethyl	n-butyl	OH	H	4-fluorophenyl	H	7-(N-azetidinyl)
262	ethyl	n-butyl	OH	H	3-methoxyphenyl	H	7-methoxy
263	ethyl	n-butyl	H	OH	H	3-methoxy-	7-methoxy

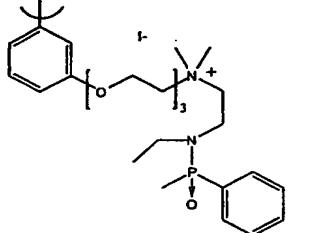
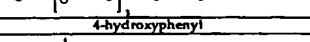
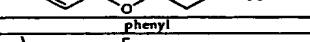
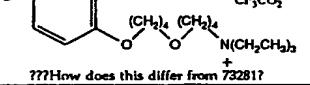
			H	HO	n-butyl	ethyl	1001			
			H	HO	n-butyl	ethyl	1002			
			H	HO	n-butyl	ethyl	1003			
			H	HO	n-butyl	ethyl	1004			
			H	HO	n-butyl	ethyl	1005			
			H	HO	n-butyl	ethyl	1006			
			H	HO	n-butyl	ethyl	1007			
			H	HO	n-butyl	ethyl	1008			
			H	HO	n-butyl	ethyl	1009			
			H	HO	n-butyl	ethyl	1010			
			H	HO	n-butyl	ethyl	1011			
			H	HO	n-butyl	ethyl	1012			
			H	HO	n-butyl	ethyl	1013			
			H	HO	n-butyl	ethyl	1014			
			H	HO	n-butyl	ethyl	1015			
			H	HO	n-butyl	ethyl	1016			
			H	HO	n-butyl	ethyl	1017			
			H	HO	n-butyl	ethyl	1018			
			H	HO	n-butyl	ethyl	1019			
			H	HO	n-butyl	ethyl	1020			
			H	HO	n-butyl	ethyl	1021			
			H	HO	n-butyl	ethyl	1022			
			H	HO	n-butyl	ethyl	1023			
			H	HO	n-butyl	ethyl	1024			
			H	HO	n-butyl	ethyl	1025			
			H	HO	n-butyl	ethyl	1026			
			H	HO	n-butyl	ethyl	1027			
			H	HO	n-butyl	ethyl	1028			
			H	HO	n-butyl	ethyl	1029			
			H	HO	n-butyl	ethyl	1030			
			H	HO	n-butyl	ethyl	1031			
			H	HO	n-butyl	ethyl	1032			
			H	HO	n-butyl	ethyl	1033			
			H	HO	n-butyl	ethyl	1034			
			H	HO	n-butyl	ethyl	1035			
			H	HO	n-butyl	ethyl	1036			
			H	HO	n-butyl	ethyl	1037			
			H	HO	n-butyl	ethyl	1038			
			H	HO	n-butyl	ethyl	1039			
			H	HO	n-butyl	ethyl	1040			
			H	HO	n-butyl	ethyl	1041			
			H	HO	n-butyl	ethyl	1042			
			H	HO	n-butyl	ethyl	1043			
			H	HO	n-butyl	ethyl	1044			
			H	HO	n-butyl	ethyl	1045			
			H	HO	n-butyl	ethyl	1046			
			H	HO	n-butyl	ethyl	1047			
			H	HO	n-butyl	ethyl	1048			
			H	HO	n-butyl	ethyl	1049			
			H	HO	n-butyl	ethyl	1050			
			H	HO	n-butyl	ethyl	1051			
			H	HO	n-butyl	ethyl	1052			
			H	HO	n-butyl	ethyl	1053			
			H	HO	n-butyl	ethyl	1054			
			H	HO	n-butyl	ethyl	1055			
			H	HO	n-butyl	ethyl	1056			
			H	HO	n-butyl	ethyl	1057			
			H	HO	n-butyl	ethyl	1058			
			H	HO	n-butyl	ethyl	1059			
			H	HO	n-butyl	ethyl	1060			
			H	HO	n-butyl	ethyl	1061			
			H	HO	n-butyl	ethyl	1062			
			H	HO	n-butyl	ethyl	1063			
			H	HO	n-butyl	ethyl	1064			
			H	HO	n-butyl	ethyl	1065			
			H	HO	n-butyl	ethyl	1066			
			H	HO	n-butyl	ethyl	1067			
			H	HO	n-butyl	ethyl	1068			
			H	HO	n-butyl	ethyl	1069			
			H	HO	n-butyl	ethyl	1070			
			H	HO	n-butyl	ethyl	1071			
			H	HO	n-butyl	ethyl	1072			
			H	HO	n-butyl	ethyl	1073			
			H	HO	n-butyl	ethyl	1074			
			H	HO	n-butyl	ethyl	1075			
			H	HO	n-butyl	ethyl	1076			
			H	HO	n-butyl	ethyl	1077			
			H	HO	n-butyl	ethyl	1078			
			H	HO	n-butyl	ethyl	1079			
			H	HO	n-butyl	ethyl	1080			
			H	HO	n-butyl	ethyl	1081			
			H	HO	n-butyl	ethyl	1082			
			H	HO	n-butyl	ethyl	1083			
			H	HO	n-butyl	ethyl	1084			
			H	HO	n-butyl	ethyl	1085			
			H	HO	n-butyl	ethyl	1086			
			H	HO	n-butyl	ethyl	1087			
			H	HO	n-butyl	ethyl	1088			
			H	HO	n-butyl	ethyl	1089			
			H	HO	n-butyl	ethyl	1090			
			H	HO	n-butyl	ethyl	1091			
			H	HO	n-butyl	ethyl	1092			
			H							
			H							
			H							

57

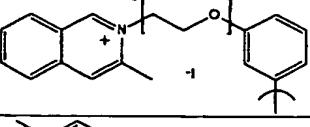
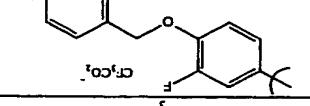
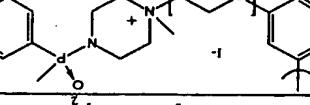
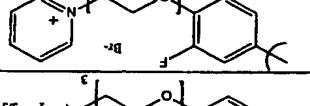
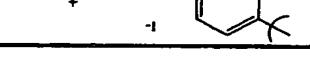
			H							
			H							
			H							
			H							
			H							
			H							

58

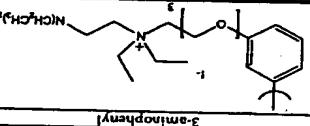
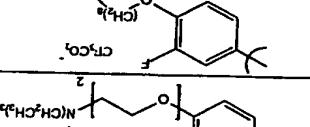
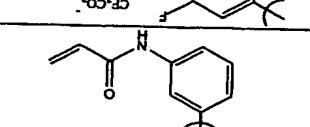
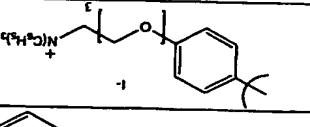
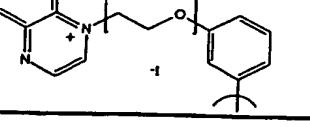
1029	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1030	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1031	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1032	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1033	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1034	n-butyl	n-butyl	OH	H		H	7-dimethylamino

1035	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1036	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1037	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1038	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1039	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1040	n-butyl	n-butyl	OH	H		H	7-dimethylamino

??How does this differ from 73281?

	H		H	OH	n-butyl	n-butyl	n-butyl	1052
	H		H	OH	n-butyl	n-butyl	n-butyl	1051
	H		H	OH	n-butyl	n-butyl	n-butyl	1050
	H		H	OH	n-butyl	n-butyl	n-butyl	1049
	H		H	OH	n-butyl	n-butyl	n-butyl	1048

69

	H		H	OH	n-butyl	n-butyl	n-butyl	1072
	H		H	OH	n-butyl	n-butyl	n-butyl	1071
	H		H	OH	n-butyl	n-butyl	n-butyl	1070
	H		H	OH	n-butyl	n-butyl	n-butyl	1069
	H		H	OH	n-butyl	n-butyl	n-butyl	1068

70

81

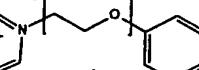
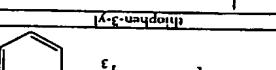
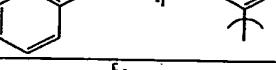
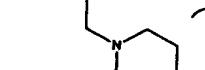
1053	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1054	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1055	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1056	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1057	n-butyl	n-butyl	OH	H		H	7-dimethylamino

82

1058	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1059	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1060	ethyl	n-butyl	OH	H	3-fluoro-4-methoxyphenyl	H	7-methylamino
1061	n-butyl	n-butyl	OH	H		H	7-methylamino
1062	n-butyl	n-butyl	OH	H		H	7-methylamino
1063	n-butyl	n-butyl	OH	H		H	7-methylamino

1077	n-butyl	n-butyl	n-butyl	OH	H	H	3-hydrazinylmethoxyphenyl	H	H	/-dimethylamino
1076	n-butyl	n-butyl	n-butyl	OH	H	H	3-dimethylaminophenyl	H	H	/-dimethylamino
1075	ethyl	n-butyl	n-butyl	OH	H	H	4-fluorophenyl	H	H	/-dimethylamino
1074	n-butyl	n-butyl	n-butyl	OH	H	H	3-fluoro-4-methoxyphenyl	H	H	/-dimethylamino
1073	n-butyl	n-butyl	n-butyl	OH	H	H				/-dimethylamino
1072	n-butyl	n-butyl	n-butyl	OH	H	H				/-dimethylamino
1071	n-butyl	n-butyl	n-butyl	OH	H	H				/-dimethylamino
1070	n-butyl	n-butyl	n-butyl	OH	H	H				/-dimethylamino

三

9-dimethylamino 7-dimethylamino	H		H	HO	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	691
7-dimethylamino 9-dimethylamino	H		H	HO	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	8901 /901
7-dimethylamino	H		H	HO	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	995
7-dimethylamino	H		H	HO	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1065
7-methylamino	H		H	HO	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1061

33

1078	ethyl	n-butyl	OH	H	4-hydroxyphenyl	H	7-dimethylamino 7-dimethylamino
1079	ethyl	n-butyl	OH	H		H	
1080	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1081	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1082	n-butyl	n-butyl	OH	H	2-pyridyl	H	7-dimethylamino

85

1083	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1084	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1085	n-butyl	n-butyl	OH	H	thiophen-3-yl	H	7-dimethylamino
1086	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1087	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1088	ethyl	n-butyl	OH	H	3,4-methylenedioxyphenyl	H	7-dimethylamino
1089	ethyl	n-butyl	OH	H	4-methoxyphenyl	H	7-dimethylamino
1090	n-butyl	n-butyl	OH	H		H	7-dimethylamino

86

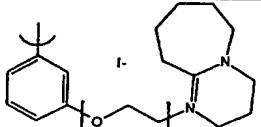
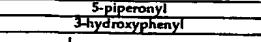
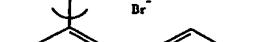
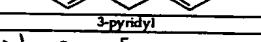
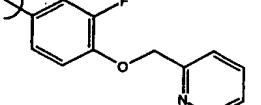
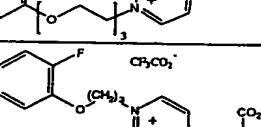
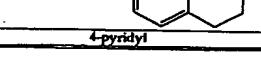
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1092
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1093
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1094
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1095
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1096
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1097
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1098
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1099
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1100
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1101

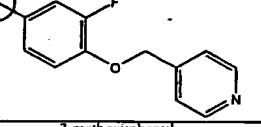
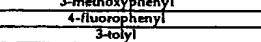
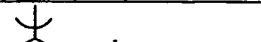
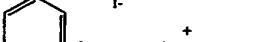
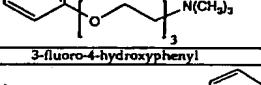
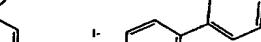
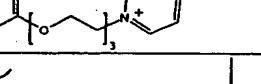
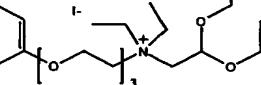
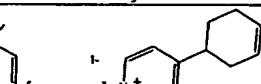
87

88

1102

	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1102
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1095
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1096
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1097
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1098
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1099
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1100
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1101

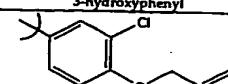
1104	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1105	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1106	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1107	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1108	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1109	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1110	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1111	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1112	n-butyl	n-butyl	OH	H		H	7-dimethylamino

1113	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1114	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1115	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1116	ethyl	n-butyl	OH	H		H	7-dimethylamino
1117	ethyl	n-butyl	OH	H		H	7-dimethylamino
1118	ethyl	n-butyl	OH	H		H	7-dimethylamino
1119	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1120	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1121	n-butyl	n-butyl	OH	H		H	7-dimethylamino

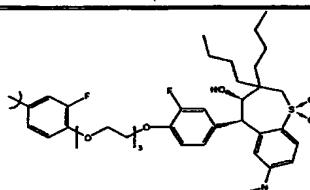
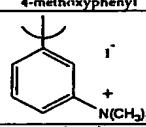
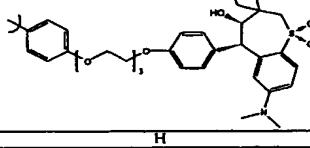
92

—  
9

93

1156	n-butyl	n-butyl	OH	H	4-fluorophenyl 4-fluorophenyl	H	7-methylmercapto
1157	n-butyl	n-butyl	OH	H		H	7-fluoro;
1158	n-butyl	n-butyl	OH	H	4-pyridinyl, hydrochloride salt	H	9-dimethylamino
1159	n-butyl	ethyl	OH	H	phenyl	H	7-methoxy
1160	n-butyl	n-butyl	OH	H	4-fluorophenyl	H	7-dimethylamino
1161	n-butyl	n-butyl	OH	H	3,5-dichloro-4-methoxyphenyl	H	7-diethylamine
1162	n-butyl	n-butyl	OH	H	phenyl	H	7-dimethylamino
1163	n-butyl	n-butyl	OH	H	3-(dimethylamino)phenyl	H	7-dimethylamino
1164	n-butyl	n-butyl	OH	H	4-pyridinyl	H	7-methoxy
1165	n-butyl	n-butyl	OH	H	3-fluoro-4-methoxyphenyl	H	7-trimethylammonium iodide
1166	n-butyl	n-butyl	OH	H	3-hydroxyphenyl	H	7-trimethylammonium iodide
1167	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1168	n-butyl	n-butyl	OH	H	4-hydrosyphenyl	H	7-trimethylammonium iodide
1169	n-butyl	n-butyl	OH	H	phenyl	H	8-dimethylamino
1170	n-butyl	n-butyl	OH	H	3-methoxyphenyl	H	7-ethylpropylamino
1171	n-butyl	n-butyl	OH	H	4-(trifluoromethylsulfonyloxy)phenyl	H	7-dimethylamino
1172	n-butyl	n-butyl	OH	H	4-pyridinyl	H	7-methoxy
1173	n-butyl	n-butyl	OH	H	3-methoxyphenyl	H	7-ethylpropylamino
1174	ethyl	n-butyl	OH	H	4-fluorophenyl	H	7-phenyl
1175	ethyl	n-butyl	OH	H	3-methoxyphenyl	H	7-methylsulfonyl
1176	n-butyl	n-butyl	OH	H	4-fluorophenyl	H	9-fluoro
1177	n-butyl	n-butyl	OH	H	3-methoxyphenyl	H	7-butylmethylamino
1178	n-butyl	n-butyl	OH	H	3-(trifluoromethylsulfonyloxy)phenyl	H	7-dimethylamino
1179	n-butyl	n-butyl	OH	H	phenyl	H	8-methoxy
1180	n-butyl	n-butyl	OH	H	4-fluorophenyl	H	7-trimethylammonium iodide
1181	n-butyl	n-butyl	OH	H	4-(dimethylamino)phenyl	H	7-butylmethylamino
1182	n-butyl	n-butyl	OH	H	3-methoxyphenyl	H	7-methoxy
1183	n-butyl	n-butyl	OH	H	4-fluorophenyl	H	7-fluoro
1184	n-butyl	n-butyl	OH	H	4-fluorophenyl	H	9-fluoro
1185	n-butyl	n-butyl	OH	H	4-fluorophenyl	H	7-fluoro
1186	n-butyl	n-butyl	OH	H	phenyl	H	9-fluoro;
1187	n-butyl	n-butyl	OH	H	4-fluorophenyl	H	7-methyl
1188	n-butyl	n-butyl	OH	H	4-methoxyphenyl	H	7-trimethylammonium iodide
1189	n-butyl	n-butyl	OH	H	3,4-difluorophenyl	H	7-trimethylammonium iodide
1190	n-butyl	n-butyl	OH	H	2-bromophenyl	H	7-bromo
1191	n-butyl	n-butyl	OH	H	4-(dimethylamino)phenyl	H	7-hydroxy
1192	n-butyl	n-butyl	OH	H	3-(dimethylamino)phenyl	H	7-hydroxy
1193	n-butyl	n-butyl	OH	H	4-(2-(2-methylpropyl))phenyl	H	7-dimethylamino

94

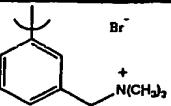
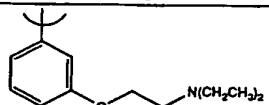
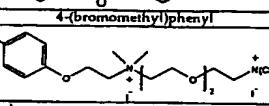
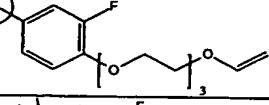
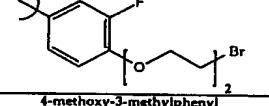
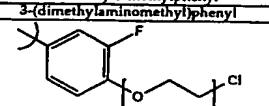
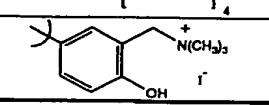
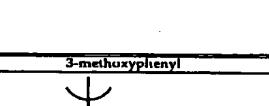
1194	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1195	n-butyl	n-butyl	OH	H	4-methoxyphenyl	H	7-(4'-methyl(piperazin-1-yl))
1196	n-butyl	n-butyl	OH	H		H	7-methoxy
1197	n-butyl	ethyl	R3 + R4 = oxo	R3 + R4 = oxo	phenyl	H	7-(N-methylformamido)
1198	n-butyl	n-butyl	OH	H	4-(pyridinyl-N-oxide)	H	7-methoxy
1199	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1200	n-butyl	n-butyl	H	OH	H	phenyl	7-dimethylamino
1201	n-butyl	n-butyl	OH	H	H	H	7-methyl

1202	n-buyl	n-buyl	n-buyl	OH	H			
1203	n-buyl	n-buyl	n-buyl	OH	H			
1204	n-buyl	n-buyl	n-buyl	OH	H			
1205	n-buyl	n-buyl	n-buyl	OH	H			
1206	n-buyl	n-buyl	n-buyl	OH	H			
1207	n-buyl	n-buyl	n-buyl	OH	H			
1208	n-buyl	n-buyl	n-buyl	OH	H			
1209	n-buyl	n-buyl	n-buyl	OH	H			
1210	n-buyl	n-buyl	n-buyl	OH	H			
1211	ethyl	n-buyl	n-buyl	OH	H			
1212	n-buyl	n-buyl	n-buyl	OH	H			
1213	n-buyl	n-buyl	n-buyl	OH	H			
1214	n-buyl	ethyl	n-buyl	OH	H			
1215	n-buyl	n-buyl	n-buyl	OH	H			
1216	ethyl	n-buyl	n-buyl	OH	H			
1217	n-buyl	n-buyl	n-buyl	OH	H			
1218	n-buyl	n-buyl	n-buyl	OH	H			
1219	n-buyl	n-buyl	n-buyl	OH	H			
1220	n-buyl	n-buyl	n-buyl	OH	H			
1221	n-buyl	n-buyl	n-buyl	OH	H			
1222	n-buyl	n-buyl	n-buyl	OH	H			
1223	n-buyl	n-buyl	n-buyl	OH	H			
1224	n-buyl	n-buyl	n-buyl	OH	H			
1225	ethyl	n-buyl	n-buyl	OH	H			
1226	n-buyl	n-buyl	n-buyl	OH	H			
1227	n-buyl	n-buyl	n-buyl	OH	H			
1228	n-buyl	n-buyl	n-buyl	OH	H			
1229	n-buyl	n-buyl	n-buyl	OH	H			
1230	n-buyl	n-buyl	n-buyl	OH	H			
1231	n-buyl	n-buyl	n-buyl	OH	H			
1232	n-buyl	n-buyl	n-buyl	OH	H			
1233	n-buyl	n-buyl	n-buyl	OH	H			

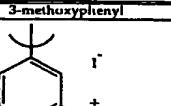
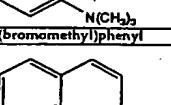
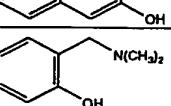
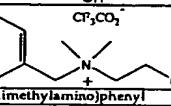
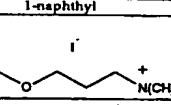
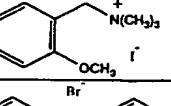
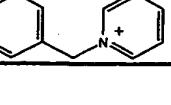
1233	n-buyl	n-buyl	n-buyl	OH	H			
1232	n-buyl	n-buyl	n-buyl	OH	H			
1231	n-buyl	n-buyl	n-buyl	OH	H			
1230	n-buyl	n-buyl	n-buyl	OH	H			
1229	n-buyl	n-buyl	n-buyl	OH	H			
1228	n-buyl	n-buyl	n-buyl	OH	H			
1227	n-buyl	n-buyl	n-buyl	OH	H			
1226	n-buyl	n-buyl	n-buyl	OH	H			
1225	n-buyl	n-buyl	n-buyl	OH	H			
1224	n-buyl	n-buyl	n-buyl	OH	H			
1223	n-buyl	n-buyl	n-buyl	OH	H			
1222	n-buyl	n-buyl	n-buyl	OH	H			
1221	n-buyl	n-buyl	n-buyl	OH	H			
1220	n-buyl	n-buyl	n-buyl	OH	H			
1219	n-buyl	n-buyl	n-buyl	OH	H			
1218	n-buyl	n-buyl	n-buyl	OH	H			
1217	n-buyl	n-buyl	n-buyl	OH	H			
1216	ethyl	n-buyl	n-buyl	OH	H			
1215	n-buyl	ethyl	n-buyl	OH	H			

C6

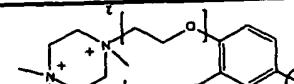
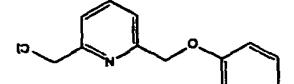
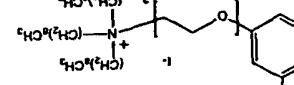
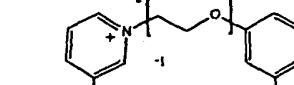
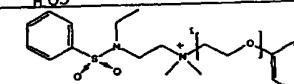
C6

1234	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1235	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1236	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1237	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1238	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1239	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1240	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1241	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1242	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1243	n-butyl	n-butyl	OH	H		H	7-dimethylamino

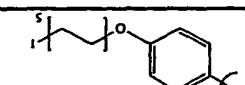
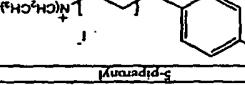
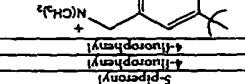
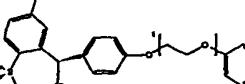
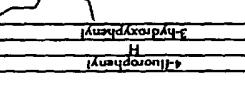
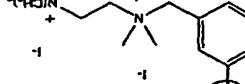
q9

1244	n-butyl	n-butyl	OH	H		H	7-(1'-methylhydrazido) 7-dimethylamino
1245	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1246	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1247	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1248	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1249	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1250	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1251	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1252	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1253	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1254	n-butyl	n-butyl	OH	H		H	7-dimethylamino

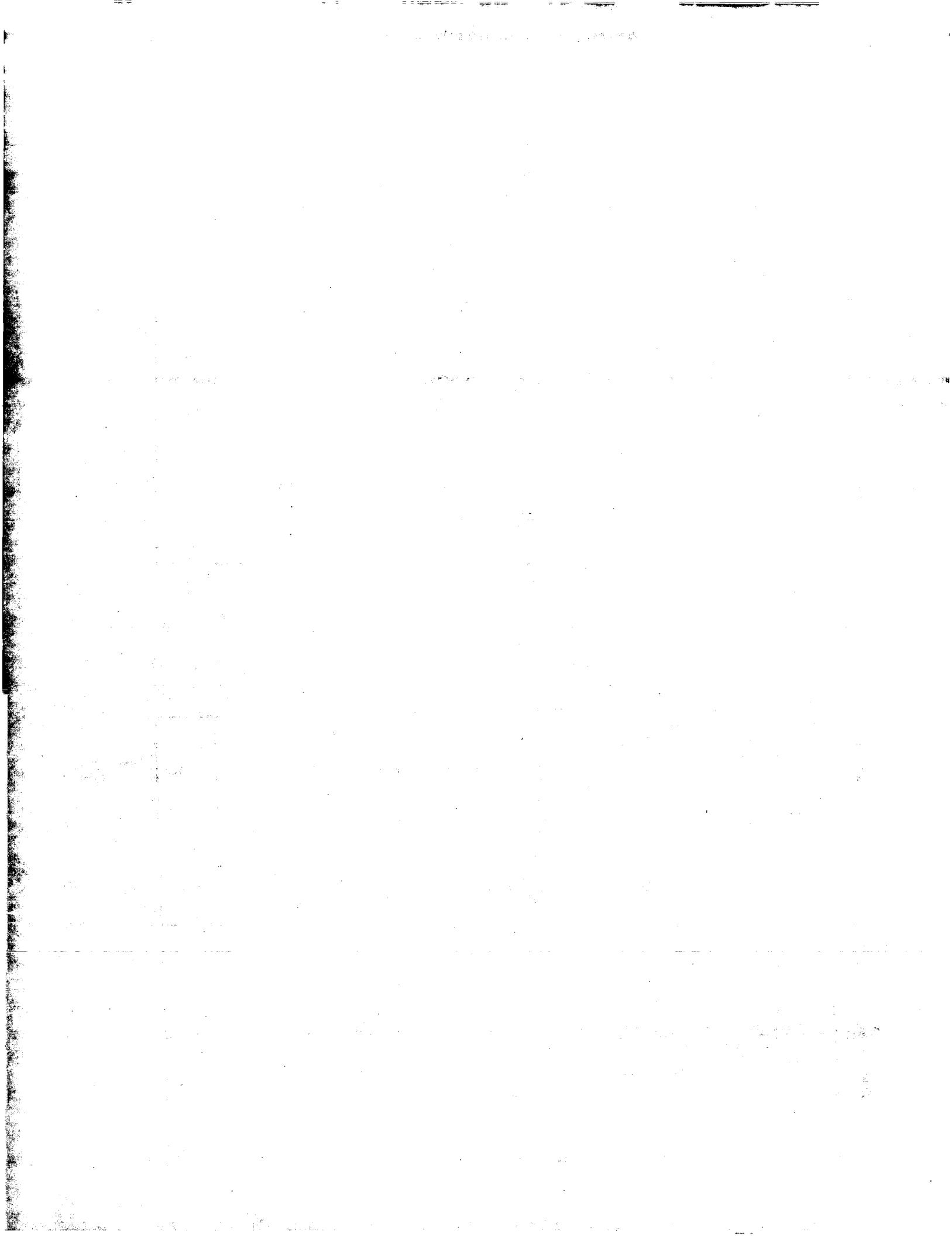
q9

			H	H	OH	n-butyl	n-butyl	n-butyl	1275
			H	H	OH	n-butyl	n-butyl	n-butyl	1274
			H	H	OH	n-butyl	n-butyl	n-butyl	1273
			H	H	OH	n-butyl	n-butyl	n-butyl	1272
			H	H	OH	n-butyl	n-butyl	n-butyl	1271
			H	H	OH	n-butyl	n-butyl	n-butyl	1270

100

			H	H	OH	n-butyl	n-butyl	n-butyl	1269
			H	H	OH	n-butyl	ethyl	OH	1268
			H	H	OH	n-butyl	n-butyl	OH	1267
			H	H	OH	n-butyl	n-butyl	OH	1266
			H	H	OH	n-butyl	n-butyl	OH	1265
			H	H	OH	n-butyl	n-butyl	OH	1264
			H	H	OH	n-butyl	n-butyl	OH	1263
			H	H	OH	n-butyl	n-butyl	OH	1262
			H	H	OH	n-butyl	ethyl	OH	1261
			Phenyl	H	OH	n-butyl	n-butyl	OH	1260
			H	H	OH	n-butyl	ethyl	OH	1259
			H	H	OH	n-butyl	n-butyl	OH	1258
			H	H	OH	n-butyl	n-butyl	OH	1257
			H	H	OH	n-butyl	n-butyl	OH	1256
			H	H	OH	n-butyl	n-butyl	OH	1255

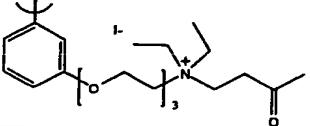
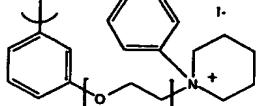
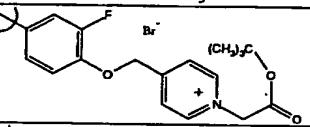
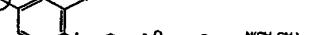
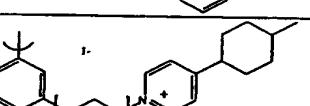
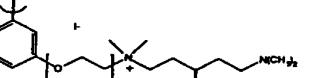
90



102

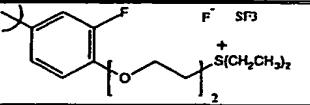
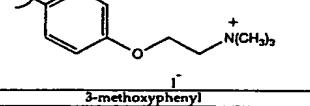
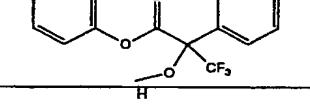
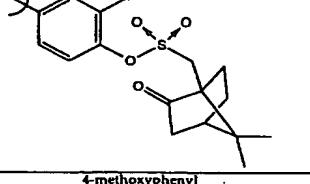
三

WO 97/38822

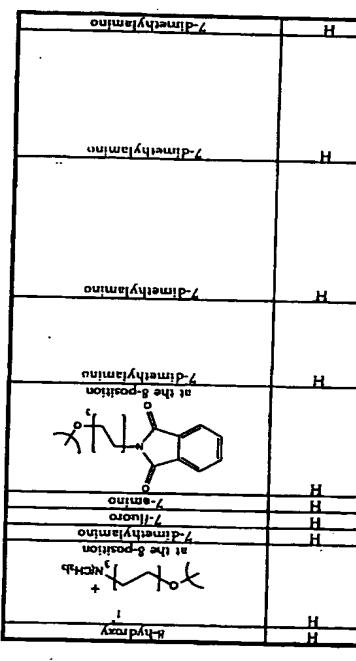
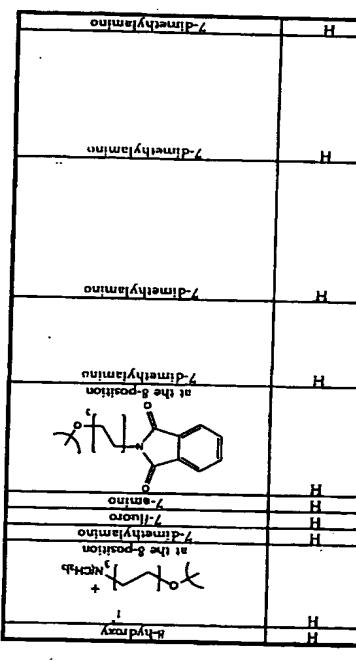
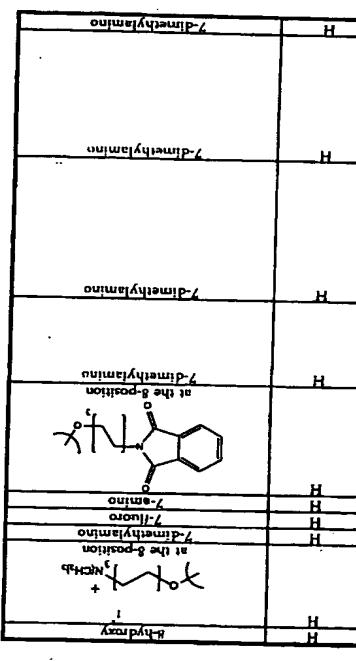
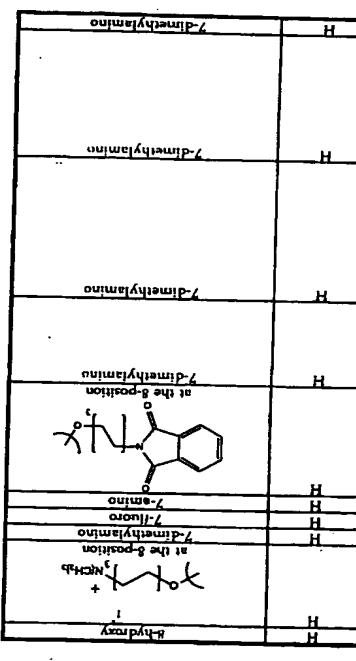
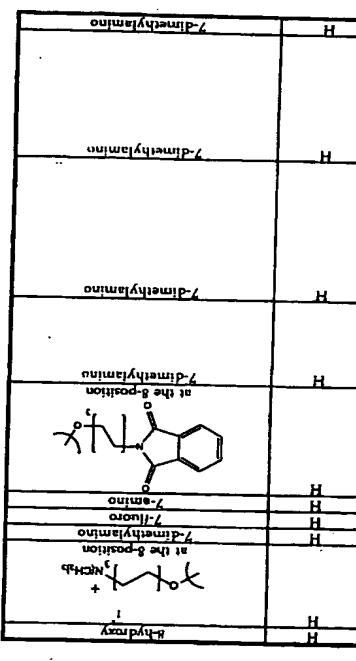
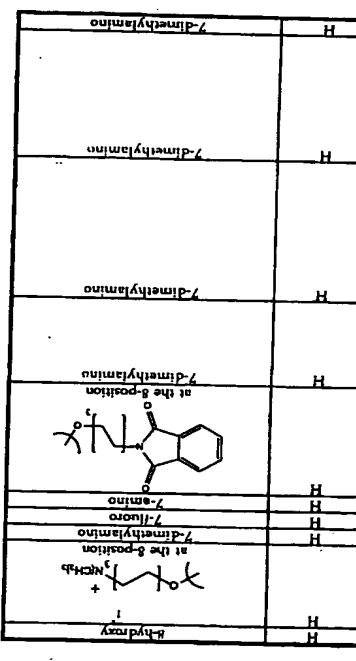
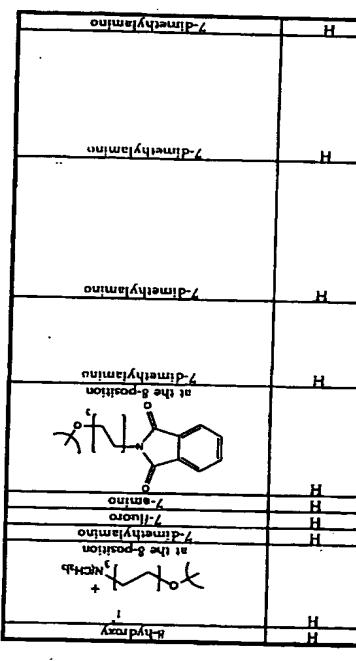
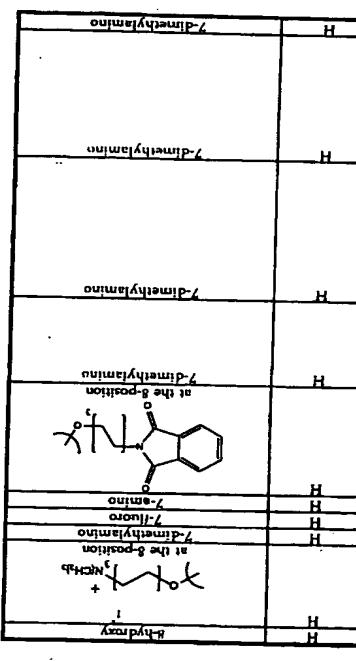
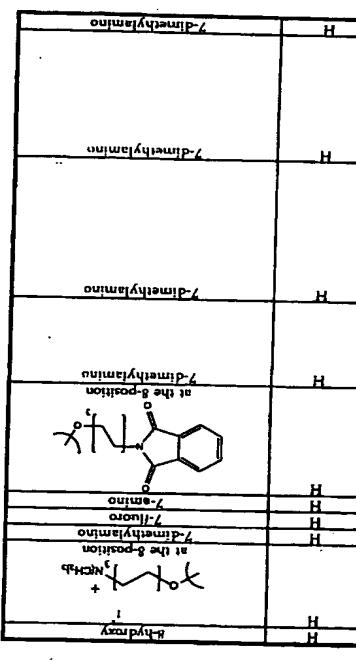
1293	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1294	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1295	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1296	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1297	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1298	n-butyl	n-butyl	OH	H		H	7-dimethylamino

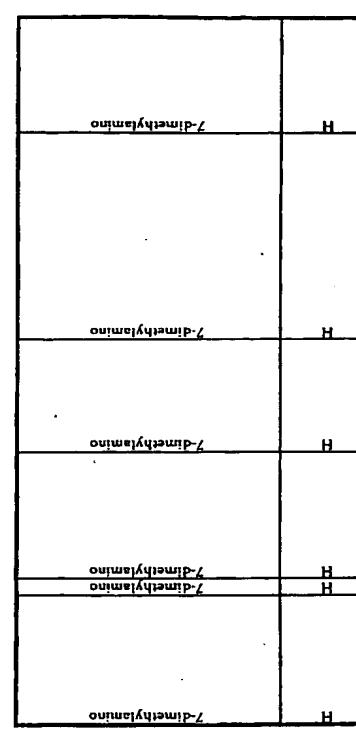
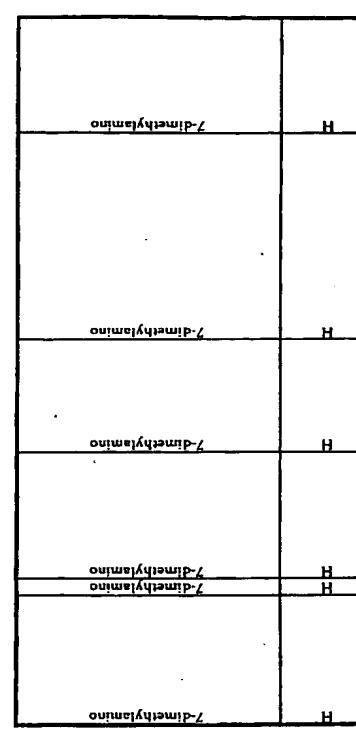
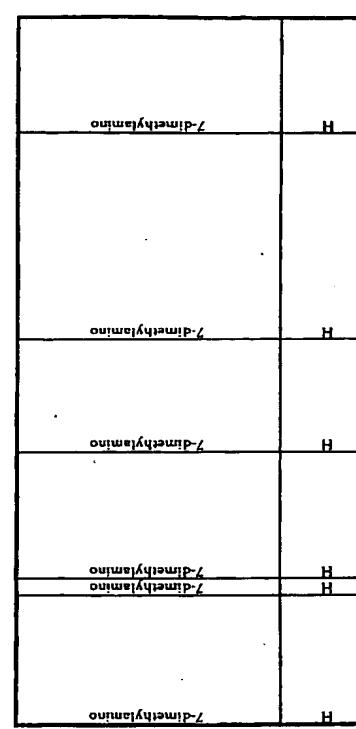
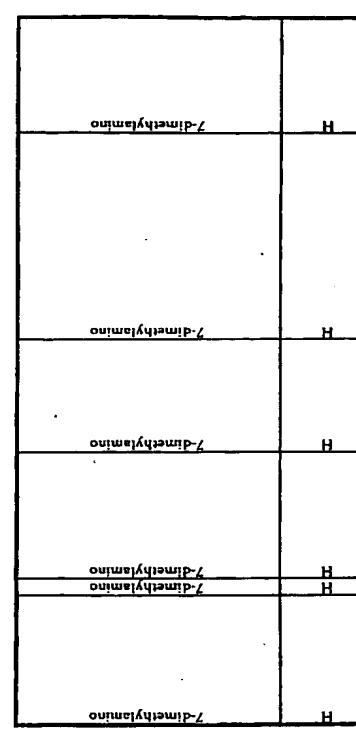
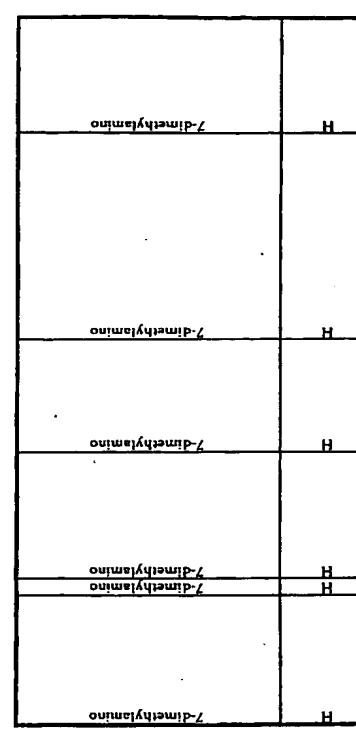
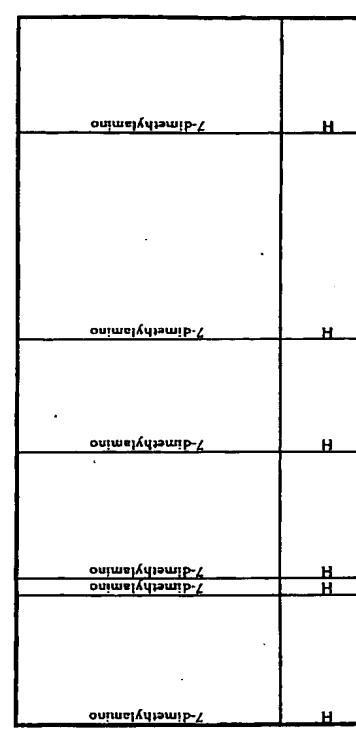
163

WO 97/38822

1299	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1300	n-butyl	ethyl	H	OH		phenyl	7-dimethylamino
1301	n-butyl	n-butyl	OH	H		H	7-trimethylammonium iodide
1302	n-butyl	n-butyl	OH	H		H	9-hydroxy
1303	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1304	n-butyl	n-butyl	OH	H		H	7-tert-butylamino
1305	n-butyl	n-butyl	OH	H		H	9-methylamino
1306	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1307	n-butyl	n-butyl	OH	H		H	9-(4'-morpholino)
1308	ethyl	n-butyl	OH	H		H	7-dimethylamino
1309	n-butyl	n-butyl	OH	H		H	9-fluoro
1310	ethyl	n-butyl	OH	H		H	7-amino
1311	n-butyl	ethyl	OH	H		H	7-(hydroxylamino)
1312	n-butyl	ethyl	OH	H		H	8-hexyloxy
1313	n-butyl	ethyl	OH	H		H	N-ethoxy
1314	ethyl	n-butyl	OH	H		H	7-(hydroxylamino)
1315	ethyl	n-butyl	OH	H		H	7-(hexyloxy)

164

	H		H	n-bu <sub>2</sub> yI	1317							
	H		H	n-bu <sub>2</sub> yI	1318							
	H		H	n-bu <sub>2</sub> yI	1319							
	H		H	n-bu <sub>2</sub> yI	1320							
	H		H	n-bu <sub>2</sub> yI	1321							
	H		H	n-bu <sub>2</sub> yI	1322							
	H		H	n-bu <sub>2</sub> yI	1323							
	H		H	n-bu <sub>2</sub> yI	1324							
	H		H	n-bu <sub>2</sub> yI	1325							

	H		H	n-bu <sub>2</sub> yI	1326							
	H		H	n-bu <sub>2</sub> yI	1327							
	H		H	n-bu <sub>2</sub> yI	1328							
	H		H	n-bu <sub>2</sub> yI	1329							
	H		H	n-bu <sub>2</sub> yI	1330							
	H		H	n-bu <sub>2</sub> yI	1331							

105

105

1332	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1333	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1334	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1335	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1336	n-butyl	n-butyl	OH	H		H	7-dimethylamino

107

1337	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1338	n-butyl	n-butyl	OH	H		H	7-(4'-methoxyphenyl) 7-dimethylamino
1339	n-butyl	n-butyl	OH	H		H	7-(4'-methoxyphenyl) 7-dimethylamino
1340	n-butyl	ethyl	OR	H	5-piperonyl	H	7-methyl
1341	n-butyl	n-butyl	acetoxy	H	3-methoxyphenyl	H	7-dimethylamino
1342	n-butyl	n-butyl	OH	H	5-piperonyl	H	7-(4'-fluorophenyl)
1343	ethyl	n-butyl	OH	H	phenyl	H	7-amino
1344	n-butyl	n-butyl	OH	H	3-fluoro-4-methoxyphenyl	H	7-dimethylamino
1345	ethyl	n-butyl	OH	H	phenyl	H	7-trimethylammonium iodide
1346	ethyl	n-butyl	OH	H	phenyl	H	
1347	n-butyl	n-butyl	OH	H	3-fluoro-4-methoxyphenyl	H	7-dimethylamino
1348	isobutyl	isobutyl	OH	H	phenyl	H	7-dimethylamino
1349	ethyl	n-butyl	OH	H	phenyl	H	7-dimethylamino
1350	n-butyl	n-butyl	OH	H	3-fluoro-4-methoxyphenyl	H	7-trimethylammonium iodide
1351	n-butyl	n-butyl	OH	H		H	7-dimethylamino

108

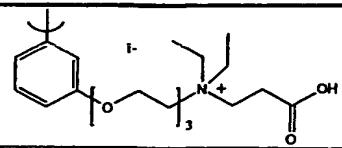
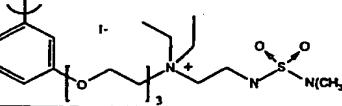
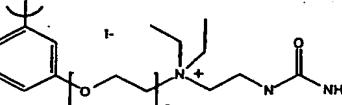
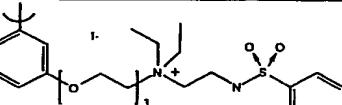
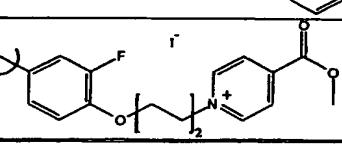
			H	H	OH	n-butyl	n-butyl	n-butyl	1358
			H	H	OH	n-butyl	n-butyl	n-butyl	1359
			H	H	OH	n-butyl	n-butyl	n-butyl	1360
			H	H	OH	n-butyl	n-butyl	n-butyl	1361

11

			H	H	OH	n-butyl	n-butyl	n-butyl	1352
			H	H	OH	n-butyl	n-butyl	n-butyl	1353
			H	H	OH	n-butyl	n-butyl	n-butyl	1354
			H	H	OH	n-butyl	n-butyl	n-butyl	1355
			H	H	OH	n-butyl	n-butyl	n-butyl	1356

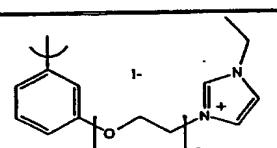
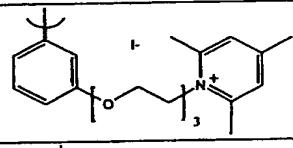
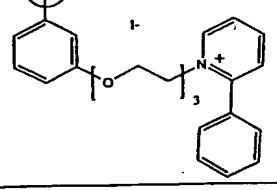
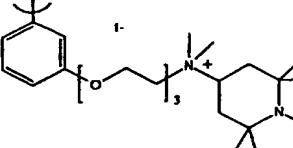
12

WO 97/33882

1362	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1363	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1364	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1365	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1366	n-butyl	n-butyl	OH	H		H	7-dimethylamino

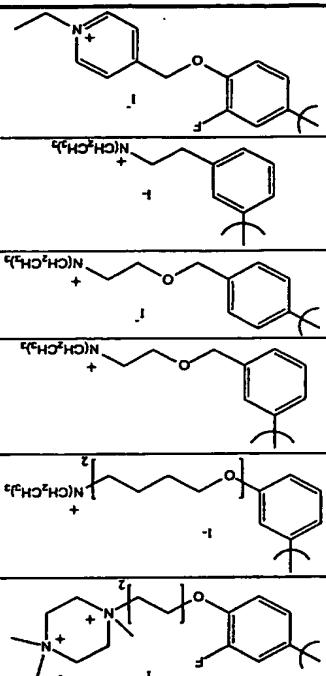
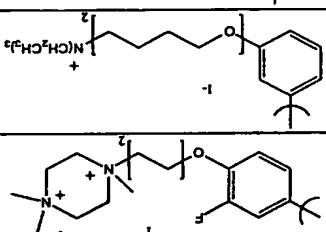
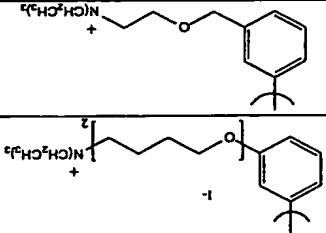
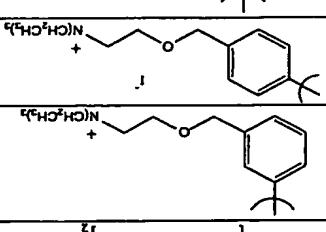
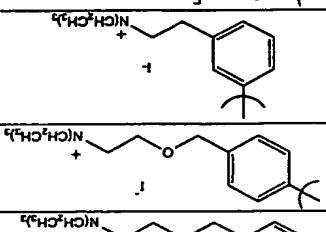
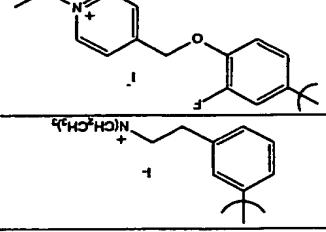
PCT/US97/04076

WO 97/33882

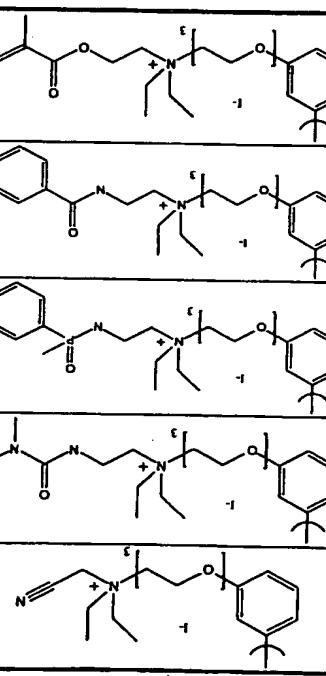
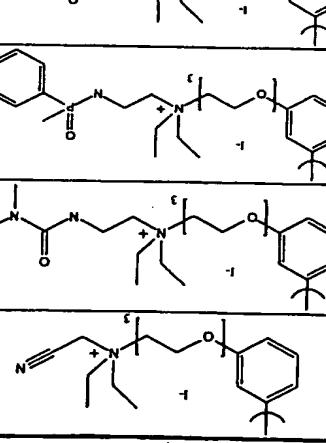
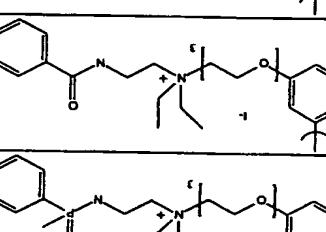
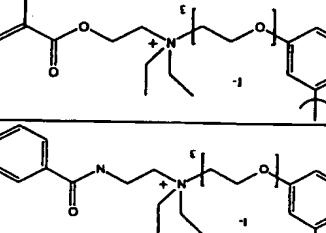
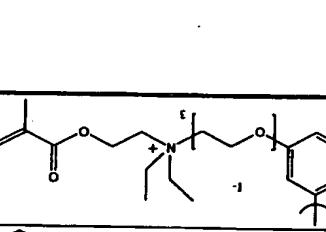
1367	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1368	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1369	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1370	n-butyl	n-butyl	OH	H		H	7-dimethylamino

PCT/US97/04076

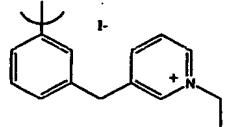
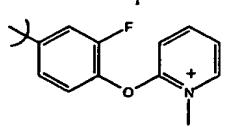
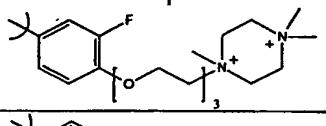
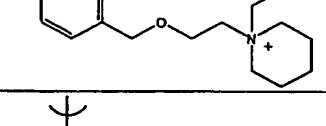
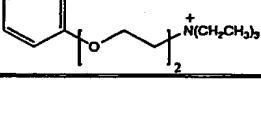
12

	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1376
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1377
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1378
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1379
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1380
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1381

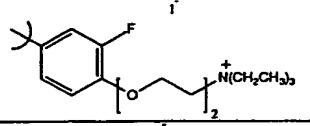
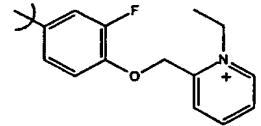
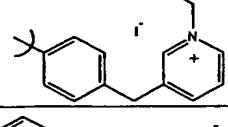
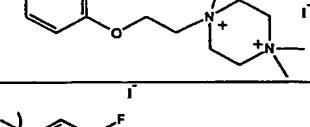
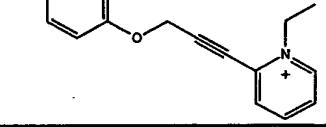
111

	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1371
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1372
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1373
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1374
	H		H	OH	n-butyl	n-butyl	n-butyl	n-butyl	1375

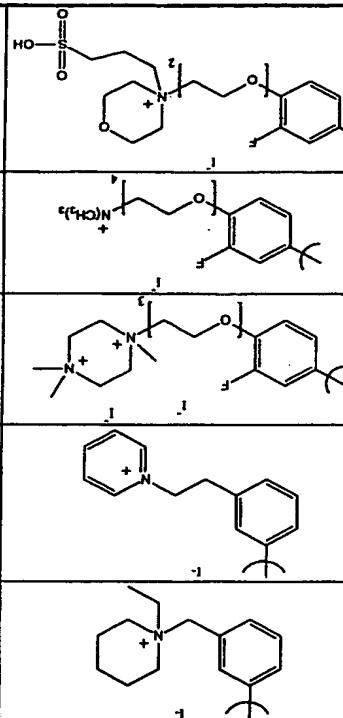
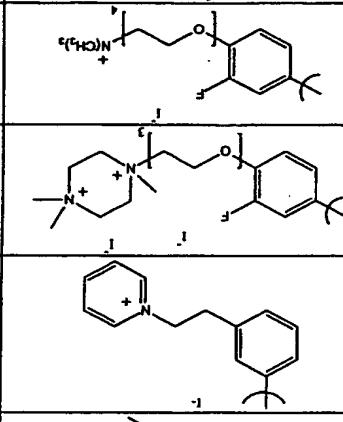
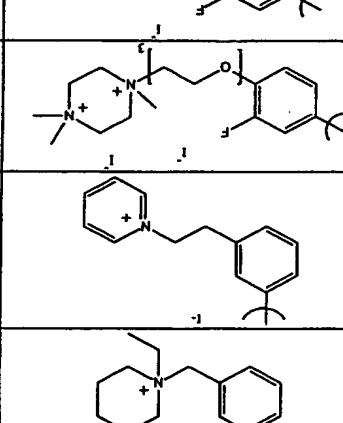
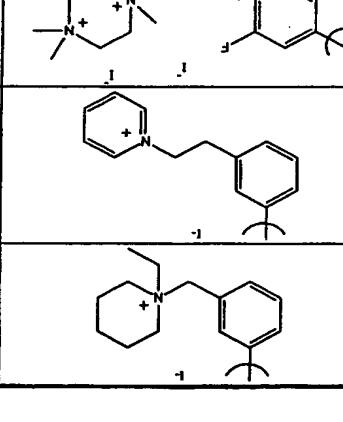
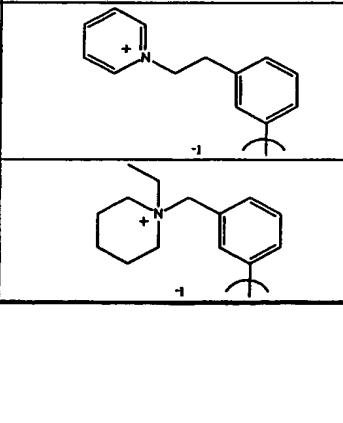
111

1382	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1383	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1384	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1385	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1386	n-butyl	n-butyl	OH	H		H	7-dimethylamino

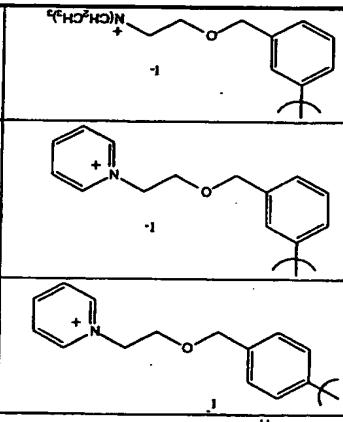
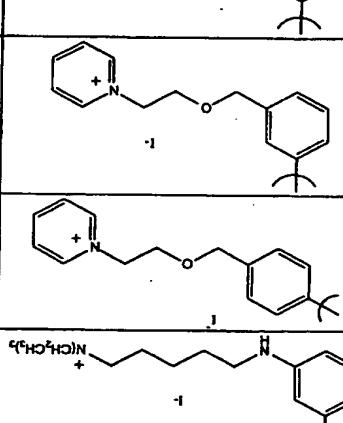
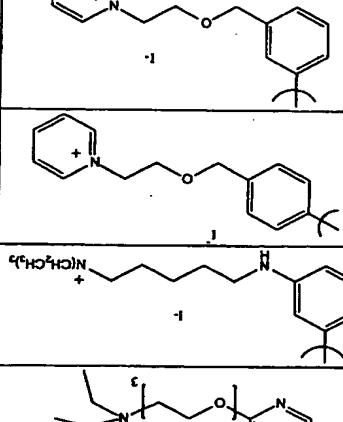
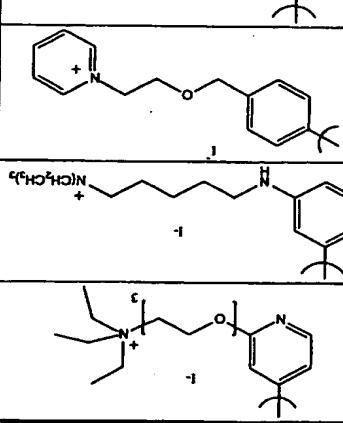
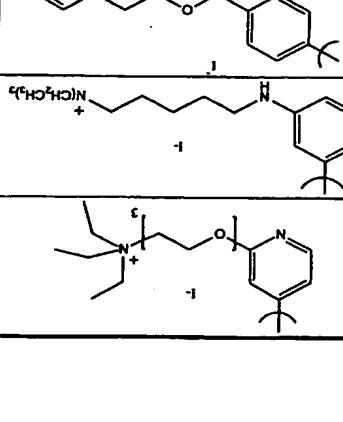
115

1387	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1388	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1389	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1390	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1391	n-butyl	n-butyl	OH	H		H	7-dimethylamino

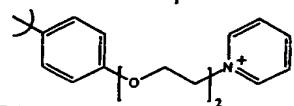
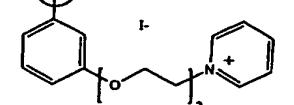
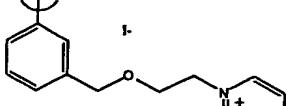
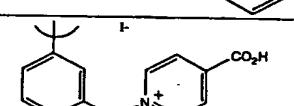
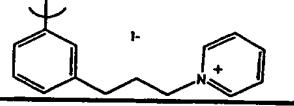
116

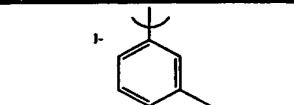
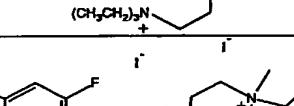
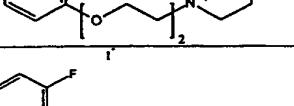
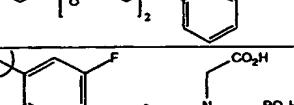
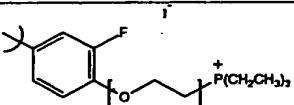
	H		H	OH	n-bu <sub>3</sub>	n-bu <sub>2</sub>			1401
	H		H	OH	n-bu <sub>3</sub>	n-bu <sub>2</sub>			1400
	H		H	OH	n-bu <sub>3</sub>	n-bu <sub>2</sub>			1399
	H		H	OH	n-bu <sub>3</sub>	n-bu <sub>2</sub>			1400
	H		H	OH	n-bu <sub>3</sub>	n-bu <sub>2</sub>			1401

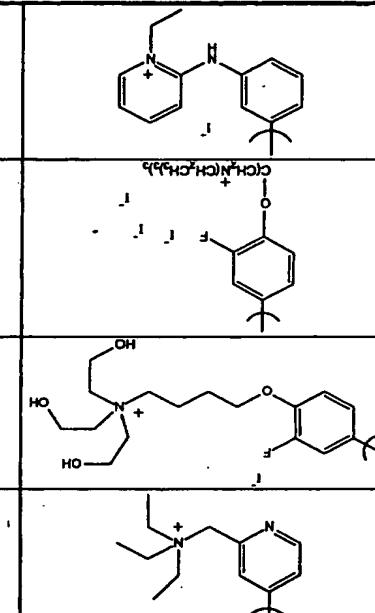
111

	H		H	OH	n-bu <sub>3</sub>	n-bu <sub>2</sub>			1392
	H		H	OH	n-bu <sub>3</sub>	n-bu <sub>2</sub>			1393
	H		H	OH	n-bu <sub>3</sub>	n-bu <sub>2</sub>			1394
	H		H	OH	n-bu <sub>3</sub>	n-bu <sub>2</sub>			1395
	H		H	OH	n-bu <sub>3</sub>	n-bu <sub>2</sub>			1396

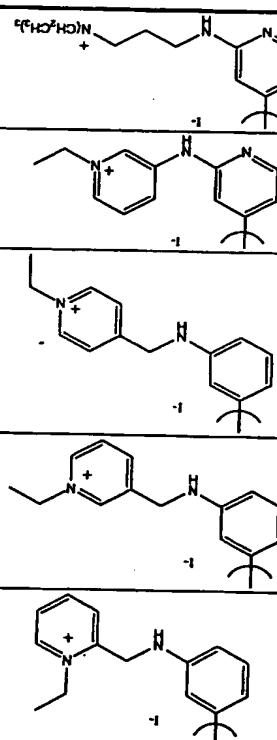
111

1402	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1403	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1404	n-butyl	n-butyl	OH	H		H	7-dimethylamino
119							
1405	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1406	n-butyl	n-butyl	OH	H		H	7-dimethylamino

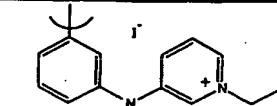
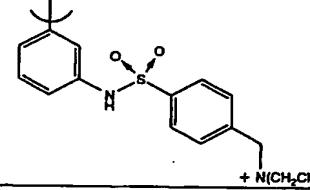
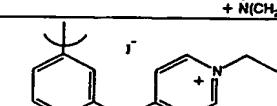
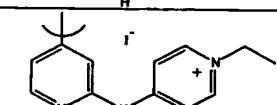
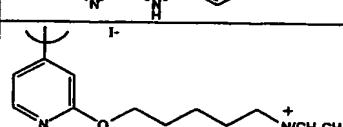
1407	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1408	n-butyl	n-butyl	OH	H		H	7-dimethylamino
120							
1409	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1410	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1411	n-butyl	n-butyl	OH	H		H	7-dimethylamino

								
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		

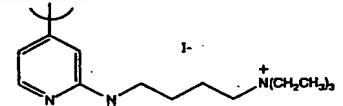
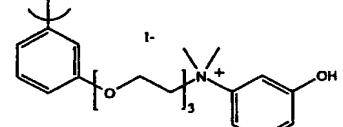
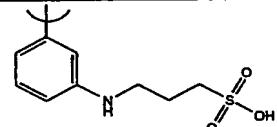
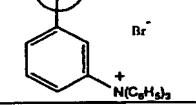
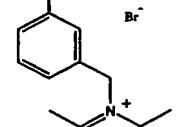
122

								
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		
	H		H	n-butyl	n-butyl	OH		

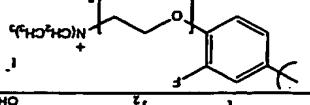
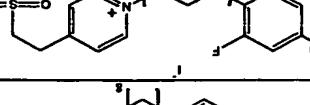
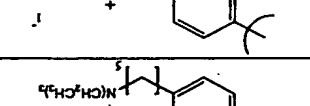
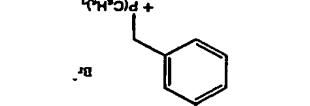
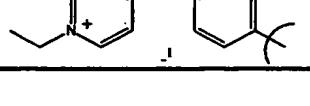
121

1421	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1422	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1423	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1424	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1425	n-butyl	n-butyl	OH	H		H	7-dimethylamino

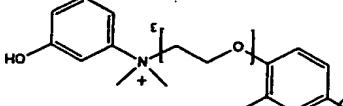
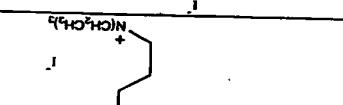
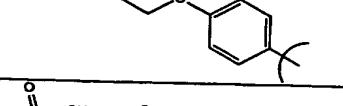
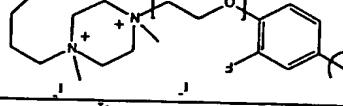
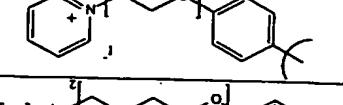
123

1426	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1427	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1428	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1429	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1430	n-butyl	n-butyl	OH	H		H	7-dimethylamino

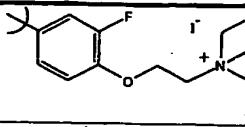
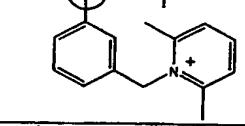
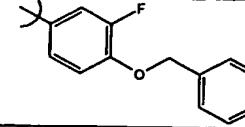
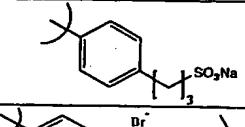
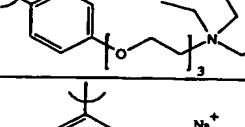
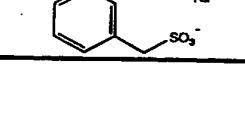
124

	H		H	OH	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1441
	H		H	OH	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1440
	H		H	OH	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1439
	H		H	OH	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1438
	H		H	OH	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1437
	H		H	OH	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1436

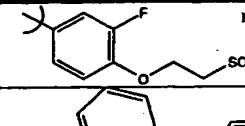
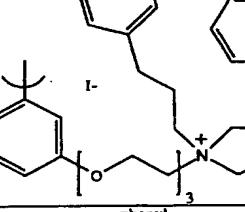
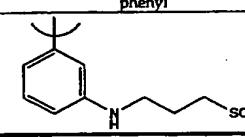
126

	H		H	OH	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1435
	H		H	OH	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1434
	H		H	OH	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1433
	H		H	OH	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1432
	H		H	OH	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	n-bu <sub>3</sub> yI	1431

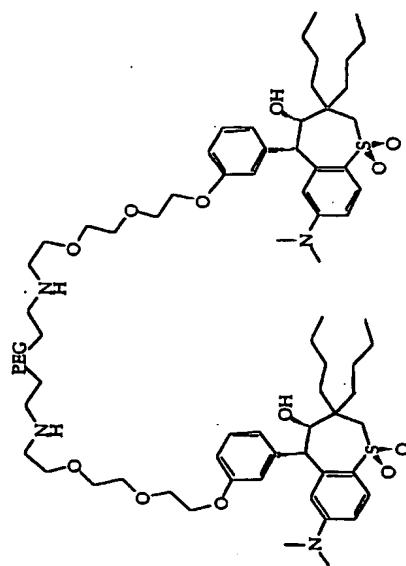
125

1442	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1443	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1444	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1445	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1446	n-butyl	n-butyl	OH	H		H	7-methoxy; 8-methoxy
1447	n-butyl	n-butyl	OH	H		H	7-dimethylamino

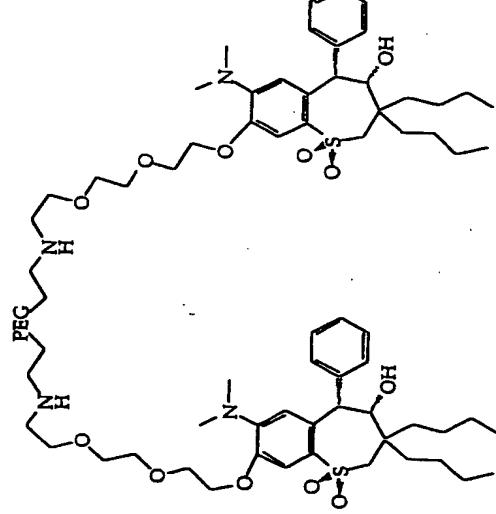
127

1448	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1449	n-butyl	n-butyl	OH	H		H	7-dimethylamino
1450	n-butyl	n-butyl	OH	H	phenyl	H	7-dimethylamino
1451	n-butyl	n-butyl	OH	H		H	7-dimethylamino

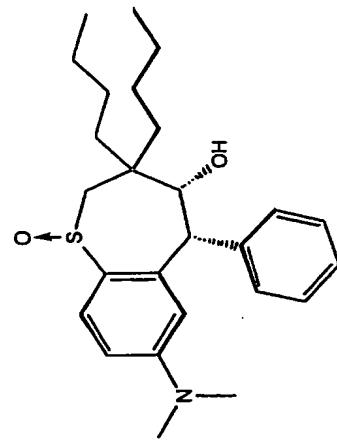
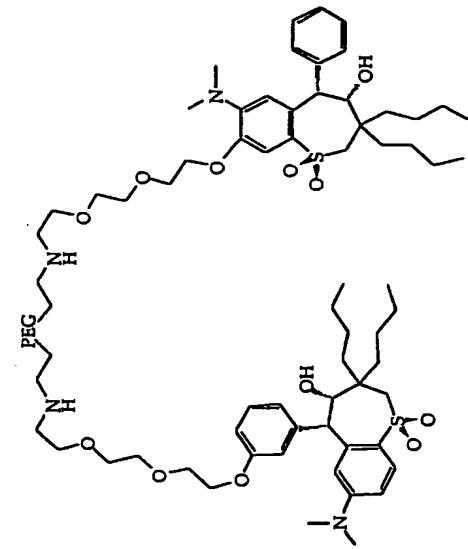
128



PEG = 3400 molecular weight polyethylene glycol polymer chain



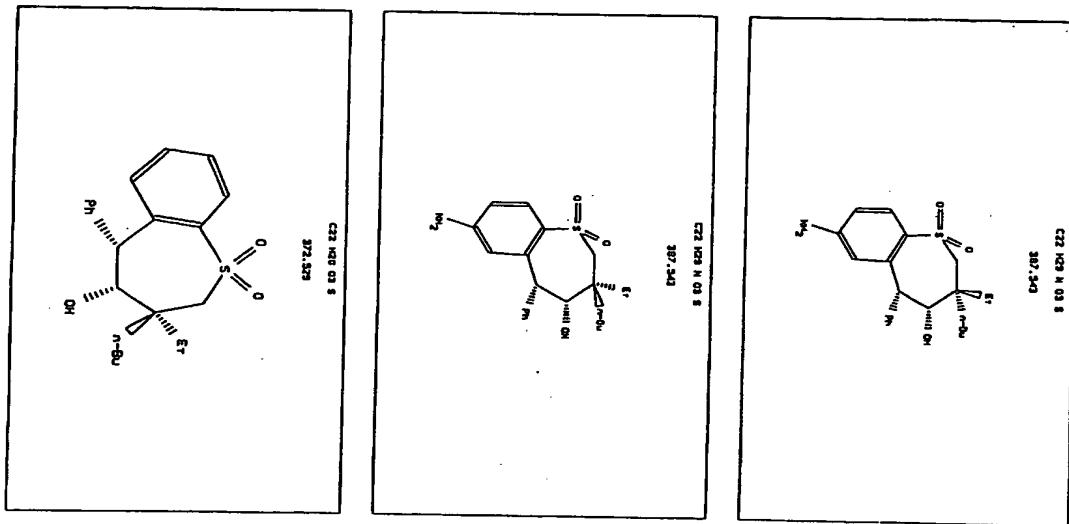
PEG = 3400 molecular weight polyethylene glycol polymer chain



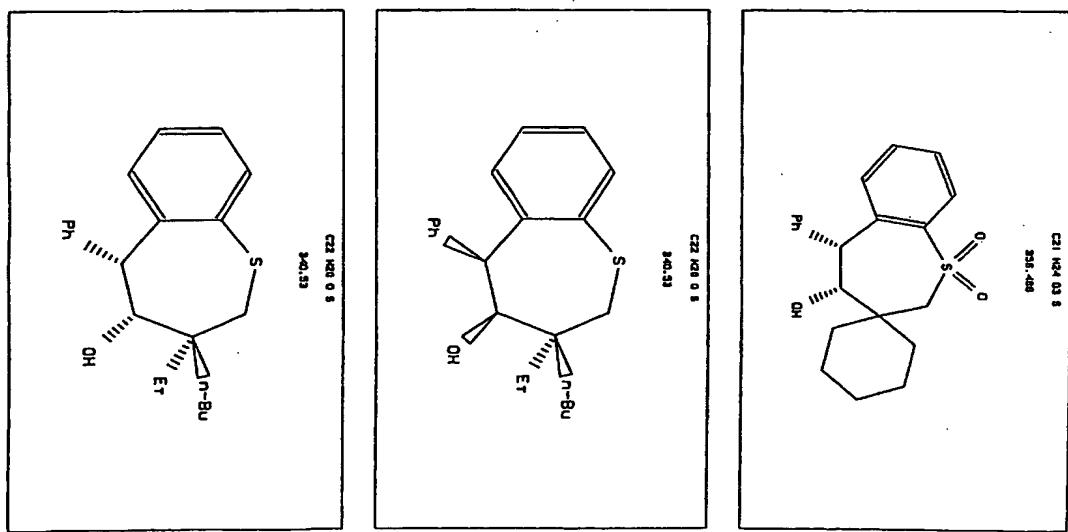
129

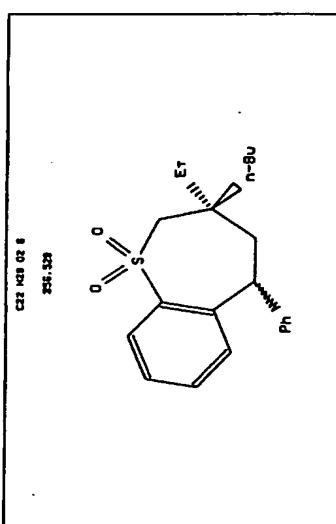
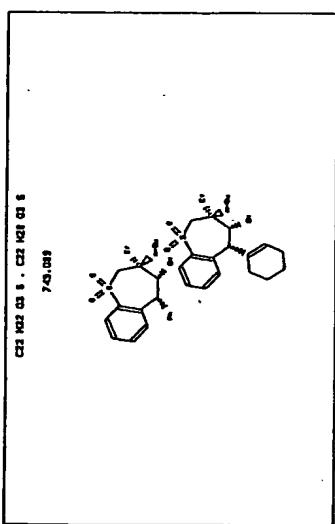
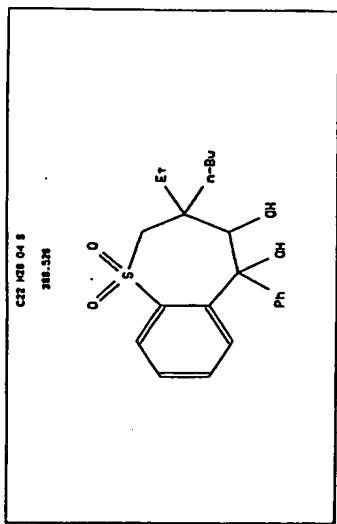
130

|31|

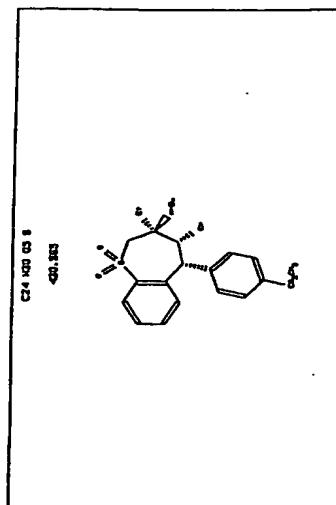
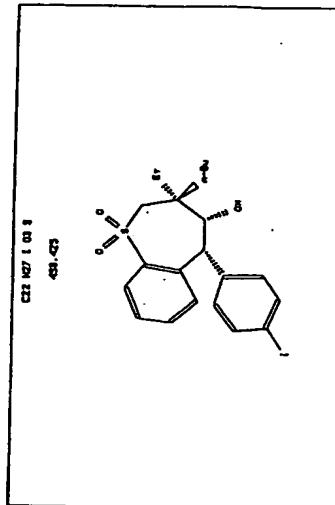
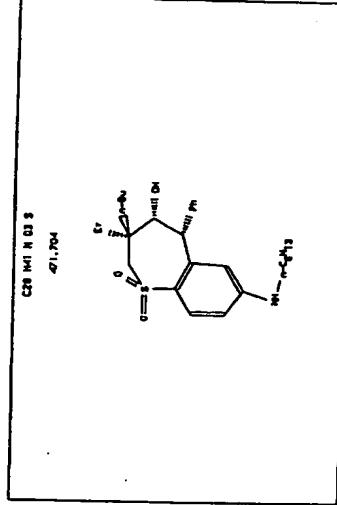


|32|



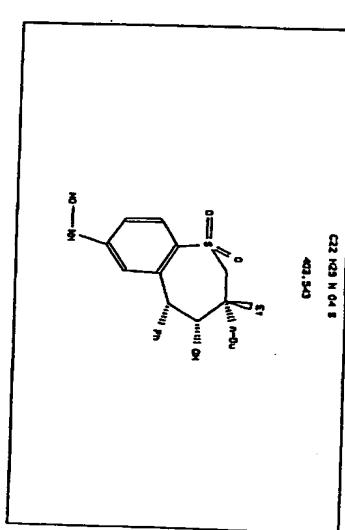
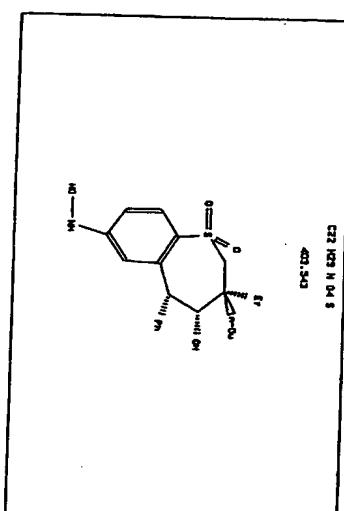
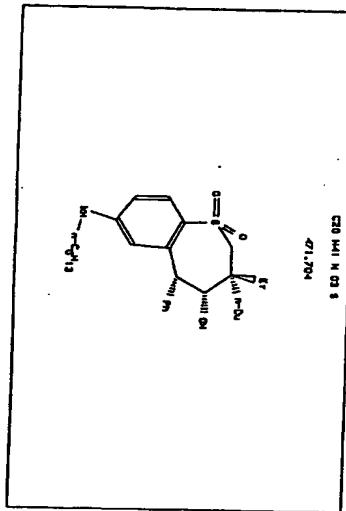


133

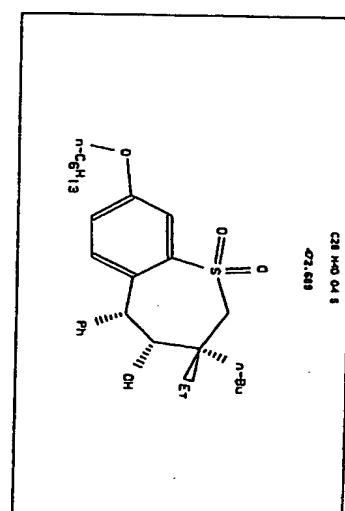
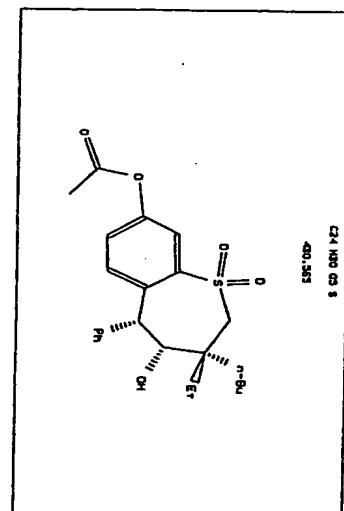
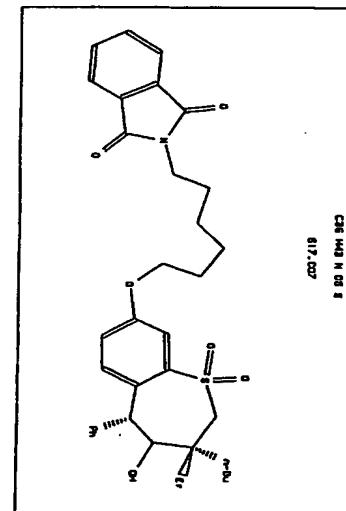


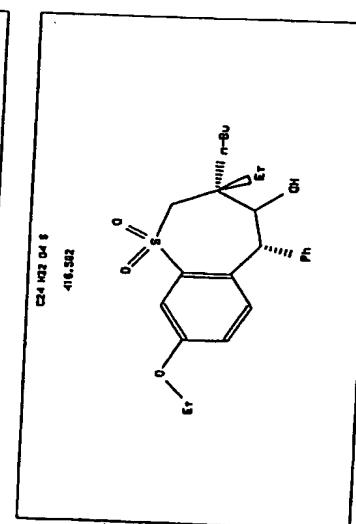
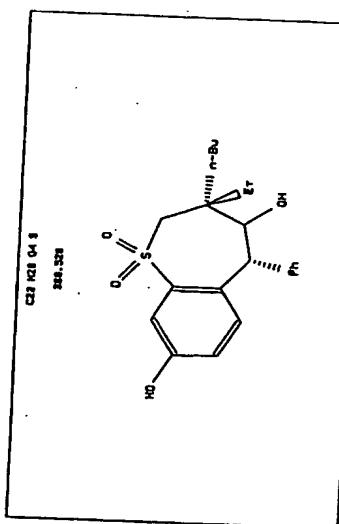
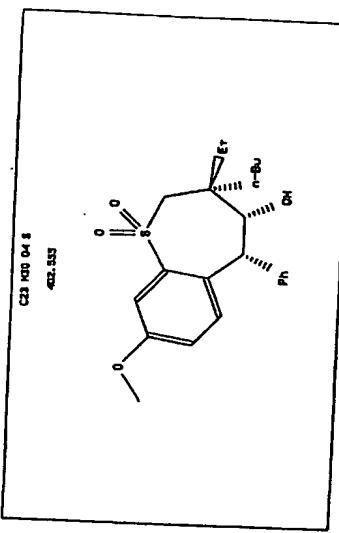
134

135

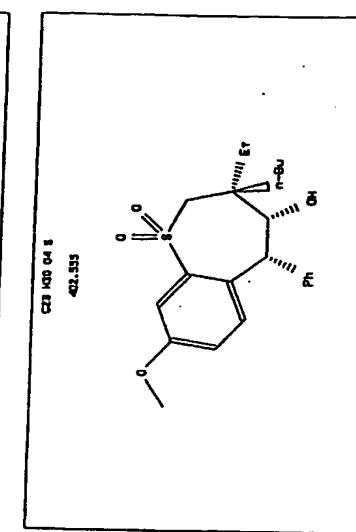
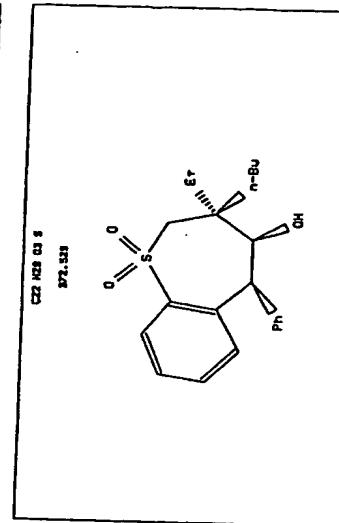
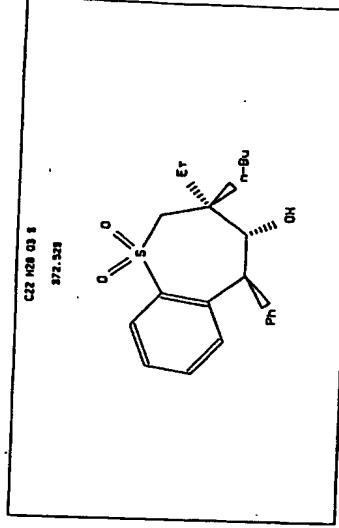


三

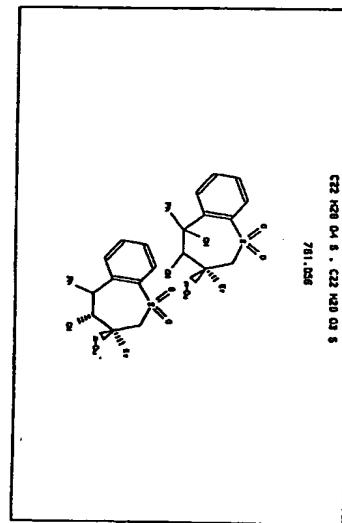




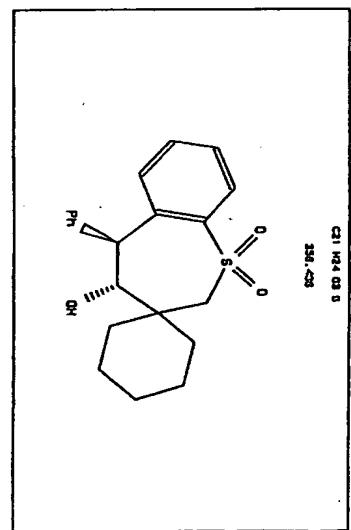
137



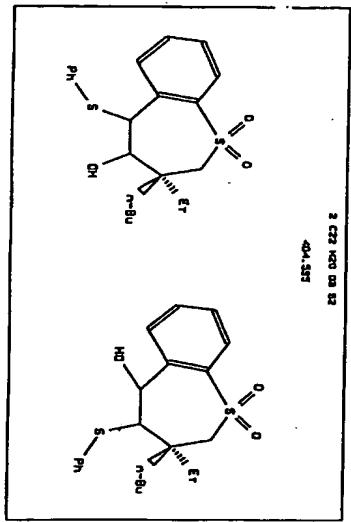
138



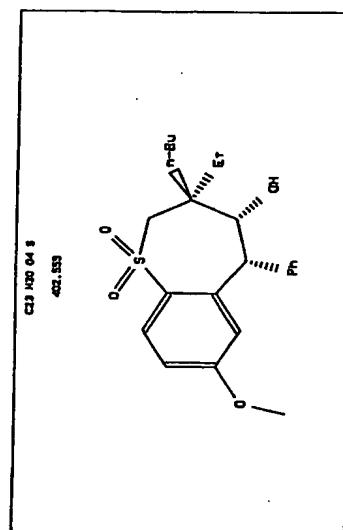
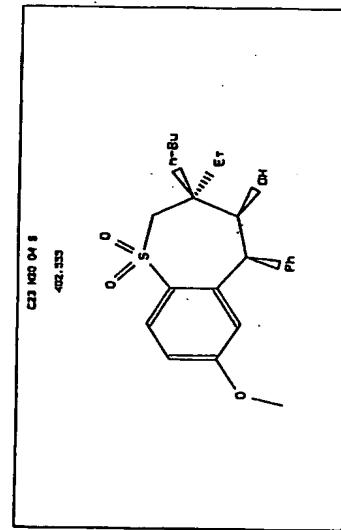
139



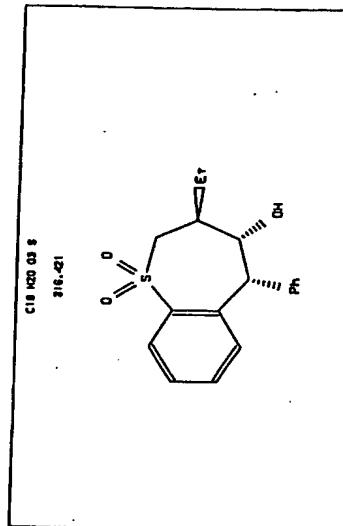
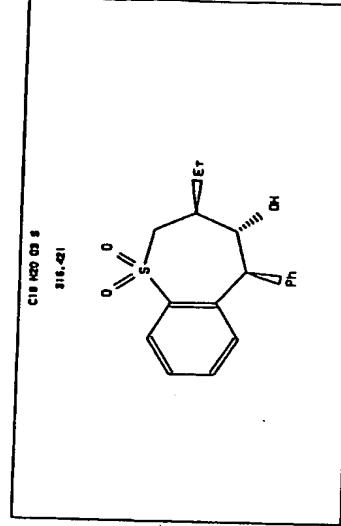
140



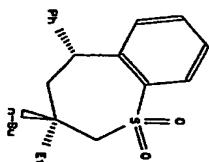
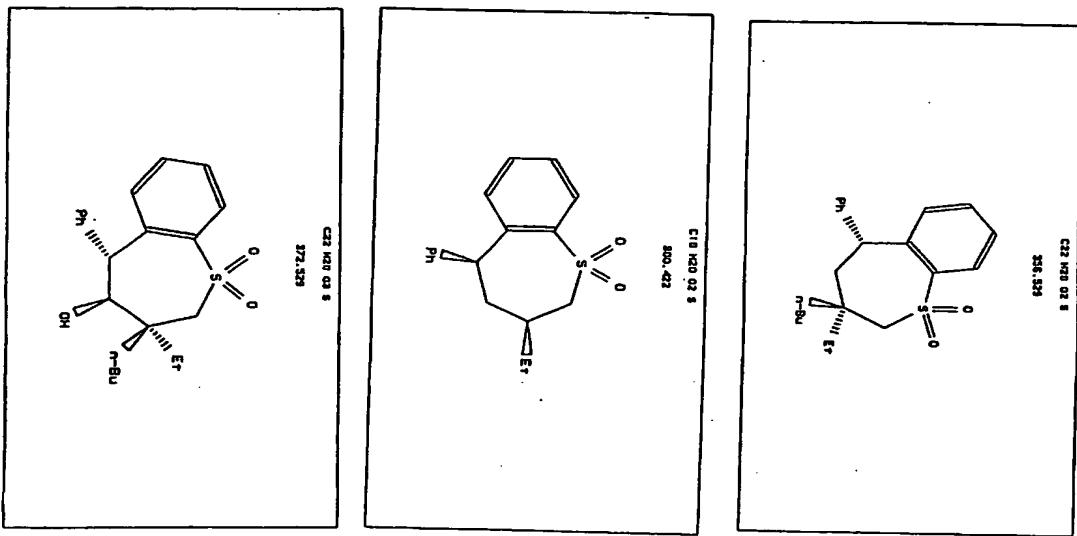
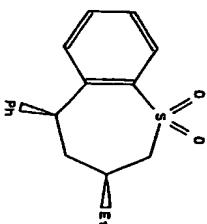
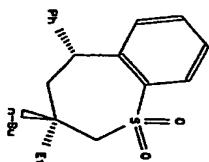
139



|ψ|



|ψ|

C12 H20 O2 S  
356.393C10 H20 O2 S  
300.421C12 H20 O2 S  
356.393

In further compounds of the present invention, R' and R' are independently selected from among hydrogen and ring-carbon substituted or unsubstituted aryl, thiophene, pyridine, pyrrole, thiazole, imidazole, pyrazole, pyrimidine, morpholine, N-alkylpyridinium, N-alkylpiperazinium, N-alkylmorpholinium, or furan in which the substituent(s) are selected from among halo, hydroxyl, trihaloalkyl, alkoxy, amino, N-alkylamino, N,N-dialkylamino, quaternary ammonium salts, a C<sub>1</sub> to C<sub>4</sub> alkylene bridge having a quaternary ammonium salt substituted thereon, alkoxycarbonyl, aryloxycarbonyl, alkylcarbonyloxy and arylcarbonyloxy, (O,O)-dioxyalkylene,

-[O(CH<sub>2</sub>)<sub>w</sub>X] where x is 2 to 12, w is 2 or 3 and X comprises halo or a quaternary ammonium salt, thiophene, pyridine, pyrrole, thiazole, imidazole, pyrazole, or furan. The aryl group of R' or R' is preferably phenyl, phenylene, or benzene triyl, i.e., may be unsubstituted, mono-substituted, or disubstituted. Among the species which may constitute

the substituents on the aryl ring of R' or R' are fluoro, chloro, bromo, methoxy, ethoxy, isopropoxy, trimethylammonium (preferably with an iodide or chloride counterion), methoxycarbonyl, ethoxycarbonyl, formyl, acetyl, propanoyl, (N)-hexyldimethylammonium, hexyltrimethylammonium, trioxethylenetriiodide, and tetra(oxethylenetriethylammonium iodide, each

substituted at the p-position, the m-position, or both of the aryl ring. Other substituents that can be present on a phenylene, benzene triyl or other aromatic ring include 3,4-dioxymethylene (5-membered ring) and

3,4-dioxyethylene (6-membered ring). Among compounds which have been or can be demonstrated to have desirable ileal bile acid transport inhibiting properties are those in which R' or R' is selected from phenyl, p-fluorophenyl, m-fluorophenyl, p-hydroxyphenyl, m-hydroxyphenyl, p-methoxyphenyl, m-methoxyphenyl, p-N,N-dimethylaminophenyl, m-N,N-dimethylaminophenyl, I'-p-(CH<sub>3</sub>)-N'-phenyl, I'-m-(CH<sub>3</sub>)-N'-phenyl, I'-m-(CH<sub>3</sub>)-N'-(CH<sub>3</sub>), I'-m-(CH<sub>3</sub>CH<sub>2</sub>)-N'-phenyl, I'-p-(CH<sub>3</sub>), I'-m-(CH<sub>3</sub>CH<sub>2</sub>)-(OCH<sub>3</sub>CH<sub>3</sub>), -O-phenyl, I'-p-(CH<sub>3</sub>), -N'-CH<sub>2</sub>CH<sub>3</sub>-(OCH<sub>3</sub>CH<sub>3</sub>), -O-phenyl, I'-p-(CH<sub>3</sub>), -N'-dimethylpiperazinium) - (N')-CH<sub>2</sub>-(OCH<sub>3</sub>CH<sub>3</sub>), -O-phenyl, 3-methoxy-4-fluorophenyl, thiencyl-2-yl, 5-chlorothienyl-2-yl, 3,4-difluorophenyl, I'-p-(N,N-dimethylpiperazinium) - (N')-CH<sub>2</sub>-(OCH<sub>3</sub>CH<sub>3</sub>), -O-phenyl, 3-fluoro-4-methoxyphenyl, -4-pyridinyl, 2-pyridinyl, 3-pyridinyl, N-methyl-4-pyridinium, I'-N-methyl-3-pyridinium, 3,4-dioxymethylenephenoxy, 3,4-dioxethylenephenoxy, and p-methoxycarbonylphenyl.

Preferred compounds include 3-ethyl-3-butyl and 3-butyl-3-butyl compounds having each of the above preferred R' substituents in combination with the R" substituents shown in Table 1. It is particularly preferred that one but not both of R' and R" is hydrogen.

It is especially preferred that R' and R" be hydrogen, that R' and R" not be hydrogen, and that R' and R" be oriented in the same direction relative to the plane of the molecule, i.e., both in a- or both in g-configuration. It is further preferred that, where R' is butyl and R' is ethyl, then R' has the same

orientation relative to the plane of the molecule as R' and R".

Set forth in Table 1A are lists of species of R'/R', R'/R" and R".

25 It is especially preferred that R' and R" be

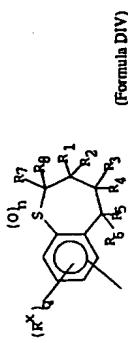
hydrogen, that R' and R" not be hydrogen, and that R' and R" be oriented in the same direction relative to the plane of the molecule, i.e., both in a- or both in g-configuration. It is further preferred that, where R' is butyl and R' is ethyl, then R' has the same

Table 1a : Alternative R groups

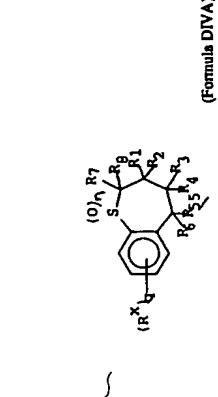


9-methyl  
 9-ethyl  
 9-isopropyl  
 9-tert-butyl  
 9-OH  
 9-OCN  
 9-O(1-tert-propyl)  
 9-SCH<sub>3</sub>  
 9-SO<sub>2</sub>CH<sub>3</sub>  
 9-SO<sub>2</sub>CH<sub>3</sub>  
 9-SCH<sub>2</sub>CH<sub>3</sub>  
 9-SH  
 9-BrOH  
 9-MeOB<sub>2</sub>  
 9-H(C<sub>2</sub>H<sub>5</sub>)<sub>2</sub>  
 9-N<sup>+</sup>(CH<sub>3</sub>)<sub>2</sub> R'  
 9-HC(=O)CH<sub>3</sub>  
 9-H(CH<sub>2</sub>CH<sub>3</sub>)<sub>2</sub>  
 9-MeCH<sub>2</sub>CO<sub>2</sub>H  
 9-N<sup>+</sup>(Me<sub>2</sub>CH<sub>2</sub>CO<sub>2</sub>H) R'  
 9-(R')-morpholine  
 9-(R')-azetidine  
 9-(R')-methylazetidinium, R'  
 9-(R')-piperazine  
 9-(R')-dimethyl-piperazinium, R'  
 9-(R')-methyl-morpholinium, R'  
 9-(R')-N,N-dimethyl-piperazinium, R'  
 9-(R')-N,N-dimethyl-1,4-dioxane  
 9-HE-CBZ  
 9-RC(=O)C<sub>6</sub>H<sub>5</sub>  
 9-HIC(=O)C<sub>6</sub>H<sub>5</sub>  
 9-HC(=O)NH<sub>2</sub>Bz  
 9-(2)-thiophene

Further preferred compounds of the present invention comprise a core structure having two or more pharmaceutically active benzothiophene structures as described above, covalently bonded to the core moiety via functional linkages. Such active benzothiophene structures preferably comprise:  
 5



(Formula DIV)



(Formula DIVA)

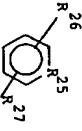
10 or:  
 15

where R', R'', R', R', R', R', R', X, q and n are as defined above, and R'' is either a covalent bond or arylene.

The core moiety can comprise alkane diyl, alkene diyl, alkyne diyl, polyalkane diyl, alkoxy diyl, polyether diyl, polyalkoxy diyl, carbohydrate, amino acid, and peptide, polypeptide, wherein alkane diyl, alkene diyl, alkyne diyl, polyalkane diyl, alkoxy diyl, polyether diyl, polyalkoxy diyl, carbohydrate, amino acid, and peptide polypeptide, can optionally have one or more carbon replaced by O, NR<sup>7</sup>, NR'R<sup>8</sup>, S, SO, SO<sub>2</sub>, S'R'A-, PR<sup>7</sup>, P(O)R<sup>7</sup>,

NR<sup>7</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A-, S, SO, SO<sub>2</sub>, S'R'A-, PR<sup>7</sup>, P(O)R<sup>7</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A-, or phenylene.

Exemplary core moieties include:



5  
10  
15  
20  
25  
30  
35  
40  
45  
50  
55  
60  
65  
70  
75  
80  
85  
90  
95  
100  
105  
110  
115  
120  
125  
130  
135  
140  
145  
150  
155  
160  
165  
170  
175  
180  
185  
190  
195  
200  
205  
210  
215  
220  
225  
230  
235  
240  
245  
250  
255  
260  
265  
270  
275  
280  
285  
290  
295  
300  
305  
310  
315  
320  
325  
330  
335  
340  
345  
350  
355  
360  
365  
370  
375  
380  
385  
390  
395  
400  
405  
410  
415  
420  
425  
430  
435  
440  
445  
450  
455  
460  
465  
470  
475  
480  
485  
490  
495  
500  
505  
510  
515  
520  
525  
530  
535  
540  
545  
550  
555  
560  
565  
570  
575  
580  
585  
590  
595  
600  
605  
610  
615  
620  
625  
630  
635  
640  
645  
650  
655  
660  
665  
670  
675  
680  
685  
690  
695  
700  
705  
710  
715  
720  
725  
730  
735  
740  
745  
750  
755  
760  
765  
770  
775  
780  
785  
790  
795  
800  
805  
810  
815  
820  
825  
830  
835  
840  
845  
850  
855  
860  
865  
870  
875  
880  
885  
890  
895  
900  
905  
910  
915  
920  
925  
930  
935  
940  
945  
950  
955  
960  
965  
970  
975  
980  
985  
990  
995  
1000  
1005  
1010  
1015  
1020  
1025  
1030  
1035  
1040  
1045  
1050  
1055  
1060  
1065  
1070  
1075  
1080  
1085  
1090  
1095  
1100  
1105  
1110  
1115  
1120  
1125  
1130  
1135  
1140  
1145  
1150  
1155  
1160  
1165  
1170  
1175  
1180  
1185  
1190  
1195  
1200  
1205  
1210  
1215  
1220  
1225  
1230  
1235  
1240  
1245  
1250  
1255  
1260  
1265  
1270  
1275  
1280  
1285  
1290  
1295  
1300  
1305  
1310  
1315  
1320  
1325  
1330  
1335  
1340  
1345  
1350  
1355  
1360  
1365  
1370  
1375  
1380  
1385  
1390  
1395  
1400  
1405  
1410  
1415  
1420  
1425  
1430  
1435  
1440  
1445  
1450  
1455  
1460  
1465  
1470  
1475  
1480  
1485  
1490  
1495  
1500  
1505  
1510  
1515  
1520  
1525  
1530  
1535  
1540  
1545  
1550  
1555  
1560  
1565  
1570  
1575  
1580  
1585  
1590  
1595  
1600  
1605  
1610  
1615  
1620  
1625  
1630  
1635  
1640  
1645  
1650  
1655  
1660  
1665  
1670  
1675  
1680  
1685  
1690  
1695  
1700  
1705  
1710  
1715  
1720  
1725  
1730  
1735  
1740  
1745  
1750  
1755  
1760  
1765  
1770  
1775  
1780  
1785  
1790  
1795  
1800  
1805  
1810  
1815  
1820  
1825  
1830  
1835  
1840  
1845  
1850  
1855  
1860  
1865  
1870  
1875  
1880  
1885  
1890  
1895  
1900  
1905  
1910  
1915  
1920  
1925  
1930  
1935  
1940  
1945  
1950  
1955  
1960  
1965  
1970  
1975  
1980  
1985  
1990  
1995  
2000  
2005  
2010  
2015  
2020  
2025  
2030  
2035  
2040  
2045  
2050  
2055  
2060  
2065  
2070  
2075  
2080  
2085  
2090  
2095  
2100  
2105  
2110  
2115  
2120  
2125  
2130  
2135  
2140  
2145  
2150  
2155  
2160  
2165  
2170  
2175  
2180  
2185  
2190  
2195  
2200  
2205  
2210  
2215  
2220  
2225  
2230  
2235  
2240  
2245  
2250  
2255  
2260  
2265  
2270  
2275  
2280  
2285  
2290  
2295  
2300  
2305  
2310  
2315  
2320  
2325  
2330  
2335  
2340  
2345  
2350  
2355  
2360  
2365  
2370  
2375  
2380  
2385  
2390  
2395  
2400  
2405  
2410  
2415  
2420  
2425  
2430  
2435  
2440  
2445  
2450  
2455  
2460  
2465  
2470  
2475  
2480  
2485  
2490  
2495  
2500  
2505  
2510  
2515  
2520  
2525  
2530  
2535  
2540  
2545  
2550  
2555  
2560  
2565  
2570  
2575  
2580  
2585  
2590  
2595  
2600  
2605  
2610  
2615  
2620  
2625  
2630  
2635  
2640  
2645  
2650  
2655  
2660  
2665  
2670  
2675  
2680  
2685  
2690  
2695  
2700  
2705  
2710  
2715  
2720  
2725  
2730  
2735  
2740  
2745  
2750  
2755  
2760  
2765  
2770  
2775  
2780  
2785  
2790  
2795  
2800  
2805  
2810  
2815  
2820  
2825  
2830  
2835  
2840  
2845  
2850  
2855  
2860  
2865  
2870  
2875  
2880  
2885  
2890  
2895  
2900  
2905  
2910  
2915  
2920  
2925  
2930  
2935  
2940  
2945  
2950  
2955  
2960  
2965  
2970  
2975  
2980  
2985  
2990  
2995  
3000  
3005  
3010  
3015  
3020  
3025  
3030  
3035  
3040  
3045  
3050  
3055  
3060  
3065  
3070  
3075  
3080  
3085  
3090  
3095  
3100  
3105  
3110  
3115  
3120  
3125  
3130  
3135  
3140  
3145  
3150  
3155  
3160  
3165  
3170  
3175  
3180  
3185  
3190  
3195  
3200  
3205  
3210  
3215  
3220  
3225  
3230  
3235  
3240  
3245  
3250  
3255  
3260  
3265  
3270  
3275  
3280  
3285  
3290  
3295  
3300  
3305  
3310  
3315  
3320  
3325  
3330  
3335  
3340  
3345  
3350  
3355  
3360  
3365  
3370  
3375  
3380  
3385  
3390  
3395  
3400  
3405  
3410  
3415  
3420  
3425  
3430  
3435  
3440  
3445  
3450  
3455  
3460  
3465  
3470  
3475  
3480  
3485  
3490  
3495  
3500  
3505  
3510  
3515  
3520  
3525  
3530  
3535  
3540  
3545  
3550  
3555  
3560  
3565  
3570  
3575  
3580  
3585  
3590  
3595  
3600  
3605  
3610  
3615  
3620  
3625  
3630  
3635  
3640  
3645  
3650  
3655  
3660  
3665  
3670  
3675  
3680  
3685  
3690  
3695  
3700  
3705  
3710  
3715  
3720  
3725  
3730  
3735  
3740  
3745  
3750  
3755  
3760  
3765  
3770  
3775  
3780  
3785  
3790  
3795  
3800  
3805  
3810  
3815  
3820  
3825  
3830  
3835  
3840  
3845  
3850  
3855  
3860  
3865  
3870  
3875  
3880  
3885  
3890  
3895  
3900  
3905  
3910  
3915  
3920  
3925  
3930  
3935  
3940  
3945  
3950  
3955  
3960  
3965  
3970  
3975  
3980  
3985  
3990  
3995  
4000  
4005  
4010  
4015  
4020  
4025  
4030  
4035  
4040  
4045  
4050  
4055  
4060  
4065  
4070  
4075  
4080  
4085  
4090  
4095  
4100  
4105  
4110  
4115  
4120  
4125  
4130  
4135  
4140  
4145  
4150  
4155  
4160  
4165  
4170  
4175  
4180  
4185  
4190  
4195  
4200  
4205  
4210  
4215  
4220  
4225  
4230  
4235  
4240  
4245  
4250  
4255  
4260  
4265  
4270  
4275  
4280  
4285  
4290  
4295  
4300  
4305  
4310  
4315  
4320  
4325  
4330  
4335  
4340  
4345  
4350  
4355  
4360  
4365  
4370  
4375  
4380  
4385  
4390  
4395  
4400  
4405  
4410  
4415  
4420  
4425  
4430  
4435  
4440  
4445  
4450  
4455  
4460  
4465  
4470  
4475  
4480  
4485  
4490  
4495  
4500  
4505  
4510  
4515  
4520  
4525  
4530  
4535  
4540  
4545  
4550  
4555  
4560  
4565  
4570  
4575  
4580  
4585  
4590  
4595  
4600  
4605  
4610  
4615  
4620  
4625  
4630  
4635  
4640  
4645  
4650  
4655  
4660  
4665  
4670  
4675  
4680  
4685  
4690  
4695  
4700  
4705  
4710  
4715  
4720  
4725  
4730  
4735  
4740  
4745  
4750  
4755  
4760  
4765  
4770  
4775  
4780  
4785  
4790  
4795  
4800  
4805  
4810  
4815  
4820  
4825  
4830  
4835  
4840  
4845  
4850  
4855  
4860  
4865  
4870  
4875  
4880  
4885  
4890  
4895  
4900  
4905  
4910  
4915  
4920  
4925  
4930  
4935  
4940  
4945  
4950  
4955  
4960  
4965  
4970  
4975  
4980  
4985  
4990  
4995  
5000  
5005  
5010  
5015  
5020  
5025  
5030  
5035  
5040  
5045  
5050  
5055  
5060  
5065  
5070  
5075  
5080  
5085  
5090  
5095  
5100  
5105  
5110  
5115  
5120  
5125  
5130  
5135  
5140  
5145  
5150  
5155  
5160  
5165  
5170  
5175  
5180  
5185  
5190  
5195  
5200  
5205  
5210  
5215  
5220  
5225  
5230  
5235  
5240  
5245  
5250  
5255  
5260  
5265  
5270  
5275  
5280  
5285  
5290  
5295  
5300  
5305  
5310  
5315  
5320  
5325  
5330  
5335  
5340  
5345  
5350  
5355  
5360  
5365  
5370  
5375  
5380  
5385  
5390  
5395  
5400  
5405  
5410  
5415  
5420  
5425  
5430  
5435  
5440  
5445  
5450  
5455  
5460  
5465  
5470  
5475  
5480  
5485  
5490  
5495  
5500  
5505  
5510  
5515  
5520  
5525  
5530  
5535  
5540  
5545  
5550  
5555  
5560  
5565  
5570  
5575  
5580  
5585  
5590  
5595  
5600  
5605  
5610  
5615  
5620  
5625  
5630  
5635  
5640  
5645  
5650  
5655  
5660  
5665  
5670  
5675  
5680  
5685  
5690  
5695  
5700  
5705  
5710  
5715  
5720  
5725  
5730  
5735  
5740  
5745  
5750  
5755  
5760  
5765  
5770  
5775  
5780  
5785  
5790  
5795  
5800  
5805  
5810  
5815  
5820  
5825  
5830  
5835  
5840  
5845  
5850  
5855  
5860  
5865  
5870  
5875  
5880  
5885  
5890  
5895  
5900  
5905  
5910  
5915  
5920  
5925  
5930  
5935  
5940  
5945  
5950  
5955  
5960  
5965  
5970  
5975  
5980  
5985  
5990  
5995  
6000  
6005  
6010  
6015  
6020  
6025  
6030  
6035  
6040  
6045  
6050  
6055  
6060  
6065  
6070  
6075  
6080  
6085  
6090  
6095  
6100  
6105  
6110  
6115  
6120  
6125  
6130  
6135  
6140  
6145  
6150  
6155  
6160  
6165  
6170  
6175  
6180  
6185  
6190  
6195  
6200  
6205  
6210  
6215  
6220  
6225  
6230  
6235  
6240  
6245  
6250  
6255  
6260  
6265  
6270  
6275  
6280  
6285  
6290  
6295  
6300  
6305  
6310  
6315  
6320  
6325  
6330  
6335  
6340  
6345  
6350  
6355  
6360  
6365  
6370  
6375  
6380  
6385  
6390  
6395  
6400  
6405  
6410  
6415  
6420  
6425  
6430  
6435  
6440  
6445  
6450  
6455  
6460  
6465  
6470  
6475  
6480  
6485  
6490  
6495  
6500  
6505  
6510  
6515  
6520  
6525  
6530  
6535  
6540  
6545  
6550  
6555  
6560  
6565  
6570  
6575  
6580  
6585  
6590  
6595  
6600  
6605  
6610  
6615  
6620  
6625  
6630  
6635  
6640  
6645  
6650  
6655  
6660  
6665  
6670  
6675  
6680  
6685  
6690  
6695  
6700  
6705  
6710  
6715  
6720  
6725  
6730  
6735  
6740  
6745  
6750  
6755  
6760  
6765  
6770  
6775  
6780  
6785  
6790  
6795  
6800  
6805  
6810  
6815  
6820  
6825  
6830  
6835  
6840  
6845  
6850  
6855  
6860  
6865  
6870  
6875  
6880  
6885  
6890  
6895  
6900  
6905  
6910  
6915  
6920  
6925  
6930  
6935  
6940  
6945  
6950  
6955  
6960  
6965  
6970  
6975  
6980  
6985  
6990  
6995  
7000  
7005  
7010  
7015  
7020  
7025  
7030  
7035  
7040  
7045  
7050  
7055  
7060  
7065  
7070  
7075  
7080  
7085  
7090  
7095  
7100  
7105  
7110  
7115  
7120  
7125  
7130  
7135  
7140  
7145  
7150  
7155  
7160  
7165  
7170  
7175  
7180  
7185  
7190  
7195  
7200  
7205  
7210  
7215  
7220  
7225  
7230  
7235  
7240  
7245  
7250  
7255  
7260  
7265  
7270  
7275  
7280  
7285  
7290  
7295  
7300  
7305  
7310  
7315  
7320  
7325  
7330  
7335  
7340  
7345  
7350  
7355  
7360  
7365  
7370  
7375  
7380  
7385  
7390  
7395  
7400  
7405  
7410  
7415  
7420  
7425  
7430  
7435  
7440  
7445  
7450  
7455  
7460  
7465  
7470  
7475  
7480  
7485  
7490  
7495  
7500  
7505  
7510  
7515  
7520  
7525  
7530  
7535  
7540  
7545  
7550  
7555  
7560  
7565  
7570  
7575  
7580  
7585  
7590  
7595  
7600  
7605  
7610  
7615  
7620  
7625  
7630  
7635  
7640  
7645  
7650  
7655  
7660  
7665  
7670  
7675  
7680  
7685  
7690  
7695  
7700  
7705  
7710  
7715  
7720  
7725  
7730  
7735  
7740  
7745  
7750  
7755  
7760  
7765  
7770  
7775  
7780  
7785  
7790  
7795  
7800  
7805  
7810  
7815  
7820  
7825  
7830  
7835  
7840  
7845  
7850  
7855  
7860  
7865  
7870  
7875  
7880  
7885  
7890  
7895  
7900  
7905  
7910  
7915  
7920  
7925  
7930  
7935  
7940  
7945  
7950  
7955  
7960  
7965  
7970  
7975  
7980  
7985  
7990  
7995  
8000  
8005  
8010  
8015  
8020  
8025  
8030  
8035  
8040  
8045  
8050  
8055  
8060  
8065  
8070  
8075  
8080  
8085  
8090  
8095  
8100  
8105  
8110  
8115  
8120  
8125  
8130  
8135  
8140  
8145  
8150  
8155  
8160  
8165  
8170  
8175  
8180  
8185  
8190  
8195  
8200  
8205  
8210  
8215  
8220  
8225  
8230  
8235  
8240  
8245  
8250  
8255  
8260  
8265  
8270  
8275  
8280  
8285  
8290  
8295  
8300  
8305  
8310  
8315  
8320  
8325  
8330  
8335  
8340  
8345  
8350  
8355  
8360  
8365  
8370  
8375  
8380  
8385  
8390  
8395  
8400  
8405  
8410  
8415  
8420  
8425  
8430  
8435  
8440  
8445  
8450  
8455  
8460  
8465  
8470  
8475  
8480  
8485  
8490  
8495  
8500  
8505  
8510  
8515  
8520  
8525  
8530  
8535  
8540  
8545  
8550  
8555  
8560  
8565  
8570  
8575  
8580  
8585  
8590  
8595  
8600  
8605  
8610  
8615  
8620  
8625  
8630  
8635  
8640  
8645  
8650  
8655  
8660  
8665  
8670  
8675  
8680  
8685  
8690  
8695  
8700  
8705  
8710  
8715  
8720  
8725  
8730  
8735  
8740  
8745  
8750  
8755  
8760  
8765  
8770  
8775  
8780  
8785  
8790  
8795  
8800  
8805  
8810  
8815  
8820  
8825  
8830  
8835  
8840  
8845  
8850  
8855  
8860  
8865  
8870  
8875  
8880  
8885  
8890  
8895  
8900  
8905  
8910  
8915  
8920  
8925  
8930  
8935  
8940  
8945  
8950  
8955  
8960  
8965  
8970  
8975  
8980  
8985  
8990  
8995  
9000  
9005  
9010  
9015  
9020  
9025  
9030  
9035  
9040  
9045  
9050  
9055  
9060  
9065  
9070  
9075  
9080  
9085  
9090  
9095  
9100  
9105  
9110  
9115  
9120  
9125  
9130  
9135  
9140  
9145  
9150  
9155<br

$R''$  and  $R'''$  are independently selected from the group consisting of:



moiety backbone units can range from about one to about 100, preferably about one to about 80, more preferably about one to about 50, and even more preferably about one to about 25. The number of points of attachment of similar or different pendant active benzothiophene units within a single core moiety backbone unit can be in the range from about one to about 100, preferably about one to about 80, more preferably about one to about 50, and even more preferably about one to about 25. Such points of attachment can include bonds to C, S, O, N, or P within any of the groups encompassed by the definition of R".

The more preferred benzothiophene moieties comprising R<sup>0</sup>, R<sup>1</sup>, R<sup>2</sup> and/or R<sup>3</sup> conform to the preferred structures as outlined above for Formula I. The 3-carbon on each benzothiophene moiety can be achiral, and the substituents R', R'', R', R', R' and R' can be selected from the preferred groups and combinations of substituents as discussed above. The core structures can comprise, for example, poly(alkylene) or oligo(alkylene), especially poly- or oligolexyethylene) or poly- or oligo(oxodroxyethylene).

Doseages, Formulations, and Routes of Administration

The ileal bile acid transport inhibitor compounds of the present invention can be administered for the prophylaxis and treatment of hyperlipidemic diseases or conditions by any means, preferably oral, that produce contact of these compounds with their site of action in the body, for example in the ileum of a mammal, e.g., a human.

For the prophylaxis or treatment of the conditions referred to above, the compounds of the present invention can be used in the amounts now commonly used in the art.

Pharmaceutically acceptable salts are particularly suitable for medical applications because of their greater aqueous solubility relative to the parent compound. Such salts must clearly have a

pharmaceutically acceptable anion or cation. Suitable pharmaceutically acceptable acid addition salts of the compounds of the present invention when possible include those derived from inorganic acids, such as hydrochloric, hydrobromic, phosphoric, metaphosphoric, nitric, sulfonic, and sulfuric acids, and organic acids such as acetic, benzenesulfonic, benzoic, citric, ethanesulfonic, fumaric, gluconic, glycolic, isothionic, lactic, lactobionic, maleic, malic, methanesulfonic, succinic, toluenesulfonic, tartaric, and trifluoroacetic acids. The chloride salt is particularly preferred for medical purposes. Suitable pharmaceutically acceptable base salts include ammonium salts, alkali metal salts such as sodium and potassium salts, and alkaline earth salts such as magnesium and calcium salts.

The anions of the definition of A in the present invention are, of course, also required to be pharmaceutically acceptable and are also selected from the above list.

The compounds of the present invention can be presented with an acceptable carrier in the form of a pharmaceutical composition. The carrier must, of course, be acceptable in the sense of being compatible with the other ingredients of the composition and must not be deleterious to the recipient. The carrier can be a solid or a liquid, or both, and is preferably formulated with the compound as a unit-dose composition, for example, a tablet, which can contain from 0.05% to 95% by weight of the active compound. Other pharmacologically active substances can also be present, including other compounds of the present invention. The pharmaceutical compositions of the invention can be prepared by any of the well known techniques of pharmacy, consisting essentially of admixing the components.

These compounds can be administered by any conventional means available for use in conjunction

such as acetic, benzenesulfonic, benzoic, citric, ethanesulfonic, fumaric, gluconic, glycolic, isothionic, lactic, lactobionic, maleic, malic, methanesulfonic, succinic, toluenesulfonic, tartaric, and trifluoroacetic acids. The chloride salt is particularly preferred for medical purposes. Suitable pharmaceutically acceptable base salts include ammonium salts, alkali metal salts such as sodium and potassium salts, and alkaline earth salts such as magnesium and calcium salts.

The anions of the definition of A in the present invention are, of course, also required to be pharmaceutically acceptable and are also selected from the above list.

The compounds of the present invention can be presented with an acceptable carrier in the form of a pharmaceutical composition. The carrier must, of course, be acceptable in the sense of being compatible with the other ingredients of the composition and must not be deleterious to the recipient. The carrier can be a solid or a liquid, or both, and is preferably formulated with the compound as a unit-dose composition, for example, a tablet, which can contain from 0.05% to 95% by weight of the active compound. Other pharmacologically active substances can also be present, including other compounds of the present invention. The pharmaceutical compositions of the invention can be prepared by any of the well known techniques of pharmacy, consisting essentially of admixing the components.

with pharmaceuticals, either as individual therapeutic compounds or as a combination of therapeutic compounds. The amount of compound which is required to achieve the desired biological effect will, of course, depend on a number of factors such as the specific compound chosen, the use for which it is intended, the mode of administration, and the clinical condition of the recipient.

In general, a daily dose can be in the range of from about 0.3 to about 100 mg/kg bodyweight/day, preferably from about 1 mg to about 50 mg/kg bodyweight/day, more preferably from about 3 to about 10 mg/kg bodyweight/day. This total daily dose can be administered to the patient in a single dose, or in proportionate multiple subdoses. Subdoses can be administered 2 to 6 times per day. Doses can be in sustained release form effective to obtain desired results.

Orally administrable unit dose formulations, such as tablets or capsules, can contain, for example, from about 0.1 to about 100 mg of benzothiophene compound, preferably about 1 to about 75 mg of compound, more preferably from about 10 to about 50 mg of compound. In the case of pharmaceutically acceptable salts, the weights indicated above refer to the weight of the benzothiophene ion derived from the salt.

Oral delivery of an ileal bile acid transport inhibitor of the present invention can include formulations, as are well known in the art, to provide prolonged or sustained delivery of the drug to the gastrointestinal tract by any number of mechanisms. These include, but are not limited to, pH sensitive release from the dosage form based on the changing pH of the small intestine, slow erosion of a tablet or capsule, retention in the stomach based on the physical properties of the formulation, bioadhesion of the dosage form to the mucosal lining of the intestinal tract, or enzymatic release of the active drug from the dosage form. The intended effect is to extend the time

period over which the active drug molecule is delivered to the site of action (the ileum) by manipulation of the dosage form. Thus, enteric-coated and enteric-coated controlled release formulations are within the scope of the present invention. Suitable enteric coatings include cellulose acetate phthalate, polyvinylacetate phthalate, hydroxypropylmethylcellulose phthalate and anionic polymers of methacrylic acid and methacrylic acid methyl ester.

When administered intravenously, the dose can, for example, be in the range of from about 0.1 mg/kg body weight to about 1.0 mg/kg body weight, preferably from about 0.25 mg/kg body weight to about 0.75 mg/kg body weight, more preferably from about 0.4 mg/kg body weight to about 0.6 mg/kg body weight. This dose can be conveniently administered as an infusion of from about 10 ng/kg body weight to about 100 ng/kg body weight per minute. Infusion fluids suitable for this purpose can contain, for example, from about 0.1 ng to about 10 mg, preferably from about 1 ng to about 10 mg per milliliter. Unit doses can contain, for example, from about 1 mg to about 10 g of the compound of the present invention. Thus, ampoules for injection can contain, for example, from about 1 mg to about 100 mg.

Pharmaceutical compositions according to the present invention include those suitable for oral, rectal, topical, buccal (e.g., sublingual), and parenteral (e.g., subcutaneous, intramuscular, intradermal, or intravenous) administration, although the most suitable route in any given case will depend on the nature and severity of the condition being treated and on the nature of the particular compound which is being used. In most cases, the preferred route of administration is oral.

Pharmaceutical compositions suitable for oral administration can be presented in discrete units, such as capsules, cachets, lozenges, or tablets, each containing a predetermined amount of at least one

compound of the present invention; as a powder or granules; as a solution or a suspension in an aqueous or non-aqueous liquid; or as an oil-in-water or water-in-oil emulsion. As indicated, such compositions can be prepared by any suitable method of pharmacy which includes the step of bringing into association the active compound(s) and the carrier (which can constitute one or more accessory ingredients). In general, the compositions are prepared by uniformly and intimately admixing the active compound with a liquid or finely divided solid carrier, or both, and then, if necessary, shaping the product. For example, a tablet can be prepared by compressing or molding a powder or granules of the compound, optionally with one or more accessory ingredients. Compressed tablets can be prepared by compressing, in a suitable machine, the compound in a free-flowing form, such as a powder or granules optionally mixed with a binder, lubricant, inert diluent and/or surface active/dispersing agent(s). Molded tablets can be made by molding, in a suitable machine, the powdered compound moistened with an inert liquid diluent.

Pharmaceutical compositions suitable for buccal (sub-lingual) administration include lozenges comprising a compound of the present invention in a flavored base, usually sucrose, and acacia or tragacanth, and pastilles comprising the compound in an inert base such as gelatin and glycerin or sucrose and acacia.

Pharmaceutical compositions suitable for parenteral administration conveniently comprise sterile aqueous preparations of a compound of the present invention. These preparations are preferably administered intravenously, although administration can also be effected by means of subcutaneous, intramuscular, or intradermal injection. Such preparations can conveniently be prepared by admixing the compound with water and rendering the resulting solution sterile and isotonic with the blood.

Injectable compositions according to the invention will generally contain from 0.1 to 5% w/w of a compound disclosed herein.

Pharmaceutical compositions suitable for rectal administration are preferably presented as unit-dose suppositories. These can be prepared by admixing a compound of the present invention with one or more conventional solid carriers, for example, cocoa butter, and then shaping the resulting mixture.

Pharmaceutical compositions suitable for topical application to the skin preferably take the form of an ointment, cream, lotion, paste, gel, spray, aerosol, or oil. Carriers which can be used include vaseline, lanoline, polyethylene glycols, alcohols, and combinations of two or more thereof. The active compound is generally present at a concentration of from 0.1 to 15% w/w of the composition, for example, from 0.5 to 2%.

Transdermal administration is also possible.

Pharmaceutical compositions suitable for transdermal administration can be presented as discrete patches adapted to remain in intimate contact with the epidermis of the recipient for a prolonged period of time. Such patches suitably contain a compound of the present invention in an optionally buffered, aqueous solution, dissolved and/or dispersed in an adhesive, or dispersed in a polymer. A suitable concentration of the active compound is about 1% to 35%, preferably about 3% to 15%. As one particular possibility, the compound can be delivered from the patch by electrotransport or iontophoresis, for example, as described in *Pharmaceutical Research*, 3(6), 313 (1986).

In any case, the amount of active ingredient that can be combined with carrier materials to produce a single dosage form to be administered will vary depending upon the host treated and the particular mode of administration.

The solid dosage forms for oral administration including capsules, tablets, pills, powders, and

granules noted above comprise one or more compounds of the present invention admixed with at least one inert diluent such as sucrose, lactose, or starch. Such dosage forms may also comprise, as in normal practice, additional substances other than inert diluents, e.g., lubricating agents such as magnesium stearate. In the case of capsules, tablets, and pills, the dosage forms may also comprise buffering agents. Tablets and pills can additionally be prepared with enteric coatings.

Liquid dosage forms for oral administration can include pharmaceutically acceptable emulsions, solutions, suspensions, syrups, and elixirs containing inert diluents commonly used in the art, such as water.

Such compositions may also comprise adjuvants, such as wetting agents, emulsifying and suspending agents, and sweetening, flavoring, and perfuming agents.

Injectable preparations, for example, sterile injectable aqueous or oleaginous suspensions may be formulated according to the known art using suitable dispersing or wetting agents and suspending agents. The sterile injectable preparation may also be a sterile injectable solution or suspension in a nontoxic parenterally acceptable diluent or solvent, for example, as a solution in 1,3-butanediol. Among the acceptable vehicles and solvents that may be employed are water, Ringer's solution, and isotonic sodium chloride solution. In addition, sterile, fixed oils are conventionally employed as a solvent or suspending medium. For this purpose any bland fixed oil may be employed including synthetic mono- or diglycerides. In addition, fatty acids such as oleic acid find use in the preparation of injectables.

Pharmaceutically acceptable carriers encompass all the foregoing and the like.

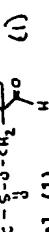
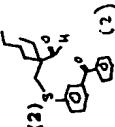
#### **Treatment Regimes**

The dosage regimen to prevent, give relief from, or ameliorate a disease condition having hyperlipidemia as an element of the disease, e.g., atherosclerosis, or

- to protect against or treat further high cholesterol plasma or blood levels with the compounds and/or compositions of the present invention is selected in accordance with a variety of factors. These include the type, age, weight, sex, diet, and medical condition of the patient, the severity of the disease, the route of administration, pharmacological considerations such as the activity, efficacy, pharmacokinetics and toxicology profiles of the particular compound employed, whether a drug delivery system is utilized, and whether the compound is administered as part of a drug combination. Thus, the dosage regimen actually employed may vary widely and therefore deviate from the preferred dosage regimen set forth above.
- Initial treatment of a patient suffering from a hyperlipidemic condition can begin with the dosages indicated above. Treatment should generally be continued as necessary over a period of several weeks to several months or years until the hyperlipidemic disease condition has been controlled or eliminated. Patients undergoing treatment with the compounds or compositions disclosed herein can be routinely monitored by, for example, measuring serum cholesterol levels by any of the methods well known in the art, to determine the effectiveness of therapy. Continuous analysis of such data permits modification of the treatment regimen during therapy so that optimal effective amounts of compounds of the present invention are administered at any point in time, and so that the duration of treatment can be determined as well. In this way, the treatment regimen/dosing schedule can be rationally modified over the course of therapy so that the lowest amount of ileal bile acid transport inhibitor of the present invention which exhibits satisfactory effectiveness is administered, and so that administration is continued only so long as is necessary to successfully treat the hyperlipidemic condition.

The following non-limiting examples serve to illustrate various aspects of the present invention.

#### EXAMPLES OF SYNTHETIC PROCEDURES

- 
- Preparation 1**
- 2-Ethyl-2-(mesyloxymethyl)hexanal (1)**
- To a cold (10 °C) solution of 12.6 g (0.11 mole) of methanesulfonyl chloride and 10.3 g (0.13 mole) of triethylamine was added dropwise 15.8 g of 2-ethyl-2-(hydroxymethyl)hexanal, prepared according to the procedure described in *Cham. Ber.* 98, 728-734 (1965), while maintaining the reaction temperature below 30 °C. The reaction mixture was stirred at room temperature for 18 h, quenched with dilute HCl and extracted with methylene chloride. The methylene chloride extract was dried over MgSO<sub>4</sub>, and concentrated in vacuo to give 24.4 g of brown oil.
- 
- Preparation 2**
- 2-((2-Benzoylphenylthio)methyl)-2-ethylhexanal (2)**
- A mixture of 31 g (0.144 mol) of 2-mercaptopbenzophenone, prepared according to the procedure described in WO 93/16055, 24.4 g (0.1 mole) of 2-ethyl-2-(mesyloxymethyl)-hexanal (1), 14.8 g (0.146 mole) of triethylamine, and 80 mL of 2-methoxyethyl ether was held at reflux for 24 h. The reaction mixture was poured into 3N HCl and extracted

with 300 mL of methylene chloride. The methylene chloride layer was washed with 300 mL of 10% NaOH, dried over MgSO<sub>4</sub>, and concentrated in vacuo to remove 2-methoxyethyl ether. The residue was purified by HPLC (10% EtOAc-hexane) to give 20.5 g (58%) of 2 as an oil.

Example 1

*cis*-3-Butyl-3-ethyl-5-phenyl-2,3-dihydrobenzothiepine (3),

(5*R*) 4-one (4a) and *trans*-3-Butyl-3-ethyl-5-phenyl-2,3-dihydro-benzothiepin-(5*H*) 4-one (4b)

A mixture of 2.6 g (0.04 mole) of zinc dust, 7.2 g (0.047 mole) of TiCl<sub>4</sub>, and 80 mL of anhydrous ethylene glycol dimethyl ether (DME) was held at reflux for 2 h.

The reaction mixture was cooled to 5 °C. To the reaction mixture was added dropwise a solution of 3.54 g (0.01 mole) of 2 in 30 mL of DME in 40 min. The reaction mixture was stirred at room temperature for 16 h and then was held at reflux for 2 h and cooled before being poured into brine. The organic was extract into

dried over MgSO<sub>4</sub>, and concentrated in vacuo. The residue was purified by HPLC (hexane) to give 1.7 g (43%) of 3 as an oil in the first fraction. The second fraction

was discarded and the third fraction was further purified by HPLC (hexane) to give 0.07 g (2%) of 4a in the earlier fraction and 0.1 g (3%) of 4b in the later fraction.

30

Example 2

*cis*-3-Butyl-3-ethyl-5-phenyl-2,3-dihydrobenzothiepin-(5*H*) 4-one-1,1-dioxide (5a) and *trans*-3-Butyl-3-ethyl-5-phenyl-2,3-dihydro-benzothiepin-(5*H*) 4-one-1,1-dioxide (5b)

To a solution of 1.2 g (3.5 mmole) of 50-60% MPBA in 20 mL of methylene chloride was added 0.59 g (1.75

mmole) of a mixture of 4a and 4b in 10 mL of methylene chloride. The reaction mixture was stirred for 20 h. An additional 1.2 g (1.75 mmole) of 50-60% MPBA was added and the reaction mixture was stirred for an additional 3 h then was triturated with 50 mL of 10% NaOH. The insoluble solid was filtered. The methylene chloride layer of the filtrate was washed with brine, dried over MgSO<sub>4</sub>, and concentrated in vacuo. The residual syrup was purified by HPLC (5% EtOAc-hexane) to give 0.2 g (30%) of 5a as an oil in the first fraction and 0.17 g (26%) of 5b as an oil in the second fraction.

Example 3

*cis*-3-Butyl-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (6a), (3a, 4b, 5a) 3-Butyl-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (6b), (3a, 4a, 5a) 3-Butyl-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (6c), and (3a, 4b, 5b) 3-Butyl-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (6d)

A. Reduction of 5a and 5b with Sodium Borohydride

30

25

To a solution of 0.22 g (0.59 mmole) of 5b in 10 mL of ethanol was added 0.24 g (6.4 mmole) of sodium borohydride. The reaction mixture was stirred at room temperature for 18 h and concentrated in vacuo to remove ethanol. The residue was triturated with water and extracted with methylene chloride. The methylene chloride extract was dried over MgSO<sub>4</sub>, and concentrated in vacuo to give 0.2 g of syrup. In a separate

experiment, 0.45 g of 5a was treated with 0.44 g of sodium borohydride in 10 mL of ethanol and was worked up as described above to give 0.5 g of syrup which was identical to the 0.2 g of syrup obtained above. These two materials were combined and purified by HPLC using 10% EtOAc-hexane as eluent. The first fraction was 0.18 g (27%) of 6a as a syrup. The second fraction was 0.2 g

(30%) of **6b** also as a syrup. The column was then eluted with 20% EtOAc-hexane to give 0.077 g (11%) of **6c** in the third fraction as a solid. Recrystallization from hexane gave a solid, mp 179-181 °C. Finally, the column was eluted with 30% EtOAc-hexane to give 0.08 g (12%) of **6d** in the fourth fraction as a solid.

Recrystallization from hexane gave a solid, mp 160-161 °C.

**B. Conversion of **6a** to **6c** and **6d** with NaOH and PTC**

To a solution of 0.29 g (0.78 mmole) of **6a** in 10 mL CH<sub>2</sub>Cl<sub>2</sub>, was added 9 g of 40% NaOH. The reaction mixture was stirred for 0.5 h at room temperature and was added one drop of Aliquat-336 (methyltricetylpyrammonium chloride) phase transfer catalyst (PTC). The mixture was stirred for 0.5 h at room temperature before being treated with 25 mL of ice-crystals then was extracted with CH<sub>2</sub>Cl<sub>2</sub> (3x10 mL), dried over MgSO<sub>4</sub> and concentrated in vacuo to recover 0.17 g of a colorless film. The components of this mixture were separated using an HPLC and eluted with EtOAc-hexane to give 12.8 mg (4%) of 2-(2-benzylphenylsulfonylmethyl)-2-ethylhexenal in the first fraction, 30.9 mg (11%) of **6c** in the second fraction and 90.0 mg (31%) of **6d** in the third fraction.

**Oxidation of **6a** to **5b****

To a solution of 0.20 g (0.52 mmole) of **6a** in 5 mL of CH<sub>2</sub>Cl<sub>2</sub>, was added 0.23 g (1.0 mmole) of pyridinium chlorochromate. The reaction mixture was stirred for 2 h then was treated with additional 0.23 g of pyridinium chlorochromate and stirred overnight. The dark reaction mixture was poured into a ceramic filterfrit containing silica gel and was eluted with CH<sub>2</sub>Cl<sub>2</sub>. The filtrate was concentrated in vacuo to recover 167 mg (87%) of **5b** as a colorless oil.

(30%) of **6b** also as a syrup. The column was then eluted with 20% EtOAc-hexane to give 0.077 g (11%) of **6c** in the third fraction as a solid. Recrystallization from hexane gave a solid, mp 179-181 °C. Finally, the column was eluted with 30% EtOAc-hexane to give 0.08 g (12%) of **6d** in the fourth fraction as a solid.

Recrystallization from hexane gave a solid, mp 160-161 °C.

**B. Conversion of **6a** to **6c** and **6d** with NaOH and PTC**

To a solution of 0.29 g (0.78 mmole) of **6a** in 10 mL CH<sub>2</sub>Cl<sub>2</sub>, was added 9 g of 40% NaOH. The reaction mixture was stirred for 0.5 h at room temperature and was added one drop of Aliquat-336 (methyltricetylpyrammonium chloride) phase transfer catalyst (PTC). The mixture was stirred for 0.5 h at room temperature before being treated with 25 mL of ice-crystals then was extracted with CH<sub>2</sub>Cl<sub>2</sub> (3x10 mL), dried over MgSO<sub>4</sub> and concentrated in vacuo to recover 0.17 g of a colorless film. The components of this mixture were separated using an HPLC and eluted with EtOAc-hexane to give 12.8 mg (4%) of 2-(2-benzylphenylsulfonylmethyl)-2-ethylhexenal in the first fraction, 30.9 mg (11%) of **6c** in the second fraction and 90.0 mg (31%) of **6d** in the third fraction.

**Oxidation of **6a** to **5b****

To a solution of 0.20 g (0.52 mmole) of **6a** in 5 mL of CH<sub>2</sub>Cl<sub>2</sub>, was added 0.23 g (1.0 mmole) of pyridinium chlorochromate. The reaction mixture was stirred for 2 h then was treated with additional 0.23 g of pyridinium chlorochromate and stirred overnight. The dark reaction mixture was poured into a ceramic filterfrit containing silica gel and was eluted with CH<sub>2</sub>Cl<sub>2</sub>. The filtrate was concentrated in vacuo to recover 167 mg (87%) of **5b** as a colorless oil.

**Example 4**  
3-Butyl-1-3-ethyl-5-phenyl-2,3-dihydrobenzothiophene-1,1-dioxide (7)

To a solution of 5.13 g (15.9 mmole) of **3** in 50 mL of CH<sub>2</sub>Cl<sub>2</sub>, was added 10 g (31.9 mmole) of 50-60% MCPBA (m-chloroperoxybenzoic acid) portionwise causing a mild reflux and formation of a white solid. The reaction mixture was allowed to stir overnight under N<sub>2</sub> and was triturated with 25 mL of water followed by 50 mL of 10% NaOH solution. The organic was extracted into CH<sub>2</sub>Cl<sub>2</sub>, (4x20 mL). The CH<sub>2</sub>Cl<sub>2</sub> extract was dried over MgSO<sub>4</sub> and evaporated to dryness to recover 4.9 g (87%) of an opaque viscous oil.

**Example 5**  
(1aa,2b,8ba) 2-Butyl-1-2-ethyl-8b-phenyl-1a,2,3,8b-tetrahydro-benzothiopheno[4,5-b]oxirano-4,4-dioxide (8a)  
(1aa,2a,8ba) 2-Butyl-1-2-ethyl-8b-phenyl-1a,2,3,8b-tetrahydro-benzothiopheno[4,5-b]oxirano-4,4-dioxide (8b)

To 1.3 g (4.03 mole) of **3** in 25 mL of CH<sub>2</sub>Cl<sub>2</sub>, was added portionwise 5 g (14.1 mmole) of 50-60 % MCPBA causing a mild exotherm. The reaction mixture was stirred under N<sub>2</sub> overnight and was then held at reflux for 3 h. The insoluble white slurry was filtered. The filtrate was extracted with 10% potassium carbonate (3x50 mL), once with brine, dried over MgSO<sub>4</sub>, and concentrated in vacuo to give 1.37 g of a light yellow oil. Purification by HPLC gave 0.65 g of crystalline product. This product is a mixture of two isomers. Trituration of this crystalline product in hexane recovered 141.7 mg (10%) of a white crystalline product. This isomer was characterized by NMR and mass spectra to be the (1aa,2b,8ba) isomer **8a**. The hexane filtrate was concentrated in vacuo to give 206 mg of white film which is a mixture of 30% **8a** and 70% **8b** by <sup>1</sup>H NMR.



**cis-3-Butyl-3-ethyl-5-phenyl-2,3,5-tetrahydrobenzothiophene-1,1-dioxide (9a), trans-3-Butyl-3-ethyl-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (9b), and 3-Butyl-3-ethyl-4-hydroxy-5-cyclohexyldiene-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (10)**

A mixture of 0.15 g (0.4 mmole) of a 3:7 mixture of 8a and 8b was dissolved in 15 mL MeOH in a 3 oz.

10 Fisher/Porter vessel, then was added 0.1 g of 10% Pd/C catalyst. This mixture was hydrogenated at 70 psi H<sub>2</sub> for 5 h and filtered. The filtrate was evaporated to

dryness in vacuo to recover 0.117 g of a colorless oil.

This material was purified by HPLC eluting with EtOAc-hexane. The first fraction was 4.2 mg (3%) of 9b. The second fraction, 5.0 mg (4%), was a 50/50 mixture of 9a and 9b. The third fraction was 8.8 mg (6%) of 6a. The

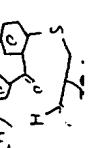
fourth fraction was 25.5 mg (18%) of 6b. The fifth fraction was 9.6 mg (7%) of a mixture of 6b and a product believed to be 3-butyl-3-ethyl-4-hydroxy-5-

20 phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide based on mass spectrum. The sixth fraction was 7.5 mg (5%) of a mixture of 6d and one of the isomers of 10,

25 10a.

**Example 7**

In another experiment, a product (3.7 g) from epoxidation of 3 with excess MCPBA in refluxing CHCl<sub>3</sub>, under air was hydrogenated in 100 mL of methanol using 1 g of 10% Pd/C catalyst and 70 psi hydrogen. The product was purified by HPLC to give 0.9 g (25%) of 9b, 0.45 g (13%) of 9a, 0.27 g (7%) of 6a, 0.51 g (14%) of 6b, 0.02 g (1%) of 6c, 0.06 g (2%) of one isomer of 10, 10a and 0.03 g (1%) of another isomer of 10, 10b.

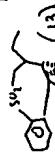


**2-((2-benzoylphenylthio)methyl)butyraldehyde (11)**

To an ice bath cooled solution of 9.76 g (0.116 mole) of 2-ethylacrolein in 40 mL of dry THF was added 24.6 g (0.116 mole) of 2-mercaptopbenzophenone in 40 mL of THF followed by 13 g (0.128 mole) of triethylamine. The reaction mixture was stirred at room temperature for 3 days, diluted with ether, and was washed successively with dilute HCl, brine, and 1 M potassium carbonate. The ether layer was dried over MgSO<sub>4</sub>, and concentrated in vacuo. The residue was purified by HPLC (10% EtOAc-hexane) to give 22 g (64%) of 11 in the second fraction. An attempt to further purify this material by kugelrohr distillation at 0.5 torr (160-190 °C) gave a fraction (12.2 g) which contained starting material indicating a reversed reaction during distillation. This material was dissolved in ether (100 mL) and was washed with 50 mL of 1 M potassium carbonate three times to give 6.0 g of a syrup which was purified by HPLC (10% EtOAc-hexane) to give 5.6 g of pure 11.

**Example 9**

25 To a mixture of 2.61 g (0.04 mole) of zinc dust and 60 mL of DME was added 7.5 g (0.048 mole) of TiCl<sub>4</sub>. The reaction mixture was held at reflux for 2 h. A solution of 2.98 g (0.01 mole) of 11 was added dropwise in 1 h. The reaction mixture was held at reflux for 18 h, cooled and poured into water. The organic was extracted into ether. The ether layer was washed with brine and filtered through Celite. The filtrate was dried over MgSO<sub>4</sub> and concentrated. The residual oil (2.5 g) was purified by HPLC to give 2.06 g (77%) of 12 as an oil in the second fraction.



**Example 10**  
 $(1\text{a}, 2\text{a}, 8\text{a})$  2-Ethyl-3-phenyl-1a,2,3,8b-tetrahydrobenzothiepinoo-(4,5-b)oxirene-4,4-dioxide (13)

To a solution of 1.5 g (5.64 mmole) of 12 in 25 ml of CHCl<sub>3</sub>, was added 6.8 g (19.4 mmole) of 50-60% MCPB portionwise causing an exotherm and formation of a white solid. The mixture was stirred at room temperature overnight diluted with 100 ml methylene chloride and washed successively with 10% K<sub>2</sub>CO<sub>3</sub> (4x50 ml), water (twice with 25 ml) and brine. The organic layer was then dried over MgSO<sub>4</sub> and evaporated to dryness to recover 1.47 g of an off white solid. <sup>1</sup>H NMR indicated that only one isomer is present. This solid was slurried in 200 ml of warm Et<sub>2</sub>O and filtered to give 0.82 g (46%) of 13 as a white solid, mp 185-186.5 °C.

**Example 11**  
 $(3\text{a}, 4\text{b}, 5\text{a})$  - 3-Ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (14a), (3a, 4b, 5b) 3-Ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (14b), and cis-3-Ethyl-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (15)

A mixture of 0.5 g (1.6 mole) of 13, 50 ml of acetic acid and 0.5 g of 10% Pd/C catalyst was hydrogenated with 70 psi hydrogen for 4 h. The crude reaction slurry was filtered and the filtrate was stirred with 150 ml of a saturated NaHCO<sub>3</sub> solution followed by 89 g of NaHCO<sub>3</sub> powder portionwise to neutralize the rest of acetic acid. The mixture was extracted with methylene chloride (4x25 ml), then the organic layer was dried over MgSO<sub>4</sub> and concentrated in vacuo to give 0.44 g (87%) of a voluminous white solid which was purified by HPLC (EtOAc-Hexane) to give 26.8 mg (6%) of 15 in the first fraction, 272 mg (54%) of 14a as a solid, mp 142-

143.5 °C, in the second fraction, and 35 mg (7%) of impure 14b in the third fraction.

**Example 12**

2-Ethyl-2-((2-Hydroxymethylphenyl)thiomethyl)hexenal

(16)



A mixture of 5.0 g (0.036 mole) of 2-mercaptopbenzyl alcohol, 6.4 g (0.032 mole) of 1, 3.6 g (0.036 mole) of triethylamine and 25 mL of 2-methoxyethyl ether was held at reflux for 7 h. Additional 1.1 g of mercaptobenzyl alcohol and 0.72 g of triethylamine was added to the reaction mixture and the mixture was held at reflux for additional 16 h. The reaction mixture was cooled and poured into 6N HCl and extracted with methylene chloride. The methylene chloride extract was washed twice with 10% NaOH, dried over MgSO<sub>4</sub>, and concentrated in vacuo to give 9.6 g of residue.

Purification by HPLC (20% EtOAc-hexane) gave 3.7 g (41%) of 16 as an oil.

**Example 13**  
2-Ethyl-2-((2-formylphenyl)thiomethyl)hexenal (17)

(17)

A mixture of 3.7 g of 16, 5.6 g (0.026 mole) of pyridinium chlorochromate, 2 g of Celite and 30 mL of methylene chloride was stirred for 18 h and filtered through a bed of silica gel. The silica gel was eluted with methylene chloride. The combined methylene chloride eluant was purified by HPLC (20% EtOAc-hexane) to give 2.4 g (66%) of an oil.

**Example 14**  
3-Butyl-3-ethyl-2,3-dihydrobenzothiophene (18)

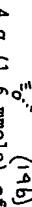
(18)

A mixture of 2.6 g (0.04 mole) of zinc dust, 7.2 g (0.047 mole) of TiCl<sub>4</sub>, and 50 mL of DME was held at

reflux for 2 h and cooled to room temperature. To this mixture was added 2.4 g (8.6 mmole) of 17 in 20 mL of DME in 10 min. The reaction mixture was stirred at room temperature for 2 h and held at reflux for 1 h then was let standing at room temperature over weekend. The reaction mixture was poured into dilute HCl and was stirred with methylene chloride. The methylene chloride-water mixture was filtered through Celite. The methylene chloride layer was washed with brine, dried over  $\text{MgSO}_4$ , and concentrated in vacuo to give 3.0 g of a residue. Purification by HPLC gave 0.41 g (20%) of 18 as an oil in the early fraction.

#### Example 15

(1ab,2a,8ba) 2-Butyl-2-ethyl-1a,2,3,8b-tetrahydro-benzothiepine[4,5-b]oxirene-4,4-dioxide (19a) and (1aa,2b,8ba) 2-Butyl-2-ethyl-1b-phenyl-1a,2,3,8b-tetrahydro-benzothiepine[4,5-b]oxirene-4,4-dioxide (19b)



(19b)

(19a)

(19b)

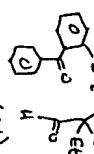
To a solution of 0.4 g of 0.4 g (1.6 mmole) of 18 in 30 mL of methylene chloride was added 2.2 g (3.2 mmole) of 50-60% MCPBA. The reaction mixture was stirred for 2 h and concentrated in vacuo. The residue was dissolved in 30 mL of  $\text{CHCl}_3$ , and was held at reflux for 18 h under  $\text{N}_2$ . The reaction mixture was stirred with 100 mL of 10% NaOH and 5 g of sodium sulfite. The methylene chloride layer was washed with brine, dried over  $\text{MgSO}_4$ , and concentrated in vacuo to give 0.19 g of semi-solid chloride. The methylene chloride layer was washed successively with 10% NaOH and brine, dried over  $\text{MgSO}_4$ , and concentrated in vacuo to give 0.19 g of semisolid which contain substantial amounts of diphenyl disulfide. This material was purified by HPLC (5% EtOAc-hexane) to remove diphenyl disulfide in the first fraction. The column was then eluted with 20% EtOAc-hexane to give 17 mg of a first fraction, 4 mg of a second fraction and 11 mg of a third fraction which were three different isomers of 21, i.e. 21a, 21b, and 21c, respectively, by  $^1\text{H}$  NMR and mass spectra.

#### Example 16

##### Alternative Synthesis of 6c and 6d

- Preparation from 2-((2-Benzoylphenylthio)methyl)-2-ethylhexanal (2)
- Step 1. 2-((2-Benzoylphenylsulfonyl)methyl)-2-ethylhexanal (6d)

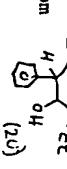
|72|



(44)

**Example 16**  
3-Butyl-3-ethyl-4,5-dihydroxy-5-phenyl-2,3,4,5-tetrahydro-benzothiepine-1,1-dioxide (20)

This product was isolated along with 6b from hydrogenation of a mixture of 8a and 8b.



(20)

**Example 17**  
3-Butyl-3-ethyl-4-hydroxy-5-phenylthio-2,3,4,5-tetrahydro-benzothiepine-1,1-dioxide (21)



(21)

A mixture of 25 mg (0.085 mmole) of 19b, 0.27 g (2.7 mmole) of thiophenol, 0.37 g (2.7 mmole) of potassium carbonate, and 4 mL of DMP was stirred at room temperature under  $\text{N}_2$  for 19 h. The reaction mixture was

poured into water and extracted with methylene chloride. The methylene chloride layer was washed successively with 10% NaOH and brine, dried over  $\text{MgSO}_4$ , and concentrated in vacuo to give 0.19 g of semisolid which contain substantial amounts of diphenyl disulfide. This material was purified by HPLC (5% EtOAc-hexane) to remove diphenyl disulfide in the first

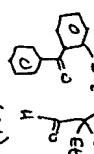
fraction. The column was then eluted with 20% EtOAc-hexane to give 17 mg of a first fraction, 4 mg of a second fraction and 11 mg of a third fraction which were three different isomers of 21, i.e. 21a, 21b, and 21c, respectively, by  $^1\text{H}$  NMR and mass spectra.

#### Example 18

##### Alternative Synthesis of 6c and 6d

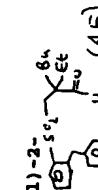
- Preparation from 2-((2-Benzoylphenylthio)methyl)-2-ethylhexanal (2)
- Step 1. 2-((2-Benzoylphenylsulfonyl)methyl)-2-ethylhexanal (6d)

|72|



(44)

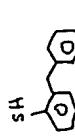
To a solution of 9.0 g (0.025 mole) of compound 2 in 100 ml of methylene chloride was added 14.6 g (0.025 mol) of 50-60% MCPBA portionwise. The reaction mixture was stirred at room temperature for 64 h than was stirred with 200 ml of 1 M potassium carbonate and filtered through Celite. The methylene chloride layer was washed twice with 300 ml of 1 M potassium carbonate, once with 10% sodium hydroxide and once with brine. The insoluble solid formed during washing was removed by filtration through Celite. The methylene chloride solution was dried and concentrated in vacuo to give 9.2 g (93%) of semisolid. A portion (2.6 g) of this solid was purified by HPLC(10% ethyl acetate-hexane) to give 1.9 g of crystals.  $\text{mp } 135-136^\circ\text{C}$



A solution of 50 g (0.13 mole) of crude 44 in 250 ml of methylene chloride was divided in two portions and charged to two Fisher-Porter bottles. To each bottle was charged 125 ml of methanol and 5 g of 10% Pd/C. The bottles were pressurized with 70 psi of hydrogen and the reaction mixture was stirred at room temperature for 7 h before being charged with an additional 5 g of 10% Pd/C. The reaction mixture was again hydrogenated with 70 psi of hydrogen for 7 h. This procedure was repeated one more time but only 1 g of Pd/C was charged to the reaction mixture. The combined reaction mixture was filtered and concentrated in vacuo to give 46.8 g of 45 as brown oil.

**Step 3.** (3a, 4a, 5a) 3-Butyl-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (5c), and (3a, 4b, 5b) 3-Butyl-3-ethyl-4-hydroxy-5-phenyl-1,2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (5d).

To a solution of 27.3 g (73.4 mmole) of 45 in 300 ml of anhydrous THF cooled to 2 °C with an ice bath was added 9.7 g (73.4 mmole) of 95% potassium t-butoxide. The reaction mixture was stirred for 20 min, quenched with 300 ml of 10% HCl and extracted with methylene chloride. The methylene chloride layer was dried over magnesium sulfate and concentrated in vacuo to give 24.7 g of yellow oil. Purification by HPLC (ethyl acetate-hexane) yielded 9.4 g of recovered 45 in the first fraction, 5.5 g (20%) of 6c in the second fraction and 6.5 g (24%) of 6d in the third fraction.



B. Preparation from 2-hydroxydiphenylmethane  
 Step 1. 2-mercaptopidophenylmethane (46) (46)

To a 500 ml flask was charged 16 g (0.33 mol) of 60% sodium hydride oil dispersion. The sodium hydride was washed twice with 50 ml of hexane. To the reaction flask was charged 100 ml of DMF. To this mixture was added a solution of 55.2 g (0.3 mol) of 2-hydroxydiphenylmethane in 200 ml of DMF in 1 h while temperature was maintained below 30 °C by an ice-water bath. After complete addition of the reagent, the mixture was stirred at room temperature for 30 min then cooled with an ice bath. To the reaction mixture was added 49.4 g (0.4 mole) of dimethyl thiocarbamoyl chloride at once. The ice bath was removed and the reaction mixture was stirred at room temperature for 18 h before being poured into 300 ml of water. The organic was extracted into 500 ml of toluene. The toluene layer was washed successively with 10% sodium hydroxide and brine and was concentrated in vacuo to give 78.6 g of a yellow oil which was 95% pure dimethyl O-2-benzyl-phenyl thiocarbamate. This oil was heated at 280-300 °C in a kugelrohr pot under house vacuum for 30 min. The residue was kugelrohr distilled at 1 torr (180-280 °C). The distillate (56.3 g) was crystallized from methanol to give 37.3 g (46%) of the rearranged product dimethyl

四

S-2-benzylphenyl thiocarbamate as a yellow solid. A mixture of 57 g (0.21 mole) of this yellow solid, 30 g of potassium hydroxide and 150 ml of methanol was stirred overnight then was concentrated in vacuo. The residue was diluted with 200 ml of water and extracted with ether. The aqueous layer was made acidic with concentrate HCl. The oily suspension was extracted into ether. The ether extract was dried over magnesium sulfate and concentrated in vacuo. The residue was crystallized from hexane to give 37.1 g (88%) of 2-mercaptopdiphenylmethane as a yellow solid.

**Step 2. 2-((2-Benzylphenylthio)methyl)-2-ethylhexanal**

(47)

15 A mixture of 60 g (0.3 mole) of yellow solid from step 1, 70 g (0.3 mole) of compound 1 from preparation 1, 32.4 g (0.32 mole) of triethylamine, 120 ml of 2-methoxyethyl ether was held at reflux for 6 hr and concentrated in vacuo. The residue was triturated with 500 ml of water and 30 ml of concentrate HCl. The organic was extracted into 400 ml of ether. The ether layer was washed successively with brine, 10% sodium hydroxide and brine and was dried over magnesium sulfate and concentrated in vacuo. The residue (98.3 g) was purified by HPLC with 2-5% ethyl acetate-hexane as eluent to give 2-((2-benzylphenylthio)methyl)-2-ethylhexanal 47 as a yellow syrup.

10 **Step 3. 2-((2-Benzylphenylsulfonyl)methyl)-2-ethylhexanal**

(48)

15 A mixture of 60 g (0.3 mole) of yellow solid from step 1, 70 g (0.3 mole) of compound 1 from preparation 1, 32.4 g (0.32 mole) of triethylamine, 120 ml of 2-methoxyethyl ether was held at reflux for 6 hr and concentrated in vacuo. The residue was triturated with 500 ml of water and 30 ml of concentrate HCl. The organic was extracted into 400 ml of ether. The ether layer was washed successively with brine, 10% sodium hydroxide and brine and was dried over magnesium sulfate and concentrated in vacuo. The residue (98.3 g) was purified by HPLC with 2-5% ethyl acetate-hexane as eluent to give 2-((2-benzylphenylthio)methyl)-2-

25 hydroxyl-2-ethylhexanal 48 as a yellow syrup.

Reaction of 45 with potassium t-butoxide according to the procedure in step 3 of procedure A gave pure 6c and 6d after HPLC.

**Example 19**

15 (3a,4b,5b) 3-Butyl-3-ethyl-4-hydroxy-8-methoxy-5-phenoxy-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (25) and (3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-8-methoxy-5-phenoxy-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (26)

**Step 1. Preparation of 2-((2-benzoyl-4-methoxyphenylthio)methyl)-2-ethylhexanal (22)**

25 2-Hydroxy-4-methoxybenzophenone was converted to the dimethyl O-2-benzoylphenyl thiocarbamate by methods previously described in example 18. The product can be isolated by recrystallization from ethanol. Using this improved isolation procedure no chromatography was

needed. The thermal rearrangement was performed by reacting the thiocarbamate (5 g) in diphenyl ether at 260 °C as previously described. The improved isolation procedure which avoided a chromatography step was described below.

30 The crude pyrolysis product was then heated at 65 °C in 100 ml of methanol and 100 ml of THF in the presence of 3.5 g of KOH for 4 h. After removing THF and methanol

35 **Step 2. 2-((2-Benzylphenylthio)methyl)-2-ethylhexanal**

(47)

To a solution of 72.8 g (0.21 mole) of yellow syrup from step 2 in 1 liter of methylene chloride cooled to 10 °C was added 132 g of 50-60% MCPBA in 40 min. The reaction mixture was stirred for 2 h. An additional 13 g of 50-60% MCPBA was added to the reaction mixture. The reaction mixture was stirred for 2 h and filtered

- by rotary evaporation the solution was extracted with 5 g NaOH and ether. The base layer was acidified and extracted with ether to obtain a 2.9 g of crude thiophenol product. The product was further purified by titrating the desired mercaptan into base with limited KOH. After acidification and extraction with ether pure 2-mercaptop-4-methoxybenzophenone (2.3 g) was isolated.
- Step 2. 2-((2-Benzoyl-5-methoxyphenoxy)sulfonyl)methyl-2-ethylhexanal (23)**
- Substrate 22 was readily oxidized to 2-((2-benzoyl-5-methoxyphenoxy)sulfonyl)methyl-2-ethylhexanal (23) as described in example 18.
- Step 3. 2-((2-benzyl-5-methoxyphenoxy)sulfonyl)-2-ethylhexanal (24)**
- Sulfone 23 was then reduced to 2-((2-benzyl-5-methoxyphenoxy)sulfonyl)-2-ethylhexanal (24) as described in example 18.
- Step 4. (3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-8-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxido (25) and (3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-8-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxido (26)**
- A 3-neck flask equipped with a powder addition funnel, thermocouple and nitrogen bubbler was charged with 19.8 g (0.05 mole) of sulfone 24 in 100 ml dry THF. The reaction was cooled to -1.6 °C internal temperature by means of ice/salt bath. Slowly add 5.61 g (0.05 mole) of potassium t-butoxide by means of the powder addition funnel. The resulting light yellow solution was maintained at -1.6 °C. After 30 min reaction 400 ml of cold ether was added and this solution was extracted with cold 10 % HCl. The acid layer was extracted with 300 ml of methylene chloride. The organic layers were combined and dried over magnesium sulfate and after filtration stripped to dryness to obtain 19.9 g of product. <sup>1</sup>H nmr and glpc indicated a 96% conversion to a 50/50 mixture of 25 and 26. The only other observable compound was 4% starting sulfone 24.
- Example 20**
- (3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-8-dihydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxido (27)
- In a 25 ml round bottomed flask, 1 g of 26 (2.5 mmoles) and 10 ml methylene chloride were cooled to -78 °C with stirring. Next 0.7 ml of boron tribromide (7.5 mmole) was added via syringe. The reaction was allowed to slowly warm to room temperature and stirred for 6 h. The reaction was then diluted with 50 ml methylene chloride and washed with saturated NaCl and then water. The organic layer was dried over magnesium

5  
10  
15  
20  
25  
30  
35

By rotary evaporation the solution was extracted with 5 g NaOH and ether. The base layer was acidified and extracted with ether to obtain a 2.9 g of crude thiophenol product. The product was further purified by titrating the desired mercaptan into base with limited KOH. After acidification and extraction with ether pure 2-mercaptop-4-methoxybenzophenone (2.3 g) was isolated.

2-mercaptop-4-methoxybenzophenone can readily be converted to the 2-((2-benzoyl-4-methoxyphenoxy)methyl)-2-ethylhexanal (22) by reaction with 2-ethyl-2-(mesyloxymethyl)hexanal (1) as previously described.

2-((2-Benzoyl-5-methoxyphenoxy)sulfonyl)methyl-2-ethylhexanal (23)

Substrate 22 was readily oxidized to 2-((2-benzoyl-5-methoxyphenoxy)sulfonyl)methyl-2-ethylhexanal (23) as described in example 18.

2-((2-Benzyl-5-methoxyphenoxy)sulfonyl)-2-ethylhexanal (24)

Sulfone 23 was then reduced to 2-((2-benzyl-5-methoxyphenoxy)sulfonyl)-2-ethylhexanal (24) as described in example 18.

(3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-8-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxido (25) and (3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-8-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxido (26)

A 3-neck flask equipped with a powder addition funnel, thermocouple and nitrogen bubbler was charged with 19.8 g (0.05 mole) of sulfone 24 in 100 ml dry THF. The reaction was cooled to -1.6 °C internal

5  
10  
15  
20  
25  
30  
35

2-((2-Benzoyl-5-methoxyphenoxy)sulfonyl)methyl-2-ethylhexanal (23)

2-((2-Benzyl-5-methoxyphenoxy)sulfonyl)-2-ethylhexanal (24)

2-((2-Benzoyl-5-methoxyphenoxy)sulfonyl)-2-ethylhexanal (25)

(3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-8-dihydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxido (27)

sulfate. The product (0.88g) 27 was characterized by NMR and mass spectra.

**Example 21**  
**General Alkylation of phenol 27**

A 25 ml flask was charged with 0.15 g of 27 (0.38 mmole), 5 ml anhydrous DMF, 54 mg of potassium carbonate (0.38 mmole) and 140 mg ethyl iodide (0.9 mmole). The reaction was stirred at room temperature overnight. The reaction was diluted with 50 ml ethyl ether and washed with water (25 ml) then 5% NaOH (20 ml) and then sat. NaCl. After stripping off the solvent the epoxylated product 28 was obtained in high yield. The product was characterized by NMR and mass spectra.

This same procedure was used to prepare products listed in table 1 from the corresponding iodides or bromides. For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

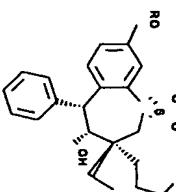


Table 1	
Compound No.	R
27	H
26	Me
28	Et
29	hexyl
30	Ac
31	(CH <sub>2</sub> ) <sub>6</sub> -N-pthalimide

**Example 22**

(3a, 4a, 5a) 3-Butyl-3-ethyl-4-hydroxyamino-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (37) and (3a, 4b, 5b) 3-Butyl-3-ethyl-4-hydroxy-7-hydroxyamino-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (38)

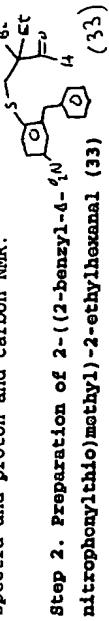
**Step 1. Preparation of 2-chloro-5-nitrodiphenylmethane (32)**

Procedure adapted from reference : Synthesis - Stuttgart

9 770-772 (1986) Olah G. Et al

Under nitrogen, a 3 neck flask was charged with 45 g (0.172 mole ) of 2-chloro-5-nitrobenzophenone in 345 ml methylene chloride and the solution was cooled to ice/water temperature. By means of an additional funnel, 150 g ( 0.172 mole) of trifluoromethane sulfonic acid in 345 ml methylene chloride was added slowly. Next 30 g of triethylsilane (0.172 mole) in 345 ml methylene chloride was added dropwise to the chilled solution. Both addition steps( trifluoromethane sulfonic acid and triethylsilane)were repeated. After the additions were completed the reaction was allowed to slowly warm up to room temperature and stirred for 12 h under nitrogen. The reaction mixture was then poured into a chilled stirred solution of 1600 ml of saturated sodium bicarbonate. Gas evolution occurred. poured into a 4 liter separatory funnel and separated layers. The methylene chloride layer was isolated and

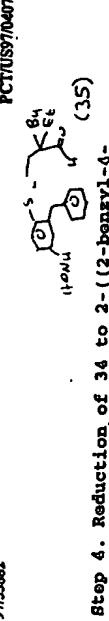
combined with two 500 ml methylene chloride extractions of the aqueous layer. The methylene chloride solution was dried over magnesium sulfate and concentrated in vacuo. The residue was recrystallized from hexane to give 39 g product. Structure 32 was confirmed by mass spectra and proton and carbon NMR.



The 2-chloro-5-nitrodiphenylmethane product 32 (40 g, 0.156 mole) from above was placed in a 2 liter 2 neck flask with water condenser. Next 150 ml DMSO and 7.18 g (0.156 mole) of lithium sulfide was added and the solution was stirred at 75 °C for 12 h. The reaction was cooled to room temperature and then 51.7 g of mesylate IV was added in 90 ml DMSO. The reaction mixture was heated to 80 °C under nitrogen. After 12 h monitored by TLC and added more mesylate if necessary. Continued the reaction until the reaction was completed. Next the reaction mixture was slowly poured into a 1900 ml of 5% acetic aqueous solution with stirring, extracted with 4 X 700 ml of ether, and dried over MgSO<sub>4</sub>. After removal of ether, 82.7 g of product was isolated. The material can be further purified by silica gel chromatography using 95% hexane and 5% ethyl acetate. If pure mesylate was used in this step there was no need for further purification. The product 33 was characterized by mass spectra and NMR.

**Step 3. Oxidation of the nitro product 33 to the sulfone 2-((2-benzyl-4-nitrophenoxythio)methyl)-2-ethylhexanal (34)**

The procedure used to oxidize the sulfide 33 to the sulfone 34 has been previously described.



A 15 g sample of 34 was dissolved in 230 ml of ethanol and placed in a 500 ml rb flask under nitrogen. Next 1.5 g of 10 wt % Pd/C was added and hydrogen gas was bubbled through the solution at room temperature until the nitro substrate 34 was consumed. The reaction could be readily monitored by silica gel TLC using 80/20 hexane/EtOAc. Product 35 was isolated by filtering off the Pd/C and then stripping off the EtOH solvent. The product was characterized by NMR and mass spectra.

**Step 5. Preparation of the 2-((2-benzyl-4-N,O-di-(t-butoxycarbonyl)hydroxyminophenoxythio)methyl)-2-ethylhexanal (36).**

A 13.35 g sample of 35 (0.0344 mole) in 40 ml of dry THF was stirred in a 250 ml round bottomed flask. Next added 7.52 g (0.0344 mole) of di-t-butyl dicarbonate in 7 ml THF. Heated at 60 °C overnight. Striped off THF and redissolved in methylene chloride. Extracted with 1% HCl, and then 5% sodium bicarbonate. The product was further purified by column chromatography using 90/10 hexane/ethyl acetate and then 70/30 hexane/ethyl acetate. The product 36 was obtained (4.12 g) which appeared to be mainly the (t-butoxycarbonyl) derivatives by proton NMR.

**Step 6. (3a, 6a, 5a) 3-Butyl-3-ethyl-4-hydroxy-7-hydroxyaminophenoxythiophene-1,1-dioxide (31)**

A 250ml 3-neck round bottomed flask was charged with 4 g of 36 (6.8 mmoles), and 100 ml of anhydrous THF and cooled to -78 °C under a nitrogen atmosphere. Slowly add 2.29 g potassium tert-butoxide(20.4 mmoles) with

stirring and maintaining a -78 °C reaction temperature.

After 1 h at -78 °C the addition of base was completed and the temperature was brought to -10 °C by means of a ice/salt bath. After 3 h at -10 °C, only trace **36**

5 remained by TLC. Next add 35 ml of deionized water to the reaction mixture at -10 °C and stirred for 5 min.

Stripped off most of the THF and added to separatory funnel and extracted with ether until all of the

organic was removed from the water phase. The combined

ether phases were washed with saturated NaCl and then dried over sodium sulfate. The only products by TLC and

NMR were the two BOC protected isomers of **37** and **38**.

The isomers were separated by silica gel chromatography using 85% hexane and 15% ethyl acetate; BOC-**37** (0.71

g) and BOC-**38** (0.78 g).

Next the BOC protecting group was removed by reacting

0.87 g of BOC-**38** (1.78 mmoles) with 8.7 ml of 4 M HCl (34.8 mmoles) in dioxane for 30 min. Next added 4.74 g

20 of sodium acetate (34.8 mmoles) to the reaction mixture and 16.5 ml ether and stirred until clear. After

transferring to a separatory funnel extracted with

ether and water and then dried the ether layer with

sodium sulfate. After removing the ether, 0.665 g of **38**

25 was isolated. Isomer **37** could be obtained in a similar procedure.

#### Example 23

(**3a**, **4a**, **5a**) 3-Butyl-3-ethyl-7-(n-hoxylamino)-4-

30 hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (**40**) and (**3a**, **4b**, **5b**) 3-Butyl-3-ethyl-7-(n-hoxylamino)-4-

hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (**41**)

Step 1. 2-((2-Benzyl-4-(n-

35 hexylamino)phenoxy)sulfonyl)methyl)-2-ethylhexanal (**39**)

In a Fischer porter bottle weighed out 0.5 g of **36** (1.2 mmoles) and dissolved in 3.8 ml of ethanol under

nitrogen. Next added 0.1 g of Pd/C and 3.8 ml of hexanal. Seal and pressure to 50 psi of hydrogen gas. Stirred for 48 h. After filtering off the catalyst and removing the solvent by rotary evaporation **39** was isolated by column chromatography (0.16 g) using 90/10 hexane ethyl acetate and gradually increasing the mobile phase to 70/30 hexane/ethyl acetate. The product was characterized by NMR and mass spectra.

**Step 2.** (**3a**, **4a**, **5a**) 3-Butyl-3-ethyl-7-(n-hoxylamino)-4-

hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (**40**) and (**3a**, **4b**, **5b**) 3-Butyl-3-ethyl-7-(n-

35 hoxylamino)-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (**41**)

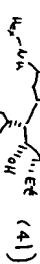


A 2-neck, 25 ml round bottomed flask with stir bar was charged with 0.158 g **39** (0.335 mmole) and 5 ml anhydrous THF under nitrogen. Cool to -10 °C by means

of a salt/water bath. Slowly add 0.113 g of potassium tert butoxide (0.335 mmole). After 15 min at -10 °C all of the starting material was consumed by TLC and only the two isomers **40** and **41** were observed. Next added 5 ml of chilled 10% HCl and stirred at -10 °C for 5 min. Transferred to a separatory funnel and extract with ether. Dried over sodium sulfate. Proton NMR of the dried product (0.143 g) indicated only the presence of the two isomers **40** and **41**. The two isomers were separated by silica gel chromatography using 90/10 hexane ethyl acetate and gradually increasing the mobile phase to 70/30 hexane/ethyl acetate. **40** ( 53.2 mg); **41** (58.9 mg).

**Example 24**  
Quaternization of amine substrates **40** and **41**

35 Amine products such as **40** and **41** can be readily alkylated to quaternary salts by reaction with alkyl halides. For example **40** in DMF with 5 equivalents of



methyl iodide in the presence of 2,6 dimethyl lutidine produces the dimethylhexylamino quaternary salt.

**Example 25**

**(3a,4b,5b) 3-butyl-3-(ethyl-4-hydroxy-5-(4-iodophenyl)-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (42)**

In a 25 ml round bottomed flask 0.5 g (1.3 mmole) of **6d**, 0.67 g of mercuric triflate were dissolved in 20 ml of dry methylene chloride with stirring. Next 0.34 g of Iodine was added and the solution was stirred at room temperature for 30 h. The reaction was then diluted with 50 ml methylene chloride and washed with 10 ml of 1 M sodium thiosulfate; 10 ml of saturated KI ; and dried over sodium sulfate. See Tetrahedron, Vol. 50, No. 17, PP 5139-5146 (1994). Bachki, F. Et al. Mass spectrum indicated a mixture of **6d** , mono iodide **42** and a diiodide adduct. The mixture was separated by column chromatography and **42** was characterized by NMR and mass spectra.

**Example 26**

**(3a,4b,5b) 3-butyl-5-(4-carboxymethoxyphenyl)-3-ethyl-4-hydroxy-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (43)**

A 0.1 g sample of **42** ( 0.212 mmole), 2.5 ml dry methanol, 38  $\mu$ l triethylamine (0.275 mmole) , 0.3 ml toluene and 37 mg of palladium chloride (0.21 mmole) was charged to a glass lined mini reactor at 300 psi carbon monoxide. The reaction was heated at 100 °C overnight. The catalyst was filtered and a high yield of product was isolated. The product was characterized by NMR and mass spectra.

35

Note the ester functionalized product **43** can be converted to the free acid by hydrolysis.

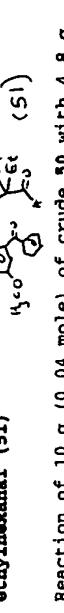
185

**Example 27**

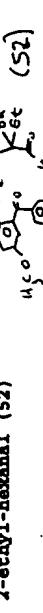
**(3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-7-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (48)**, and **(3a,4b,5b) 3-Butyl-3-ethyl-4-hydroxy-7-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (49)**

**Step 1. 2-Mercapto-5-methoxybenzophenone (50)**

Reaction of 66.2 g of 4-methoxythiophenol with 360 ml of 2.5 N n-butyllithium, 105 g of tetramethylethylenediamine and 66.7 g of benzonitrile in 600 ml cyclohexane according to the procedure in WO 93/16055 gave 73.2 g of brown oil which was kugelrohr distilled to remove 4-methoxythiophenol and gave 43.86 g of crude **50** in the pot residue.

**Step 2. 2-((2-Benzoyl-4-methoxyphenylthio)methyl)-2-ethylhexanal (51)**

Reaction of 10 g (0.04 mole) of crude **50** with 4.8 g (0.02 mole) of mesylate **1** and 3.2 ml (0.23 mole) of triethylamine in 50 ml of diglyme according to the procedure for the preparation of **2** gave 10.5 g of crude product which was purified by HPLC (5% ethyl acetate-hexane) to give 1.7 g (22%) of **51**.

**Step 3. 2-((2-Benzoyl-4-methoxyphenylsulfonyl)methyl)-2-ethyl-hexanal (52)**

A solution of 1.2 g (3.1 mmoles) of **51** in 25 ml of methylene chloride was reacted with 2.0 g (6.2 mmoles) of 50-60% MCPBA according to the procedure of step 2 of procedure A in example 18 gave 1.16 g (90%) of **52** as a yellow oil.

35

**Step 4. 2-((2-Benzyl-4-methoxyphenylsulfonyl)methyl)-2-ethylhexanal (53)**

186

Hydrogenation of 1.1 g of 52 according to the procedure of step 3 of procedure A of example 18 gave 53 as a yellow oil (1.1 g).

**Step 5.** (3a, 4a, 5a) 3-Butyl-3-ethyl-4-hydroxy-7-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (48), and (3b, 4b, 5b) 3-Butyl-3-ethyl-6-hydroxy-7-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (49)

A solution of 1.1 g of 53, 0.36 g of potassium t-butoxide and 25 ml of anhydrous THF was held at reflux for 2 h and worked up as in step 4 of procedure A of example 18 to give 1.07 g of a crude product which was purified by HPLC to give 40 mg (4%) of 48 as crystals, mp 153-154 °C and 90 mg (8%) of 49 as solid, mp 136-140 °C.



**Example 28**



**20** 5-Phenyl-2,3-dihydrospirobenzothiophene-3,1'-cyclohexane (57)

**Step 1.** 1-(Hydroxymethyl)-cyclohexanecarboxaldehyde (54)

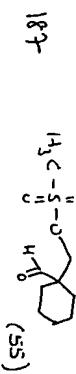
To a cold (0 °C) mixture of 100 g (0.891 mole) of cyclohexanecarboxaldehyde, 76.5 g of 37% of formaldehyde in 225 ml of methanol was added dropwise 90 ml of 1 N Sodium hydroxide in 1 h. The reaction mixture was stirred at room temperature over 48 then was evaporated to remove methanol. The reaction mixture was diluted with water and extracted with methylene chloride. The organic layer was washed with brine, and dried over sodium sulfate and concentrated under vacuum to remove excess diglyme.

This was purified by silica gel flush column (5% EtOAc: Hexane) and gave 18.6 g (75.9%) of yellow oil. Proton NMR and mass spectra were consistent with the product.

**30** To a cold (0 °C) mixture of 100 g (0.891 mole) of

cyclohexanecarboxaldehyde, 76.5 g of 37% of formaldehyde in 225 ml of methanol was added dropwise 90 ml of 1 N Sodium hydroxide in 1 h. The reaction mixture was stirred at room temperature over 48 then was evaporated to remove methanol. The reaction mixture was diluted with water and extracted with methylene chloride. The organic layer was washed with water, under vacuum to give 75 g (59.7%) of thick oil. Proton NMR and mass spectra were consistent with the product.

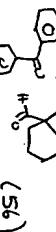
**Step 2.** 1-(Mesyloxymethyl)cyclohexanecarboxaldehyde (55)



187

188

To a cold (0 °C) mixture of alcohol 54 (75 g, 0.54 mole) and 65.29 g (0.57 mole) of methanesulfonyl chloride in 80 ml of methylene chloride was added a solution of pyridine (47.96 g, 0.57 mole) in 40 ml of methylene chloride. The reaction mixture was stirred at room temperature for 18 h then quenched with water, acidified with conc. HCl and extracted with methylene chloride. The organic layer was washed with water, brine, and dried over sodium sulfate and concentrated under vacuum to give 91.63 g (77.8%) of thick oil. Proton NMR and mass spectra were consistent with the product.

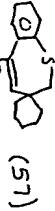


**Step 3.** 1-(2-Benzoylphenylthio)methylcyclohexanecarboxaldehyde (56)

A mixture of 69 g (0.303 mole) of 2-mercaptopbenzophenone, 82 g (0.303 mole) of mesylate 55, 32 g of triethylamine, and 150 ml of diglyme was stirred and held at reflux for 24 h. The mixture was cooled, poured into dil. HCl and extracted with methylene chloride. The organic layer was washed with 10% NaOH, water, brine, and dried over sodium sulfate and concentrated under vacuum to remove excess diglyme.

This was purified by silica gel flush column (5% EtOAc: Hexane) and gave 18.6 g (75.9%) of yellow oil. Proton NMR and mass spectra were consistent with the product.

**Step 4.** 5-Phenyl-2,3-dihydrospirobenzothiophene-3,1'-cyclohexane (57)



To a mixture of 6.19 g of zinc dust and 100 ml of dry DME was added TiCl<sub>4</sub> (16.8 g, 0.108 mole). The reaction mixture was heated to reflux for 2 h. A solution of compound 56 (8.3 g, 0.023 mole) in 50 ml of DME was added dropwise to the reaction mixture in 1 h and the mixture was held at reflux for 18 h. The mixture was

cooled, poured into water and extracted with ether. The organic layer was washed with water, brine, and dried over sodium sulfate, filtered through celite and concentrated under vacuum. The residue was purified by HPLC (10% EtOAc: Hexane) to give 4.6 g (64%) of white solid, mp 90-91 °C. Proton and carbon NMR and mass spectra were consistent with the product.



Example 29

**8b-Phenyl-1,2,3,8b-tetrahydrospiro(benzothiopheno[4,5-b]cyclohexene-2,1'-cyclohexane)-4,4-dioxide (58)**

To a solution of **57** (4.6 g, 15 mmole) in 50 mL chloroform under nitrogen was added 55% MCPBA (16.5 g, 52.6 mmole) portionwise with spatula. The reaction was held at reflux for 18 h and washed with 10% NaOH (3X), water, brine, and dried over sodium sulfate and concentrated under vacuum to give 5 g of crude product. This was recrystallized from Hexane/EtOAc to give 4.31 g (81%) of yellow solid, mp 154-155 °C. Proton and carbon NMR and mass spectra were consistent with the product.



Example 30

**trans-4-Hydroxy-5-phenyl-2,3,4,5-tetrahydrospiro(benzothiopheno[4,5-b]cyclohexene-2,1'-cyclohexane)-1,1-dioxide (59)**

A mixture of 0.5 g (1.4 mmoles) of **58**, 20 mL of ethanol, 10 mL of methylene chloride and 0.4 g of 10% Pd/C catalyst was hydrogenated with 70 psi hydrogen for 3 h at room temperature. The crude reaction slurry was filtered through Celite and evaporated to dryness. The residue was purified by HPLC (10% EtOAc-Hexane, 25% EtOAc-Hexane). The first fraction was 300 mg (60%) as a white solid, mp 99-100 °C. Proton NMR showed this was a trans isomer. The second fraction gave 200 mg of solid which was impure cis isomer.

189



Example 31

**cis-4-Hydroxy-5-phenyl-2,3,4,5-tetrahydrospiro(benzothiopheno[4,5-b]cyclohexene-3,1'-cyclohexane)-1,1-dioxide (60)**

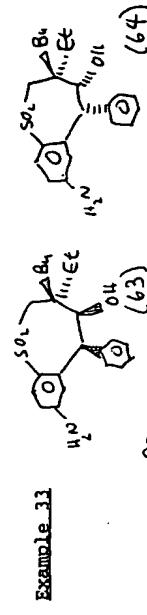
To a solution of 0.2 g (0.56 mmole) of **59** in 20 mL of CH<sub>2</sub>Cl<sub>2</sub>, was added 8 g of 50% NaOH and one drop of Aliquat-336 (methyltricetylpyrrylammonium chloride) phase transfer catalyst. The reaction mixture was stirred for 10 h at room temperature. Twenty g of ice was added to the mixture and the mixture was extracted with CH<sub>2</sub>Cl<sub>2</sub> (3x10 mL) washed with water, brine and dried over MgSO<sub>4</sub>, and concentrated in vacuo to recover 0.15 g of crude product. This was recrystallized from Hexane/EtOAc to give 125 mg of white crystal, mp 209-210 °C. Proton and carbon NMR and mass spectra were consistent with the product.



Example 32

**(3a,4a,5a) 3-Pentyl-3-oxahydro-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene (61), and (3a,4b,5b) 3-Butyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene (62)**

To a solution of 0.5 g (1.47 mmole) of compound **47** in 5 mL of anhydrous THF was added 0.17 g (1.47 mmole) of 95% potassium t-butoxide. The reaction mixture was stirred at room temperature for 18 h and quenched with 10 mL of 10% HCl. The organic was extracted into methylene chloride. The methylene chloride extract was dried over magnesium sulfate and concentrated in vacuo. The residue was purified by HPLC (2% EtOAc-hexane) to give 47 mg of **61** in the second fraction and 38 mg of **62** in the third fraction. Proton NMR and mass spectra were consistent with the assigned structures.



190

(3a, 4a, 5a) 3-Butyl-3-ethyl-4-hydroxy-7-amino-5-phenyl-  
2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (63) and  
(3a, 4b, 5b) 3-Butyl-3-ethyl-4-hydroxy-7-amino-5-phenyl-  
**2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (64)**

5

An autoclave was charged with 200 mg of 37 in 40 cc ethanol and .02 g 10 % Pd/C. After purging with nitrogen the clave was charged with 100 psi hydrogen and heated to 55 °C. The reaction was monitored by TLC and mass spec and allowed to proceed until all of 37 was consumed. After the reaction was complete the catalyst was filtered and the solvent was removed in vacuo and the only observable product was amine 63. This same procedure was used to produce 64 from 38.

15



**Example 34** (3a, 4a, 5a) 3-Butyl-1-3-ethyl-4-hydroxy-7-methoxy-5-(3'-methoxyphenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (65), and (3a, 4b, 5b) 3-Butyl-1-3-ethyl-4-hydroxy-7-methoxy-5-(3'-methoxyphenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (66).

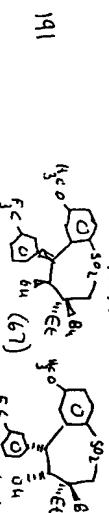
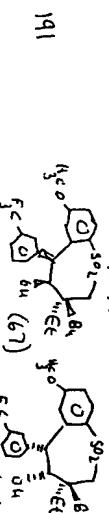
20

Alkylation of  $\alpha$ -methoxyphenol with 3-methoxybenzyl chloride according to the procedure described in J. Chem. Soc. 2431 (1958) gave 4-methoxy-2-(3'-methoxybenzyl)phenol in 35% yield. This material was converted to compound 65, mp 138.5-141.5 °C, and compound 66, mp 115.5-117.5 °C, by the procedure similar to that in Example 18 method B.

30

**Example 35**

(3a, 4a, 5a) 3-Butyl-3-ethyl-4-hydroxy-7-methoxy-5-(3'-trifluoromethylphenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (67), and (3a, 4b, 5b) 3-Butyl-3-ethyl-4-hydroxy-7-methoxy-5-(3'-trifluoromethylphenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (68).



30

35

40

45

50

55

60

65

70

75

80

85

90

95

100

105

110

115

120

125

130

135

140

145

150

155

160

165

170

175

180

185

190

195

200

205

210

215

220

225

230

235

240

245

250

255

260

265

270

275

280

285

290

295

300

305

310

315

320

325

330

335

340

345

350

355

360

365

370

375

380

385

390

395

400

405

410

415

420

425

430

435

440

445

450

455

460

465

470

475

480

485

490

495

500

505

510

515

520

525

530

535

540

545

550

555

560

565

570

575

580

585

590

595

600

605

610

615

620

625

630

635

640

645

650

655

660

665

670

675

680

685

690

695

700

705

710

715

720

725

730

735

740

745

750

755

760

765

770

775

780

785

790

795

800

805

810

815

820

825

830

835

840

845

850

855

860

865

870

875

880

885

890

895

900

905

910

915

920

925

930

935

940

945

950

955

960

965

970

975

980

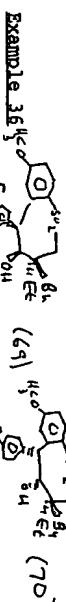
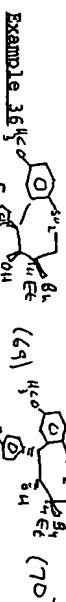
985

990

995

1000

Alkylation of 4-methoxyphenol with 3-(trifluoromethyl)benzyl chloride according to the procedure described in J. Chem. Soc. 2431 (1958) gave 4-methoxy-2-(3'-(trifluoromethyl)benzyl)phenol. This material was converted to compound 67, mp 226.5-228 °C, and compound 68, mp 188-190°C, by the procedure similar to that in Example 18 method B.



10

15

20

25

30

35

40

45

50

55

60

65

70

75

80

85

90

95

100

105

110

115

120

125

130

135

140

145

150

155

160

165

170

175

180

185

190

195

200

205

210

215

220

225

230

235

240

245

250

255

260

265

270

275

280

285

290

295

300

305

310

315

320

325

330

335

340

345

350

355

360

365

370

375

380

385

390

395

400

405

410

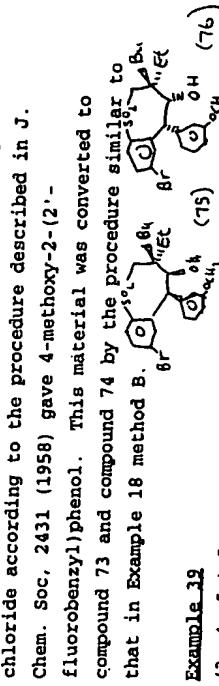
415

420

425

(3a, 4a, 5a) 3-Butyl-3-ethyl-5-(2'-fluorophenyl)-4-hydroxy-7-methoxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (73), and (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(2'-fluorophenyl)-4-hydroxy-7-methoxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (74).

**Alkylation of 4-methoxyphenol with 2-fluorobenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-methoxy-2-(2'-fluorobenzyl)phenol. This material was converted to compound 73 and compound 74 by the procedure similar to that in Example 18 method B.**



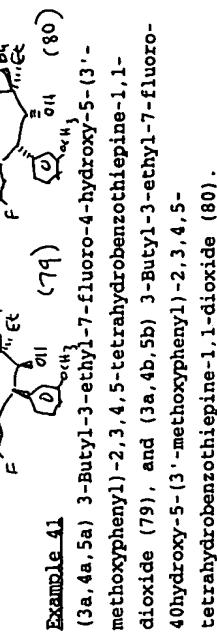
**Alkylation of 4-bromophenol with 3-methoxybenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-bromo-2-(3'-methoxybenzyl)phenol. This material was converted to compound 75, mp 97-101.5 °C, and compound 76, mp 102-106 °C, by the procedure similar to that in Example 18 method B.**

**Example 20**  
Oc1ccc(cc1)C[C@H](C[C@H]1[C@H](O)[C@@H](C[C@H]1O)C[C@H](C)C)c2cc(F)ccc2 (77)

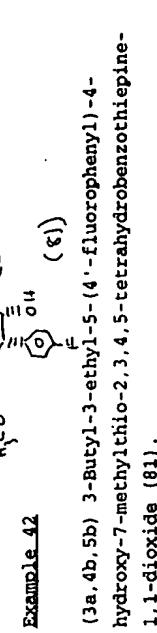
(3a, 4a, 5a) 3-Butyl-3-ethyl-7-fluoro-5-(4'-fluorophenyl)-4-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (77), and (3a, 4b, 5b) 3-Butyl-3-ethyl-7-fluoro-5-(4'-fluorophenyl)-4-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (78).

**Alkylation of 4-fluorophenol with 4-fluorobenzyl chloride according to the procedure described in J.**

Chem. Soc., 2431 (1958) gave 4-fluoro-2-(4'-fluorobenzyl)phenol. This material was converted to compound 77, mp 228-230 °C, and compound 78, mp 134.5-139 °C, by the procedure similar to that in Example 18 method B.



**Alkylation of 4-fluorophenol with 3-methoxybenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-fluoro-2-(3'-methoxybenzyl)phenol. This material was converted to compound 79, as a solid and compound 80, mp 153-155 °C, by the procedure similar to that in Example 18 method B.**



A mixture of 0.68 (1.66 mmol) of compound 77, 0.2 g (5 mmol) of sodium methanethiolate and 15 ml of anhydrous DMF was stirred at room temperature for 16 days. The reaction mixture was dilute with ether and washed with water and brine and dried over  $MgSO_4$ . The ether solution was concentrated in vacuo. The residue was purified by HPLC (20% ethyl acetate in hexanes). The first fraction was impure (3a, 4a, 5a) 3-butyl-3-ethyl-4-hydroxy-7-methylthio-5-(4'-fluorophenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (81).

35 The second fraction was compound 81, mp 185-186.5 °C.



**Example 43**  
 (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-(1-pyrrolidinyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (82).

A mixture of 0.53 g (1.30 mmol) of compound 78 and 5 mL of pyrrolidine was held at reflux for 1 h. The reaction mixture was diluted with ether and washed with water and brine and dried over  $\text{MgSO}_4$ . The ether solution was concentrated in vacuo. The residue was crystallized from ether-hexanes to give compound 82, mp 174.5-177 °C.

**Example 44**  
 (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4-fluorophenyl)-4-hydroxy-7-(1-morpholinyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (83).

**Example 44**  
 (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4-fluorophenyl)-4-hydroxy-7-(1-morpholinyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (83).  
 Structure 83: A bicyclic compound featuring a morpholinyl ring fused to a five-membered thiepine ring. The thiepine ring has a phenyl group at position 1, a hydroxyl group at position 4, and a 3-butyl-3-ethyl-5-(4'-fluorophenyl)-4-oxo-2-oxazolidinyl group at position 7.

A mixture of 0.4 g (0.98 mmol) of compound 78 and 5.0 g (56 mmol) of morpholine was held at reflux for 2 h and concentrated in vacuo. The residue was diluted with ether (30 mL) and washed with water and brine and dried over  $\text{MgSO}_4$ . The ether solution was concentrated in vacuo. The residue was recrystallized from ether-hexanes to give compound 83, mp 176.5-187.5 °C.

**Example 45**  
 (3a, 4a, 5a) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-methyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (84), and (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-methyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (85).

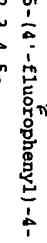
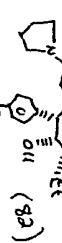
Alkylation of 4-methylphenol with 4-fluorobenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-methyl-2-(4'-fluorobenzyl)phenol. This material was converted to

compound 84 and compound 85 by the procedure similar to that in Example 18. Method B.

**Example 46**

(3a, 4b, 5b) 3-Butyl-3-ethyl-4-hydroxy-5-(4'-hydroxyphenyl)-7-methoxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (86), and

(3a, 4b, 5b) 3-Butyl-3-ethyl-4,7-dihydroxy-5-(4'-hydroxyphenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-



**Example 46**  
 To a solution of 0.52 (1.2 mmol) of compound 66 in 20 mL of methylene chloride was added 1.7 g (6.78 mmol) of boron tribromide. The reaction mixture was cooled to -78 °C and was stirred for 4 min. An additional 0.3 mL of boron tribromide was added to the reaction mixture and the reaction mixture was stirred at -78 °C for 1 h and quenched with 2 N HCl. The organic was extracted into ether. The ether layer was washed with brine, dried over  $\text{MgSO}_4$ , and concentrated in vacuo. The residue (0.48 g) was purified by HPLC (30% ethyl acetate in hexanes). The first fraction was 0.11 g of compound 86 as a white solid, mp 171.5-173 °C. The second fraction was crystallized from chloroform to give 0.04 g of compound 87 as a white solid, mp 264 °C (dec).

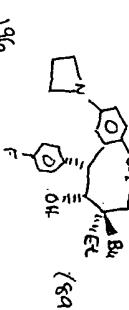
**Example 47**

(3a, 4b, 5b) 3-Butyl-3-ethyl-4,7-dihydroxy-5-(4'-fluorophenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (88).

**Example 47**  
 Reaction of compound 70 with excess boron tribromide at room temperature and worked up as in Example 46 gave compound 88 after an HPLC purification.

**Example 48**

(3a, 4b, 5b) 3-Butyl-3-ethyl-4,7-dihydroxy-5-(4'-fluorophenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (88).  
 Structure 88: A bicyclic compound featuring a pyrrolidine ring fused to a five-membered thiepine ring. The thiepine ring has a hydroxyl group at position 4, a hydroxyl group at position 7, and a 3-butyl-3-ethyl-4-hydroxy-2-oxazolidinyl group at position 5.



(3a, 4b, 5b) 3-Butyl-2-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-(1-azetidinyl)-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (89).

A mixture of 0.20 g (0.49 mmol) of compound 78, and 2.0 g (35 mmol) of aztidine was held at reflux for 3 h and concentrated in vacuo. The residue was diluted with ether (30 ml) and washed with water and brine and dried over MgSO<sub>4</sub>. The ether solution was concentrated on a steam bath. The separated crystals were filtered to give 0.136 g of 89 as prisms, mp 196.5-199.5 °C.

Example 42

(3a, 4a, 5a) 3-Butyl-2-ethyl-5-(3'-methoxyphenyl)-4-hydroxy-7-methylthio-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (90). (3a, 4b, 5b) 3-Butyl-2-ethyl-5-(3'-methoxyphenyl)-4-hydroxy-7-methylthio-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (91).

A mixture of 0.4 g (0.95 mmol) of compound 79, 0.08 g (1.14 mmol) of sodium methanethiolate and 15 ml of anhydrous DMF was stirred at 60 °C for 2 h. An additional 1.4 mmol of sodium methanethiolate was added to the reaction mixture and the mixture was stirred at 60 °C for an additional 2 h. The reaction mixture was triturated with 100 ml of water and extracted methylene chloride. The methylene chloride water mixture was filtered through Celite and the methylene chloride layer was dried over MgSO<sub>4</sub> and concentrated in vacuo. The first fraction (0.1 g) was compound 90, mp 117-121 °C. The second fraction (0.16 g) was compound 91, mp 68-76 °C.

(3a, 4b, 5b) 3-Butyl-2-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-(1-azetidinyl)-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (89).

A mixture of 2.6 g (0.04 mole) of zinc dust, 7.2 g (0.047 mole) of TiCl<sub>4</sub>, and 80 mL of anhydrous ethylene glycol dimethyl ether (DME) was held at reflux for 2 h. The reaction mixture was cooled to 5 °C. To the reaction mixture was added dropwise a solution of 3.54 g (0.01 mole) of 2 in 30 mL of DME in 40 min. The reaction mixture was stirred at room temperature for 16 h and then was held at reflux for 2 h and cooled before being poured into brine. The organic was extract into methylene chloride. The methylene chloride extract was dried over MgSO<sub>4</sub> and concentrated in vacuo. The residue was purified by HPLC (hexane) to give 1.7 g (43%) of 3 as an oil in the first fraction. The second fraction was discarded and the third fraction was further purified by HPLC (hexane) to give 0.07 g (2%) of 4a in the earlier fraction and 0.1 g (3%) of 4b in the later fraction.

Example 2

cis-3-Butyl-3-ethyl-5-phenyl-2,3-dihydrobenzothiophen-5-one-1,1-dioxide (5a) and trans-3-Butyl-3-ethyl-5-phenyl-2,3-dihydrobenzothiophen-5(H)-4-one-1,1-dioxide (5b)

To a solution of 1.2 g (3.5 mmole) of 50-60% MCPBA in 20 mL of methylene chloride was added 0.59 g (1.75 mmole) of a mixture of 4a and 4b in 10 mL of methylene chloride. The reaction mixture was stirred for 20 h. An additional 1.2 g (1.75 mmole) of 50-60% MCPBA was added and the reaction mixture was stirred for an additional 3 h then was triturated with 50 mL of 10% NaOH. The insoluble solid was filtered. The methylene chloride layer of the filtrate was washed with brine, dried over MgSO<sub>4</sub>, and concentrated in vacuo. The residual syrup was purified by HPLC (5% EtOAc-hexane) to give 0.2 g (30%) of 5a as an oil in the first fraction and 0.17 g (26%) of 5b as an oil in the second fraction.

**Example 3**

(3a, 4a, 5b) 3-Butyl-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiopino-1,1-dioxide (**6a**), (3a, 4b, 5a) 3-Butyl-3-<sup>5</sup>-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiopino-1,1-dioxide (**6b**), (3a, 4a, 5a) 3-Butyl-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-

tetrahydrobenzothiopino-1,1-dioxide (**6c**), and (3a, 4b, 5b) 3-Butyl-3-<sup>5</sup>-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiopino-1,1-dioxide (**6d**)

**A. Reduction of **5a** and **5b** with Sodium Borohydride**

To a solution of 0.22 g (0.59 mmole) of **5b** in 10 mL of ethanol was added 0.24 g (6.4 mmole) of sodium borohydride. The reaction mixture was stirred at room temperature for 18 h and concentrated in vacuo to remove ethanol. The residue was triturated with water and extracted with methylene chloride. The methylene chloride extract was dried over MgSO<sub>4</sub>, and concentrated in vacuo to give 0.2 g of syrup.

<sup>20</sup> In a separate experiment, 0.45 g of **5a** was treated with 0.44 g of sodium borohydride in 10 mL of ethanol and was worked up as described above to give 0.5 g of syrup which was identical to the 0.2 g of syrup obtained above. These two materials were combined and purified by HPLC using 10% EtOAc-hexane as eluent. The first fraction was 0.18 g (27%) of **6a** as a syrup. The second fraction was 0.2 g (30%) of **6b** also as a syrup. The column was then eluted with 20% EtOAc-hexane to give 0.077 g (11%) of **6c** in the third fraction as a solid. Recrystallization from hexane gave a solid, mp 179-181 °C. Finally, the column was eluted with 30% EtOAc-hexane to give 0.08 g (12%) of **6d** in the fourth fraction as a solid.

<sup>25</sup> Recrystallization from hexane gave a solid, mp 160-161 °C.

<sup>30</sup> **B. Conversion of **6a** to **6c** and **6d** with NaOH and PTC**

15

15

**Oxidation of **6a** to **5b****

To a solution of 0.20 g (0.52 mmole) of **6a** in 5 mL of CH<sub>2</sub>Cl<sub>2</sub>, was added 0.23 g (1.0 mmole) of pyridinium chlorochromate. The reaction mixture was stirred for 2 h then was treated with additional 0.23 g of pyridinium chlorochromate and stirred overnight. The dark reaction mixture was poured into a ceramic filterfrit containing silica gel and was eluted with CH<sub>2</sub>Cl<sub>2</sub>. The filtrate was concentrated in vacuo to recover 167 mg (87%) of **5b** as a colorless oil.

20

20

25

25

Example 4**3-Butyl-1-ethyl-5-phenyl-2,3-dihydrobenzothiepine-1,1-dioxide (7)**

To a solution of 5.13 g (15.9 mmole) of 3 in 50 mL of CH<sub>2</sub>Cl<sub>2</sub>, was added 10 g (31.9 mmole) of 50-60% MCPBA (m-chloroperoxybenzoic acid) portionwise causing a mild reflux and formation of a white solid. The reaction mixture was allowed to stir overnight under N<sub>2</sub> and was triturated with 25 mL of water followed by 50 mL of 10% NaOH solution. The organic was extracted into CH<sub>2</sub>Cl<sub>2</sub> (4x20 mL). The CH<sub>2</sub>Cl<sub>2</sub> extract was dried over MgSO<sub>4</sub> and evaporated to dryness to recover 4.9 g (87%) of an opaque viscous oil.

To 1.3 g (4.03 mole) of 3 in 25 mL of CHCl<sub>3</sub>, was added portionwise 5 g (14.1 mmole) of 50-60% MCPBA causing a mild exotherm. The reaction mixture was stirred under N<sub>2</sub> overnight and was then held at reflux for 3 h. The insoluble white slurry was filtered. The filtrate was extracted with 10% potassium carbonate (3x50 mL), once with brine, dried over MgSO<sub>4</sub>, and concentrated in vacuo to give 1.37 g of a light yellow oil. Purification by HPLC gave 0.65 g of crystalline product. This product is a mixture of two isomers. Trituration of this crystalline product in hexane recovered 141.7 mg (10%) of a white crystalline product. This isomer was characterized by NMR and mass spectra to be the (1aa,2b,8ba) isomer 8a. The hexane filtrate was concentrated in vacuo to give 206 mg of white film which is a mixture of 30% 8a and 70% 8b by <sup>1</sup>H NMR.

20

Example 6**cis-3-Butyl-3-ethyl-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (9a), trans-3-Butyl-3-ethyl-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (9b), and 3-Butyl-1-3-ethyl-4-hydroxy-5-cyclobenoxylidine-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (10)**

A mixture of 0.15 g (0.4 mmole) of a 3:7 mixture of 8a and 8b was dissolved in 15 mL MeOH in a 3 oz. Fisher/Porter vessel, then was added 0.1 g of 10% Pd/C catalyst. This mixture was hydrogenated at 70 psi H<sub>2</sub> for 5 h and filtered. The filtrate was evaporated to dryness in vacuo to recover 0.117 g of a colorless oil. This material was purified by HPLC eluting with EtOAc-hexane. The first fraction was 4.2 mg (3%) of 9a. The second fraction, 5.0 mg (4%), was a 50/50 mixture of 9a and 9b. The third fraction was 8.8 mg (6%) of 6a. The fourth fraction was 25.5 mg (18%) of 6b. The fifth fraction was 9.6 mg (7%) of a mixture of 6b and a product believed to be 3-butyl-1-3-ethyl-4,5-dihydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide based on mass spectrum. The sixth fraction was 7.5 mg (5%) of a mixture of 6d and one of the isomers of 10a.

Example 7

In another experiment, a product (3.7 g) from epoxidation of 3 with excess MCPBA in refluxing CHCl<sub>3</sub>, under air was hydrogenated in 100 mL of methanol using 1 g of 10% Pd/C catalyst and 70 psi hydrogen. The product was purified by HPLC to give 0.9 g (25%) of 9b, 0.45 g (13%) of 9a, 0.27 g (7%) of 6a, 0.51 g (14%) of 6b, 0.02 g (1%) of 6c, 0.06 g (2%) of one isomer of 10a, 10a and 0.03 g (1%) of another isomer of 10, 10b.

202

**Example 8****2-((2-Benzyloxyphenoxythio)methyl)butyraldehyde (11)**

To an ice bath cooled solution of 9.75 g (0.116 mole) of 2-ethylacrolein in 40 mL of dry THF was added 24.6 g (0.116 mole) of 2-mercaptopbenzophenone in 40 mL of THF followed by 13 g (0.128 mole) of triethylamine. The reaction mixture was stirred at room temperature for 3 days, diluted with ether, and was washed successively with dilute HCl, brine, and 1 M potassium carbonate. The ether layer was dried over MgSO<sub>4</sub>, and concentrated in vacuo. The residue was purified by HPLC (10% EtOAc-hexane) to give 22 g (64%) of 11 in the second fraction. An attempt to further purify this material by kugelrohr distillation at 0.5 torr (160-190 °C) gave a fraction (12.2 g) which contained starting material indicating a reversed reaction during distillation.

This material was dissolved in ether (100 mL) and was washed with 50 mL of 1 M potassium carbonate three times to give 6.0 g of a syrup which was purified by HPLC (10% EtOAc-hexane) to give 5.6 g of pure 11.

**Example 9****3-Ethyl-5-phenyl-2,3-dihydrobenzothiepine (12)**

To an ice bath cooled solution of 9.75 g (0.116 mole) of 2-ethylacrolein in 40 mL of dry THF was added 24.6 g (0.116 mole) of 2-mercaptopbenzophenone in 40 mL of THF followed by 13 g (0.128 mole) of triethylamine. The reaction mixture was stirred at room temperature for 3 days, diluted with ether, and was washed successively with dilute HCl, brine, and 1 M potassium carbonate. The ether layer was dried over MgSO<sub>4</sub>, and concentrated in vacuo. The residue was purified by HPLC (10% EtOAc-hexane) to give 22 g (64%) of 11 in the second fraction. An attempt to further purify this material by kugelrohr distillation at 0.5 torr (160-190 °C) gave a fraction (12.2 g) which contained starting material indicating a reversed reaction during distillation.

This material was dissolved in ether (100 mL) and was washed with 50 mL of 1 M potassium carbonate three times to give 6.0 g of a syrup which was purified by HPLC (10% EtOAc-hexane) to give 5.6 g of pure 11.

**Example 10****2-Methyl-8b-phenyl-1a,2,3,8b-tetrahydrobenzothiopino-[4,5-b]oxireno-4,4-dioxide (13)**

To a solution of 1.5 g (5.64 mmole) of 12 in 25 mL of CHCl<sub>3</sub>, was added 6.8 g (19.4 mmole) of 50-60% MCPB portionwise causing an exotherm and formation of a white solid. The mixture was stirred at room temperature overnight diluted with 100 mL methylene chloride and washed successively with 10% K<sub>2</sub>CO<sub>3</sub> (4x50 mL), water (twice with 25 mL) and brine. The organic layer was then dried over MgSO<sub>4</sub>, and evaporated to dryness to recover 1.47 g of an off white solid. <sup>1</sup>H NMR indicated that only one isomer is present. This solid was slurried in 200 mL of warm Et<sub>2</sub>O and filtered to give 0.82 g (46%) of 13 as a white solid, mp 185-186.5 °C.

**Example 11****(3a,4b,5a)-3-Ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydro-benzothiopine-1,1-dioxide (14a), (3a,4b,5b)-3-Ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiopine-1,1-dioxide (14b), and di-O-3-Ethyl-5-phenyl-2,3,4,5-tetrahydro-benzothiopino-1,1-dioxide (15)**

To a mixture of 2.61 g (0.04 mole) of zinc dust and 60 mL of DME was added 7.5 g (0.048 mole) of TiCl<sub>4</sub>. The reaction mixture was held at reflux for 2 h. A solution of 2.98 g (0.01 mole) of 11 was added dropwise in 1 h. The reaction mixture was held at reflux for 18 h, cooled and poured into water. The organic was extracted into ether. The ether layer was washed with brine and filtered through Celite. The filtrate was dried over MgSO<sub>4</sub> and concentrated. The residual oil (2.5 g) was purified by HPLC to give 2.06 g (77%) of 12 as an oil in the second fraction.

To a mixture of 0.5 g (1.6 mole) of 13, 50 mL of acetic acid and 0.5 g of 10% Pd/C catalyst was hydrogenated with 70 psi hydrogen for 4 h. The crude reaction slurry was filtered and the filtrate was stirred with 150 mL of a saturated NaHCO<sub>3</sub> solution followed by 89 g of NaHCO<sub>3</sub> powder portionwise to neutralize the rest of acetic acid. The mixture was extracted with methylene chloride (4x25 mL), then the organic layer was dried over MgSO<sub>4</sub>, and concentrated in vacuo to give 0.44 g (87%) of a voluminous white solid which was purified by HPLC (EtOAc-Hexane) to give 26.8 mg (6%) of 15 in the first fraction, 27.2 mg (54%) of 16a as a solid, mp 142-143.5 °C, in the second fraction, and 35 mg (7%) of impure 16b in the third fraction.

**Example 12  
2-ethyl-2-((2-hydroxymethylphenyl)thiomethyl)hexenal (16)**

A mixture of 5.0 g (0.036 mole) of 2-mercaptopbenzyl alcohol, 6.4 g (0.032 mole) of 1, 3.6 g (0.036 mole) of triethylamine and 25 mL of 2-methoxyethyl ether was held at reflux for 7 h. Additional 1.1 g of mercaptobenzyl alcohol and 0.72 g of triethylamine was added to the reaction mixture and the mixture was held at reflux for additional 16 h. The reaction mixture was cooled and poured into 6N HCl and extracted with methylene chloride. The methylene chloride extract was washed twice with 10% NaOH, dried over MgSO<sub>4</sub>, and concentrated in vacuo to give 9.6 g of residue. Purification by HPLC (20% EtOAc-hexane) gave 3.7 g (41%) of 16 as an oil.

**Example 13  
2-ethyl-2-((2-formylphenyl)thiomethyl)hexenal (17)**

A mixture of 3.7 g of 16, 5.6 g (0.026 mole) of pyridinium chlorochromate, 2 g of Celite and 30 mL of methylene chloride was stirred for 18 h and filtered through a bed of silica gel. The silica gel was eluted with methylene chloride. The combined methylene chloride eluant was purified by HPLC (20% EtOAc-hexane) to give 2.4 g (66%) of an oil.

**Example 14  
3-Butyl-3-ethyl-2,3-dihydrobenzothiophene (18)**

A mixture of 2.6 g (0.04 mole) of zinc dust, 7.2 g (0.047 mole) of TiCl<sub>4</sub>, and 50 mL of DME was held at reflux for 2 h and cooled to room temperature. To this mixture was added 2.4 g (8.6 mmole) of 17 in 20 mL of DME in 10 min. The reaction mixture was stirred at room

265

temperature for 2 h and held at reflux for 1 h then was let standing at room temperature over weekend. The reaction mixture was poured into dilute HCl and was stirred with methylene chloride. The methylene chloride-water mixture was filtered through Celite. The methylene chloride layer was washed with brine, dried over MgSO<sub>4</sub>, and concentrated in vacuo to give 3.0 g of a residue. Purification by HPLC gave 0.41 g (20%) of 18 as an oil in the early fraction.

**Example 15**

(1aa,2a,8ba ) 2-Butyl-2-ethyl-1a,2,3,8b-tetrahydro-benzothiopheno[4,5-b]oxirene-4,4-dioxide (19a) and (1aa,2b,8ba) 2-Butyl-2-ethyl-1a,2,3,8b-tetrahydro-benzothiopheno[4,5-b]oxirane-4,4-dioxide (19b)

To a solution of 0.4 g of 0.4 g (1.6 mmole) of 18 in 30 mL of methylene chloride was added 2.2 g (3.2 mmole) of 50-60% MCPBA. The reaction mixture was stirred for 2 h and concentrated in vacuo. The residue was dissolved in 30 mL of CHCl<sub>3</sub>, and was held at reflux for 18 h under N<sub>2</sub>. The reaction mixture was stirred with 100 mL of 10% NaOH and 5 g of sodium sulfite. The methylene chloride layer was washed with brine, dried over MgSO<sub>4</sub>, and concentrated in vacuo. The residue was purified by HPLC (20% EtOAc-hexane) to give a third fraction which was further purified by HPLC (10% EtOAc-hexane) to give 0.12 g of syrup in the first fraction. Recrystallization from hexane gave 0.08 g (17%) of 19a, mp 89.5-105.5 °C. The mother liquor from the first fraction was combined with the second fraction and was further purified by HPLC to give additional 19a in the first fraction and 60 mg of 19b in the second fraction.

Crystallization from hexane gave 56 mg of a white solid.

**Example 16**

266

**3-Butyl-3-ethyl-4,5-dihydroxy-5-phenyl-2,3,4,5-tetrahydro-benzothiophene-1,1-dioxide (20)**

This product was isolated along with **6b** from hydrogenation of a mixture of **8a** and **8b**.

**Example 17**

**3-Butyl-3-ethyl-4-hydroxy-5-phenylthio-2,3,4,5-tetrahydro-benzothiophene-1,1-dioxide (21)**

A mixture of 25 mg (0.085 mmole) of **19b**, 0.27 g (2.7 mmole) of thiophenol, 0.37 g (2.7 mmole) of potassium carbonate, and 4 mL of DMF was stirred at room temperature under N<sub>2</sub> for 19 h. The reaction mixture was poured into water and extracted with methylene chloride. The methylene chloride layer was washed successively with 10% NaOH and brine, dried over MgSO<sub>4</sub>, and concentrated in vacuo to give 0.19 g of semisolid which contain substantial amounts of diphenyl disulfide. This material was purified by HPLC (5% EtOAc-Hexane) to remove diphenyl disulfide in the first fraction. The column was then eluted with 20% EtOAc-hexane to give 17 mg of a first fraction, 4 mg of a second fraction and 11 mg of a third fraction which were three different isomers of **21**, i.e. **21a**, **21b**, and **21c**, respectively, by <sup>1</sup>H NMR and mass spectra.

**Example 18**

**Alternative Synthesis of **6c** and **6d****

**a. Preparation from 2-((2-Benzoylephenoxythiomethyl)-2-ethylhexanal (2)**

**Step 1. 2-((2-BenzoylephenoxySulfonyl)methyl)-2-ethylhexanal (44)**

To a solution of 9.0 g (0.025 mole) of compound **2** in 100 mL of methylene chloride was added 14.6 g (0.025 mol) of 50-60% MCPBA portionwise. The reaction mixture was stirred at room temperature for 64 h then was stirred with 200 mL of 1 M potassium carbonate and

filtered through Celite. The methylene chloride layer was washed twice with 300 mL of 1 M potassium carbonate, once with 10% sodium hydroxide and once with brine. The insoluble solid formed during washing was removed by filtration through Celite. The methylene chloride solution was dried and concentrated in vacuo to give 9.2 g (95%) of semisolid. A portion (2.6 g) of this solid was purified by HPLC(10% ethyl acetate-hexane) to give 1.9 g of crystals, mp 135-136 °C.

**Step 2. 2-((2-Benzylphenylsulfonyl)methyl)-2-ethylhexanal (45)**

A solution of 50 g (0.13 mole) of crude **44** in 250 mL of methylene chloride was divided in two portions and charged to two Fisher-Porter bottles. To each bottle was charged 125 mL of methanol and 5 g of 10% Pd/C. The bottles were pressurized with 70 psi of hydrogen and the reaction mixture was stirred at room temperature for 7 h before being charged with an additional 5 g of 10% Pd/C. The reaction mixture was again hydrogenated with 70 psi of hydrogen for 7 h. This procedure was repeated one more time but only 1 g of Pd/C was charged to the reaction mixture. The combined reaction mixture was filtered and concentrated in vacuo to give 46.8 g of **45** as brown oil.

**Step 3. (3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (**6c**), and (3a,4b,5b) 3-Butyl-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (**6d**)**

To a solution of 27.3 g (73.4 mmole) of **45** in 300 mL of anhydrous THF cooled to 2 °C with an ice bath was added 9.7 g (73.4 mmole) of 95% potassium t-butoxide. The reaction mixture was stirred for 20 min, quenched with 300 mL of 10% HCl and extracted with methylene chloride. The methylene chloride layer was dried over magnesium sulfate and concentrated in vacuo to give

24.7 g of yellow oil. Purification by HPLC (ethyl acetate-hexane) yielded 9.4 g of recovered **45** in the first fraction, 5.5 g (20%) of **6c** in the second fraction and 6.5 g (24%) of **6d** in the third fraction.

**B. Preparation from 2-hydroxydiphenylmethane**

**Step 1. 2-mercaptodiphenylmethane (46)**

To a 500 ml flask was charged 16 g (0.33 mol) of 60% sodium hydride oil dispersion. The sodium hydride was washed twice with 50 ml of hexane. To the reaction flask was charged 100 ml of DMF. To this mixture was added a solution of 55.2 g (0.3 mol) of 2-hydroxydiphenylmethane in 200 ml of DMF in 1 h while temperature was maintained below 30 °C by an ice-water bath. After complete addition of the reagent, the mixture was stirred at room temperature for 30 min then cooled with an ice bath. To the reaction mixture was added 49.4 g (0.4 mole) of dimethyl thiocarbamoyl chloride at once. The ice bath was removed and the reaction mixture was stirred at room temperature for 18 h before being poured into 300 ml of water. The organic was extracted into 500 ml of toluene. The toluene layer was washed successively with 10% sodium hydroxide and brine and was concentrated in vacuo to give 78.6 g of a yellow oil which was 95% pure dimethyl O-2-benzylphenyl thiocarbamate. This oil was heated at 280-300 °C in a kugelrohr pot under house vacuum for 30 min. The residue was kugelrohr distilled at 1 torr (180-280 °C). The distillate (56.3 g) was crystallized from methanol to give 37.3 g (46%) of the rearranged product dimethyl S-2-benzylphenyl thiocarbamate as a yellow solid. A mixture of 57 g (0.21 mole) of this yellow solid, 30 g of potassium hydroxide and 150 ml of methanol was stirred overnight then was concentrated in vacuo. The residue was diluted with 200 ml of water and extracted with ether. The aqueous layer was made acidic with concentrate HCl. The oily suspension was extracted into ether. The ether extract was dried over magnesium

sulfate and concentrated in vacuo. The residue was crystallized from hexane to give 37.1 g (88%) of 2-mercaptodiphenylmethane as a yellow solid.

**Step 2. 2-((2-Benzylphenoxythio)methyl)-2-ethylhexanal (47)**

A mixture of 60 g (03 mole) of yellow solid from step 1, 70 g (0.3 mole) of compound **1** from preparation 1, 32.4 g (0.32 mole) of triethylamine, 120 ml of 2-methoxyethyl ether was held at reflux for 6 hr and concentrated in vacuo. The residue was triturated with 500 ml of water and 30 ml of concentrate HCl. The organic was extracted into 400 ml of ether. The ether layer was washed successively with brine, 10% sodium hydroxide and brine and was dried over magnesium sulfate and concentrated in vacuo. The residue (98.3 g) was purified by HPLC with 2-5% ethyl acetate-hexane as eluent to give 2-((2-benzylphenylthio)methyl)-2-ethylhexanal **47** as a yellow syrup.

**Step 3. 2-((2-Benzylphenoxy sulfonyl)methyl)-2-ethylhexanal (45)**

To a solution of 72.8 g (0.21 mole) of yellow syrup from step 2 in 1 liter of methylene chloride cooled to 10 °C was added 132 g of 50-60% MCPBA in 40 min. The reaction mixture was stirred for 2 h. An additional 13 g of 50-60% MCPBA was added to the reaction mixture. The reaction mixture was stirred for 2 h and filtered through Celite. The methylene chloride solution was washed twice with 1 liter of 1 M potassium carbonate then with 1 liter of brine. The methylene chloride layer was dried over magnesium sulfate and concentrated to 76 g of 2-((2-benzylphenylsulfonyl)methyl)-2-ethylhexanal **45** as a syrup.

**Step 4. (3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (6a), and**

**(3a, 4b, 5b) 3-Butyl-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (6d)**

Reaction of **45** with potassium t-butoxide according to the procedure in step 3 of procedure A gave pure **6c** and **6d** after HPLC.

**Example 19**

**(3a, 4b, 5b) 3-Butyl-3-ethyl-4-hydroxy-8-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (25)** and **(3a, 4a, 5a) 3-Butyl-3-ethyl-4-hydroxy-8-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (26)**

**Step 1. Preparation of 2-((2-benzoyl-4-methoxyphenylthio)methyl)-2-ethylhexanal (22)**

**15** 2-Hydroxy-4-methoxybenzophenone was converted to the dimethyl O-2-benzoylphenyl thiocarbonate by methods previously described in example 18. The product can be isolated by recrystallization from ethanol. Using this improved isolation procedure no chromatography was needed. The thermal rearrangement was performed by reacting the thiocarbonate (**5 g**) in diphenyl ether at 260 °C as previously described. The improved isolation procedure which avoided a chromatography step was described below.

**20** The crude pyrolysis product was then heated at 65 °C in 100 ml of methanol and 100 ml of THF in the presence of 3.5 g of KOH for 4 h. After removing THF and methanol by rotary evaporation the solution was extracted with 5 g NaOH and ether. The base layer was acidified and extracted with ether to obtain a 2.9 g of crude thiophenol product. The product was further purified by titrating the desired mercaptan into base with limited KOH. After acidification and extraction with ether pure **25** 2-mercapto-4-methoxybenzophenone (**2.3 g**) was isolated. 2-mercapto-4-methoxybenzophenone can readily be converted to the 2-(2-benzoyl-4-

**methoxyphenylthio)methyl)-2-ethylhexanal (22)** by reaction with 2-ethyl-2-(mesyloxymethyl)hexanal (**1**) as previously described.

**Step 2. 2-((2-Benzoyl-5-methoxyphenylsulfonyl)methyl)-2-ethylhexanal (23)**

**10** Substrate **22** was readily oxidized to **2-((2-benzoyl-5-methoxyphenyl-sulfonylmethyl)-2-ethylhexanal (23)** as described in example 18.

**Step 3. 2-((2-benzyl-5-methoxyphenylsulfonyl)methyl)-2-ethylhexanal (24)**

**15** Sulfone **23** was then reduced to **2-((2-benzyl-5-methoxyphenyl-sulfonylmethyl)-2-ethylhexanal (24)** as described in example 18.

**Step 4. (3a, 4b, 5b) 3-Butyl-3-ethyl-4-hydroxy-8-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (25)** and **(3a, 4a, 5a) 3-Butyl-3-ethyl-4-hydroxy-8-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (26)**

**20** A 3-neck flask equipped with a powder addition funnel, thermocouple and nitrogen bubbler was charged with 19.8 g (0.05 mole) of sulfone **24** in 100 ml dry THF. The reaction was cooled to -1.6 °C internal temperature by means of ice/salt bath. Slowly add 5.61 g (0.05 mole) of potassium t-butoxide by means of the powder addition funnel. The resulting light yellow solution was maintained at -1.6 °C. After 30 min reaction 400 ml of cold ether was added and this solution was extracted with cold 10 % HCl. The acid layer was extracted with 300 ml of methylene chloride. The organic layers were combined and dried over magnesium sulfate and after filtration stripped to dryness to obtain 19.9 g of product. <sup>1</sup>H nmr and gpc indicated a 96% conversion to a 50/50 mixture of **25** and

26. The only other observable compound was 4% starting sulfone 24.

The product was then dissolved in 250 ml of 90/10 hexane/ethyl acetate by warming to 50 °C. The solution was allowed to cool to room temperature and in this way pure 26 can be isolated. The crystallization can be enhanced by addition of a seed crystal of 26. After 2 crystallizations the mother liquor which was now 85.4% 25 and has a dry weight of 8.7 g. This material was dissolved in 100 ml of 90/10 hexane/ethyl acetate and 10 ml of pure ethyl acetate at 40 °C. Pure 25 can be isolated by seeding this solution with a seed crystal of 25 after storing it overnight at 0 °C.

15

#### Example 20

(3b,4c,5a) 3-Butyl-3-ethy-1-4,8-dihydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (27)

In a 25 ml round bottomed flask, 1 g of 26 (2.5 mmoles) and 10 ml methylene chloride were cooled to -78 °C with stirring. Next 0.7 ml of boron tribromide (7.5 mmole) was added via syringe. The reaction was allowed to slowly warm to room temperature and stirred for 6 h. The reaction was then diluted with 50 ml methylene chloride and washed with saturated NaCl and then water. The organic layer was dried over magnesium sulfate. The product (0.88g) 27 was characterized by NMR and mass spectra.

30

#### Example 21

##### **General Alkylation of phenol 27**

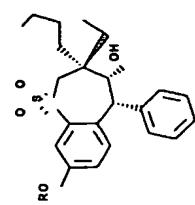
A 25 ml flask was charged with 0.15 g of 27 (0.38 mmole), 5 ml anhydrous DMF, 54 mg of potassium carbonate (0.38 mmole) and 140 mg ethyl iodide (0.9 mmole). The reaction was stirred at room temperature overnight. The reaction was diluted with 50 ml ethyl ether and washed with water (25 ml) then 5% NaOH (20 ml) and then sat. NaCl. After stripping off the solvent

213

the ethoxylated product 28 was obtained in high yield.

The product was characterized by NMR and mass spectra. This same procedure was used to prepare products listed in table 1 from the corresponding iodides or bromides.

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.



5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

For higher boiling alkyl iodides and bromides only one equivalent of the alkyl halide was used.

5

214

Compound No.	R	Table 1
27	H	
26	Me	
5	Et	
28	Et	
29	hexyl	
30	Ac	
31	(CH <sub>2</sub> ) <sub>6</sub> -N-pthalimide	

10 Example 22

(3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-7-hydroxymethoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (37) and (3a,4b,5b) 3-Butyl-3-ethyl-4-hydroxy-7-hydroxymethoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (38)

15 Step 1. Preparation of 2-chloro-5-nitrodiphenylmethane (32)

Procedure adapted from reference : Synthesis - Stuttgart  
9 770-772 (1986) Olah G. Et al

20 Under nitrogen, a 3 neck flask was charged with 45 g (0.172 mole ) of 2-chloro-5-nitrobenzophenone in 345 ml methylene chloride and the solution was cooled to ice/water temperature. By means of an additional funnel, 150 g ( 0.172 mole) of trifluoromethane sulfonic acid in 345 ml methylene chloride was added slowly. Next 30 g of triethylsilane (0.172 mole) in 345 ml methylene chloride was added dropwise to the chilled solution. Both addition steps( trifluoromethane sulfonic acid and triethylsilane)were repeated. After the additions were completed the reaction was allowed to slowly warm up to room temperature and stirred for 12 h under nitrogen. The reaction mixture was then poured into a chilled stirred solution of 1600 ml of saturated sodium bicarbonate. Gas evolution occurred. Poured into a 4 liter separatory funnel and separated layers. The methylene chloride layer was isolated and combined with two 500 ml methylene chloride extractions

25 of the aqueous layer. The methylene chloride solution was dried over magnesium sulfate and concentrated in vacuo. The residue was recrystallized from hexane to give 39 g product. Structure 32 was confirmed by mass spectra and proton and carbon NMR.

Step 2. Preparation of 2-((2-benzyl-4-nitrophenylthio)methyl)-2-ethylhexanal (33)

10 The 2-chloro-5-nitrodiphenylmethane product 32 (40 g, 0.156 mole) from above was placed in a 2 liter 2 neck flask with water condenser. Next 150 ml DMSO and 7.18 g (0.156 mole) of lithium sulfide was added and the solution was stirred at 75 °C for 12 h. The reaction

15 was cooled to room temperature and then 51.7 g of mesylate IV was added in 90 ml DMSO. The reaction mixture was heated to 80 °C under nitrogen. After 12 h monitored by TLC and added more mesylate if necessary. Continued the reaction until the reaction was completed. Next the reaction mixture was slowly poured into a 1900 ml of 5% acetic aqueous solution with stirring, extracted with 4 x 700 ml of ether, and dried over MgSO<sub>4</sub>. After removal of ether, 82.7 g of product was isolated. The material can be further purified by silica gel chromatography using 95% hexane and 5 % ethyl acetate. If pure myxilate was used in this step there was no need for further purification. The product 33 was characterized by mass spectra and NMR.

20 Step 3. Oxidation of the nitro product 33 to the

25 sulfone 2-((2-benzyl-4-nitrophenoxy)sulfonyl)methyl-2-ethylhexanal (34)

The procedure used to oxidize the sulfide 33 to the sulfone 34 has been previously described.

30 Step 4. Reduction of 34 to 2-((2-benzyl-4-hydroxymethoxyphenylsulfonyl)methyl)-2-ethylhexanal (35)

A 15 g sample of **34** was dissolved in 230 ml of ethanol and placed in a 500 ml rb flask under nitrogen. Next 1.5 g of 10 wt. % Pd/C was added and hydrogen gas was bubbled through the solution at room temperature until the nitro substrate **34** was consumed. The reaction could be readily monitored by silica gel TLC using 80/20 hexane/EtOAc. Product **35** was isolated by filtering off the Pd/C and then stripping off the EtOH solvent. The product was characterized by NMR and mass spectra.

**Step 5. Preparation of the 2-((2-benzyloxy-4-N,O-di-(*t*-butoxycarbonyl)hydroxyminophenyl)sulfonyl)methyl)-2-*o*-benzylhexanal (**36**).**

15 A 13.35 g sample of **35** (0.0344 mole) in 40 ml of dry THF was stirred in a 250 ml round bottomed flask. Next added 7.52 g (0.0344 mole) of di-*t*-butyl dicarbonate in 7 ml THF. Heated at 60 °C overnight. Striped off THF and redissolved in methylene chloride. Extracted with 1 % HCl; and then 5% sodium bicarbonate.

The product was further purified by column chromatography using 90/10 hexane/ethyl acetate and then 70/30 hexane/ethyl acetate. The product **36** was obtained (4.12 g) which appeared to be mainly the di-*t*-butoxycarbonyl derivatives by proton NMR.

**Step 6. (3a,4a,5a) 3-Butyl-3-*o*-ethyl-4-hydroxy-7-hydroxyamino-5-phenyl-2,3,4,5-tetrahydrobenzoisothiopine-1,1-dioxide (**37**) and (3a,4b,5b) 3-Butyl-3-*o*ethyl-4-hydroxy-7-hydroxyamino-5-phenyl-2,3,4,5-tetrahydrobenzoisothiopine-1,1-dioxide (**38**)**

A 250ml 3-neck round bottomed flask was charged with 4 g of **36** (6.8 mmoles), and 100 ml of anhydrous THF and cooled to -78 °C under a nitrogen atmosphere. Slowly add 2.29 g potassium tert-butoxide(20.4 mmoles) with stirring and maintaining a -78 °C reaction temperature. After 1 h at -78 °C the addition of base was completed and the temperature was brought to -10 °C by means of a

ice/salt bath. After 3 h at -10 °C, only trace **36** remained by TLC. Next add 35 ml of deionized water to the reaction mixture at -10 °C and stirred for 5 min. Striped off most of the THF and added to separatory funnel and extracted with ether until all of the organic was removed from the water phase. The combined ether phases were washed with saturated NaCl and then dried over sodium sulfate. The only products by TLC and NMR were the two BOC protected isomers of **37** and **38**. The isomers were separated by silica gel chromatography using 85% hexane and 15 % ethyl acetate; BOC-**37** (0.71 g) and BOC-**38** (0.78 g).

Next the BOC protecting group was removed by reacting 0.87 g of BOC-**38** (1.78 mmoles) with 8.7 ml of 4 M HCl (34.8 mmoles) in dioxane for 30 min. Next added 4.74 g of sodium acetate (34.8 mmoles) to the reaction mixture and 16.5 ml ether and stirred until clear. After transferring to a separatory funnel extracted with ether and water and then dried the ether layer with sodium sulfate. After removing the ether, 0.665 g of **38** was isolated. Isomer **37** could be obtained in a similar procedure.

**Example 23**

(3a,4a,5a) 3-Butyl-3-*o*ethyl-7-(*n*-hexylamino)-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzoisothiopine-1,1-dioxide (**40**) and (3a,4b,5b) 3-Butyl-3-*o*ethyl-7-(*n*-hexylamino)-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzoisothiopine-1,1-dioxide (**41**)

Stop 1. 2-((2-Benzy1-4-(*n*-hexylamino)phenoxy)Sulfonyl)methyl)-2-*o*-ethylhexanal (**39**)

In a Fischer porter bottle weighed out 0.5 g of **36** (1.2 nmoles) and dissolved in 3.8 ml of ethanol under nitrogen. Next added 0.1 g of Pd/C and 3.8 ml of hexanol. Seal and pressure to 50 psi of hydrogen gas. Stirred for 48 h. After filtering off the catalyst and removing the solvent by rotary evaporation **39** was

isolated by column chromatography (0.16 g) using 90/10 hexane ethyl acetate and gradually increasing the mobile phase to 70/30 hexane/ethyl acetate. The product was characterized by NMR and mass spectra.

5

**Step 2.** (3a,4a,5a) 3-Butyl-3-ethyl-7-(n-hexylamino)-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (**40**) and (3a,4b,5b) 3-Butyl-3-ethyl-7-(n-hexylamino)-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (**41**)

10

A 2-neck, 25 ml round bottomed flask with stir bar was charged with 0.158 g **39** (0.335 mmole) and 5 ml anhydrous THF under nitrogen. Cool to -10 °C by means

15 of a salt/water bath. Slowly add 0.113 g of potassium tert-butoxide (0.335 mmole). After 15 min at -10 °C all of the starting material was consumed by TLC and only the two isomers **40** and **41** were observed. Next added 5

20 ml of chilled 10% HCl and stirred at -10 °C for 5 min. Transferred to a separatory funnel and extract with ether. Dried over sodium sulfate. Proton NMR of the dried product (0.143 g) indicated only the presence of

the two isomers **40** and **41**. The two isomers were separated by silica gel chromatography using 90/10 hexane ethyl acetate and gradually increasing the mobile phase to 70/30 hexane/ethyl acetate. **40** (53.2 mg); **41** (58.9 mg).

**Example 24**  
Quaternization of amine substrates **40** and **41**

Amine products such as **40** and **41** can be readily alkylated to quaternary salts by reaction with alkyl halides. For example **40** in DMF with 5 equivalents of methyl iodide in the presence of 2,6 dimethyl lutidine produces the dimethylhexylamino quaternary salt.

**Example 25**

(3a,4b,5b) 3-Butyl-3-ethyl-4-hydroxy-5-(4-iodophenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (**42**)

In a 25 ml round bottomed flask 0.5 g (1.3 mmole) of **6a**, 0.67 g of mercuric triflate were dissolved in 20 ml of dry methylene chloride with stirring. Next 0.34 g of Iodine was added and the solution was stirred at room temperature for 30 h. The reaction was then diluted with 50 ml methylene chloride and washed with 10 ml of

1 M sodium thiosulfate; 10 ml of saturated KI; and dried over sodium sulfate. See Tetrahedron, Vol. 50,

No. 17, pp 5139-5146 (1994) Bachki, F. Et al. Mass spectrum indicated a mixture of **6d**, mono iodide **42** and a diiodide adduct. The mixture was separated by column chromatography and **42** was characterized by NMR and mass spectra.

**Example 26**  
(3a,4b,5b) 3-Butyl-5-(4-carbomethoxyphenyl)-3-ethyl-4-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (**43**)

A 0.1 g sample of **42** (0.212 mmole), 2.5 ml dry methanol, 38 µl triethylamine (0.275 mmole), 0.3 ml toluene and 37 mg of palladium chloride (0.21 mmole) was charged to a glass lined mini reactor at 300 psi carbon monoxide. The reaction was heated at 100 °C overnight. The catalyst was filtered and a high yield of product was isolated.

The product was characterized by NMR and mass spectra.

Note the ester functionalized product **43** can be converted to the free acid by hydrolysis.

**Example 27**

(3a,4a,5a) 3-Butyl-3-ethyl-4-hydroxy-7-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (**48**), and (3a,4b,5b) 3-Butyl-3-ethyl-4-hydroxy-7-

**methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (49)**

**Step 1. 2-Mercapto-5-methoxybenzophenone (50)**

Reaction of 66.2 g of 4-methoxythiophenol with 360 ml of 2.5 N n-butyllithium, 105 g of tetramethyllethylene diamine and 66.7 g of benzonitrile in 60 ml cyclohexane according to the procedure in WO 93/16055 gave 73.2 g of brown oil which was kugelrohr distilled to remove 4-methoxythiophenol and gave 43.86 g of crude 50 in the pot residue.

**Step 2. 2-((2-Benzoyl-4-methoxyphenylthio)methyl)-2-ethylhexanal (51)**

Reaction of 10 g (0.04 mole) of crude 50 with 4.8 g (0.02 mole) of mesylate 1 and 3.2 ml (0.23 mole) of triethylamine in 50 ml of diglyme according to the procedure for the preparation of 2 gave 10.5 g of crude product which was purified by HPLC (5% ethyl acetate-hexane) to give 1.7 g (22%) of 51.

**Step 3. 2-((2-Benzoyl-4-methoxyphenylsulfonyl)methyl)-2-ethyl-hexanal (52)**

A solution of 1.2 g (3.1 mmoles) of 51 in 25 ml of methylene chloride was reacted with 2.0 g (6.2 mmoles) of 50-60% MCPBA according to the procedure of step 2 of procedure A in example 18 gave 1.16 g (90%) of 52 as a yellow oil.

**Step 4. 2-((2-Benzoyl-4-methoxyphenylsulfonyl)methyl)-2-ethylhexanal (53)**

Hydrogenation of 1.1 g of 52 according to the procedure of step 3 of procedure A of example 18 gave 53 as a yellow oil (1.1 g).

**Step 5. (3a,4a,5a) 3-Butyl-1-ethyl-4-hydroxy-7-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (48), and (3a,4b,5b) 3-Butyl-1-ethyl-4-hydroxy-7-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (49)**

A solution of 1.1 g of 53, 0.36 g of potassium t-butoxide and 25 ml of anhydrous THF was held at reflux for 2 h and worked up as in step 4 of procedure A of example 18 to give 1.07 g of a crude product which was purified by HPLC to give 40 mg (4%) of 48 as crystals, mp 153-154 °C and 90 mg (8%) of 49 as solid, mp 136-140 °C.

**Example 28**

**5-Phenyl-2,3-dihydropirrobenzothiophene-3,1'-cyclohexans (57)**

**Step 1. 1-(Hydroxymethyl)-cyclohexanecarboxaldehyde (54)**

To a cold (0 °C) mixture of 100 g (0.891 mole) of cyclohexanecarboxaldehyde, 76.5 g of 37% of formaldehyde in 225 ml of methanol was added dropwise 90 ml of 1 N Sodium hydroxide in 1 h. The reaction mixture was stirred at room temperature over 48 then was evaporated to remove methanol. The reaction mixture was diluted with water and extracted with methylene chloride. The organic layer was washed with water, brine, and dried over sodium sulfate and concentrated under vacuum to give 75 g (59.7%) of thick oil. Proton NMR and mass spectra were consistent with the product.

**Step 2. 1-(methylxymethyl)cyclohexanecarboxaldehyde (55)**

To a cold (0 °C) mixture of alcohol 54 (75 g, 0.54 mole) and 65.29 g (0.57 mole) of methanesulfonyl chloride in 80 ml of methylene chloride was added a solution of Pyridine (47.96 g, 0.57 mole) in 40 ml of methylene

chloride. The reaction mixture was stirred at room temperature for 18 h then quenched with water, acidified with conc. HCl and extracted with methylene chloride. The organic layer was washed with water, brine, and dried over sodium sulfate and concentrated under vacuum to give 91.63 g (77.8%) of thick oil.

Proton NMR and mass spectra were consistent with the product.

**Step 3. 1-((2-**

**Benzoylphenoxythio)methyl)cyclohexanocarboxaldehyde (56)**

A mixture of 69 g (0.303 mole) of 2-mercaptopbenzophenone, 82 g (0.303 mole) of mesylate 55, 15 32 g of triethylamine, and 150 ml of diglyme was stirred and held at reflux for 24 h. The mixture was cooled, poured into dil. HCl and extracted with methylene chloride. The organic layer was washed with 10% NaOH, water, brine, and dried over sodium sulfate and concentrated under vacuum to remove excess diglyme.

This was purified by silica gel flush column (5% EtOAc: Hexane) and gave 18.6 g (75.9%) of yellow oil. Proton NMR and mass spectra were consistent with the product.

**Step 4. 5-Phenyl-2,3-dihydrospirobenzothiepine-3,1'-cyclohexane (57)**

To a solution of 57 (4.6 g, 15 mmole) in 50 ml chloroform under nitrogen was added 55% MCPBA (16.5 g, 52.6 mmole) portionwise with spatula. The reaction was held at reflux for 18 h and washed with 10% NaOH(3X), water, brine, and dried over sodium sulfate and concentrated under vacuum to give 5 g of crude product.

This was recrystallized from Hexane/EtOAc to give 4.31 g (81%) of yellow solid, mp 154-155 °C. Proton and carbon NMR and mass spectra were consistent with the product.

**Example 30**

**trans-4-Hydroxy-5-phenyl-2,3,4,5-tetrahydro spiro(benzothiepine-3,1'-cyclohexane)-1,1-dioxide (59)**

A mixture of 0.5 g (1.4 mmole) of 58, 20 ml of ethanol, 10 ml of methylene chloride and 0.4 g of 10% Pd/C catalyst was hydrogenated with 70 psi hydrogen for 3 h at room temperature. The crude reaction slurry was filtered through Celite and evaporated to dryness. The residue was purified by HPLC (10% EtOAc-Hexane, 25% EtOAc-Hexane). The first fraction was 300 mg (60%) as a white solid, mp 99-100 °C. Proton NMR showed this was a trans isomer. The second fraction gave 200 mg of solid which was impure cis isomer.

**Example 31**

**cis-4-Hydroxy-5-phenyl-2,3,4,5-tetrahydro spiro(benzothiepine-3,1'-cyclohexane)-1,1-dioxide (60)**

solid, mp 90-91 °C. Proton and carbon NMR and mass spectra were consistent with the product.

**Example 22**

**8b-Phenyl-1a,2,3,8b-tetrahydrospiro(benzothiepine[4,5-b]oxirene-2,1'-cyclohexane)-4,4-dioxide (58)**

To a solution of 57 (4.6 g, 15 mmole) in 50 ml chloroform under nitrogen was added 55% MCPBA (16.5 g, 52.6 mmole) portionwise with spatula. The reaction was held at reflux for 18 h and washed with 10% NaOH(3X), water, brine, and dried over sodium sulfate and concentrated under vacuum to give 5 g of crude product.

This was recrystallized from Hexane/EtOAc to give 4.31 g (81%) of yellow solid, mp 154-155 °C. Proton and carbon NMR and mass spectra were consistent with the product.

To a solution of 0.2 g (0.56 mmole) of **59** in 20 ml of CH<sub>2</sub>Cl<sub>2</sub>, was added 8 g of 50% NaOH and one drop of Aliquat-336 (methyltricaprylylammonium chloride) phase transfer catalyst. The reaction mixture was stirred for 10 h at room temperature. Twenty g of ice was added to the mixture and the mixture was extracted with CH<sub>2</sub>Cl<sub>2</sub> (3x10 ml) washed with water, brine and dried over MgSO<sub>4</sub> and concentrated in vacuo to recover 0.15 g of crude product. This was recrystallized from Hexane/EtOAc to give 125 mg of white crystal, mp 209-210 °C. Proton and carbon NMR and mass spectra were consistent with the product.

**Example 32**  
**(3a,4a,5a) 3-Butyl-1-3-ethy1-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine (61), and (3a,4b,5b) 3-Butyl-1-3-ethyl-4-hydroxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine (62)**

To a solution of 0.5 g (1.47 mmole) of compound **47** in 5 ml of anhydrous THF was added 0.17 g (1.47 mmole) of 95% potassium t-butoxide. The reaction mixture was stirred at room temperature for 18 h and quenched with 10 ml of 10% HCl. The organic was extracted into methylene chloride. The methylene chloride extract was dried over magnesium sulfate and concentrated in vacuo. The residue was purified by HPLC (2% EtOAc-hexane) to give 47 mg of **61** in the second fraction and 38 mg of **62** in the third fraction. Proton NMR and mass spectra were consistent with the assigned structures.

**Example 33**  
**(3a,4a,5a) 3-Butyl-1-3-ethyl-4-hydroxy-7-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (63) and (3a,4b,5b) 3-Butyl-1-3-ethyl-4-hydroxy-7-methoxy-5-phenyl-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (64)**

An autoclave was charged with 200 mg of **37** in 40 cc ethanol and .02 g 10% Pd/C. After purging with

nitrogen the clave was charged with 100 psi hydrogen and heated to 55 °C. The reaction was monitored by TLC and mass spec and allowed to proceed until all of **37** was consumed. After the reaction was complete the catalyst was filtered and the solvent was removed in vacuo and the only observable product was amine **63**. This same procedure was used to produce **64** from **38**.

- Example 34**  
**(3a,4a,5a) 3-Butyl-1-3-ethyl-4-hydroxy-7-methoxy-5-(3'-methoxyphenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (65), and (3a,4b,5b) 3-Butyl-1-3-ethyl-4-hydroxy-7-methoxy-5-(3'-methoxyphenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (66).**
- Alkylation of 4-methoxyphenol with 3-methoxybenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-methoxy-2-(3'-methoxybenzyl)phenol in 35% yield. This material was converted to compound **65**, mp 138.5-141.5 °C, and compound **66**, mp 115.5-117.5 °C, by the procedure similar to that in Example 18 method B.
- Example 35**  
**(3a,4a,5a) 3-Butyl-1-3-ethyl-4-hydroxy-7-methoxy-5-(3'-trifluoromethylphenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (67), and (3a,4b,5b) 3-Butyl-1-3-ethyl-4-hydroxy-7-methoxy-5-(3'-trifluoromethylphenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (68).**
- Alkylation of 4-methoxyphenol with 3-(trifluoromethyl)benzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-methoxy-2-(3-(trifluoromethyl)benzyl)phenol. This material was converted to compound **67**, mp 226.5-228 °C, and compound **68**, mp 188-190°C, by the procedure similar to that in Example 18 method B.

**Example 36**  
 (3a, 4a, 5a) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-methoxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (69), and (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-methoxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (70).

Alkylation of 4-methoxyphenol with 4-fluorobenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-methoxy-2-(4'-fluorobenzyl)phenol. This material was converted to compound 69 and compound 70 by the procedure similar to that in Example 18 method B.

**Example 37**  
 (3a, 4a, 5a) 3-Butyl-3-ethyl-5-(3'-fluorophenyl)-4-hydroxy-7-methoxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (71), and (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(3'-fluorophenyl)-4-hydroxy-7-methoxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (72).

Alkylation of 4-methoxyphenol with 3-fluorobenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-methoxy-2-(3'-fluorophenyl)-4-hydroxy-7-methoxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (72).

**Example 38**  
 Alkylation of 4-methoxyphenol with 3-fluorobenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-methoxy-2-(3'-fluorophenyl)phenol. This material was converted to compound 71 and compound 72 by the procedure similar to that in Example 18 method B.

**Example 39**  
 (3a, 4a, 5a) 3-Butyl-7-bromo-3-ethyl-4-hydroxy-5-(3'-methoxyphenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (75), and (3a, 4b, 5b) 3-Butyl-7-bromo-3-ethyl-4-hydroxy-5-(3'-methoxyphenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (76).

Alkylation of 4-bromophenol with 3-methoxybenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-bromo-2-(3'-methoxyphenyl)phenol. This material was converted to compound 75, mp 97-101.5 °C, and compound 76, mp 102-106 °C, by the procedure similar to that in Example 18 method B.

**Example 40**  
 (3a, 4a, 5a) 3-Butyl-3-ethyl-7-fluoro-5-(4'-fluorophenyl)-4-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (77), and (3a, 4b, 5b) 3-Butyl-3-ethyl-7-fluoro-5-(4'-fluorophenyl)-4-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (78).

Alkylation of 4-fluorophenol with 4-fluorobenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-fluoro-2-(4'-fluorophenyl)phenol. This material was converted to compound 77, mp 228-230 °C, and compound 78, mp 134.5-139 °C, by the procedure similar to that in Example 18 method B.

**Example 41**  
 Alkylation of 4-methoxyphenol with 2-fluorobenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-methoxy-2-(2'-fluorobenzyl)phenol. This material was converted to

Alkylation of 4-fluorophenol with 3-methoxybenzyl chloride according to the procedure described in J. Chem. Soc. 2431 (1958) gave 4-fluoro-2-(3'-methoxybenzyl)phenol. This material was converted to compound 79, as a solid and compound 80, mp 153-155°C by the procedure similar to that in Example 18 method B.

Alkylation of 4-fluorophenol with 3-methoxybenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-fluoro-2-(3'-methoxybenzyl)phenol. This material was converted to compound 79, as a solid and compound 80, mp 153-155 °C by the procedure similar to that in Example 18 method B.

Example 42

(3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-methylthio-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (81).

A mixture of 0.68 (1.66 mmol) of compound 77, 0.2 g (5 mmol) of sodium methanethiolate and 15 ml of anhydrous DMF was stirred at room temperature for 16 days. The reaction mixture was dilute with ether and washed with water and brine and dried over  $\text{MgSO}_4$ . The ether solution was concentrated in vacuo. The residue was purified by HPLC (20% ethyl acetate in hexanes). The first fraction was impure (3a, 4a, 5a) 3-butyl-3-ethyl-4-hydroxy-7-methylthio-5-(4'-fluorophenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide. The second fraction was compound 81, mp 185-186.5 °C.

**Example 43** (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-(1-pyrrolidinyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (82).

A mixture of 0.53 g (1.30 mmol) of compound 78 and 5 mL of pyrrolidine was held at reflux for 1 h. The reaction mixture was diluted with ether and washed with water and brine and dried over  $\text{MgSO}_4$ . The ether

229

crystallized from ether-hexanes to give compound 82, mp 174.5-177 °C.

Alkylation of 4-fluorophenol with 3-methoxybenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-fluoro-2-(3'-methoxybenzyl)phenol. This material was converted to compound 79, as a solid and compound 80, mp 153-155 °C by the procedure similar to that in Example 18 method B.

**Example 42**

(3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-methylthio-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (81).

A mixture of 0.68 (1.66 mmol) of compound 77, 0.2 g (5 mmol) of sodium methanethiolate and 15 ml of anhydrous DMF was stirred at room temperature for 16 days. The reaction mixture was dilute with ether and washed with water and brine and dried over  $\text{MgSO}_4$ . The ether solution was concentrated in vacuo. The residue was purified by HPLC (20% ethyl acetate in hexanes). The first fraction was impure (3a,4a,5a) 3-butyl-3-ethyl-4-hydroxy-7-methylthio-5-(4'-fluorophenyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide. The second fraction was compound 81, mp 185-186.5 °C.

**Example 43** (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-(1-pyrroloidinyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (82).

A mixture of 0.53 g (1.30 mmol) of compound 78 and 5 mL of pyrrolidine was held at reflux for 1 h. The reaction mixture was diluted with ether and washed with water and brine and dried over  $\text{MgSO}_4$ . The ether

**Example 44** (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-(1-morpholinyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (83).

A mixture of 0.4 g (0.98 mmol) of compound 78 and 5.0 g (56 mmol) of morpholine was held at reflux for 2 h and concentrated in vacuo. The residue was diluted with ether (30 ml) and washed with water and brine and dried over  $\text{MgSO}_4$ . The ether solution was concentrated in vacuo. The residue was recrystallized from ether-hexanes to give compound 83, mp 176.5-177.5 °C.

**Example 45**  
 (3a, 4a, 5a) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-methyleno-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (84), and (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-methyleno-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (85).

Alkylation of 4-methylphenol with 4-fluorobenzyl chloride according to the procedure described in J. Chem. Soc., 2431 (1958) gave 4-methyl-2-(4'-fluorobenzyl)phenol. This material was converted to compound 84 and compound 85 by the procedure similar to that in Example 18 method B.

**Example 46**

(3a, 4b, 5b) 3-Butyl-1-3-ethyl-1-4-hydroxy-5-(4'-hydroxyphenyl)-7-methoxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (86), and

(3a, 4b, 5b) 3-Butyl-1-3-ethyl-1-4,7-dihydroxy-5-(4'-hydroxyphenyl)-2,3,4,5-tetrahydrobenzothiophene-1,1-dioxide (87).

१३

To a solution of 0.52 (1.2 mmol) of compound 66 in 20 ml of methylene chloride was added 1.7 g (6.78 mmol) of boron tribromide. The reaction mixture was cooled to -78 °C and was stirred for 4 min. An additional 0.3 ml of boron tribromide was added to the reaction mixture and the reaction mixture was stirred at -78 °C for 1 h and quenched with 2 N HCl. The organic was extracted into ether. The ether layer was washed with brine, dried over  $MgSO_4$ , and concentrated in vacuo. The residue (0.48 g) was purified by HPLC (30% ethyl acetate in hexanes). The first fraction was 0.11 g of compound 86 as a white solid, mp 171.5-173 °C. The second fraction was crystallized from chloroform to give 0.04 g of compound 87 as a white solid, mp 264 °C (dec).

**Example 49**  
 (3a, 4a, 5a) 3-Butyl-3-ethyl-5-(3'-methoxyphenyl)-4-hydroxy-7-methylthio-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (90). (3a, 4b, 5b) 3-Butyl-3-ethyl-5-(3'-methoxyphenyl)-4-hydroxy-7-methylthio-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (91).

A mixture of 0.4 g (0.95 mmol) of compound 79, 0.08 g (1.14 mmol) of sodium methanethiolate and 15 ml of anhydrous DMF was stirred at 60 °C for 2 h. An additional 1.4 mmol of sodium methanethiolate was added to the reaction mixture and the mixture was stirred at 60 °C for an additional 2 h. The reaction mixture was triturated with 100 ml of water and extracted methylene chloride. The methylene chloride water mixture was filtered through Celite and the methylene chloride layer was dried over  $MgSO_4$  and concentrated in vacuo. The first fraction (0.1 g) was compound 90, mp 117-121 °C. The second fraction (0.16 g) was compound 91, mp 68-76 °C.

Reaction of compound 70 with excess boron tribromide at room temperature and worked up as in Example 46 gave compound 88 after an HPLC purification.

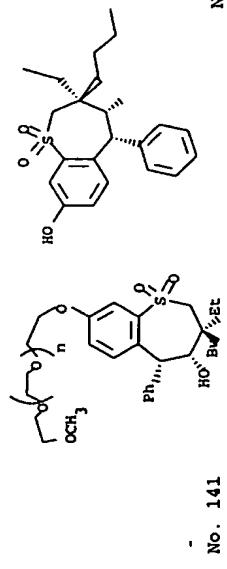
**Example 48**

(3a, 4b, 5b) 3-Butyl-3-ethyl-5-(4'-fluorophenyl)-4-hydroxy-7-(1-azetidinyl)-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide (89).

A mixture of 0.20 g (0.49 mmol) of compound 78, and 2.0 g (35 mmol) of aztidine was held at reflux for 3 h and concentrated in vacuo. The residue was diluted with ether (30 ml) and washed with water and brine and dried over  $MgSO_4$ . The ether solution was concentrated on a steam bath. The separated crystals were filtered to give 0.136 g of 89 as prisms, mp 196.5-199.5 °C.

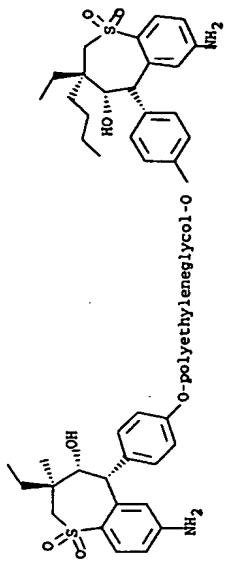
**Example 50** Preparation of polyethyleneglycol functionalized benzothiophene A.

and also verified that no free Compound No. 136 was present. This material was active in the IBAT in vitro cell assay.

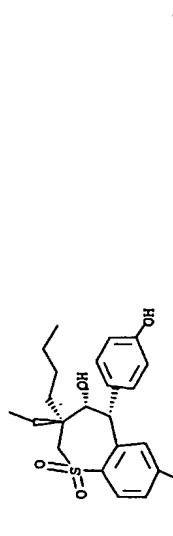


A 50 ml rb flash under a nitrogen atmosphere was charged with 0.54 g of M-Tres-5000 (Poly(ethylene glycol) Trasylate [methoxy-PEG-Tres, MW 5000] purchased from Shearwater Polymers Inc., 2130 Memorial Parkway, SW, Huntsville, Alabama 35801), 0.055 g Compound No. 136, C<sub>6</sub>CO, and 2cc anhydrous acetonitrile. The reaction was stirred at 30 °C for 5 days and then the solution was filtered to remove salts. Next, the acetonitrile was removed under vacuum and the product was dissolved in and then precipitated by addition of hexane. The polymer precipitate was isolated by filtration from the solvent mixture (THF/hexane). This precipitation procedure was continued until no Compound No. 136 was detected in the precipitated product (by TLC SiO<sub>2</sub>). Next, the polymer precipitate was dissolved in water and filtered and the water soluble polymer was dialyzed for 48 hours through cellulose dialysis tube (Spectrum® 7 ,45 mm x 0.5 ft, 10 1,000 MW). The polymer solution was then removed from the dialysis tube and lyophilized until dried. The NMR was 15 consistent with the desired product A and gel permeation chromatography showed a single peak at 136 kDa.

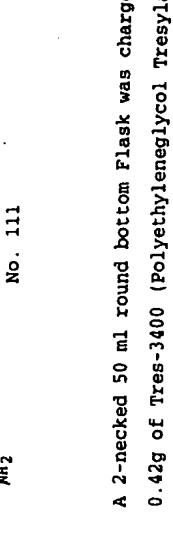
Example 51 Preparation of Compound 140



No. 140


  
**No. 140**

No. 111


  
**No. 111**

5

A 2-necked 50 ml round bottom Flask was charged with 0.42g of Tres-3400 (Polyethyleneglycol Tresylate [Tres-PEG-Tres, MW 3400] purchased from Shearwater Polymers Inc., 2130 Memorial Parkway, SW, Huntsville, Alabama 35801), 0.1 potassium carbonate, 0.100g of Compound No. 111 and 5 ml anhydrous DMF. Stir for 6 days at 27 °C.

Compound No. 111. The solution was transferred to a separatory funnel and diluted with 50 cc methylene chloride and then extracted with water. The organic layer was evaporated to dryness by means of a rotary evaporator. Dry wgt. 0.4875 g.

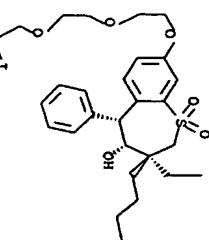
5 Next, the polymer was dissolved in water and then dialyzed for 48 hours at 40 °C through a cellulose dialysis tube (spectrum® 7, 45mm x 0.5 ft., cutoff 1,000 MW). The polymer solution was then removed from the dialysis tube and lyophilized until dried 0.341 g). NMR was consistent with the desired product B.

10

5

No. 112

Example 52



15

No. 134

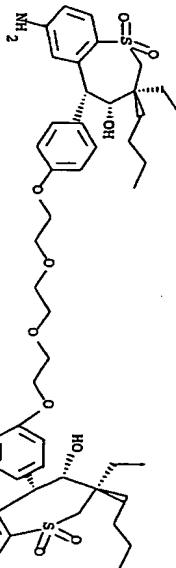
A 10 cc vial was charged with 0.21 g of Compound No. 136 (0.5mmoles), 0.17g (1.3 mmoles)potassium carbonate, 0.5g (1.5 mmoles) of 1,2-bis-(2-iodoethoxy)-ethane and 10 cc DMF. The reaction was stirred for 4 days at room temperature and then worked up by washing with ether/water. The ether layer was stripped to dryness and the desired product Compound No. 134 was isolated on a silica gel column using 80/20 hexane ethyl acetate.

25

235

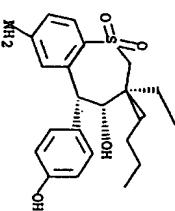
Compound No. 112.

Example 53



5

Example 54



10

No. 113

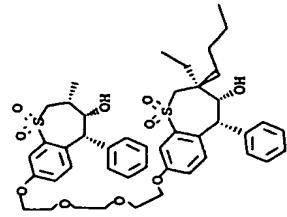
A two necked 25 ml round bottom flask was charged with 0.5g (1.24mmoles) of 69462, 13 mls of anhydrous DMF, 0.055g of 60% NaH dispersion and 0.230g (0.62 mmoles) of 1,2-Bis [2-iodoethoxy]ethane at 10 °C under nitrogen. Next, the reaction was slowly heated to 40 °C. After 14 hours all of the Compound No. 113 was consumed and the reaction was cooled to room temperature and extracted with ether/water. The ether layer was evaporated to dryness and then chromatographed on Silicage (80/20 ethyl

20

236

25

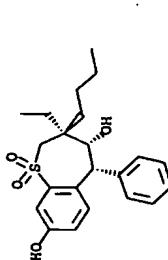
acetate/hexane). Isolated Compound No. 112 (0.28 g) was characterized by NMR and mass spec.

**Example 55**

No. 135

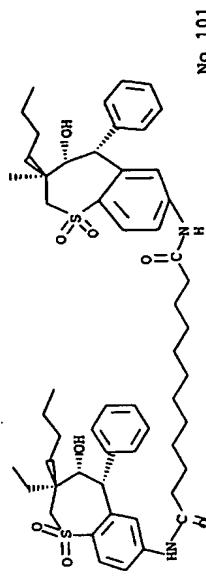
5

**Example 58 (Compound No. 139).**  
The composition of this compound is shown in Table 3.  
Same procedure as for Example 55 with appropriate benzothiepine 1,6 diiodohexane was used instead of 1,2-Bis [2-iodoethoxyethane].

**Example 59 (Compound No. 101)**

No. 136

10



No. 101

In a 50 ml round bottom flask, add 0.7g (1.8 mmoles) of Compound No. 136, 0.621g of potassium carbonate, 6 ml DMF, and 0.339 of 1,2-Bis [2-iodoethoxyethane]. Stir at 40 °C under nitrogen for 12 hours. The workup and isolation was the same procedure for Compound No. 112.

**Examples 56 and 57 (Compound Nos. 131 and 137)**

The compositions of these compounds are shown in Table 3.

The same procedure as for Example 55 except appropriate benzothiepine was used.

**Example 58 (Compound No. 139).**  
The composition of this compound is shown in Table 3.

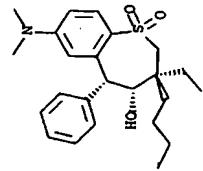
Same procedure as for Example 55 with appropriate benzothiepine 1,6 diiodohexane was used instead of 1,2-Bis [2-iodoethoxyethane].

**Example 59 (Compound No. 101)**

This compound is prepared by condensing the 7-NH, benzothiepine with the 1,12-dodecane dicarboxylic acid or acid halide.

15

**Example 60 (Compound No. 104)**

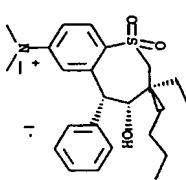


No. 104

2-Chloro-4-nitrobenzophenone is reduced with triethylsilane and trifluoromethane sulfonic acid to 2-chloro-4-nitrodiphenylmethane 32. Reaction of 32 with lithium sulfide followed by reacting the resulting sulfide with mesylate IV gives sulfide-aldehyde XXIII.

Oxidation of XXIII with 2 equivalents of MCPBA yields sulfone-aldehyde XXIV (see Scheme 5). Reduction of the sulfone-aldehyde XXV formaldehyde and 100 psi hydrogen and 55°C for 12 hours catalyzed by palladium on carbon in the same reaction vessel yields the substituted dimethylamine derivative XXVIII. Cyclization of XXVII with potassium t-butoxide yields a mixture of substituted amino derivatives of this invention Compound No. 104.

5

**Example 61**

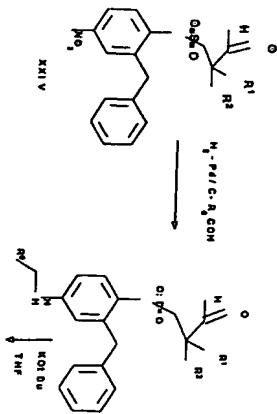
No. 102

15 A 1 oz. Fisher-porter bottle was charged with 0.14 g (0.34 mmoles) of 70112, 0.97 gms (6.8 mmoles) of methyl iodide, and 7 ml of anhydrous acetonitrile. Heat to 50 °C for 4 days. The quat. Salt Compound No. 192 was isolated by concentrating to 1 cc acetonitrile and then precipitating with diethyl ether.

10

15 Example 62

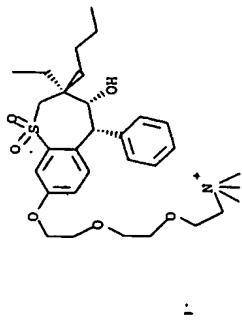
A 1 oz. Fisher-porter bottle was charged with 0.14 g (0.34 mmoles) of 70112, 0.97 gms (6.8 mmoles) of methyl iodide, and 7 ml of anhydrous acetonitrile. Heat to 50 °C for 4 days. The quat. Salt Compound No. 192 was isolated by concentrating to 1 cc acetonitrile and then precipitating with diethyl ether.

**Scheme 6**

239

240

20

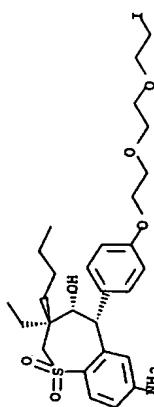


No. 125

A 0.1 g (0.159 mmoles) sample of Compound No. 134 was dissolved in 15 ml of anhydrous acetonitrile in a Fischer-porter bottle and then trimethylamine was bubbled through the solution for 5 minutes at 0 °C and then capped and warmed to room temperature. The reaction was stirred overnight and the desired product was isolated by removing solvent by rotary evaporation.

10

Example 63 (Compound No. 295)

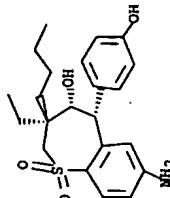


No. 295

Following a procedure similar to the one described in Example 86, infra (see Compound No. 118), the title compound was prepared and purified as a colorless solid; mp 180-181 °C; <sup>1</sup>H NMR (CHCl<sub>3</sub>) δ 0.85 (t, J = 6 Hz, 3H), 0.92 (t, J = 6 Hz, 3H), 1.24-1.42 (m, 2H), 1.46-1.56 (m, 1H), 1.64-1.80 (m, 1H), 2.24-2.38 (m, 1H), 3.15 (AB, J<sub>AB</sub> = 15 Hz, D<sub>V</sub> = 42 Hz, 2H), 4.20 (d, J = 8 Hz, 1H), 5.13 (s, 2H), 5.53 (s, 1H), 6.46 (s, 1H), 6.68 (s, 1H), 7.29-7.51 (m, 10H), 7.74 (d, J = 8 Hz, 1H), 8.06 (d, J = 8 Hz, 1H). FABMS m/z 494 (M+H). HRMS calcd for (M+H)<sup>+</sup> 494.2001, found 494.1993. Anal. Calcd. for C<sub>22</sub>H<sub>27</sub>NO<sub>3</sub>S: C, 68.13; H, 6.33; N, 2.84. Found: C, 68.19; H, 6.56; N, 2.74.

No. 113

241

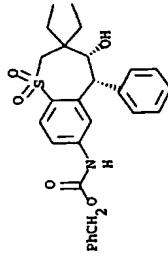


15

Sodium Hydride 60% (11 mg, 0.27 mmoles) in 1 cc of acetonitrile at 0 °C was reacted with 0.248 mmoles (0.10 g) of Compound No. 54 in 2.5cc of acetonitrile at 0 °C. Next, 0.1980g (0.48 mmoles) of 1,2-Bis [2-iodoethoxy]ethane]. After warming to room temperature, stir for 14 hours. The product was isolated by column chromatography.

5

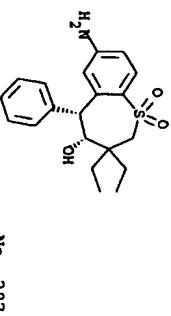
Example 64 (Compound No. 286)



No. 286

In Example 86, infra (see Compound No. 118), the title compound was prepared and purified as a colorless solid; mp 180-181 °C; <sup>1</sup>H NMR (CHCl<sub>3</sub>) δ 0.85 (t, J = 6 Hz, 3H), 0.92 (t, J = 6 Hz, 3H), 1.24-1.42 (m, 2H), 1.46-1.56 (m, 1H), 1.64-1.80 (m, 1H), 2.24-2.38 (m, 1H), 3.15 (AB, J<sub>AB</sub> = 15 Hz, D<sub>V</sub> = 42 Hz, 2H), 4.20 (d, J = 8 Hz, 1H), 5.13 (s, 2H), 5.53 (s, 1H), 6.46 (s, 1H), 6.68 (s, 1H), 7.29-7.51 (m, 10H), 7.74 (d, J = 8 Hz, 1H), 8.06 (d, J = 8 Hz, 1H). FABMS m/z 494 (M+H). HRMS calcd for (M+H)<sup>+</sup> 494.2001, found 494.1993. Anal. Calcd.

242

Example 65 (Compound No. 287)

5

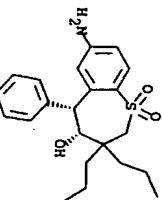
Following a procedure similar to the one described in Example 89, infra (see Compound No. 121), the title compound was prepared and purified as a colorless solid: mp 245-246 °C; <sup>1</sup>H NMR ( $\text{CDCl}_3$ ) δ 0.84 (t,  $J = 6$  Hz, 3H), 0.92 (t,  $J = 6$  Hz, 3H), 1.28, (d,  $J = 8$  Hz, 1H), 1.32-1.42 (m, 1H), 1.48-1.60 (m, 1H), 1.64-1.80 (m, 1H), 2.20-2.36 (m, 1H), 3.09 (AB,  $J_{\text{AB}} = 15$  Hz, D<sub>v</sub> = 42 Hz, 2H), 3.97 (bs, 2H), 4.15 (d,  $J = 8$  Hz, 1H), 5.49 (s, 1H), 5.95 (s, 1H), 6.54 (d,  $J = 7$  Hz, 1H), 7.29-7.53 (m, 5H), 7.88 (d,  $J = 8$  Hz, 1H); ESMS 366 ( $M^{+}\text{Li}^+$ ).

Anal. Calcd. for  $C_{19}\text{H}_{23}\text{NO}_2\text{S}$ : C, 66.82; H, 7.01; N, 3.90.

Found: C, 66.54; H, 7.20; N, 3.69.

10

332.

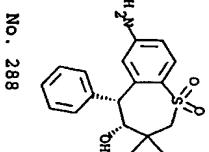
Example 67 (Compound No. 289)

15

Following a procedure similar to the one described in Example 89 (see Compound No. 121), the title compound was prepared and purified by silica gel chromatography to give the desired product as a white

20

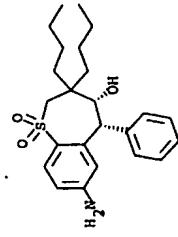
solid: mp 205-206 °C; <sup>1</sup>H NMR ( $\text{CDCl}_3$ ) δ 0.80-0.95 (m, 6H), 1.10-1.70 (m, 7H), 2.15 (m, 1H), 3.02 (d,  $J = 15.3$  Hz, 2H), 3.15 (d,  $J = 15.1$  Hz, 2H), 3.96 (s, br, 2H), 4.14 (d,  $J = 7.8$  Hz, 1H), 5.51 (s, 1H), 5.94 (d,  $J = 2.2$ , 1H), 6.54 (dd,  $J = 8.5$ , 2.2 Hz, 1H), 7.28-7.50 (m, 6H), 7.87 (d,  $J = 8.5$  Hz, 1H); MS (FAB<sup>-</sup>): m/z 388 ( $M^{+}\text{H}^+$ )).



25

Example 68 (Compound No. 290)

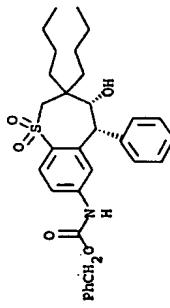
243



No. 290

5 Following a procedure similar to the one described in Example 89, infra (see Compound No. 121), the title compound was prepared and purified as a colorless solid: mp = 96-98 °C, <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 0.92 (t, J = 7 Hz, 6H), 1.03-1.70 (m, 11H), 2.21 (t, J = 8 Hz, 1H), 3.09 (AB, J<sub>aa</sub> = 18 Hz, Dv = 38 Hz, 2H), 3.96 (bs, 2H), 4.14 (d, J = 7 Hz, 1H), 5.51 (s, 1H), 5.94 (s, 1H), 6.56 (d, J = 9 Hz, 1H), 7.41-7.53 (m, 6H), 7.87 (d, J = 8 Hz, 1H); FABMS m/z 416 (M+H).

## 15 Example 69



No. 291

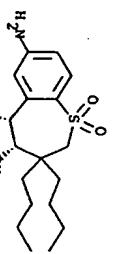
20 Following a procedure similar to the one described in Example 86, infra (see Compound No. 118), the title compound was prepared and purified as a colorless solid: <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 0.91 (t, J = 7 Hz, 6H), 1.02-1.52 (m, 11H), 1.60-1.70 (m, 1H), 2.23 (t, J = 8 Hz,

245

246

1H), 3.12 (AB, J<sub>aa</sub> = 18 Hz, Dv = 36 Hz, 2H), 4.18 (d, J = 7 Hz, 1H), 5.13 (s, 2H), 5.53 (s, 1H), 6.43 (s, 1H), 6.65 (s, 1H), 7.29-7.52 (m, 10H), 7.74 (d, J = 9 Hz, 1H), 8.03 (d, J = 8 Hz, 1H); ESMS m/z 556 (M+Li).

5

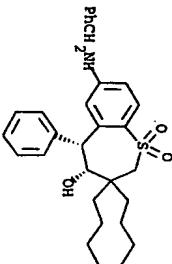
Example 70 (Compound No. 292)

No. 292

5

Following a procedure similar to the one described in Example 89, infra (see Compound No. 121), the title compound was prepared and purified as a colorless solid: mp = 111-112.5°C,  $^1\text{H}$  NMR ( $\text{CDCl}_3$ ) δ 0.90 (t,  $J$  = 8 Hz, 6H), 1.03-1.50 (m, 10H), 1.55-1.70 (m, 2H), 2.18 (t,  $J$  = 12 Hz, 2H), 3.07 (AB,  $J_{AB}$  = 15 Hz,  $D_V$  = 45 Hz, 2H), 4.09 (bs, 2H), 5.49 (s, 1H), 5.91 (s, 1H), 6.55 (d,  $J$  = 9 Hz, 1H), 7.10 (t,  $J$  = 7 Hz, 2H), 7.46 (t,  $J$  = 6 Hz, 2H), 7.87 (d,  $J$  = 9 Hz, 1H).

15

Example 71 (Compound No. 293)

No. 293

20

During the preparation of Compound No. 290 from Compound No. 291 using BBr<sub>3</sub>, the title compound was

isolated:  $^1\text{H}$  NMR ( $\text{CDCl}_3$ ) δ 0.85 (t,  $J$  = 6 Hz, 6H), 0.98-1.60 (m, 10H), 1.50-1.66 (m, 2H), 2.16 (t,  $J$  = 8 Hz, 1H), 3.04 (AB,  $J_{AB}$  = 15 Hz,  $D_V$  = 41 Hz, 2H), 4.08 (s, 1H), 4.112 (s, 1H), 5.44 (s, 1H), 5.84 (s, 1H), 6.42 (d,  $J$  = 9 Hz, 1H), 7.12 (d,  $J$  = 8 Hz, 2H), 7.16-7.26 (m, 10H), 7.83 (d,  $J$  = 8 Hz, 1H); ESMS m/z 512 (M+Li<sup>+</sup>).

Example 72 (Compound No. 294)

Following a procedure similar to the one described in Example 60 (Compound No. 104), the title compound was prepared and purified as a colorless solid:  $^1\text{H}$  NMR ( $\text{CDCl}_3$ ) δ 0.90 (t,  $J$  = 6 Hz, 6H), 1.05-1.54 (m, 9H), 1.60-1.70 (m, 1H), 2.24 (t,  $J$  = 8 Hz, 1H), 2.80 (s, 6H), 3.05 (AB,  $J_{AB}$  = 15 Hz,  $D_V$  = 42 Hz, 2H), 4.05-4.18 (m, 2H), 5.53 (s, 1H), 5.93 (s, 1H), 6.94 (d,  $J$  = 9 Hz, 1H), 7.27-7.42 (m, 4H), 7.45 (d,  $J$  = 8 Hz, 2H), 7.87 (d,  $J$  = 9 Hz, 1H); ESMS m/z 444 (M+H<sup>+</sup>).

Structures of the compounds of Examples 33 to 72 are shown in Tables 3 and 3A.

20

Examples 73-79, 87, 88 and 91-102

Using in each instance a method generally

described in those of Examples 1 to 72 appropriate to the substituents to be introduced, compounds were prepared having the structures set forth in Table 3.

The starting materials illustrated in the reaction schemes shown above were varied in accordance with principles of organic synthesis well known to the art to introduce the indicated substituents in the 4- and 5-positions (R', R'', R<sup>1</sup>, R<sup>2</sup>) and in the indicated position on the benzo ring (R').

Structures of the the compounds produced in Examples 73-102 are set forth in Tables 3 and 3A.

**Examples 80-84**

**Preparation of 115, 116, 111, 113**

**Preparation of 4-chloro-3-[4-methoxy-phenylmethyl]-nitrobenzene.**

In a 500 ml 2-necked rb flask weigh out 68.3 gms phosphorus pentachloride (0.328 mole 1.1 eq). Add 50 mls chlorobenzene. Slowly add 60 gms 2-chloro-5-nitrobenzoic acid (0.298 mole). Stir at room temp overnight under N<sub>2</sub> then heat 1 hr at 50C.

Remove chlorobenzene by high vacuum. Wash residue with hexane. Dry wt=55.5 gms.

In the same rb flask, dissolve acid chloride (55.5 g 0.25 mole) from above with 100 mls anisole (about 3.4 eq). Chill solution with ice bath while purging with N<sub>2</sub>. Slowly add 40.3g aluminum chloride (1.2 eq 0.3 mole). Stir under N<sub>2</sub> for 24 hrs.

After 24 hrs, the solution was poured into 300 mls 1N HCl soln. (cold). Stir this for 15 min. Extract several times with diethyl ether. Extract organic layer once with 2% aqueous NaOH then twice with water. Dry organic layer with MgSO<sub>4</sub>, dry on vac line. Solid is washed well with ether and then ethanol before drying. Wt=34.57g (mixture of meta, ortho and para).

Elemental	theory	found
C	57.65	57.45
H	3.46	5.51
N	4.8	4.8
C1	12.15	12.16

With the next step of the reduction of the ketone with trifluoromethane sulfonic acid and triethyl silane, crystallization with ethyl acetate/hexane affords pure 4-chloro-3-[4-methoxy-phenylmethyl]-nitrobenzene.

4-Chloro-3-[4-methoxy-phenylmethyl]-nitrobenzene was then reacted as specified in the synthesis of 117 and 118 from 2-chloro-4-nitrophenylmethane. From these procedures 115 and 116 can be synthesized. Compounds 111 and 113 can be synthesized from the procedure used to prepare compound 121.

Compound 114 can be prepared by reaction of 116 with ethyl mercapran and aluminum trichloride.

**Examples 85 and 86**

**Preparation of 117 and 118**

2-Chloro-4-nitrobenzophenone is reduced with triethylsilane and trifluoromethane sulfonic acid to 2-chloro-4-nitrodiphenylmethane 32. Reaction of 32 with lithium sulfide followed by reacting the resulting sulfide with mesylate IV gives sulfide-aldehyde XXIII. Oxidation of XXIII with 2 equivalents of MCPBA yields sulfone-aldehyde XXIII. Oxidation of XXIII with 2 equivalents of MCPBA yields sulfone-aldehyde XXIV (see Scheme 5).

The sulfone-aldehyde (31.8 g) was dissolved in ethanol/toluene and placed in a Parr reactor with 100 ml toluene and 100 ml of ethanol and 3.2 g of 10% Pd/C and heated to 55 C and 100 psi of hydrogen gas for 14 hours. The reaction was then filtered to remove the catalyst. The amine product (.076 moles, 29.5 g) from this reaction was then reacted with benzyl chloroformate (27.4g) in toluene in the presence of 35 g of potassium carbonate and stirred at room

temperature overnight. After work up by extraction with water, the CBZ protected amine product was further purified by precipitation from toluene/hexane.

The CBZ protected amine product was then reacted with 3 equivalents of potassium t-butoxide in THF at 0 C to yield compounds 117 and 118 which were separated by silica gel column chromatography.

Examples 89 and 90

Preparation of 121 or 122

Compound 118 (.013 moles, 6.79g) is dissolved in 135 mL of dry chloroform and cooled to -78 C, next 1.85 mL of boron tribromide (4.9 g) was added and the reaction is allowed to warm to room temperature.

Reaction is complete after 1.5 hours. The reaction is quenched by addition of 10% potassium carbonate at 0 C and extract with ether. Removal of ether yields compound 121. A similar procedure can be used to produce 122 from 117.

20

Examples 91-96

Compounds 126, 127, 128 and 129 as set forth in Table 3 were prepared substantially in the manner described above for compounds 115, 116, 111 and 113, respectively, except that fluorobenzene was used as a starting material in place of anisole.

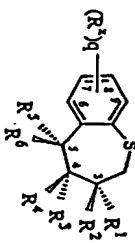


TABLE 3  
Specific compounds (#102-111, 113-130, 132-  
134/136, 138, 142-144, 262-296)

Ex.	C6#	R1	R2	R3	R4	R5	R6	(R <sup>2</sup> )q
-----	-----	----	----	----	----	----	----	--------------------

61	102	Et-	n-Bu-	HO-	H-	Ph-	H-	T-, 7-(CH <sub>3</sub> ) <sub>3</sub> N <sup>+</sup> -
73	103	n-Bu-	Et-	HO-	H-	Ph-	H-	T-, 7-(CH <sub>3</sub> ) <sub>3</sub> N <sup>+</sup> -
60	104	Et-	n-Bu-	HO-	H-	Ph-	H-	7-(CH <sub>3</sub> ) <sub>2</sub> N-
74	105	Et-	n-Bu-	HO-	H-	Ph-	H-	7-CH <sub>3</sub> SO <sub>2</sub> NH-
75	106	Et-	n-Bu-	HO-	H-	Ph-	H-	7-Bz-CH <sub>2</sub> -CONH-

76	107	n-Bu-	Et-	HO-	H-	p-n-C <sub>10</sub> H <sub>21</sub> -O-Ph-	H-	7-NH <sub>2</sub> -
77	108	Et-	n-Bu-	HO-	H-	Ph-	H-	C <sub>5</sub> H <sub>11</sub> CONH-
78	109	Et-	n-Bu-	HO-	H-	p-n-C <sub>10</sub> H <sub>21</sub> -O-Ph-	H-	7-NH <sub>2</sub> -
79	110	Et-	n-Bu-	HO-	H-	Ph-	H-	7-CH <sub>3</sub> CONH-
80	111	n-Bu-	Et-	HO-	H-	p-HO-Ph-	H-	7-NH <sub>2</sub> -
81	113	Et-	n-Bu-	HO-	H-	p-HO-Ph-	H-	7-NH <sub>2</sub> -
82	114	Et-	n-Bu-	HO-	H-	p-CH <sub>3</sub> O-Ph-	H-	7-NH <sub>2</sub> -
83	115	n-Bu-	Et-	HO-	H-	p-CH <sub>3</sub> O-Ph-	H-	7-NH-CBZ
84	116	Et-	n-Bu-	HO-	H-	p-CH <sub>3</sub> O-Ph-	H-	7-NH-CBZ

85	117	n-Bu-	Et-	HO-	H-	Ph-	H-	7-NH-CBZ		101	138	n-Bu-	Et-	HO-	H-	Ph-	H-	8-CH <sub>3</sub> CO <sub>2</sub> -
86	118	Et-	n-Bu-	HO-	H-	Ph-	H-	7-NH-CBZ		49	90	Et-	n-Bu-	H-	HO-	H-	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> S-
87	119	Et-	n-Bu-	HO-	H-	Ph-	H-	7-NHCO <sub>2</sub> -C- Bu		49	91	Et-	n-Bu-	HO-	H-	m-CH <sub>3</sub> O-Ph-	H-	7-CH <sub>3</sub> S-
88	120	n-Bu-	Et-	HO-	H-	Ph-	H-	7-NHCO <sub>2</sub> -C- Bu		48	89	Et-	n-Bu-	HO-	H-	p-F-Ph-	H-	7-(N)-azetidine
89	121	Et-	n-Bu-	HO-	H-	Ph-	H-	7-NH <sub>2</sub> -										
90	122	n-Bu-	Et-	HO-	H-	Ph-	H-	7-NH <sub>2</sub> -										
91	123	Et-	n-Bu-	HO-	H-	Ph-	H-	7-n-C <sub>6</sub> H <sub>13</sub> - NH-		34	66	Et-	n-Bu-	HO-	H-	m-CH <sub>3</sub> O-Ph-	H-	7-CH <sub>3</sub> O-
92	124	n-Bu-	Et-	HO-	H-	Ph-	H-	7-n-C <sub>6</sub> H <sub>13</sub> - NH-		34	65	Et-	n-Bu-	H-	HO-	H-	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> O-
62	125	Et-	n-Bu-	HO-	H-	Ph-	H-	I-, 8- (CH <sub>3</sub> ) <sub>3</sub> N <sup>+</sup> ( CH <sub>2</sub> CBz <sub>2</sub> O) <sub>3</sub> -		35	68	Et-	n-Bu-	HO-	H-	m-CF <sub>3</sub> -Ph-	H-	7-CH <sub>3</sub> O-
93	126	n-Bu-	Et-	HO-	H-	P-F-Ph-	H-	7-NH-CBZ		46	87	Et-	n-Bu-	HO-	H-	m-IO-Ph-	E-	7-HO-
94	127	n-Bu-	Et-	HO-	H-	P-F-Ph-	H-	7-NH <sub>2</sub> -		46	86	Et-	n-Bu-	HO-	H-	m-IO-Ph-	H-	7-CH <sub>3</sub> O-
95	128	Et-	n-Bu-	HO-	H-	P-F-Ph-	H-	7-NH-CBZ		36	70	Et-	n-Bu-	HO-	H-	p-F-Ph-	H-	7-CH <sub>3</sub> O-
96	129	Et-	n-Bu-	HO-	H-	P-F-Ph-	H-	7-NH <sub>2</sub> -		36	69	Et-	n-Bu-	H-	HO-	H-	p-F-Ph-	7-CH <sub>3</sub> O-
97	130	Et-	n-Bu-	HO-	H-	Ph-	H-	I-, 8- (CH <sub>3</sub> ) <sub>3</sub> N <sup>+</sup> C <sub>6</sub> H <sub>12</sub> O-		39	76	Et-	n-Bu-	HO-	H-	m-CH <sub>3</sub> O-Ph-	H-	7-Br-
98	132	Et-	n-Bu-	HO-	H-	Ph-	H-	8-phthal- imidoI- C <sub>6</sub> H <sub>12</sub> O-		40	75	Et-	n-Bu-	H-	HO-	H-	m-CH <sub>3</sub> O-Ph-	7-Br-
99	133	Et-	n-Bu-	HO-	H-	Ph-	H-	8-n-C <sub>10</sub> H <sub>21</sub> - (C <sub>2</sub> H <sub>4</sub> O) <sub>3</sub> -		40	78	Et-	n-Bu-	HO-	H-	p-F-Ph-	H-	7-F-
52	134	Et-	n-Bu-	HO-	H-	Ph-	H-	8- I-		41	79	Et-	n-Bu-	H-	HO-	H-	m-CH <sub>3</sub> O-Ph-	7-F-
100	136	Et-	n-Bu-	HO-	H-	Ph-	H-	8- HO-		41	80	Et-	n-Bu-	HO-	H-	m-F-Ph-	H-	7-CH <sub>3</sub> O-
										37	72	Et-	n-Bu-	HO-	H-	o-F-Ph-	H-	7-CH <sub>3</sub> O-
										37	71	Et-	n-Bu-	H-	HO-	m-F-Ph-	H-	7-CH <sub>3</sub> O-

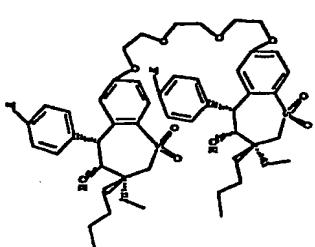
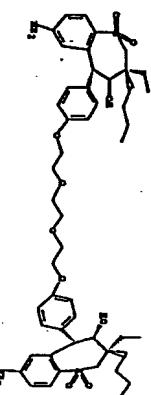
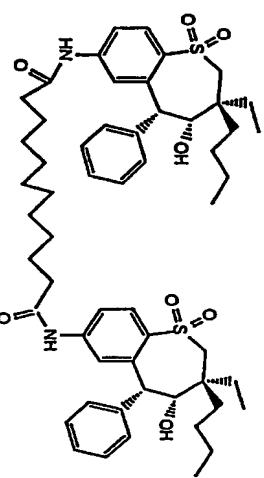
38

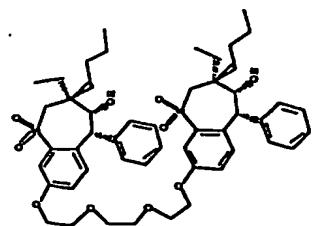
74 Et- n-Bu- HO- H- o-F-Ph- H- 7-CH<sub>3</sub>O-42 81 Et- n-Bu- HO- H- p-F-Ph- H- 7-CH<sub>3</sub>S-45 85 Et- n-Bu- HO- H- p-F-Ph- H- 7-CH<sub>3</sub>-45 84 Et- n-Bu- H- HO- H- p-F-Ph- 7-CH<sub>3</sub>-

44 83 Et- n-Bu- HO- H- p-F-Ph- H- 7-(N)- morpholine.

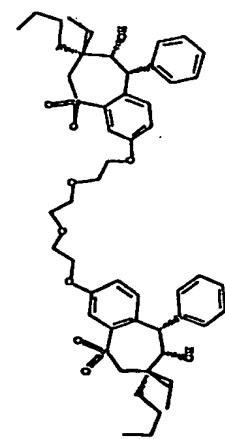
43 82 Et- n-Bu- HO- H- p-F-Ph- H- 7-(N)- pyrrolidine

64 286 Et- Et- HO- H- Ph- H- 7-NH-CBZ

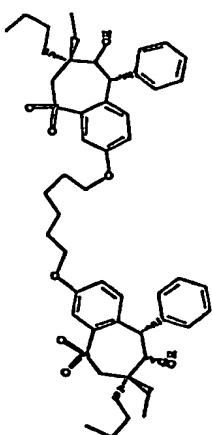
65 287 Et- Et- HO- F- Ph- H- 7-NH<sub>2</sub>-66 288 CH<sub>3</sub>- CH<sub>3</sub>- HO- F- Ph- H- 7-NH<sub>2</sub>-67 289 n- C<sub>3</sub>H<sub>7</sub>- n- HO- H- Ph- H- 7-NH<sub>2</sub>-68 290 n-Bu- n-Bu- HO- H- Ph- H- 7-NH<sub>2</sub>-69 291 n-Bu- n-Bu- HO- H- Ph- H- 7-NH<sub>2</sub>-CBZ70 292 n-Bu- n-Bu- HO- H- p-F-Ph- H- 7-NH<sub>2</sub>-71 293 n-Bu- n-Bu- HO- H- Ph- H- 7-PhCH<sub>2</sub>N-72 294 n-Bu- n-Bu- HO- H- Ph- H- 7-(CH<sub>3</sub>)<sub>2</sub>N-63 295 Et- n-Bu- HO- H- p-F- (C<sub>2</sub>H<sub>5</sub>O)<sub>3</sub>- Ph- H- 7-NH<sub>2</sub>-102 296 Et- n-Bu- HO- H- I', p- (CH<sub>3</sub>)<sub>2</sub>N<sup>+</sup>(C<sub>2</sub>H<sub>5</sub>O)<sub>3</sub>- Ph- H- 7-NH<sub>2</sub>-TABLE 3A  
Bridged Benzoethiophenes (#101, 112, 131, 135, 137, 139-141)



CPD #135 (Ex. 55)

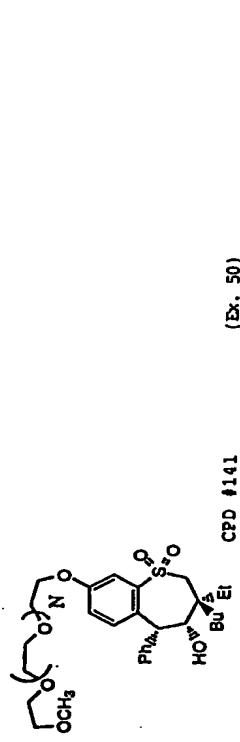
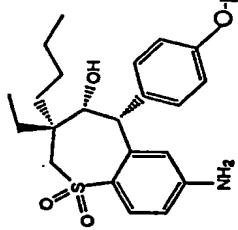


CPD #137 (Ex. 57)



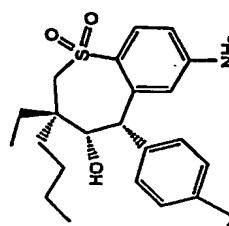
CPD #139 (Ex. 59)

257



3400 MW polyethylene glycol bridge

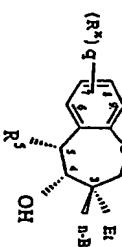
CPD #140 (Ex. 51)



258

Examples 104-231

Using in each instance a method generally described in those of Examples 1 to 72 appropriate to the substituents to be introduced, including where necessary other common synthesis expedients well known to the art, compounds are prepared having the structures set forth in Table 4. The starting materials illustrated in the reaction schemes shown above are varied in accordance with principles of organic synthesis well known to the art in order to introduce the indicated substituents in the 4- and 5-positions ( $R'$ ,  $R^t$ ,  $R^i$ ,  $R^t$ ) and in the indicated position on the benzo ring ( $R''$ ).

TABLE 4  
Alternative compounds #1 (#302-312, 314-430)

Cpd#	$R^5$	$(R'')_2$
302	p-F-Ph-	7-(1-aziridine)
303	p-F-Ph-	7-EtS-
304	p-F-Ph-	7-CH <sub>3</sub> S(O)-
305	p-F-Ph-	7-CH <sub>3</sub> S(O) <sub>2</sub> -
306	p-F-Ph-	7-PhS-
307	p-F-Ph-	7-CH <sub>3</sub> S- 9-CH <sub>3</sub> S-
308	p-F-Ph-	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> O-
309	p-F-Ph-	7-Et-
310	p-F-Ph-	7-1Pr-
311	p-F-Ph-	7-t-Bu-
312	p-F-Ph-	7-(1-pyrazole)-
314	m-CH <sub>3</sub> O-Ph	7-(1-azetidine)
315	m-CH <sub>3</sub> O-Ph-	7-(1-aziridine)
316	m-CH <sub>3</sub> O-Ph-	7-EtS-
317	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> S(O)-
318	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> S(O) <sub>2</sub> -
319	m-CH <sub>3</sub> O-Ph-	7-PhS-

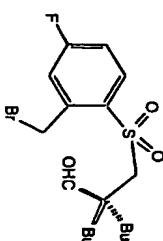
320	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> S- 9-CH <sub>3</sub> S-	p-F-Ph-	Ph-
321	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> O-	p-F-Ph-	7-CH <sub>3</sub> C(=CH <sub>2</sub> ) -
322	m-CH <sub>3</sub> O-Ph-	7-Et-	p-F-Ph-	7-cyclopropyl
323	m-CH <sub>3</sub> O-Ph-	7-1Pr-	p-F-Ph-	7-(CH <sub>3</sub> ) <sub>2</sub> NH -
324	m-CH <sub>3</sub> O-Ph-	7-t-Bu-	p-F-Ph-	7-(N)-azetidine 9-CH <sub>3</sub> S-
325	p-F-Ph-	6-CH <sub>3</sub> O- 7-CH <sub>3</sub> O- 8-CH <sub>3</sub> O-	p-F-Ph-	7-(N-pyrrolidine)
326	p-F-Ph-	7-(1-azetidine) 9-CH <sub>3</sub> -	p-F-Ph-	7-(1-pyrazole)
327	p-F-Ph-	7-EtS- 9-CH <sub>3</sub> -	m-CH <sub>3</sub> O-Ph-	7-(N,N'-methylpiperazine
328	p-F-Ph-	7-CH <sub>3</sub> S(O) - 9-CH <sub>3</sub> -	m-CH <sub>3</sub> O-Ph-	Ph-
329	p-F-Ph-	7-CH <sub>3</sub> S(O) <sup>2-</sup> 9-CH <sub>3</sub> -	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> C(=CH <sub>2</sub> ) -
330	p-F-Ph-	7-PhS- 9-CH <sub>3</sub> -	m-CH <sub>3</sub> O-Ph-	7-cyclopropyl
331	p-F-Ph-	7-CH <sub>3</sub> S- 9-CH <sub>3</sub> -	m-CH <sub>3</sub> O-Ph-	7-(CH <sub>3</sub> ) <sub>2</sub> NH -
332	p-F-Ph-	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> -	m-CH <sub>3</sub> O-Ph-	7-(N)-azetidine 9-CH <sub>3</sub> S-
333	p-F-Ph-	7-CH <sub>3</sub> - 9-CH <sub>3</sub> -	m-CH <sub>3</sub> O-Ph-	7-(N-pyrrolidine)
334	p-F-Ph-	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> O-	m-CH <sub>3</sub> O-Ph-	9-CH <sub>3</sub> -
335	p-F-Ph-	7-(1-pyrrrole)	6-CH <sub>3</sub> O- 7-CH <sub>3</sub> O- 8-CH <sub>3</sub> O-	7-(1-azetidine)
336	p-F-Ph-	7-(N,N'-methylpiperazine	9-CH <sub>3</sub> -	262

355	m-CH <sub>3</sub> O-Ph-	7-EtS- 9-CH <sub>3</sub> -	375	thien-2-yl	7-CH <sub>3</sub> S- 7-(1-azetidine)
356	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> S(O)- 9-CH <sub>3</sub> -	376	thien-2-yl	7-Me-
357	m-CH <sub>3</sub> O-Ph-	7-CH <sub>2</sub> S(O) <sub>2</sub> - 9-CH <sub>3</sub> -	377	thien-2-yl	7-(1-azetidine)
358	m-CH <sub>3</sub> O-Ph-	7-EtS- 9-CH <sub>3</sub> -	378	5-Cl-thien-2-yl	7-(1-azetidine)
359	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> S- 9-CH <sub>3</sub> -	379	5-C1-thien-2-yl	7-(1-azetidine)
360	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> -	380	5-C1-thien-2-yl	7-EtS-
361	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> - 9-CH <sub>3</sub> -	381	5-C1-thien-2-yl	7-CH <sub>3</sub> S(O)-
362	m-CH <sub>3</sub> O-Ph-	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> -	382	5-C1-thien-2-yl	7-CH <sub>3</sub> S(O) <sub>2</sub> -
363	thien-2-yl	7-(1-aziridine)	383	5-C1-thien-2-yl	7-PhS-
364	thien-2-yl	7-EtS-	384	5-C1-thien-2-yl	7-CH <sub>3</sub> S- 9-CH <sub>3</sub> -
365	thien-2-yl	7-CH <sub>3</sub> S(O)-	385	5-C1-thien-2-yl	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> O-
366	thien-2-yl	7-CH <sub>3</sub> S(O) <sub>2</sub> -	386	5-C1-thien-2-yl	7-Et-
367	thien-2-yl	7-PhS-	387	5-C1-thien-2-yl	7-iBz-
368	thien-2-yl	7-CH <sub>3</sub> S- 9-CH <sub>3</sub> -	388	5-C1-thien-2-yl	7-t-Bu-
369	thien-2-yl	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> O-	389	5-C1-thien-2-yl	7-CH <sub>3</sub> O-
370	thien-2-yl	7-Et-	390	5-C1-thien-2-yl	7-CH <sub>3</sub> S-
371	thien-2-yl	7-iPr-	391	5-C1-thien-2-yl	7-Me
372	thien-2-yl	7-t-Bu-	392	thien-2-yl	7-(1-azetidine)
373	thien-2-yl	7-(1-pyrrole)-	393	thien-2-yl	7-EtS- 9-CH <sub>3</sub> -
374	thien-2-yl	7-CH <sub>3</sub> O-	394	thien-2-yl	7-CH <sub>3</sub> S(O)- 9-CH <sub>3</sub> -
			395	thien-2-yl	7-CH <sub>3</sub> S(O) <sub>2</sub> - 9-CH <sub>3</sub> -

396	thien-2-yl	7-PnS- 9-CH <sub>3</sub> -	417	5-Cl-thien-2-yl	7-(N)-azetidine 9-CH <sub>3</sub> S-
397	thien-2-yl	7-CH <sub>3</sub> S- 9-CH <sub>3</sub> -	418	5-Cl-thien-2-yl	7-(N-pyrrolidine)- 9-CH <sub>3</sub> S-
398	thien-2-yl	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> -	419	5-Cl-thien-2-yl	7-(CH <sub>3</sub> ) <sub>2</sub> N- 9-CH <sub>3</sub> S-
399	thien-2-yl	7-CH <sub>3</sub> - 9-CH <sub>3</sub> -	420	5-Cl-thien-2-yl	7-(1-azetidine) 9-CH <sub>3</sub> -
400	thien-2-yl	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> O-	421	5-Cl-thien-2-yl	7-EtS- 9-CH <sub>3</sub> -
401	thien-2-yl	7-(1-Pyrazrole)	422	5-Cl-thien-2-yl	7-CH <sub>3</sub> S(O)- 9-CH <sub>3</sub> -
402	thien-2-yl	7-(NN'-methyl)piperazine	423	5-Cl-thien-2-yl	7-CH <sub>3</sub> S(O) 2- 9-CH <sub>3</sub> -
403	thien-2-yl	Ph-	424	5-Cl-thien-2-yl	7-PhS- 9-CH <sub>3</sub> -
404	thien-2-yl	7-CH <sub>3</sub> C(=CH <sub>2</sub> )-	425	5-Cl-thien-2-yl	7-CH <sub>3</sub> S- 9-CH <sub>3</sub> -
405	thien-2-yl	7-cyclopropyl	426	5-Cl-thien-2-yl	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> -
406	thien-2-yl	7-(CH <sub>3</sub> ) <sub>2</sub> NH -	427	5-Cl-thien-2-yl	7-CH <sub>3</sub> - 9-CH <sub>3</sub> -
407	thien-2-yl	7-(N)-azetidine 9-CH <sub>3</sub> S-	428	5-Cl-thien-2-yl	7-CH <sub>3</sub> O- 9-CH <sub>3</sub> O-
408	thien-2-yl	7-(N-pyrrolidine) 9-CH <sub>3</sub> S-	429	thien-2-yl	6-CH <sub>3</sub> O- 7-CH <sub>3</sub> O- 8-CH <sub>3</sub> O-
409	thien-2-yl	7-(CH <sub>3</sub> ) <sub>2</sub> N- 9-CH <sub>3</sub> S-	430	5-Cl-thien-2-yl	6-CH <sub>3</sub> O- 7-CH <sub>3</sub> O- 8-CH <sub>3</sub> O-
411	5-Cl-thien-2-yl	7-(1-pyrazrole)			
412	5-Cl-thien-2-yl	7-(NN'-methyl)piperazine			
413	5-Cl-thien-2-yl	Ph-			
414	5-Cl-thien-2-yl	7-CH <sub>3</sub> C(=CH <sub>2</sub> )-			
415	5-Cl-thien-2-yl	7-cyclopropyl			
416	5-Cl-thien-2-yl	7-(CH <sub>3</sub> ) <sub>2</sub> NH -			

Examples 232-294

Using in each instance a method generally described in those of Examples 1 to 72 appropriate to the substituents to be introduced, including where necessary other common synthesis expedients well known to the art, compounds are prepared having the structures set forth in Table 1. The starting materials illustrated in the reaction schemes shown above are varied in accordance with principles of organic synthesis well known to the art in order to introduce the indicated substituents in the 4- and 5-positions ( $R'$ ,  $R''$ ,  $R^3$ ,  $R^4$ ) and in the indicated position on the benzo ring ( $R^5$ ).



### Example 13.95

Dibutyl 4-fluorobenzene dialdehyde

CC(C)(C)C[C@H](C)C(=O)C1=C(F)C(Br)C=CC=C1

To a stirred solution of 17.5 g (123 mmol) of 2,5-difluorobenzaldehyde (Aldrich) in 615 mL of DMSO at ambient temperature was added 6.2 g (135 mmol) of lithium sulfide (Aldrich). The dark red solution was stirred at 75 °C for 1.5 hours, or until the starting material was completely consumed, and then 34 g (135 mmol) of dibutyl mesylate aldehyde was added at about 50 °C. The reaction mixture was stirred at 75 °C for three hours or until the reaction was completed. The cooled solution was poured into water and extracted

۷۰

with water several times, dried ( $\text{MgSO}_4$ ) and concentrated *in vacuo*. Silica gel chromatographic purification of the crude product gave 23.6 g (59%) of fluorobenzene dialdehyde as a yellow oil:  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  0.87 (t,  $J = 7.05$  Hz, 6H), 1.0-1.4 (m, 8H), 1.5-1.78 (m, 4H), 3.09 (s, 2H), 7.2-7.35 (m, 1H), 7.5-7.6 (m, 2H), 9.43 (s, 1H), 10.50 (d,  $J = 2.62$  Hz, 1H).

**Step 2:** Preparation of dibutyl 4-fluorobenzyl alcohol To a solution of 22.6 g (69.8 mmol) of the dialdehyde obtained from Step 1 in 650 mL of THF at -60 °C was added 69.8 mL (69.8 mmol) of DIBAL (1M in THF) via a syringe. The reaction mixture was stirred at -40 °C for 20 hours. To the cooled solution at -40 °C was added sufficient amount of ethyl acetate to quench the excess of DIBAL, followed by 3 N HCl. The mixture was extracted with ethyl acetate, washed with water, dried ( $\text{MgSO}_4$ ), and concentrated *in vacuo*. Silica gel chromatographic purification of the crude product gave 13.5 g (58%) of recovered starting material, and 8.1 g (13%) of the desired fluorobenzyl alcohol as a colorless oil:  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  0.88 (t,  $J = 7.05$  Hz, 6H), 1.0-1.4 (m, 8H), 1.5-1.72 (m, 4H), 1.94 (br s, 1H), 3.03 (s, 2H), 4.79 (s, 2H), 6.96 (dt,  $J = 8.46$ , 3.02 Hz, 1H), 7.20 (dd,  $J = 9.47$ , 2.82 Hz, 1H), 7.42 (dd,  $J = 8.67$ , 5.64, 1H), 9.40 (s, 1H).

**Step 3:** Preparation of dibutyl 4-fluorobenzyl bromide To a solution of 8.1 g (25 mmol) of benzyl alcohol obtained from Step 2 in 100 mL of DMF at -40 °C was added 47 g (50 mmol) of bromotriphenylphosphonium bromide (Aldrich). The resulting solution was stirred cold for 30 min, then was allowed to warm to 0 °C. To the mixture was added 10% solution of sodium sulfite and ethyl acetate. The extract was washed a few times with water, dried ( $\text{MgSO}_4$ ), and concentrated *in vacuo*.

The mixture was stirred in small amount of ethyl acetate/hexane mixture (1:4 ratio) and filtered through a pad of silica gel, eluting with same solvent mixture. The combined filtrate was concentrated *in vacuo* to give 9.5 g (98%) of the desired product as a colorless oil:

5       $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  0.88 (t,  $J = 7.05$  Hz, 6H), 1.0-1.4 (m, 8H), 1.55-1.78 (m, 4H), 3.11 (s, 2H), 4.67 (s, 2H), 7.02 (dt,  $J = 8.46$ , 3.02 Hz, 1H), 7.15 (dd,  $J = 9.47$ , 2.82 Hz, 1H), 7.46 (dd,  $J = 8.67$ , 5.64, 1H), 9.45 (s, 1H).

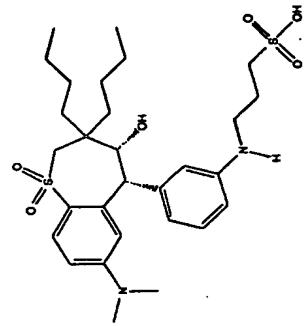
10

**Step 4.** Preparation of sulfonyl 4-fluorobenzyl bromide

To a solution of 8.5 g (25 mmol) of sulfide obtained from Step 3 in 200 mL of  $\text{CH}_2\text{Cl}_2$ , at 0 °C was added 15.9 g (60 mmol) of mCPBA (64% peracid). The resulting solution was stirred cold for 10 min, then was allowed to stirred ambient temperature for 5 hours. To the mixture was added 10% solution of sodium sulfite and ethyl acetate. The extract was washed several times with saturated  $\text{Na}_2\text{CO}_3$ , dried ( $\text{MgSO}_4$ ), and concentrated *in vacuo* to give 10.2 g (98%) of the desired product as a colorless oil:  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  0.91 (t,  $J = 7.05$  Hz, 6H), 1.03-1.4 (m, 8H), 1.65-1.82 (m, 2H), 1.90-2.05 (m, 2H), 3.54 (s, 2H), 5.01 (s, 2H), 7.04-7.23 (m, 1H), 7.30 (dd,  $J = 8.87$ , 2.42 Hz, 1H), 8.03 (dd,  $J = 8.86$ , 5.64, 1H), 9.49 (s, 1H).

## Example 1396

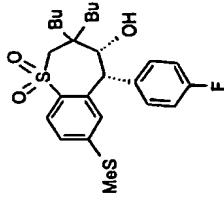
## 5



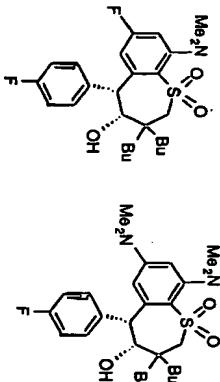


synthesis of these analogs.

**3,3-Dibutyl-5a-(4'-fluorophenyl)-4a-hydroxy-7-methylthio-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide.**



- 5      A mixture of 0.4 g of 3,3-dibutyl-7-fluoro-5a-(4'-fluorophenyl)-4a-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide, prepared by previously described method, 0.12 g of sodium methanethiolate and 20 ml of DMF was stirred at 50 C for 3 days. An additional 0.1 g of sodium methanethiolate was added to the reaction mixture and the mixture was stirred for additional 20 h at 50 C then was concentrated in vacuo. The residue was triturated with water and extracte with ether. The ether extract was dried over MgSO<sub>4</sub> and concentrated in vacuo to 0.44 g of an oil. Purification by HPLC (10% EtOAc in hexane) gave 0.26 g of needles, mp 164-165.5 °C.
- 10
- 15
- 20
- 25
- 3,3-Dibutyl-9-dimethylamino-7-fluoro-5a-(4'-fluorophenyl)-4a-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide and 7,9-Bis(dimethylamino)-3,3-dibutyl-5a-(4'-fluorophenyl)-4a-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide.



5a-(4'-fluorophenyl)-4a-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide, prepared by the method described previously, in 20 ml of 2 N dimethylamine in THF was heated at 160°C in a sealed Parr reactor overnight. The reaction mixture was cooled and concentrated in vacuo. The residue was triturated with 25 ml of water and extracted with ether. The ether extract was dried over MgSO<sub>4</sub> and concentrated in vacuo.

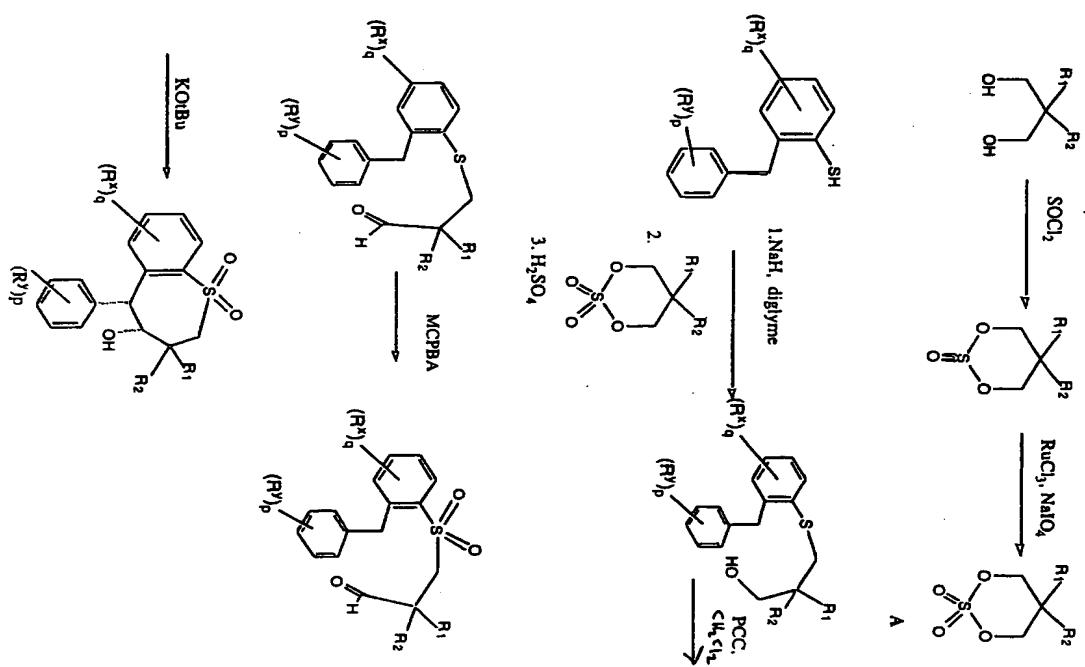
The residue was purified by HPLC (10% EtOAc in hexane) to give 35 mg of an earlier fraction which was

identified as 3,3-dibutyl-9-dimethylamino-7-fluoro-5a-

15 (4'-fluorophenyl)-4a-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide, MS (CI) m/e 480 ( $M^+ + 1$ ), and 29 mg of a later fraction which was identified as 7,9-bis(dimethylamino)-3,3-dibutyl-5a-(4'-fluorophenyl)-4a-hydroxy-2,3,4,5-tetrahydrobenzothiepine-1,1-dioxide, MS (CI) m/e 505 ( $M^+ + 1$ ).

The compounds of this invention can also be synthesized using cyclic sulfate (A, below) as the reagent as shown in the following scheme. The following example describes a procedure for using the cyclic sulfate as the reagent.

275



276

## dibutyl cyclic sulfite:



5

A solution of 2,2-dibutyl-1,3-propanediol (103g, 0.548 mol) and triethylamine (221g, 2.19 mol) in anhydrous methylene chloride (500 ml) and was stirred at 0 degrees C under nitrogen. To the mixture, thionyl chloride (97.8 g, 0.82 mol) was added dropwise and within 5 min the solution turned yellow and then turned black when the addition was completed within half an hour. The reaction mixture was stirred for 3 hrs. GC showed that there was no starting material left. The mixture was washed with ice water twice then with brine twice. The organic phase was dried over magnesium sulfate and concentrated under vacuum to give the cyclic sulfite 128 g (100%) as a black oil. Mass spectrum (MS) was consistent with the product.

10

To a solution of the above compound (127.5g, 0.54 mol) in 600 ml acetonitrile and 500 ml of water cooled in an ice bath under nitrogen was added ruthenium(III) chloride (1 g) and sodium periodate (233 g, 1.08 mol). The reaction was stirred overnight and the color of the solution turned black. GC showed that there was no starting material left. The mixture was extracted with 300 ml of ether and the ether extract was washed three times with brine. The organic phase was dried over magnesium sulfate and passed through celite. The filtrate was concentrated under vacuum and gave the cyclic sulfate 133 g (97.8%) as an oil. Proton, carbon NMR and MS were consistent with the product.

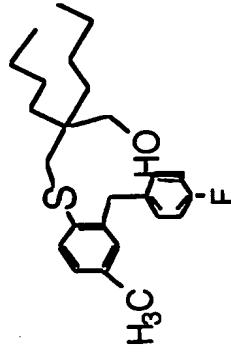
20

To [(2-(4'-Fluorobenzyl)-4-methylphenylthio)methyl]-2-butylhexanol: Sodium hydride (60% oil dispersion), 0.27 g (6.68 mmole), was washed with hexane and the hexane wash was decanted. To the washed sodium hydride was added 20 ml of 2-methoxyethyl ether (diglyme) and the mixture was cooled in an ice bath. A solution of 1.55 g (6.68 mmole) of 2-(4'-fluorobenzyl)-4-methylbenzenethiol in 10 ml of 2-methoxyethyl ether was added dropwise to the reaction mixture in 15 min. A mixture of 2.17 g (8.68 mmole) of the dibutyl cyclic sulfate in 10 ml of 2-methoxyethyl ether was added once and stirred for 30 min at 0 C then at room temperature for 1 hr under nitrogen. GC showed that there was no thiol left. The solvent was evaporated and triturated with water then was extracted with ether twice. The water layer was separated, treated with 20 ml of 10% NaOH then was boiled for 30 min and cooled, acidified with 6N HCl and boiled for 10 min. The reaction mixture was cooled and extracted with ether. The organic layer was washed successively with water and brine, dried over magnesium sulfate and concentrated under vacuum to give 2.47 g (92.5%) of an oil. Proton NMR, <sup>13</sup>C NMR and MS were consistent with the product.

30

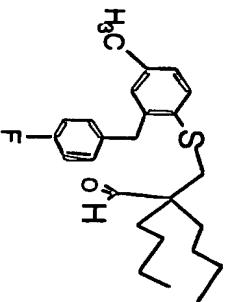
277

## 2-[(2-(4'-Fluorobenzyl)-4-methylphenylthio)methyl]-2-butylhexanol:



278

**2-[{(2-(4'-fluorobenzoyl)-4-methylphenyl)thio]methyl}-2-butylhexanal;**



5

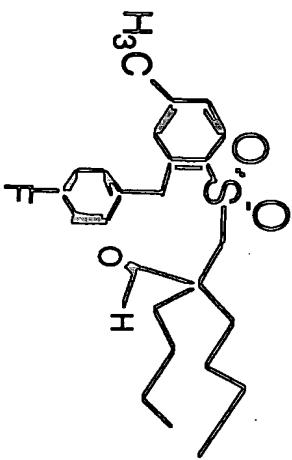
To a solution of the above product (2 g, 4.9 mmol) in 40 ml methylene chloride cooled in an ice bath under nitrogen was added pyridinium chlorochromate (2.18 g, 9.9 mmol) at once. The reaction was stirred

with 3 hrs and filtered through a bed of silica gel.

The filtrate was concentrated under vacuum to give 1.39 g (70%) of an oil. Proton, carbon NMR and MS were consistent with the product.

10

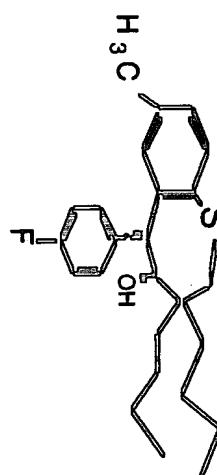
**2-[{(2-(4'-fluorobenzoyl)methyl}-2-butylhexanal**



15

To a solution of the above product (0.44 g, 1.1 mmole) in 20 ml methylene chloride solution cooled in an ice bath under nitrogen was added 70% m-chloroperbenzoic acid (0.54 g, 2.2 mmol) at once. The reaction mixture was stirred for 18 hrs and filtered. The filtrate was washed successively with 10% NaOH (3X), water and brine, dried over magnesium sulfate and concentrated under vacuum to give 0.42 g (90%) of an oil. Proton, carbon NMR and MS were consistent with the product.

10



15

A mixture of 0.37 g (0.85 mmol) of the above product in 30 ml of anhydrous THF was stirred at 0 °C.

Then potassium t-butoxide (1.02 mg, 0.85 mmol) was added. After 3 hrs, TLC showed that there was a product and some starting material left. The crude reaction mixture was acidified with 10% HCl and extracted with ether. The ether extract was washed successively with water and brine, dried with MgSO<sub>4</sub> and concentrated under vacuum. The residue was purified by HPLC (10% EtOAc-Hexane). The first fraction was 0.1 g of starting material as an oil and the second fraction was a white solid, 0.27 g (75%). Proton NMR and carbon NMR were consistent with the desired product. Mass spectrum (CI)

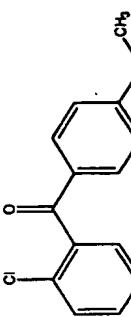
20

279

280

also confirmed the product, m/e 433 ( $M^+$  1).

## Example\_1398

	Step 1	
5	 $C_8H_7ClNO_2$ , $M_r = 291.69$	

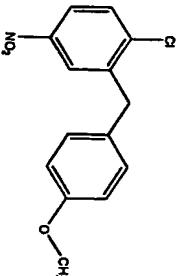
- In an inert atmosphere, weigh out 68.3 gms phosphorus pentachloride (0.328 mole Aldrich 15,777-5) into a 2-necked 500ml round bottom flask. Fit flask with a  $N_2$  inlet adapter and suba seal. Remove from inert atmosphere and begin  $N_2$  purge. Add 50mls anhydrous chlorobenzene (Aldrich 28,451-3) to the  $PCl_5$ , via syringe and begin stirring with magnetic stir bar.
- 10 Weigh out 60 gms 2-chloro-5-nitrobenzoic acid (0.298 mole Aldrich 12,511-3). Slowly add to the chlorobenzene solution while under  $N_2$  purge. Stir at room temperature overnight. After stirring at room temperature for ~20hrs, place in oil bath and heat at 50C for 1hr. Remove chlorobenzene by high vacuum. Wash residue with anhydrous hexanes. Dry acid chloride wt=61.95gms. Store in inert and dry atmosphere.
- 15 In inert atmosphere, dissolve acid chloride with 105mls anhydrous anisole (0.37 mole Aldrich 29,029-5). Place solution in a 2-necked 500ml round bottom flask.
- 20 Weigh out 45.1gms aluminum chloride (0.34 moles Aldrich 29,471-3) and place in a solid addition funnel. Fit reaction flask with addition funnel and a  $N_2$  inlet adapter. Remove from inert atmosphere. Chill reaction solution with ice bath and begin  $N_2$  purge. Slowly add
- 25

- 30 Weigh out 45.1gms aluminum chloride (0.34 moles Aldrich 29,471-3) and place in a solid addition funnel. Fit reaction flask with addition funnel and a  $N_2$  inlet adapter. Remove from inert atmosphere. Chill reaction solution with ice bath and begin  $N_2$  purge. Slowly add

AlCl<sub>3</sub>, to chilled solution. After addition is complete, allow to warm to room temperature. Stir overnight.

Quench reaction by pouring into a solution of 300 mls 1N HCl and ice. Stir 15 min. Extract twice with ether. Combine organic layers and extract twice with 2% NaOH, then twice with deionized H<sub>2</sub>O. Dry with MgSO<sub>4</sub>, filter and rotovap to dryness. Remove anisole by high vacuum. Crystallize product from 90% ethanol 10% ethyl acetate. Dry on vacuum line. Wt=35.2gms. Yield 41%.

- 10 Obtain NMR and mass spec (m/z=292).
- Step 2



15

Dissolve 38.10gms (0.131 moles) of the benzophenone from step 1 in 250mls anhydrous methylene chloride. Place in a 3 liter flask fitted with N<sub>2</sub> inlet, addition funnel and stopper. Stir with magnetic stir bar. Chill solution with ice bath.

- 20 Prepare a solution of 39.32 gms trifluoromethane sulfonic acid (0.262 mole Aldrich 15,853-4) and 170 mls anhydrous methylene chloride. Place in addition funnel and add dropwise to chilled solution under N<sub>2</sub>. Stir 5 minutes after addition is complete.

- 25 Prepare a solution of 22.85 gms triethyl silane (0.197mole Aldrich 23.019-7) and 170mls anhydrous methylene chloride. Place in addition funnel and add dropwise to chilled solution under N<sub>2</sub>. Stir 5 minutes after addition is complete.
- 30 Prepare a second solution of 39.32 gms trifluoromethane sulfonic acid and 170mls anhydrous

methylen chloride.. Place in addition funnel and add dropwise to chilled solution under N<sub>2</sub>. Stir 5 minutes after addition is complete.

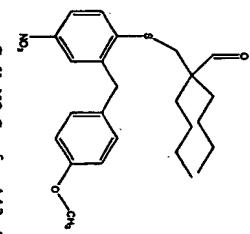
Prepare a second solution of 22.85 gms triethyl silane and 170mls anhydrous methylene chloride. Place in addition funnel and add dropwise to chilled solution under N<sub>2</sub>. After all additions are made allow to slowly warm to room temperature overnight. Stir under N<sub>2</sub> overnight.

- 10 Prepare 1300 mls saturated NaHCO<sub>3</sub> in a 4 liter beaker. Chill with ice bath. While stirring vigorously, slowly add reaction mixture. Stir at chilled temperature for 30 min. Pour into a separatory funnel and allow separation. Remove organic layer and extract aqueous layer 2 times with methylene chloride. Dry organic layers with MgSO<sub>4</sub>. Crystallize from ethanol. Dry on vacuum line. Dry wt=28.8gms. Confirm by NMR and mass spec (m/z=278).

15

Step 3

- 20 Dissolve 10.12 gms (0.036 moles) of product 2 with 200 mls anhydrous DMSO. Place in a 500 ml round bottom flask with magnetic stir bar. Fit flask with water condenser, N<sub>2</sub> inlet, and stopper. Add 1.84 gms Li<sub>2</sub>S (0.040 moles Aldrich 21,324-1). Place flask in oil bath and heat at 75°C under N<sub>2</sub>, overnight then cool to



C<sub>19</sub>H<sub>29</sub>NO<sub>2</sub>S fw=443.61

25

- Dissolve 10.12 gms (0.036 moles) of product 2 with 200 mls anhydrous DMSO. Place in a 500 ml round bottom flask with magnetic stir bar. Fit flask with water condenser, N<sub>2</sub> inlet, and stopper. Add 1.84 gms Li<sub>2</sub>S (0.040 moles Aldrich 21,324-1). Place flask in oil bath and heat at 75°C under N<sub>2</sub>, overnight then cool to

room temperature.

Weigh out 10.59 gms dibutyl mesylate (0.040 moles). Dissolve with anhydrous DMSO and add to reaction solution. Purge well with N<sub>2</sub> heat overnight at 80°C.

Cool to room temperature. Prepare 500 mls of 5% acetic acid in a 2 liter beaker. While stirring, slowly add reaction mixture. Stir 30 min. Extract with ether 3 times. Combine organic layers and extract with water and sat'd NaCl. Dry organic layer with MgSO<sub>4</sub>, filter and rotovap to dryness. Dry oil on vacuum line. Obtain pure product by column chromatography using 95% hexane and 5% ethyl acetate as the mobile phase. Dry wt=7.8 gms. Obtain NMR and mass spec (m/z=444).

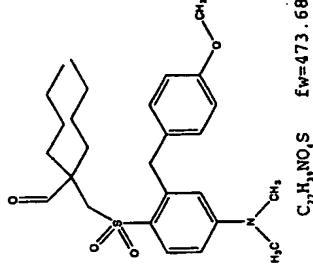
5 Cool to room temperature. Prepare 500 mls of 5% acetic acid in a 2 liter beaker. While stirring, slowly add reaction mixture. Stir 30 min. Extract with ether 3 times. Combine organic layers and extract with water and sat'd NaCl. Dry organic layer with MgSO<sub>4</sub>, filter and rotovap to dryness. Obtain NMR and mass spec (m/z=476).

10 With water and sat'd NaCl. Dry organic layer with MgSO<sub>4</sub>, filter and rotovap to dryness. Dry oil on vacuum line. Obtain pure product by column chromatography using 95% hexane and 5% ethyl acetate as the mobile phase. Dry wt=7.8 gms. Obtain NMR and mass spec (m/z=444).

15 Dissolve 9.33 gms (0.021 moles) of product 3 with 120 mls anhydrous methylene chloride. Place in a 250 ml round bottom flask with magnetic stir bar. Fit flask with N<sub>2</sub> inlet and stopper. Chill solution with ice bath under N<sub>2</sub> purge. Slowly add 11.54 gms 3-chloroperbenzoic acid (0.0435 moles, Fluka 25800, -65%). After addition is complete warm to room temperature and monitor reaction by TLC. Reaction goes

quickly to the sulphonide intermediate but takes 8 hrs to convert to the sulphone. Chill solution over night in freezer. Filter solid from reaction, extract filtrate with 10% K<sub>2</sub>CO<sub>3</sub>. Extract aqueous layer twice with methylene chloride. Combine organic layers and dry with MgSO<sub>4</sub>. Filter and rotovap to dryness. Obtain pure product by crystallizing from ethanol or isolating by column chromatography. Obtain NMR and mass spec (m/z=476).

#### Step 5



C<sub>27</sub>H<sub>25</sub>NO<sub>2</sub>S  
fw=473.68

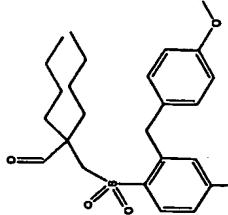
15

Reaction is done in a 300 ml stainless steel Parr stirred mini reactor. Place 9.68 gms (0.0204 moles) of product 4 in reactor base. Add 160 mls ethanol. For safety reasons next two compounds are added in a N<sub>2</sub> atmosphere glove bag. In glove bag, add 15.3 mls formaldehyde (0.204 moles, Aldrich 25.254-9, about 37 wt% in water) and 1.45 gms 10% Pd/Carbon (Aldrich 20.569-9). Seal reactor before removing from glove bag. Purge reactor three times with H<sub>2</sub>. Heat to 55°C under H<sub>2</sub>. Run reaction at 200 psig H<sub>2</sub>, 55°C, and a stir rate of 250 rpm. Run overnight under these conditions. Cool reactor and vent H<sub>2</sub>. Purge with N<sub>2</sub>. Check progress of run by TLC. Reaction is a mixture of desired product and intermediate. Filter reaction

285

20 Dissolve 9.33 gms (0.021 moles) of product 3 with 120 mls anhydrous methylene chloride. Place in a 250 ml round bottom flask with magnetic stir bar. Fit flask with N<sub>2</sub> inlet and stopper. Chill solution with ice bath under N<sub>2</sub> purge. Slowly add 11.54 gms 3-chloroperbenzoic acid (0.0435 moles, Fluka 25800, -65%). After addition is complete warm to room temperature and monitor reaction by TLC. Reaction goes

#### Step 4



C<sub>27</sub>H<sub>25</sub>NO<sub>2</sub>S  
fw=475.61

20

25 Dissolve 9.33 gms (0.021 moles) of product 3 with 120 mls anhydrous methylene chloride. Place in a 250 ml round bottom flask with magnetic stir bar. Fit flask with N<sub>2</sub> inlet and stopper. Chill solution with ice bath under N<sub>2</sub> purge. Slowly add 11.54 gms 3-chloroperbenzoic acid (0.0435 moles, Fluka 25800, -65%). After addition is complete warm to room temperature and monitor reaction by TLC. Reaction goes

285

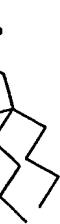
mixture over a bed of celite washing well with ether. Rotovap and redissolve with ether. Extract with water. Dry organic layer with  $MgSO_4$ , filter and rotovap to dryness. Dry on vacuum line.

5 Charge reactor again with same amounts, seal reactor and run overnight under same conditions.

After second run all of the material has been converted to the desired product. Cool and vent  $H_2$  pressure.

Purge with  $N_2$ . Filter over a bed of celite, washing well with ether. Rotovap to dryness. Dissolve with ether and extract with water. Dry organic layer with  $MgSO_4$ , filter and rotovap to dryness. Dry on vacuum line. Obtain NMR and mass spec ( $m/z=474$ ).

### Step 6



10



15

### Step 7

Dissolve 4.67 gms (0.01 moles) of product 6 with 100 mls anhydrous chloroform. Place in a 250 ml round bottom flask with magnetic stir bar. Fit flask with  $N_2$  inlet adapter and suba seal. Chill solution with dry ice /acetone bath under a  $N_2$  purge. Slowly add, via

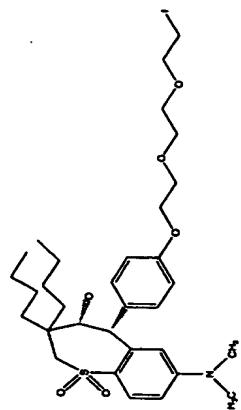
syringe, 2.84 mls boron tribromide (0.03 moles Aldrich 20,220-7). Stir at cold temperature for 15 min after addition then allow to warm to room temperature. Monitor reaction progress by TLC. Reaction is usually complete in 3 hrs.

20 Dissolve 8.97 gms (0.0189 mole) of product 5 with 135 mls anhydrous THF. Place in a 250 ml round bottom flask with magnetic stir bar. Fit flask with  $N_2$  inlet and stopper. Chill solution with ice/salt bath under  $N_2$  purge. Slowly add 2.55 gms potassium t-butoxide (0.227 mole Aldrich 15,667-1). After addition is complete, continue to stir at -10°C monitoring by TLC. Once reaction is complete, quench by adding 135 mls 10% HCl stirring 10 min. Extract three times with

ether. Dry organic layer with  $MgSO_4$ , filter and rotovap to dryness. Crystallize from ether. Obtain NMR and mass spec ( $m/z=474$ ).

### Step 8

8  
Screen



C<sub>1</sub>H<sub>1</sub>NO<sub>2</sub>SI fw=701.71

Weigh 0.38 gms NaH (9.57 mmoles Aldrich 19-923-0 608 disp. in mineral oil) in a 250 ml round bottom flask with magnetic stir bar. Fit flask with N<sub>2</sub> inlet and stopper. Chill NaH with ice bath and begin N<sub>2</sub> purge.

Dissolve 4.0 gms (8.7 mmoles) of product 7 with 60 ml's anhydrous DMF. Add to the cold NaH. Stir at cold temperature for 30 min. Add 1.33 gms K<sub>2</sub>CO<sub>3</sub>, (9.57 mmoles Fisher P-2081).

Dissolve 4.0 gms (8.7 mmoles) of product 7 with 60 ml's anhydrous DMF. Add to the cold NaH. Stir at cold temperature for 30 min. Add 1.33 gms K<sub>2</sub>CO<sub>3</sub>, (9.57 mmoles Fisher P-208).

Dissolve 16.1 gms 1,2-bis-(2-iodoethoxy)ethane (43.5 mmoles Aldrich 33,343-3) with 60 mls anhydrous DMF. Add to cold reaction mixture. Warm to room temperature then heat to 40°C overnight under N<sub>2</sub>.

cleaned by diluting with ether and extracting sequentially with 5% NaOH,  $H_2O$ , and saturated NaCl. Dry organic layer with  $MgSO_4$ , filter and dry. Obtain pure product by column chromatography using 75% hexane / 25% ethyl acetate as the mobile phase. Obtain NMR and mass spec ( $m/z=702$ ).

9  
step

5 10

Dissolve 1.0 gms (1.43 mmoles) of product 8 with 110 mls anhydrous acetonitrile. Place in a 3 ounce Fischer-Porter pressure reaction vessel with magnetic stir bar. Add 2.9 gms triethyl amine (28.6 mmoles Aldrich 23,962-3) dissolved in 10 mls anhydrous acetonitrile. Purge well with N<sub>2</sub> then close system. Heat at 45°C. Monitor reaction by TLC. Reaction is usually complete in 48 hrs.

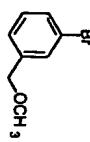
Perform cleanup by removing acetonitrile under vacuum. Redissolve with anhydrous chloroform and precipitate quaternary ammonium salt with ether. Repeat several times. Dry to obtain crystalline product. Obtain NMR and mass spec ( $m/z=675$ ).

15

20

८५

۱۸۰

**Example 1399****Step 1. Preparation of 1**

5

To a solution of 144 g of KOH (2560 mmol) in 1.1 L of DMSO was added 120 g of 2-bromobenzyl alcohol (641 mmol) slowly via addition funnel. Then was added 182 g of methyl iodide (80 mL, 1282 mmol) via addition funnel.

Stirred at ambient temperature for fifteen minutes.

Poured reaction contents into 1.0 L of water and extracted three times with ethyl acetate. The organic layer was dried over MgSO<sub>4</sub> and concentrated in vacuo.

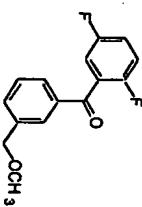
Purified by silica-gel chromatography through a 200 mL plug using hexanes (100%) as elutant yielded 103.2 g (80%) of 1 as a clear colorless liquid. <sup>1</sup>H NMR (<sup>13</sup>CDCl<sub>3</sub>) δ 3.39 (s, 3H), 4.42 (s, 2H), 7.18-7.27 (m, 2H), 7.39 (s, 1H), 7.45 (s, 1H), 7.50 (s, 1H).

10

Stirred at ambient temperature for fifteen minutes.

Poured reaction contents into 1.0 L of water and extracted three times with ethyl acetate. The organic layer was dried over MgSO<sub>4</sub> and concentrated in vacuo.

Purified by silica-gel chromatography through a 200 mL plug using hexanes (100%) as elutant yielded 103.2 g (80%) of 1 as a clear colorless liquid. <sup>1</sup>H NMR (<sup>13</sup>CDCl<sub>3</sub>) δ 3.39 (s, 3H), 4.42 (s, 2H), 7.18-7.27 (m, 2H), 7.39 (s, 1H), 7.45 (s, 1H), 7.50 (s, 1H).

**Step 2. Preparation of 2**

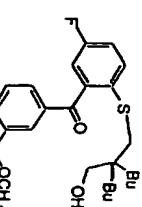
20

To a cooled (-78 °C) solution of 95 g (472 mmol) of 1 in 1.5 L THF was added 240 mL of 2.5 M n-butyl lithium (576 mmol). The mixture was stirred for one hour, and then to it was added 180 g of zinc iodide (566 mmol)

dissolved in 500 mL THF. The mixture was stirred thirty minutes, allowed to warm to 5 °C, cooled to -10 °C and to it was added 6 g of Pd(PPh<sub>3</sub>)<sub>4</sub> (5.2 mmol) and 125 g 2,5-difluorobenzoyl chloride (708 mmol). The mixture was stirred at ambient temperature for 18

30

hours and then cooled to 10 °C, quenched with water, partitioned between ethyl acetate and water, and washed organic layer with 1N HCl and with 1N NaOH. The organic layer was dried over MgSO<sub>4</sub> and concentrated in vacuo. Purification by silica gel chromatography (Waters Prep-500) using 5% ethyl acetate/hexanes as elutant gave 53.6 g (43%) of 2 as an orange oil. <sup>1</sup>H NMR (<sup>13</sup>CDCl<sub>3</sub>) δ 3.40 (s, 3H), 4.51 (s, 2H), 7.12-7.26 (m, 3H), 7.47 (t, J = 7.50, 1H), 7.57 (d, J = 7.45, 1H), 7.73 (d, J = 7.45, 1H), 7.80 (s, 1H).

**Step 3. Preparation of 3**

15

A solution of 53 g (202.3 mmol) of 2 and 11.2 g Li<sub>2</sub>S (242.8 mmol) in 250 mL DMF was heated to 100 °C for 18 hours. The reaction was cooled (0 °C) and 60.7 g of X (the cyclic sulfate compound of example 1397) (242.8 mmol) in 50 mL DMF was added. Stirred at ambient

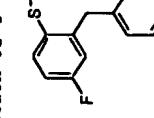
temperature for 18 hours then condensed in vacuo.

Added 1 L water to organic residue and extracted twice with diethyl ether. Aqueous layer acidified (pH 1) and refluxed 2 days. Cooled to ambient temperature and extracted with methylene chloride, dried organic layer

over MgSO<sub>4</sub>, and condensed in vacuo. Purification by

silica gel chromatography (Waters Prep-500) using 10% ethyl acetate / hexanes as elutant gave 42.9 g (48%) of 3 as a yellow oil. <sup>1</sup>H NMR (<sup>13</sup>CDCl<sub>3</sub>) δ 0.86 (t, J = 7.25 Hz, 6H), 1.10 - 1.26 (m, 12H), 2.83 (s, 2H), 3.32 (s, 2H), 3.40 (s, 3H), 4.48 (s, 3H), 7.02 (dd, J = 8.26 Hz and 2.82 Hz, 1H), 7.16 (dt, J = 8.19 Hz and 2.82 Hz, 1H), 7.45 (t, J = 7.65 Hz, 1H), 7.56-7.61 (m, 2H), 7.69 (d, J = 7.85 Hz, 1H), 7.74 (s, 1H).

- Step 4. Preparation of 4**
- 5 To a cooled (-40 °C) solution of 42.9 g (96.2 mmol) of 3 in 200 mL of methylene chloride was added 21.6 g trifluoromethane sulfonic acid (12.8 mL, 144 mmol) followed by the addition of 22.4 g triethyl silane (30.7 mL, 192.4 mmol). Stirred at -20 °C for two hours, quenched with water and warmed to ambient temperature.
- Partitioned between methylene chloride and water, dried the organic layer over MgSO<sub>4</sub>, and condensed in vacuo. Purification by silica gel chromatography (Waters Prep-500) using 10% ethyl acetate/ hexanes as elutant gave 24.2 g (60% of 4 as a oil. <sup>1</sup>H NMR (CDCl<sub>3</sub>) d 0.89 (t, J = 7.05 Hz, 1H), 1.17 - 1.40 (m, 12H), 1.46 (t, J = 5.84 Hz, 1H), 2.81 (s, 2H), 3.38 (s, 3H), 3.43 (d, J = 5.23 Hz, 2H), 4.16 (s, 2H), 4.42 (s, 2H), 6.80 (d, J = 9.67 Hz, 1H), 6.90 (t, J = 8.46 Hz, 1H), 7.09 (d, J = 7.45 Hz, 1H), 7.15 - 7.21 (m, 2H), 7.25 - 7.32 (m, 2H), 7.42 (m, 1H).
- 10 To a cooled (-40 °C) solution of 42.9 g (96.2 mmol) of 3 in 200 mL of methylene chloride was added 21.6 g trifluoromethane sulfonic acid (12.8 mL, 144 mmol) followed by the addition of 22.4 g triethyl silane (30.7 mL, 192.4 mmol). Stirred at -20 °C for two hours, quenched with water and warmed to ambient temperature.
- Partitioned between methylene chloride and water, dried the organic layer over MgSO<sub>4</sub>, and condensed in vacuo. Purification by silica gel chromatography (Waters Prep-500) using 10% ethyl acetate/ hexanes as elutant gave 24.2 g (60% of 4 as a oil. <sup>1</sup>H NMR (CDCl<sub>3</sub>) d 0.89 (t, J = 7.05 Hz, 1H), 1.17 - 1.40 (m, 12H), 1.46 (t, J = 5.84 Hz, 1H), 2.81 (s, 2H), 3.38 (s, 3H), 3.43 (d, J = 5.23 Hz, 2H), 4.16 (s, 2H), 4.42 (s, 2H), 6.80 (d, J = 9.67 Hz, 1H), 6.90 (t, J = 8.46 Hz, 1H), 7.09 (d, J = 7.45 Hz, 1H), 7.15 - 7.21 (m, 2H), 7.25 - 7.32 (m, 2H), 7.42 (m, 1H).



- 5 To a cooled (-40 °C) solution of 42.9 g (96.2 mmol) of 3 in 200 mL of methylene chloride was added 21.6 g trifluoromethane sulfonic acid (12.8 mL, 144 mmol) followed by the addition of 22.4 g triethyl silane (30.7 mL, 192.4 mmol). Stirred at -20 °C for two hours, quenched with water and warmed to ambient temperature.
- Partitioned between methylene chloride and water, dried the organic layer over MgSO<sub>4</sub>, and condensed in vacuo. Purification by silica gel chromatography (Waters Prep-500) using 10% ethyl acetate/ hexanes as elutant gave 24.2 g (60% of 4 as a oil. <sup>1</sup>H NMR (CDCl<sub>3</sub>) d 0.89 (t, J = 7.05 Hz, 1H), 1.17 - 1.40 (m, 12H), 1.46 (t, J = 5.84 Hz, 1H), 2.81 (s, 2H), 3.38 (s, 3H), 3.43 (d, J = 5.23 Hz, 2H), 4.16 (s, 2H), 4.42 (s, 2H), 6.80 (d, J = 9.67 Hz, 1H), 6.90 (t, J = 8.46 Hz, 1H), 7.09 (d, J = 7.45 Hz, 1H), 7.15 - 7.21 (m, 2H), 7.25 - 7.32 (m, 2H), 7.42 (m, 1H).

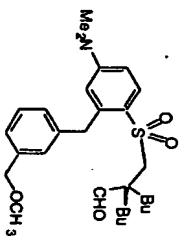
- Step 5. Preparation of 5**

- 15 To a cooled (0 °C) solution of 23.1 g (53.6 mmol) of 5 in 200 mL methylene chloride was added 28.6 g meta chloroperoxybenzoic acid (112.6 mmol). Stirred at ambient temperature for 24 hours. Quenched with 100 mL 10% Na<sub>2</sub>SO<sub>4</sub>, partitioned between water and methylene chloride. Dried organic layer over MgSO<sub>4</sub>, and condensed in vacuo to give 24.5 g (98%) of 6 as a light yellow oil. <sup>1</sup>H NMR (CDCl<sub>3</sub>) d 0.86 - 1.29 (m, 14H), 1.58 - 1.63 (m, 2H), 1.82 - 1.91 (m, 2H), 3.13 (s, 2H), 3.39 (s, 3H), 4.44 (s, 2H), 4.50 (s, 2H), 6.93 (d, J = 9.07 Hz, 1H), 7.10 - 7.33 (m, 5H), 8.05 (s, 1H), 9.38 (s, 1H).

- Step 6. Preparation of 6**
- 15 To a cooled (0 °C) solution of 23.1 g (53.6 mmol) of 5 in 200 mL methylene chloride was added 28.6 g meta chloroperoxybenzoic acid (112.6 mmol). Stirred at ambient temperature for 24 hours. Quenched with 100 mL 10% Na<sub>2</sub>SO<sub>4</sub>, partitioned between water and methylene chloride. Dried organic layer over MgSO<sub>4</sub>, and condensed in vacuo to give 24.5 g (98%) of 6 as a light yellow oil. <sup>1</sup>H NMR (CDCl<sub>3</sub>) d 0.86 - 1.29 (m, 14H), 1.58 - 1.63 (m, 2H), 1.82 - 1.91 (m, 2H), 3.13 (s, 2H), 3.39 (s, 3H), 4.44 (s, 2H), 4.50 (s, 2H), 6.93 (d, J = 9.07 Hz, 1H), 7.10 - 7.33 (m, 5H), 8.05 (s, 1H), 9.38 (s, 1H).
- 20 To a cooled (15-18 °C) solution of 24.2 g (55.8 mmol) of 4 in 100 mL DMSO was added 31.2 g sulfur trioxide pyridine complex (195 mmol). Stirred at ambient temperature for thirty minutes. Poured into cold water

- Step 7. Preparation of 7**

- 25 To a cooled (15-18 °C) solution of 24.2 g (55.8 mmol) of 4 in 100 mL DMSO was added 31.2 g sulfur trioxide pyridine complex (195 mmol). Stirred at ambient temperature for thirty minutes. Poured into cold water



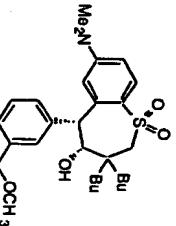
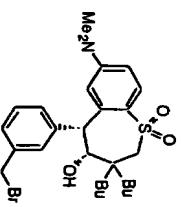
To a solution of 24.5 g (52.9 mmol) of **6** in 20 mL of THP contained in a stainless steel reaction vessel was added 100 mL of a 2.0 M solution of dimethyl amine and 20 mL of neat dimethyl amine. The vessel was sealed and heated to 110 °C for 16 hours. The reaction vessel was cooled to ambient temperature and the contents concentrated in vacuo. Purification by silica gel chromatography (Waters Prep-500) using 15 % ethyl acetate/hexanes gave 21.8 g (84 %) of **7** as a clear colorless oil. <sup>1</sup>H NMR ( $\text{CDCl}_3$ ) δ 0.85 (t,  $J = 7.25$  Hz, 6H), 0.93 - 1.29 (m, 8H), 1.49 - 1.59 (m, 2H), 1.70 - 1.80 (m, 2H), 2.98 (s, 8H), 3.37 (s, 3H), 4.41 (s, 2H), 4.44 (s, 2H), 6.42 (s, 1H), 6.58 (dd,  $J = 9.0$  Hz and 2.61 Hz, 1H), 7.13 (d,  $J = 7.45$  Hz, 1H), 7.21 (s, 1H), 7.28 (t,  $J = 7.85$  Hz, 1H), 7.82 (d,  $J = 9.06$  Hz, 1H), 9.36 (s, 1H).

**Step 9. Preparation of 9**

A solution of 2.0 g (4.1 mmol) of **8** in 20 mL of methylene chloride was cooled to -60 °C. 4.1 mL of a 1M solution of boron tribromide was added. Stirred at ambient temperature for thirty minutes. Cooled reaction to -10 °C and quenched with 50 mL of water. The organic layer was partitioned between methylene chloride and water, dried over MgSO<sub>4</sub>, and concentrated in vacuo. Purification by recrystallization from 50% ethyl acetate/methylene chloride gave 1.95 g (89%) of **9** as a white solid. MS (FABH) m/e 537. HRMS (FAB) calculated for M 536.1834. Found 536.1822.

**Step 8. Preparation of 8**

A solution of 21.8 g (44.8 mmol) of **7** in 600 mL of THP was cooled to 0 °C. 58.2 mL of a 1 M solution of potassium t-butoxide was added slowly, maintaining the temperature at <5 °C. Stirred for 30 minutes, then



**Step 10. Preparation of 10**

A solution of 21.8 g (44.8 mmol) of **7** in 600 mL of THP was cooled to 0 °C. 58.2 mL of a 1 M solution of potassium t-butoxide was added slowly, maintaining the

quenched with 50 mL of saturated ammonium chloride. The organic layer was partitioned between ethyl acetate and water, dried over MgSO<sub>4</sub> and concentrated in vacuo. Purification by recrystallization from ~10% ethyl acetate/hexanes gave 15.1 g of **8** as a white solid. The mother liquor was purified by silica gel chromatography (Waters Prep-500) using 30% ethyl acetate/hexanes as the elutant to give 3.0 g of **8** as a white solid. MS (FABLi) m/e 494.6. HRMS (EI) calculated for M+H 487.2756. Found 487.2746.

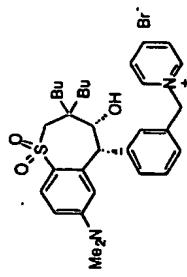
#### Step 9. Preparation of 9

**Step 10. Preparation of 10**

A solution of 2.0 g (4.1 mmol) of **8** in 20 mL of methylene chloride was cooled to -60 °C. 4.1 mL of a 1M solution of boron tribromide was added. Stirred at ambient temperature for thirty minutes. Cooled reaction to -10 °C and quenched with 50 mL of water. The organic layer was partitioned between methylene chloride and water, dried over MgSO<sub>4</sub>, and concentrated in vacuo. Purification by recrystallization from 50% ethyl acetate/methylene chloride gave 1.95 g (89%) of **9** as a white solid. MS (FABH) m/e 537. HRMS (FAB) calculated for M 536.1834. Found 536.1822.

**Step 10. Preparation of 10**

A solution of 21.8 g (44.8 mmol) of **7** in 600 mL of THP was cooled to 0 °C. 58.2 mL of a 1 M solution of potassium t-butoxide was added slowly, maintaining the



A solution of 1.09 g (2.0 mmol) of 9 and 4.9 g (62 mmol) of pyridine in 30 mL of acetonitrile was stirred at ambient temperature for 18 hours. The reaction was concentrated *in vacuo*. Purification by recrystallization from methanol/diethyl ether gave 1.19 g (96%) of 10 as an off white solid. MS (FAB') m/e 535.5.

5

recrystallization from methanol/diethyl ether gave 1.19 g (96%) of 10 as an off white solid. MS (FAB') m/e 535.5.

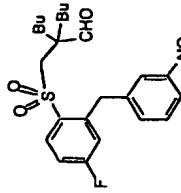
10

15

20

## Example 1398

## Step 1. Preparation of 2



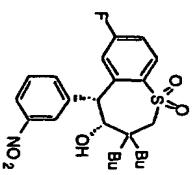
To a solution of 6.0 g of dibutyl 4-fluorobenzene dialdehyde of Example 1395 (14.3 mmol) in 72 mL of toluene and 54 mL of ethanol was added 4.7 g 3-nitrobenzeneboronic acid (28.6 mmol), 0.8 g of tetrakis (triphenylphosphine) palladium(0) (0.7 mmol) and 45 mL of a 2 M solution of sodium carbonate in water. This heterogeneous mixture was refluxed for three hours, then cooled to ambient temperature and partitioned between ethyl acetate and water. The organic layer was dried over MgSO<sub>4</sub> and concentrated *in vacuo*.

Purification by silica gel chromatography (Waters Prep-2000) using ethyl acetate/hexanes (25/75) gave 4.8 g (73%) of the title compound as a yellow solid. <sup>1</sup>H NMR ( $\text{CDCl}_3$ ) δ 0.88 (t, J = 7.45 Hz, 6H), 0.99-1.38 (m, 8H), 1.62-1.75 (m, 2H), 1.85-2.00 (m, 2H), 3.20 (s, 2H), 4.59 (s, 2H), 6.93 (dd, J = 10.5 and 2.4 Hz, 2H), 7.15 (dt, J = 8.4 and 2.85 Hz, 1H), 7.46-7.59 (m, 2H), 8.05-8.16 (m, 3H), 9.40 (s, 1H).

297

298

## Step 3. Preparation of 3



5

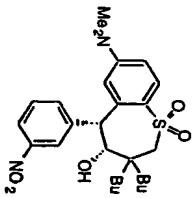
A solution of 4.8 g (10.4 mmol) of **2** in 500 mL THF was cooled to 0 °C in an ice bath. 20 mL of a 1 M solution of potassium t-butoxide was added slowly, maintaining the temperature at <5 °C. Stirring was continued for 30 minutes, then the reaction was quenched with 100 mL of saturated ammonium chloride. The mixture was partitioned between ethyl acetate and water; the organic layer was washed with brine, then dried ( $\text{MgSO}_4$ ) and concentrated *in vacuo*. Purification by silica gel chromatography through a 100 ml plug using  $\text{CH}_2\text{Cl}_2$  as eluent yielded 4.3 g (90%) of **3** as a pale yellow foam.

15

<sup>1</sup>H NMR ( $\text{CDCl}_3$ ) δ 0.93 (t,  $J = 7.25$  Hz, 6H), 1.00-1.55 (m, 8H), 1.59-1.74 (m, 3H), 2.15-2.95 (m, 1H), 3.16 (q<sub>AB</sub>, J<sub>AB</sub> = 15.0 Hz,  $\Delta\nu = 33.2$  Hz, 2H), 4.17 (d,  $J = 6.0$  Hz, 1H), 5.67 (s, 1H), 6.34 (dd,  $J = 9.6$  and 3.0 Hz, 1H), 7.08 (dt,  $J = 8.5$  and 2.9 Hz, 1H), 7.64 (t,  $J = 8.1$  Hz, 1H), 7.81 (d,  $J = 8.7$  Hz, 1H), 8.13 (dd,  $J = 9.9$  and 3.6 Hz, 1H), 8.23-8.30 (m, 1H), 8.44 (s, 1H). MS( $\text{FABH}^+$ ) m/e (relative intensity) 466.5 (100), 446.6 (65). HRMS calculated for  $M+H$  464.1907. Found 464.1905.

25

## Step 4. Preparation of 4

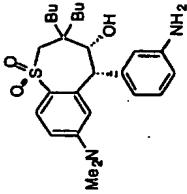


5

To a cooled (0 °C) solution of 4.3 g (9.3 mmol) of **3** in 30 mL THF contained in a stainless steel reaction vessel was added 8.2 g dimethyl amine (182 mmol). The vessel was sealed and heated to 110 °C for 16 hours. The reaction vessel was cooled to ambient temperature and the contents concentrated *in vacuo*. Purification by silica gel chromatography (Waters Prep-2000) using an ethyl acetate/hexanes gradient (10-40% ethyl acetate) gave 4.0 g (88%) of **4** as a yellow solid. <sup>1</sup>H NMR ( $\text{CDCl}_3$ ) δ 0.80-0.95 (m, 6H), 0.96-1.53 (m, 8H), 1.60-1.69 (m, 3H), 2.11-2.28 (m, 1H), 2.79 (s, 6H), 3.09 (q<sub>AB</sub>, J<sub>AB</sub> = 15.0 Hz,  $\Delta\nu = 45.6$  Hz, 2H), 4.90 (d,  $J = 9.0$  Hz, 1H), 5.65 (s, 1H), 5.75 (d,  $J = 2.1$  Hz, 1H), 6.52 (dd,  $J = 9.6$  and 2.7 Hz, 1H), 7.59 (t,  $J = 8.4$  Hz, 1H), 7.85 (d,  $J = 7.80$  Hz, 1H), 7.89 (d,  $J = 9.0$  Hz, 1H), 8.20 (dd,  $J = 8.4$  and 1.2 Hz, 1H), 8.43 (s, 1H). MS( $\text{FABH}^+$ ) m/e (relative intensity) 489.6 (100), 471.5 (25). HRMS calculated for  $M+H$  489.2423. Found 489.2456.

25

## Step 5. Preparation of 5



5

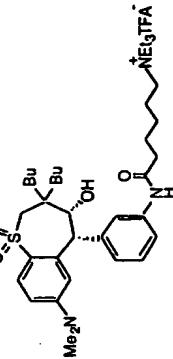
To a suspension of 1.0 g (2.1 mmol) of 4 in 100 ml ethanol in a stainless steel Parr reactor was added 1 g 10% palladium on carbon. The reaction vessel was sealed, purged twice with H<sub>2</sub>, then charged with H<sub>2</sub> (100 psi) and heated to 45 °C for six hours. The reaction vessel was cooled to ambient temperature and the contents filtered to remove the catalyst. The filtrate was concentrated *in vacuo* to give 0.9 g (96%) of 5. <sup>1</sup>H NMR ( $\text{CDCl}_3$ ) δ 0.80-0.98 (m, 6H), 1.00-1.52 (m, 10H), 1.52-1.69 (m, 1H), 2.15-2.29 (m, 1H), 2.83 (s, 6H), 3.07 (q<sub>AB</sub>, J<sub>AB</sub> = 15.1 Hz, DV = 44.2 Hz, 2H), 3.70 (s, 2H), 4.14 (s, 1H), 5.43 (s, 1H), 6.09 (d, J = 2.4 Hz, 1H), 6.52 (dd, J = 12.2 and 2.6 Hz, 1H), 6.65 (dd, J = 7.8 and 1.8 Hz, 1H), 6.83 (s, 1H), 6.93 (d, J = 7.50 Hz, 1H), 7.19 (t, J = 7.6 Hz, 1H), 7.89 (d, J = 8.9 Hz, 1H). MS (FABH<sup>+</sup>) m/e (relative intensity) 459.7 (100).

HRMS calculated for M+H 459.2681. Found 459.2670.

15

1.52-1.69 (m, 1H), 2.15-2.29 (m, 1H), 2.83 (s, 6H), 3.07 (q<sub>AB</sub>, J<sub>AB</sub> = 15.1 Hz, DV = 44.2 Hz, 2H), 3.70 (s, 2H), 4.14 (s, 1H), 5.43 (s, 1H), 6.09 (d, J = 2.4 Hz, 1H), 6.52 (dd, J = 12.2 and 2.6 Hz, 1H), 6.65 (dd, J = 7.8 and 1.8 Hz, 1H), 6.83 (s, 1H), 6.93 (d, J = 7.50 Hz, 1H), 7.19 (t, J = 7.6 Hz, 1H), 7.89 (d, J = 8.9 Hz, 1H). MS (FABH<sup>+</sup>) m/e (relative intensity) 459.7 (100).

HRMS calculated for M+H 459.2681. Found 459.2670.



20

25

To a solution of 0.9 g (1.45 mmol) of 6 in 25 ml acetonitrile add 18 g (178 mmol) TGA. Heat at 55 °C for 16 hours. The reaction mixture was cooled to ambient temperature and concentrated *in vacuo*. Purification by reverse-phase silica gel chromatography (Waters Delta Prep 3000) using an acetonitrile /water

361

362

## Step 6. Preparation of 6

To a solution of 914 mg (2.0 mmol) of 5 in 50 ml THF was added 800 mg (4.0 mmol) 5-bromovaleroyl chloride. Next was added 4 g (39.6 mmol) TGA. The reaction was stirred 10 minutes, then partitioned between ethyl acetate and brine. The organic layer was dried (MgSO<sub>4</sub>) and concentrated *in vacuo*. Purification by silica gel chromatography through a 70 ml MPLC column using a gradient of ethyl acetate(20-50%) in hexane as eluent yielded 0.9 g (73%) of 6 as a pale yellow oil. <sup>1</sup>H NMR ( $\text{CDCl}_3$ ) δ 0.84-0.95 (m, 6H), 1.02-1.53 (m, 10H), 1.53-1.68 (m, 1H), 1.80-2.00 (m, 4H), 2.12-2.26 (m, 4H), 2.38 (t, J = 6.9 Hz, 2H), 2.80 (s, 6H), 3.07 (q<sub>AB</sub>, J<sub>AB</sub> = 15.6 Hz, DV = 40.4 Hz, 2H), 3.43 (t, J = 6.9 Hz, 2H), 4.10 (s, 1H), 5.51 (s, 1H), 5.95 (d, J = 2.4 Hz, 1H), 6.51 (dd, J = 9.3 and 2.7 Hz, 1H), 7.28 (s, 1H), 7.32-7.41 (m, 2H), 7.78 (d, J = 8.1 Hz, 1H), 7.90 (d, J = 9.0 Hz, 1H).

## Step 7. Preparation of 7

1.52-1.69 (m, 1H), 2.15-2.29 (m, 1H), 2.83 (s, 6H), 3.07 (q<sub>AB</sub>, J<sub>AB</sub> = 15.1 Hz, DV = 44.2 Hz, 2H), 3.70 (s, 2H), 4.14 (s, 1H), 5.43 (s, 1H), 6.09 (d, J = 2.4 Hz, 1H), 6.52 (dd, J = 12.2 and 2.6 Hz, 1H), 6.65 (dd, J = 7.8 and 1.8 Hz, 1H), 6.83 (s, 1H), 6.93 (d, J = 7.50 Hz, 1H), 7.19 (t, J = 7.6 Hz, 1H), 7.89 (d, J = 8.9 Hz, 1H). MS (FABH<sup>+</sup>) m/e (relative intensity) 459.7 (100).

HRMS calculated for M+H 459.2681. Found 459.2670.

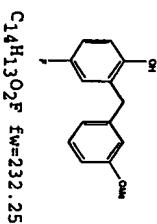
20

30

gradient containing 0.05% TFA (20-65% acetonitrile) gave 0.8 g (73%) of 7 as a white foam. <sup>1</sup>H NMR (<sup>13</sup>CDCl<sub>3</sub>) δ 0.80-0.96 (m, 6H), 0.99-1.54 (m, 19H), 1.59-1.84 (m, 3H), 2.09-2.24 (m, 1H), 2.45-2.58 (m, 2H), 2.81 (s, 6H), 3.09 (q, J<sub>AB</sub>, J<sub>AB</sub> = 15.6 Hz, DV = 18.5 Hz, 2H), 3.13-3.31 (m, 8H), 4.16 (s, 1H), 5.44 (s, 1H), 6.08 (d, J = 1.8 Hz, 1H), 6.57 (dd, J = 9.3 and 2.7 Hz, 1H), 7.24 (t, J = 7.5 Hz, 1H), 7.34 (t, J = 8.4 Hz, 1H), 7.56 (d, J = 8.4 Hz, 1H), 7.74 (s, 1H), 7.88 (d, J = 9.0 Hz, 1H), 9.22 (s, 1H). HRMS calcd 642.4304; observed 642.4343.

#### Example 1400

##### Step 1

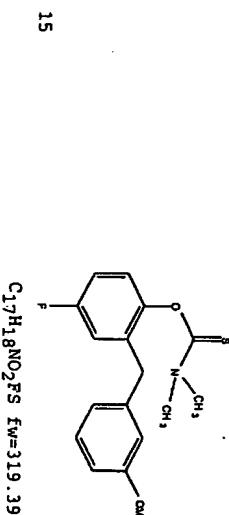


A 12-liter, 4-neck round-bottom flask was equipped with reflux condenser, N<sub>2</sub> gas adaptor, mechanical stirrer, and an addition funnel. The system was purged with N<sub>2</sub>.

20 A slurry of sodium hydride (126.0g/4.998mol) in toluene (2.5 L) was added, and the mixture was cooled to 6 C. A solution of 4-fluorophenol (560.5g/5.000mol) in toluene (2.5 L) was added via addition funnel over a period of 2.5 h. The reaction mixture was heated to reflux (100 C) for 1h. A solution of 3-methoxybenzyl chloride (783.0g/5.000mol) in toluene (750 mL) was added via addition funnel while maintaining reflux. After 15 h. refluxing, the mixture was cooled to room temperature and poured into H<sub>2</sub>O (2.5 L). After 20 min. stirring, the layers were separated, and the organic layer was extracted with a solution of potassium

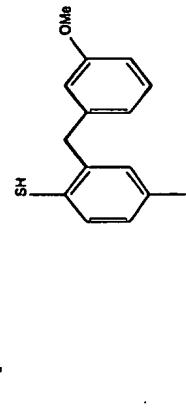
hydroxide (720g) in MeOH (2.5 L). The MeOH layer was added to 20% aqueous potassium hydroxide, and the mixture was stirred for 30 min. The mixture was then washed 5 times with toluene. The toluene washes were extracted with 20% aq. KOH. All 20% aq. KOH solutions were combined and acidified with concentrated HCl. The acidic solution was extracted three times with ethyl ether, dried (MgSO<sub>4</sub>), filtered and concentrated in vacuo. The crude product was purified by Kugelrohr distillation to give a clear, colorless oil (449.0g/39% yield). b.p.: 120-130 C/50mmHg. <sup>1</sup>H NMR and MS [ (M + H)<sup>+</sup> = 233] confirmed desired structure.

##### Step 2



A 12-liter, 3-neck round-bottom flask was fitted with mechanical stirrer and N<sub>2</sub> gas adaptor. The system was purged with N<sub>2</sub>. 4-Fluoro-2-(3-methoxybenzyl)-phenol (455.5g/1.961mol) and dimethylformamide were added. The solution was cooled to 6 C, and sodium hydride (55.5g/2.197mol) was added slowly. After warming to room temperature, dimethylthiocarbamoyl chloride (242.4g/1.961mol) was added. After 15 h, the reaction mixture was poured into H<sub>2</sub>O (4.0 L), and extracted two times with ethyl ether. The combined organic layers were washed with H<sub>2</sub>O and saturated aqueous NaCl, dried (MgSO<sub>4</sub>), filtered, and concentrated in vacuo to give

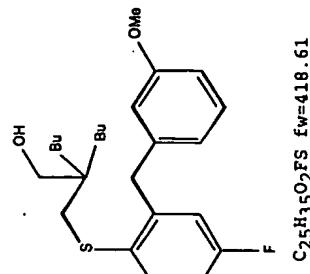
the product (605.3g, 97% yield).  $^1\text{H}$  NMR and MS ( $(\text{M}+\text{H})^+$  = 320) confirm desired structure.



A 12-liter, round-bottom flask was equipped with  $\text{N}_2$  gas adaptor, mechanical stirrer, and reflux condenser. The system was purged with  $\text{N}_2$ . 4-Fluoro-2-(3-methoxybenzyl)phenylidimethylthiocarbonate (605.3g/1.895mol) and phenyl ether (2.0kg) were added, and the solution was heated to reflux for 2 h. The mixture was stirred for 64 h. at room temperature and then heated to reflux for 2 h. After cooling to room temperature, MeOH (2.0 L) and THF (2.0 L) were added, and the solution was stirred for 15 h. Potassium hydroxide (425.9g/7.590mol) was added, and the mixture was heated to reflux for 4 h. After cooling to room temperature, the mixture was concentrated by rotavap, dissolved in ethyl ether (1.0 L), and extracted with  $\text{H}_2\text{O}$ . The aqueous extracts were combined, acidified with concentrated HCl, and extracted with ethyl ether. The ether extracts were dried ( $\text{MgSO}_4$ ), filtered, and concentrated in vacuo to give an amber oil (463.0g, 98% yield).  $^1\text{H}$  NMR confirmed desired structure.

## Step 4

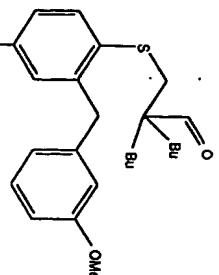
365



A 5-liter, 3-neck, round-bottom flask was equipped with  $\text{N}_2$  gas adaptor and mechanical stirrer. The system was purged with  $\text{N}_2$ . 4-Fluoro-2-(3-methoxybenzyl)phenylidimethylthiocarbonate (100.0g/403.2mmol) and 2-methoxyethyl ether (1.0 L) were added and the solution was cooled to 0 C. Sodium hydride (9.68g/383.2mmol) was added slowly, and the mixture was allowed to warm to room temperature. 2,2-Dibutylpropylene sulfate (110.89g/443.6mmol) was added, and the mixture was stirred for 64 h. The reaction mixture was concentrated by rotavap and dissolved in  $\text{H}_2\text{O}$ . The aqueous solution was washed with ethyl ether, and concentrated  $\text{H}_2\text{SO}_4$  was added. The aqueous solution was heated to reflux for 30 min, cooled to room temperature, and extracted with ethyl ether. The ether solution was dried ( $\text{MgSO}_4$ ), filtered, and conc'd in vacuo to give an amber oil (143.94g/85% yield).  $^1\text{H}$  NMR and MS ( $(\text{M}+\text{H})^+ = 419$ ) confirm the desired structure.

## Step 5

366



C<sub>25</sub>H<sub>33</sub>O<sub>2</sub>F<sub>5</sub>S fw=416.59

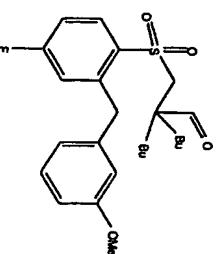
A 2-liter, 4-neck, round-bottom flask was equipped with N<sub>2</sub> gas adaptor, and mechanical stirrer. The system was

(143.94 g / 343.8 mmol) and  $\text{CH}_2\text{Cl}_2$  (1.0 L) were added and the corresponding alcohol

(140.53g/651.6mmol) was added. After 6 h.,  $\text{CH}_2\text{Cl}_2$  was added. After 20 min, the mixture was filtered through

concentrated in vacuo to give a dark yellow-red oil (110.6g, 77% yield).  $^1\text{H}$  NMR and MS [(M + H) $^+$  = 417] confirm the desired structure.

Step 6



C<sub>25</sub>H<sub>33</sub>O<sub>4</sub>PS Ew=448.59

A 2-litter, 4-neck, round-bottom flask was equipped with N<sub>2</sub> gas adaptor and mechanical stirrer. The system was

303

purged with N<sub>2</sub>. The corresponding sulfide

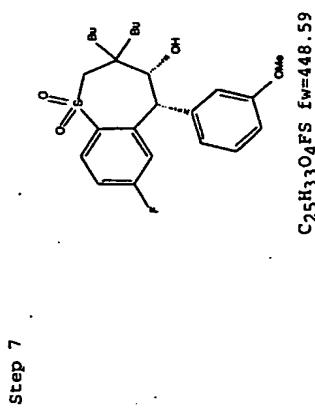
(110.6g/265.5mmol) and  $\text{CH}_2\text{Cl}_2$  (1.0 L) were added. The solution was cooled to 0 C, and 3-chloroperbenzoic acid (156.21g/531.7mmol) was added portionwise. After 30 min, the reaction mixture was allowed to warm to room

temperature after 3.5 hr., the reaction mixture was cooled to 0°C and filtered through a fine fritted funnel. The filtrate was washed with 10% aqueous  $K_2CO_3$ . An emulsion formed which was extracted with

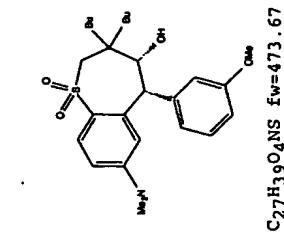
ethyl ether. The organic layers were combined, dried ( $MgSO_4$ ), filtered, and concentrated in vacuo to give the product (93.2g, 78% yield).  $^1H$  NMR confirmed the desired structure.

20

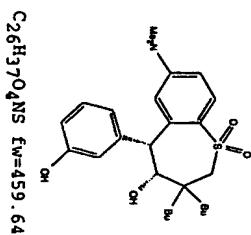
-12 and variable and mechanical stirrer. The system was  
309



- 5 A 2-liter, 4-neck, round-bottom flask was equipped with  $N_2$  gas adaptor, mechanical stirrer, and a powder addition funnel. The system was purged with  $N_2$ . The corresponding aldehyde (93.2g/208mmol) and THF (1.0 L) were added, and the mixture was cooled to 0 C. Potassium tert-butoxide (23.35g/208.1mmol) was added via addition funnel. After 1h, 10% aq/ HCl (1.0 L) was added. After 1 h, the mixture was extracted three times with ethyl ether, dried ( $MgSO_4$ ), filtered, and concentrated in vacuo. The crude product was purified by recryst. from 80/20 hexane/ethyl acetate to give a white solid (32.18 g). The mother liquor was concentrated in vacuo and recrystallized from 95/5 toluene/ethyl acetate to give a white solid (33.60g/ combined yield: 71%).  $^1H$  NMR confirmed the desired product.
- 10
- 15
- 20
- 5 A Fisher porter bottle was fitted with  $N_2$  line and magnetic stirrer. The system was purged with  $N_2$ . The corresponding fluoro-compound (28.1g/62.6mmol) was added, and the vessel was sealed and cooled to -78 C. Dimethylamine (17.1g/379mmol) was condensed via a  $CO_2$ /acetone bath and added to the reaction vessel. The mixture was allowed to warm to room temperature and was heated to 60 C. After 20 h, the reaction mixture was allowed to cool and was dissolved in ethyl ether. The ether solution was washed with  $H_2O$ , saturated aqueous  $NaCl$ , dried ( $MgSO_4$ ), filtered, and concentrated in vacuo to give a white solid (28.5g/96% yield).  $^1H$  NMR confirmed the desired structure.
- 10
- 15
- 20

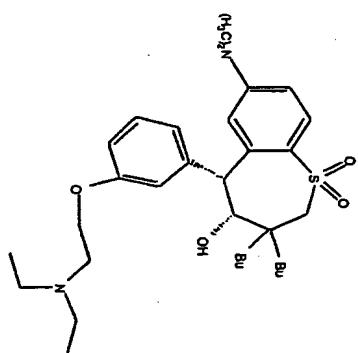


## Step 9



5 A 250-mL, 3-neck, round-bottom flask was equipped with N<sub>2</sub> gas adaptor and magnetic stirrer. The system was purged with N<sub>2</sub>. The corresponding methoxy-compound (6.62g/14.0mmol) and CHCl<sub>3</sub> (150 mL) were added. The reaction mixture was cooled to -78 °C, and boron tribromide (10.50g/41.9mmol) was added. The mixture was allowed to warm to room temperature. After 4 h, the reaction mixture was cooled to 0 °C and was quenched with 10% K<sub>2</sub>CO<sub>3</sub> (100 mL). After 10 min, the layers were separated, and the aqueous layer was extracted two times with ethyl ether. The CHCl<sub>3</sub> and ether extracts were combined, washed with saturated aqueous NaCl, dried (MgSO<sub>4</sub>), filtered, and concentrated in vacuo to give the product (6.27g/98% yield). <sup>1</sup>H NMR confirmed the desired structure.

10 In a 250 mL single neck round bottom flask with stir bar place 2-diethyldiaminoethyl chloride hydrochloride (fw 172.10g/mole) Aldrich D8, 720-1 (2.4 mmol, 4.12g), 34 ml dry ether and 34 ml of 1N KOH(aqueous). Stir 15 minutes and then separate by ether extraction and dry over anhydrous potassium carbonate.

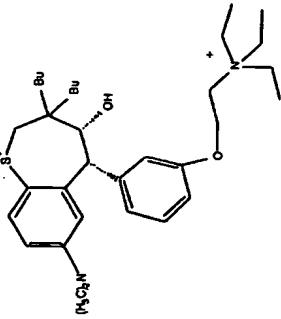


15 In a separate 2-necked 250 mL round bottom flask with stir bar add sodium hydride (60% dispersion in mineral oil, 100 mg , 2.6 mmol) and 34 ml of DMF. Cool to ice temperature. Next add phenol product(previous step) 1.1 g (2.4 milimoles in 5 ml DMF and the ether solution prepared above. Heat to 40°C for 3 days. The product which contained no starting material by TLC was diluted with ether and extracted with 1 portion of 5% NaOH, followed by water and then brine. The ether layer was dried over magnesium sulfate and isolated by removing ether by rotary evaporation (1.3 gms). The product may be further purified by chromatography (SiO<sub>2</sub> 99% ethyl acetate/1% NH<sub>4</sub>OH at 5mL/min.). Isolated yield: 0.78 g (mass spec , and <sup>1</sup>H NMR)

## Step 10

**Step 11**

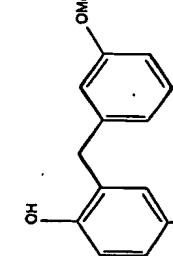
A 12-liter, 4-neck round-bottom flask was equipped with reflux condenser, N<sub>2</sub> gas adaptor, mechanical stirrer, and an addition funnel. The system was purged with N<sub>2</sub>.



5 The product from step 10 ( 0.57gms, 1.02 millimole fw 558.83 g/mole) and 1.6 gms iodoethane (10.02 mmol) was placed in 5 ml acetonitrile in a fischer-porter bottle and heated to 45 C for 3 days. The solution was evaporated to dryness and redissolved in 5 mls of chloroform. Next ether was added to the chloroform solution and the resulting mixture was chilled. The desired product is isolated as a precipitate 0.7272 gms. Mass spec M-1 = 587.9 . H NMR).

10 A slurry of sodium hydride (126.0g/4.988mol) in toluene (2.5 L) was added, and the mixture was cooled to 6 C. A solution of 4-fluorophenol (560.5g/5.000mol) in toluene (2.5 L) was added via addition funnel over a period of 2.5 h. The reaction mixture was heated to reflux (100 C) for 1h. A solution of 3-methoxybenzyl chloride (783.0g/5.000mol) in toluene (750 mL) was added via addition funnel while maintaining reflux.

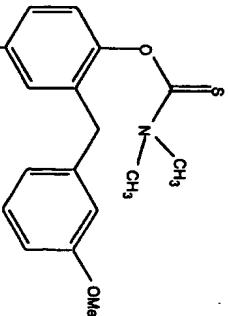
After 15 h. refluxing, the mixture was cooled to room temperature and poured into H<sub>2</sub>O (2.5 L). After 20 min. stirring, the layers were separated, and the organic layer was extracted with a solution of potassium hydroxide (720g) in MeOH (2.5 L). The MeOH layer was added to 20% aqueous potassium hydroxide, and the mixture was stirred for 30 min. The mixture was then washed 5 times with toluene. The toluene washes were extracted with 20% eq. KOH. All 20% aqueous KOH solutions were combined and acidified with concentrated HCl. The acidic solution was extracted three times with ethyl ether, dried over MgSO<sub>4</sub>, filtered and concentrated in vacuo. The crude product was purified by Kugelrohr distillation to give a clear, colorless oil (449.0g/39% yield).

**Step 1**

b.p.: 120-130 C/50mmHg.  
<sup>1</sup>H NMR and MS [ (M + H)<sup>+</sup> = 233] confirmed desired structure.

30 Step 2

C<sub>14</sub>H<sub>13</sub>O<sub>2</sub>F fw=232.25

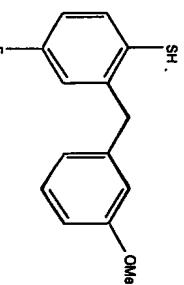


C<sub>17</sub>H<sub>18</sub>NO<sub>2</sub>FS fw=319.39

A 12-liter, 3-neck round-bottom flask was fitted with mechanical stirrer and N<sub>2</sub> gas adaptor. The system was purged with N<sub>2</sub>. 4-Fluoro-2-(3-methoxybenzyl)-phenol (455.5g/1.961mol) and dimethylformamide were added. The solution was cooled to 6 °C, and sodium hydride (55.5g/2.197mol) was added slowly. After warming to room temperature, dimethylthiocarbamoyl chloride (242.4g/1.961mol) was added. After 15 h, the reaction mixture was poured into H<sub>2</sub>O (4.0 L), and extracted two times with ethyl ether. The combined organic layers were washed with H<sub>2</sub>O and saturated aqueous NaCl, dried over MgSO<sub>4</sub>, filtered, and concentrated in vacuo to give the product (605.3g, 97% yield). <sup>1</sup>H NMR and MS [(M+H)<sup>+</sup> = 320] confirm desired structure.

20

Step 3



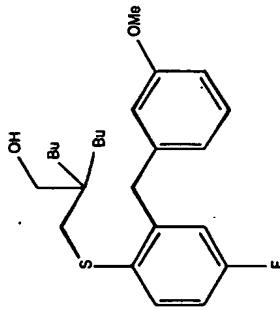
C<sub>14</sub>H<sub>13</sub>OFS fw=248.32

A 12-liter, round-bottom flask was equipped with N<sub>2</sub> gas adaptor, mechanical stirrer, and reflux condenser. The system was purged with N<sub>2</sub>. 4-Fluoro-2-(3-methoxybenzyl)-phenyl-dimethylthiocarbamate (605.3g/1.895mol) and phenyl ether (2.0kg) were added, and the solution was heated to reflux for 2 h. The mixture was stirred for 64 h. at room temperature and then heated to reflux for 2 h. After cooling to room temperature, MeOH (2.0 L) and TFA (2.0 L) were added, and the solution was stirred for 15 h. Potassium hydroxide (425.9g/7.590mol) was added, and the mixture was heated to reflux for 4 h. After cooling to room temperature, the mixture was concentrated by rotavap, dissolved in ethyl ether (1.0 L), and extracted with H<sub>2</sub>O. The aqueous extracts were combined, acidified with conc. HCl, and extracted with ethyl ether. The ether extracts were dried (MgSO<sub>4</sub>), filtered, and concentrated in vacuo to give an amber oil (463.0g, 98% yield). <sup>1</sup>H NMR confirmed desired structure.

20

Step 4

315

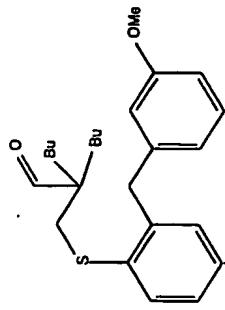
C<sub>25</sub>H<sub>35</sub>O<sub>2</sub>FS fw=418.61

5 A 5-liter, 3-neck, round-bottom flask was equipped with N<sub>2</sub> gas adaptor and mechanical stirrer. The system was purged with N<sub>2</sub>. 4-Fluoro-2-(3-methoxybenzyl)-thiophenol (100.0g/403.2mmol) and 2-methoxyethyl ether (1.0 L) were added and the solution was cooled to 0 C. Sodium hydride (9.68g/383.2mmol) was added slowly, and the mixture was allowed to warm to room temperature.

10 2,2-Dibutylpropylene sulfate (110.89g/443.6mmol) was added, and the mixture was stirred for 64 h. The reaction mixture was concentrated by rotavap and dissolved in H<sub>2</sub>O. The aqueous solution was washed with ethyl ether, and conc. H<sub>2</sub>SO<sub>4</sub> was added. The aqueous solution was heated to reflux for 30 min, cooled to room temperature, and extracted with ethyl ether. The ether solution was dried (MgSO<sub>4</sub>), filtered, and concentrated in vacuo to give an amber oil (143.94g/85% yield).

15 <sup>1</sup>H NMR and MS [(M + H)<sup>+</sup> = 419] confirm the desired structure.

20 Step 5

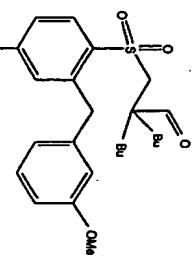
C<sub>25</sub>H<sub>33</sub>O<sub>2</sub>TS fw=416.59

5 A 2-liter, 4-neck, round-bottom flask was equipped with N<sub>2</sub> gas adaptor, and mechanical stirrer. The system was purged with N<sub>2</sub>. The corresponding alcohol (143.94 g/343.8 mmol) and CH<sub>2</sub>Cl<sub>2</sub> (1.0 L) were added and cooled to 0 C. Pyridinium chlorochromate (140.5g/651.6mmol) was added. After 6 h., CH<sub>2</sub>Cl<sub>2</sub> was added. After 20 min, the mixture was filtered through silica gel, washing with CH<sub>2</sub>Cl<sub>2</sub>. The filtrate was concentrated in vacuo to give a dark yellow-red oil (110.6g, 77% yield). <sup>1</sup>H NMR and MS [(M + H)<sup>+</sup> = 417] confirm the desired structure.

10

15

## Step 6

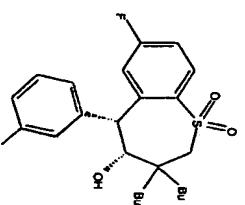
C<sub>25</sub>H<sub>33</sub>O<sub>4</sub>FS fw=448.59

5

A 2-liter, 4-neck, round-bottom flask was equipped with N<sub>2</sub> gas adaptor and mechanical stirrer. The system was purged with N<sub>2</sub>. The corresponding sulfide (110.6g/265.5mmol) and CH<sub>2</sub>Cl<sub>2</sub> (1.0 L) were added. The solution was cooled to 0 C, and 3-chloroperbenzoic acid (150.21g/531.7mmol) was added portionwise. After 30 min, the reaction mixture was allowed to warm to room temperature. After 3.5 h, the reaction mixture was cooled to 0 C and filtered through a fine fritted funnel. The filtrate was washed with 10% aqueous K<sub>2</sub>CO<sub>3</sub>. An emulsion formed which was extracted with ethyl ether. The organic layers were combined, dried (MgSO<sub>4</sub>), filtered, and concentrated in vacuo to give the product (93.2g, 78% yield). <sup>1</sup>H NMR confirmed the desired structure.

20

## Step 7

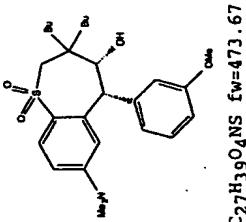
C<sub>25</sub>H<sub>33</sub>O<sub>4</sub>FS fw=448.59

5

A 2-liter, 4-neck, round-bottom flask was equipped with N<sub>2</sub> gas adaptor, mechanical stirrer, and a powder addition funnel. The system was purged with N<sub>2</sub>. The corresponding aldehyde (93.2g/208mmol) and THF (1.0 L) were added, and the mixture was cooled to 0 C. Potassium tert-butoxide (23.35g/208.1mmol) was added via addition funnel. After 1h, 10% aq/ HCl (1.0 L) was added. After 1 h, the mixture was extracted three times with ethyl ether, dried (MgSO<sub>4</sub>), filtered, and concentrated in vacuo. The crude product was purified by recrystallized from 80/20 hexane/ethyl acetate to give a white solid (32.18g). The mother liquor was concentrated in vacuo and recrystallized from 95/5 toluene/ethyl acetate to give a white solid (33.60g, combined yield: 71%). <sup>1</sup>H NMR confirmed the desired product.

20

## Step 8

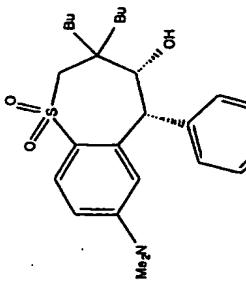


5 A Fisher porter bottle was fitted with  $N_2$  line and magnetic stirrer. The system was purged with  $N_2$ . The corresponding fluoro-compound (28.1g/62.6mmol) was added, and the vessel was sealed and cooled to -78 °C. Dimethylamine (17.1g/379mmol) was condensed via a  $CO_2$ /acetone bath and added to the reaction vessel. The mixture was allowed to warm to room temperature and was heated to 60 °C. After 20 h, the reaction mixture was allowed to cool and was dissolved in ethyl ether. The ether solution was washed with  $H_2O$ , saturated aqueous NaCl, dried over  $MgSO_4$ , filtered, and concentrated in vacuo to give a white solid (28.5g/96% yield).  $^1H$  NMR confirmed the desired structure.

10

15

## Step 9



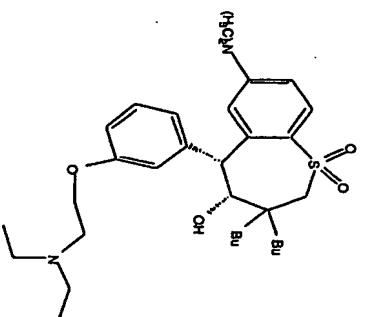
5 A 250-mL, 3-neck, round-bottom flask was equipped with  $N_2$  gas adaptor and magnetic stirrer. The system was purged with  $N_2$ . The corresponding methoxy-compound (6.6g/14.0mmol) and  $CHCl_3$  (150 mL) were added. The reaction mixture was cooled to -78 °C, and boron tribromide (10.50g/41.9mmol) was added. The mixture was allowed to warm to room temperature. After 4 h, the reaction mixture was cooled to 0 °C and was quenched with 10%  $K_2CO_3$  (100 mL). After 10 min, the layers were separated, and the aqueous layer was extracted two times with ethyl ether. The  $CHCl_3$  and ether extracts were combined, washed with saturated aqueous NaCl, dried over  $MgSO_4$ , filtered, and concentrated *in vacuo* to give the product (6.27g/98% yield).  $^1H$  NMR confirmed the desired structure.

10

15

20

## Step 10



5

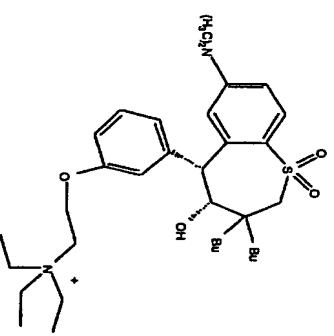
In a 250 ml single neck round bottom flask with stir bar place 2- diethylaminooethyl chloride hydrochloride (fw 172.10g/mole) Aldrich D8- 720-1 (2.4 millimoles, 4.12g), 34 ml dry ether and 34 ml of 1N KOH (aqueous). Stir 15 minutes and then separate by ether extraction and dry over anhydrous potassium carbonate.

In a separate 2-necked 250 ml round bottom flask with stir bar add sodium hydride (60% dispersion in mineral oil, 100 mg, (2.6 mmol) and 34 ml of DMF. Cool to ice temperature. Next add phenol product (previous step) 1.1 g (2.4 mmol) in 5 ml DMF and the ether solution prepared above. Heat to 40C for 3 days. The

product which contained no starting material by TLC was diluted with ether and extracted with 1 portion of 5% NaOH, followed by water and then brine. The ether layer was dried over Magnesium sulfate and isolated by removing ether by rotary evaporation (1.3 gms). The product may be further purified by chromatography (silica 99% ethyl acetate/1% NH4OH at 5ml/min.).

Isolated yield: 0.78 g (mass spec , and H1 NMR)

## Step 11



5

The product from step 10 (0.57gms, 1.02 millimole fw 558.83 g/mole) and iodethane (1.6 gms (10.02 millimoles) was place in 5 ml acetonitrile in a Fischer-Porter bottle and heated to 45 C for 3 days. The solution was evaporated to dryness and redissolved in 5 ml's of chloroform. Next ether was added to the chloroform solution and the resulting mixture was chilled. The desired product is isolated as a precipitate 0.7272 gms. Mass spec M-I = 587.9, <sup>1</sup>H NMR).

15

**BIOLOGICAL ASSESS**

The utility of the compounds of the present invention is shown by the following assays. These assays are performed in vitro and in animal models essentially using a procedure recognized to show the utility of the present invention.

**In Vitro Assay of compounds that inhibit IBAT-mediated uptake of <sup>14</sup>C-Tauchocholate (TC) in H14 Cells**  
Baby hamster kidney cells (BHK) transfected with the cDNA of human IBAT (H14 cells) are seeded at 60,000

cells/well in 96 well Top-Count tissue culture plates for assays run within 24 hours of seeding, 30,000 cells/well for assays run within 48 hours, and 10,000 cells/well for assays run within 72 hours.

On the day of assay, the cell monolayer is gently washed once with 100 ml assay buffer (Dulbecco's Modified Eagle's medium with 4.5 g/L glucose + 0.2% (w/v) fatty acid free bovine serum albumin- (FAF)BSA).

To each well 50 ml of a two-fold concentrate of test compound in assay buffer is added along with 50 ml of 6 mM [<sup>14</sup>C]-taurocholate in assay buffer (final concentration of 3 mM [<sup>14</sup>C]-taurocholate). The cell culture plates are incubated 2 hours at 37° C prior to gently washing each well twice with 100 ml 4° C Dulbecco's phosphate-buffered saline (PBS) containing 0.2% (w/v) (FAF)BSA. The wells are then gently washed once with 100 ml 4° C PBS without (FAF)BSA. To each 200 ml of liquid scintillation counting fluid is added, the plates are heat sealed and shaken for 30 minutes at room temperature prior to measuring the amount of radioactivity in each well on a Packard Top-Count instrument.

**In Vitro Assay of compounds that Inhibit uptake of [<sup>14</sup>C]-Alanine**

The alanine uptake assay is performed in an identical fashion to the taurocholate assay, with the exception that labeled alanine is substituted for the labeled taurocholate.

**In Vitro Assay of compounds that Inhibit Rat Ileal uptake of [<sup>14</sup>C]-Taurocholate into Bile**

(See "Metabolism of 3a,7b-dihydroxy-7a-methyl-5b-cholanoic acid and 3a,7b-dihydroxy-7a-methyl-5b-cholanoic acid in hamsters" in Biochimica et Biophysica Acta 833 (1985) 196-202 by Ure et al.)

Male wistar rats (200-300 g) are anesthetized with inactin @100 mg/kg. Bile ducts are cannulated with a 10" length of PE10 tubing. The small intestine is exposed and laid out on a gauze pad. A cannulae (1/8" luer lock, tapered female adapter) is inserted at 12 cm from the junction of the small intestine and the cecum. A slit is cut at 4 cm from this same junction (utilizing a 8 cm length of ileum). 20 ml of warm Dulbecco's phosphate buffered saline, pH 6.5 (PBS) is used to flush out the intestine segment. The distal opening is cannulated with a 20 cm length of silicone tubing (0.02" I.D. x 0.037" O.D.). The proximal cannulae is hooked up to a peristaltic pump and the intestine is washed for 20 min with warm PBS at 0.25 ml/min. Temperature of the gut segment is monitored continuously. At the start of the experiment, 2.0 ml of control sample ([<sup>14</sup>C]-taurocholate @ 0.05 mi/ml with 5 mM cold taurocholate) is loaded into the gut segment with a 3 ml syringe and bile sample collection is begun. Control sample is infused at a rate of 0.25 ml/min for 21 min. Bile samples fractions are collected every 3 minute for the first 27 minutes of the procedure. After the 21 min of sample infusion, the ileal loop is washed out with 20 ml of warm PBS

(using a 30 ml syringe), and then the loop is washed out for 21 min with warm PBS at 0.25 ml/min.

A second perfusion is initiated as described above but this with test compound being administered as well (21 min administration followed by 21 min of wash out) and bile sampled every 3 min for the first 27 min. If necessary, a third perfusion is performed as above that typically contains the control sample.

#### Measurement of Hepatic Cholesterol Concentration (Hepatic Chol)

Liver tissue was weighed and homogenized in chloroform:methanol (2:1). After homogenization and centrifugation the supernatant was separated and dried under nitrogen. The residue was dissolved in isopropanol and the cholesterol content was measured enzymatically, using a combination of cholesterol oxidase and peroxidase, as described by Allain, C. A., et al. (1974) Clin. Chem. 20, 470.

#### Measurement of Hepatic HMG CoA-Reductase Activity (HMG CoA)

Hepatic microsomes were prepared by homogenizing liver samples in a phosphate/sucrose buffer, followed by centrifugal separation. The final pelleted material was resuspended in buffer and an aliquot was assayed for HMG CoA reductase activity by incubating for 60 minutes at 37° C in the presence of <sup>3</sup>H-HMG-CoA (Dupont-NEN). The reaction was stopped by adding 6N HCl followed by centrifugation. An aliquot of the supernatant was separated, by thin-layer chromatography, and the spot corresponding to the enzyme product was scraped off the plate, extracted and radioactivity was determined by scintillation counting.

(Reference: Alerlund, J. and Bjorkhem, I. (1990) J. Lipid Res. 31, 2159).

#### Determination of Serum Cholesterol (SER.CHOL, HDL-CHOL, TGL and VLDL + LDL)

Total serum cholesterol (SER.CHOL) was measured enzymatically using a commercial kit from Wako Fine Chemicals (Richmond, VA); Cholesterol C11, Catalog No. 276-64909. HDL cholesterol (HDL-CHOL) was assayed using this same kit after precipitation of VLDL and LDL with Sigma Chemical Co. HDL Cholesterol reagent, Catalog No. 352-3 (dextran sulfate method). Total serum triglycerides (blanked) (TGL) were assayed enzymatically with Sigma Chemical Co. GPO-Trinder, Catalog No. 337-B. VLDL and LDL (VLDL + LDL) cholesterol concentrations were calculated as the difference between total and HDL cholesterol.

#### Measurement of Hepatic Cholesterol 7-a-Hydroxylase Activity (7-a-OHase)

Hepatic microsomes were prepared by homogenizing liver samples in a phosphate/sucrose buffer, followed by centrifugal separation. The final pelleted material was resuspended in buffer and an aliquot was assayed for cholesterol 7-a-hydroxylase activity by incubating for 5 minutes at 37° C in the presence of NADPH. Following extraction into petroleum ether, the organic solvent was evaporated and the residue was dissolved in acetonitrile/ methanol. The enzymatic product was separated by injecting an aliquot of the extract onto a C<sub>18</sub> reversed phase HPLC column and quantitating the eluted material using UV detection at 240nm. (Reference: Horton, J. D., et al. (1994) J. Clin. Invest. 93, 2084).

#### Measurement of Fecal Bile Acid Concentration (FBA)

Total fecal output from individually housed hamsters was collected for 24 or 48 hours, dried under a stream of nitrogen, pulverized and weighed. Approximately 0.1 gram was weighed out and extracted

into an organic solvent (butanol/water). Following separation and drying, the residue was dissolved in methanol and the amount of bile acid present was measured enzymatically using the 3 $\alpha$ -hydroxysteroid steroid dehydrogenase reaction with bile acids to reduce NAD. (Reference: Mashige, F., et al. (1981) *Clin. Chem.* 27, 1352).

protein. The assay was initiated by the addition of oleoyl-CoA. The reaction went for 5 min at 37° C and was terminated by the addition of 8.0 ml of chloroform/methanol (2:1). To the extraction was added 125  $\mu$ g of cholesterol oleate in chloroform methanol to act as a carrier and the organic and aqueous phases of the extraction were separated by centrifugation after thorough vortexing. The chloroform phase was taken to dryness and then spotted on a silica gel 60 TLC plate and developed in hexane/ethyl ether (9:1). The amount of cholesterol ester formed was determined by measuring the amount of radioactivity incorporated into the cholesterol oleate spot on the TLC plate with a Packard insta imager.

Data from each of the noted compounds in the assays described above is set forth in TABLES 5, 6, 7, and 8 as follows:

- 10  $^3$ Htaurocholate Uptake In Rabbit Brush Border Membrane Vesicles (BBMV)  
Rabbit ileal brush border membranes were prepared from frozen ileal mucosa by the calcium precipitation method describe by Malathi, et al. (Reference: (1979) *Biochimica Biophysica Acta*, 556, 259). The method for measuring taurocholate was essentially as described by Kramer et al. (Reference: (1992) *Biochimica Biophysica Acta*, 1111, 93) except the assay volume was 200  $\mu$ l instead of 100  $\mu$ l. Briefly, at room temperature a 190  $\mu$ l solution containing 2uM [ $^3$ H]-taurocholate(0.75 pCi), 20 mM tris, 100 mM mannitol pH 7.4 was incubated for 5 sec with 10  $\mu$ l of brush border membrane vesicles (60-120  $\mu$ g protein). The incubation was initiated by the addition of the BBMV while vortexing and the reaction was stopped by the addition of 5 ml of ice cold buffer (20 mM Hepes-tris, 150 mM KCl) followed immediately by filtration through a nylon filter (0.2  $\mu$ m pore) and an additional 5 ml wash with stop buffer.
- 15
- 20
- 25
- 30

#### Acyl-Cholesterol Acyl Transferase (ACAT)

Hamster liver and rat intestinal microsomes were prepared from tissue as described previously (Reference: (1980) *J. Biol. Chem.* 255, 9098) and used as a source of ACAT enzyme. The assay consisted of a 2.0 ml incubation containing 24  $\mu$ M Oleoyl-CoA (0.05  $\mu$ Ci) in a 50 mM sodium phosphate, 2 mM DTT ph 7.4 buffer containing 0.25 % BSA and 200  $\mu$ g of microsomal

TABLE 5

COMPOUND	IC50 μM*	In vitro % Inhibition of TC Uptake @ 100 μM #	Inhibition of Alanine Uptake @ 100 μM #	% of Control Transport of TC in Rat Rileum @ 0.1mM #
Benzothiazepine=				
2	0		45.4 +/- 0.7	
12	25			
3	0			
4a	3			
5a	34			
5b	40	0	72.9 +/- 5.4 @ 0.5 mM	
4b	9			
18	6			
14b	18			
14a	13			
13	23			
15	60			
19a	0			
19b	15			
8a	41			
Mixture of 8a and 8b	69			
Mixture of 9a and 9b	6			
6a	5			

331

6b	85			
9a	5		0% @ 25 mM	53.7 +/- 3.9
Mixture of 6a and 20	13			
21a	37			
21c	52			
21b	45			
6c	2		58.5	68.8 +/- 5.7 at 0.4 mM
6d	0.6		77.7	16.3 +/- 1.1 @ 0.5 mM 30.2 +/- 0.9 @ 0.15 mM
17	10			
7	50		49.3	
10a	7		77.6	62.4 +/- 2.5 @ 0.2 mM
10b	15		68.6	
25	0.1		48 @ 10 mM	26.0 +/- 3.3
26	2		31% @ 25 mM	87.9 +/- 1.5
27	5		7% @ 20 mM	
28	8		31% @ 20 mM	
29			88 @ 50 mM	
30			96 @ 50 mM	
31			41 @ 50 mM	
37	3		0% @ 5 mM	

332

38	0.3	11% @ 5mM	20.6 +/- 5.7
40	49 @ 50 mM		
41	2	0% @ 20 mM	
42	1.5		
43	1.5	16% @ 25 mM	
48	2	22% @ 20 mM	
49	0.15	21% @ 200 mM	21.2 +/- 2.7
57	51 @ 50 mM		
58	20 @ 50 mM		
59	70		
60	9	59	
61	30	175	
62	10		
63	90 @ 6 mM		
64	100 @ 6 mM		

\* Comparative Example is Example No. 1 in WO 93/16055  
 # Unless otherwise noted  
 = Comparative Example is Example No. 1 in WO 93/16055

Comparative Example is Example No. 1 in WO 93/16055

PARAMETER	TABLE 7 EFFICACY OF COMPOUND NO. 25 IN CHOLESTEROL-FED HAMSTERS		
	CONTROL	4% CHOLESTYRAMINE	0.2% CPD. NO. 25
WEIGHT (G)	(mean ± SEM, *p<0.05, A-Student's t, B-Dunnett's)		
day 1	117	114 (6)	117 (5)
day 14	(2)	127 (3)	132 (4)
LIVER WEIGHT (G)	127 (3)	4.9 (0.4)	5.8 (0.2)
SER.CHOL(mg\$)	)		126 (2)*A
HDL-CHOL(mg\$)	5.4 (0	119 (4) *	B
VLDL + LDL	.3)	A, B	76 (1) *A,
TG (mg\$)	143 (7	76 (3) *A	B

HEPATIC CHOL(mg/g) HMG COA (pm/mg/min.)	1. 89(4)	,B 42(3)*A	50(3) 175(11)
7a-OHase (pm/mg/min.)	54(7) 203(3)	190(15) 1.9(0.1)	1.9(0.1) *A, B
24 HR. FECAL WT (G)	2)	)*A,B	312.9(37.5)*A
FBA (mM/24H/100g)	2.5(0 .3)	,B 448.8(2 1.6)*A,B	
	15.8(	291.0(6. 0)*A	
	7.6)	357.2(2 8.3)*A,B	
	235.3(25.1 )	2.4(0.04 2.7(0.1)	
	2.3(0 .1)	11.9(0.5 12.3(1. 5)*A,B	
	6.2(0 .8)		

TABLE 8 EFFICACY OF COMPOUND NO. 25 IN RAT ALZET MINIPUMP MODEL			
PARAMETER	CONTROL	20 MPL/DAY CPD. NO. 25	
WEIGHT (G)	(mean ± SEM, *p<0.05, A-Student's t, B-Dunnett's)		
day 1	307 (4)	307 (3)	
day 8	330 (4)	310 (4)*A,B	
LIVER WEIGHT (G)	15.5 (0.6)	14.6 (0.4)	
SER.CHOL(mg%)	85 (3)	84 (3)	
HEPATIC CHOL(mg/g)	21 (0.03)	2.0 (0.03)	
HMG COA pm/mg/min	75.1 (6.4)	318.0 (40.7)*A,B	
7a-OHase (pm/mg/min)	281.9 (13.9)		
24 HR. FECAL WT (G)	5.8 (0.1)	535.2 (35.7)*A,B	
FBA (mM/24H/100g)	17.9 (0.9)	5.7 (0.4) 39.1 (4.5)*A,B	

Additional taurocholate uptake tests were conducted in the following compounds listed in Table 9.

**TABLE 9**  
**Biological Assay Data for Some Compounds**  
**of the Present Invention**

Compound Number	Human IC <sub>50</sub> (μM)	Alanine Uptake Percent Inhibition @ 1 μM
101		0 @ 1.0
102	0.083	
103		13 @ 0.25
104	0.0056	
105	0.6	
106	0.8	
107		14.0 @ 0.063
108	0.3	
109		2.0 @ 0.063
110	0.09	
111	2.5	
112	3.0	
113	0.1	
114	0.19	
115	8.0	
116	0.3	
117		12.0 @ 0.625
118	0.4	
119	1.3	
120		34.0 @ 5.0
121	0.068	
122	1.07	
123	1.67	
124		14.0 @ 6.25
125	18.0	
126		18 @ 1.25
127	0.55	
128	0.7	
129	0.035	
131	1.28	
132		5.4 @ 0.063
133	16.0	
134	0.3	
135	22.0	
136	0.09	

137	2.4
138	3.0
139	>25.0
142	0.5
143	0.03
144	0.053
262	0.07
263	0.7
264	0.2
265	2.0
266	0.5
267	0.073
268	0.029
269	0.08
270	0.12
271	0.07
272	0.7
273	1.9
274	0.18
275	5.0 @ 0.25
276	0.23
277	0.04
278	3.0
279	0.4
280	0.18
281	0.019
282	0.021
283	0.35
284	0.08
286	19.0
287	4.0
288	10.0 @ 6.25
289	0.23
290	0.054
291	0.6
292	0.046
293	1.9
294	0.013
295	1.3
296	1.6
1005	0.0004
1006	0.001

1007	0.001
1008	0.001
1009	0.001
1010	0.001
1011	0.001
1012	0.0015
1013	0.002
1014	0.002
1015	0.002
1016	0.002
1017	0.002
1018	0.002
1019	0.002
1020	0.002
1021	0.002
1022	0.002
1023	0.002
1024	0.002
1025	0.002
1026	0.002
1027	0.002
1028	0.002
1029	0.002
1030	0.002
1031	0.002
1032	0.002
1033	0.002
1034	0.002
1035	0.002
1036	0.002
1037	0.0022
1038	0.0025
1039	0.0026
1040	0.003
1041	0.003
1042	0.003
1043	0.003
1044	0.003
1045	0.003
1046	0.003
1047	0.003
1048	0.003

339

1049	0.003
1050	0.003
1051	0.003
1052	0.003
1053	0.003
1054	0.003
1055	0.003
1056	0.003
1057	0.003
1058	0.003
1059	0.003
1060	0.0036
1061	0.004
1062	0.004
1063	0.004
1064	0.004
1065	0.004
1066	0.004
1067	0.004
1068	0.004
1069	0.004
1070	0.004
1071	0.004
1072	0.004
1073	0.004
1074	0.004
1075	0.0043
1076	0.0045
1077	0.0045
1078	0.0045
1079	0.005
1080	0.005
1081	0.005
1082	0.005
1083	0.005
1084	0.005
1085	0.005
1086	0.005
1087	0.005
1088	0.0055
1089	0.0057
1090	0.006

340

1091	0.006
1092	0.006
1093	0.006
1094	0.006
1095	0.006
1096	0.006
1097	0.006
1098	0.006
1099	0.0063
1100	0.0068
1101	0.007
1102	0.007
1103	0.007
1104	0.007
1105	0.007
1106	0.0073
1107	0.0075
1108	0.0075
1109	0.008
1110	0.008
1111	0.008
1112	0.008
1113	0.009
1114	0.009
1115	0.0098
1116	0.0093
1117	0.01
1118	0.01
1119	0.01
1120	0.01
1121	0.01
1122	0.011
1123	0.011
1124	0.011
1125	0.012
1126	0.013
1127	0.013
1128	0.017
1129	0.018
1130	0.018
1131	0.02
1132	0.02

1133	0.02
1134	0.02
1135	0.021
1136	0.021
1137	0.021
1138	0.022
1139	0.022
1140	0.023
1141	0.023
1142	0.024
1143	0.027
1144	0.028
1145	0.029
1146	0.029
1147	0.029
1148	0.03
1149	0.03
1150	0.03
1151	0.031
1152	0.036
1153	0.037
1154	0.037
1155	0.039
1156	0.039
1157	0.04
1158	0.06
1159	0.06
1160	0.062
1161	0.063
1162	0.063
1163	0.09
1164	0.093
1165	0.11
1166	0.11
1167	0.12
1168	0.12
1169	0.12
1170	0.13
1171	0.14
1172	0.14
1173	0.15
1174	0.15

1175	0.17
1176	0.18
1177	0.18
1178	0.19
1179	0.19
1180	0.2
1181	0.22
1182	0.25
1183	0.28
1184	0.28
1185	0.28
1186	0.3
1187	0.32
1188	0.35
1189	0.35
1190	0.55
1191	0.65
1192	1.0
1193	1.0
1194	1.6
1195	1.7
1196	2.0
1197	2.2
1198	2.5
1199	4.0
1200	6.1
1201	8.3
1202	40.0
1203	0 @ 0.063
1204	0.05
1205	0.034
1206	0.035
1207	0.068
1208	0.042
1209	0 @ 0.063
1210	0.14
1211	0.28
1212	0.39
1213	1.7
1214	0.75
1215	0.19
1216	0.39

1217	0.32
1218	0.19
1219	0.34
1220	0.2
1221	0.041
1222	0.065
1223	0.28
1224	0.33
1225	0.12
1226	0.046
1227	0.25
1228	0.038
1229	0.049
1230	0.062
1231	0.075
1232	1.2
1233	0.15
1234	0.067
1235	0.045
1236	0.05
1237	0.07
1238	0.8
1239	0.035
1240	0.016
1241	0.047
1242	0.029
1243	0.63
1244	0.062
1245	0.32
1246	0.018
1247	0.017
1248	0.33
1249	10.2
1250	0.013
1251	0.62
1252	29.
1253	0.3
1254	0.85
1255	0.69
1256	0.011
1257	0.1
1258	0.12

1259	16.5
1260	0.012
1261	0.019
1262	0.03
1263	0.079
1264	0.21
1265	0.24
1266	0.2
1267	0.29
1268	0.035
1269	0.026
1270	0.026
1271	0.011
1272	0.047
1273	0.029
1274	0.028
1275	0.024
1276	0.029
1277	0.018
1278	0.017
1279	0.028
1280	0.76
1281	0.055
1282	0.17
1283	0.17
1284	0.011
1285	0.027
1286	0.068
1287	0.071
1288	0.013
1289	0.026
1290	0.017
1291	0.013
1292	0.025
1293	0.019
1294	0.011
1295	0.014
1296	0.063
1297	0.029
1298	0.018
1299	0.012
1300	1.0
1301	0.15
1302	1.4
1303	0.26
1304	0.25
1305	0.25
1306	1.2
1307	3.1
1308	0.04
1309	0.24
1310	1.16
1311	3.27
1312	5.0
1313	6.1
1314	0.26
1315	1.67
1316	3.9
1317	21.0
1319	11.0 @ 0.25
1321	11.1 @ 5.0
1322	3.0 @ 0.0063
1323	4.0 @ 0.0063
1324	43.0 @ 0.0008
1325	1.0 @ 0.0063
1326	36.0 @ 0.0008
1327	3.0 @ 0.0063
1328	68.0 @ 0.0063
1329	2.0 @ 0.0063
1330	9.0 @ 0.0063
1331	57.0 @ 0.0008
1332	43.0 @ 0.0008
1333	0 @ 0.0063
1334	50.0 @ 0.0008
1335	38.0 @ 0.0008
1336	45.0 @ 0.0008
1337	0 @ 0.0063
1338	1.0 @ 0.25
1339	0 @ 0.063
1340	9.0 @ 0.063
1341	1.0 @ 0.063
1342	1.0 @ 0.063
1345	13.0 @ 0.25
1347	0.0036

1259	16.5
1260	0.012
1261	0.019
1262	0.03
1263	0.079
1264	0.21
1265	0.24
1266	0.2
1267	0.29
1268	0.035
1269	0.026
1270	0.026
1271	0.011
1272	0.047
1273	0.029
1274	0.028
1275	0.024
1276	0.029
1277	0.018
1278	0.017
1279	0.028
1280	0.76
1281	0.055
1282	0.17
1283	0.17
1284	0.011
1285	0.027
1286	0.068
1287	0.071
1288	0.013
1289	0.026
1290	0.017
1291	0.013
1292	0.025
1293	0.019
1294	0.011
1295	0.014
1296	0.063
1297	0.029
1298	0.018
1299	0.012
1300	1.0
1301	0.15
1302	1.4
1303	0.26
1304	0.25
1305	0.25
1306	1.2
1307	3.1
1308	0.04
1309	0.24
1310	1.16
1311	3.27
1312	5.0
1313	6.1
1314	0.26
1315	1.67
1316	3.9
1317	21.0
1319	11.0 @ 0.25
1321	11.1 @ 5.0
1322	3.0 @ 0.0063
1323	4.0 @ 0.0063
1324	43.0 @ 0.0008
1325	1.0 @ 0.0063
1326	36.0 @ 0.0008
1327	3.0 @ 0.0063
1328	68.0 @ 0.0063
1329	2.0 @ 0.0063
1330	9.0 @ 0.0063
1331	57.0 @ 0.0008
1332	43.0 @ 0.0008
1333	0 @ 0.0063
1334	50.0 @ 0.0008
1335	38.0 @ 0.0008
1336	45.0 @ 0.0008
1337	0 @ 0.0063
1338	1.0 @ 0.25
1339	0 @ 0.063
1340	9.0 @ 0.063
1341	1.0 @ 0.063
1342	1.0 @ 0.063
1345	13.0 @ 0.25
1347	0.0036

1351	0.44
1352	0.10
1353	0.0015
1354	0.006
1355	0.0015
1356	0.22
1357	0.023
1358	0.008
1359	0.014
1360	0.003
1361	0.004
1362	0.019
1363	0.008
1364	0.006
1365	0.008
1366	0.015
1367	0.002
1368	0.005
1369	0.005
1370	0.002
1371	0.004
1372	0.004
1373	0.008
1374	0.007
1375	0.002
1449	0.052
1450	0.039
1451	0.014

5

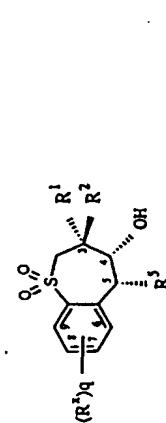
The examples herein can be repeated with similar success by substituting the generically or specifically described reactants and/or operating conditions of this invention for those used in the preceding examples.

Novel compositions of the invention are further illustrated in attached Exhibits A and B.

The invention being thus described, it is apparent that the same can be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the present invention, and all such modifications and equivalents as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.

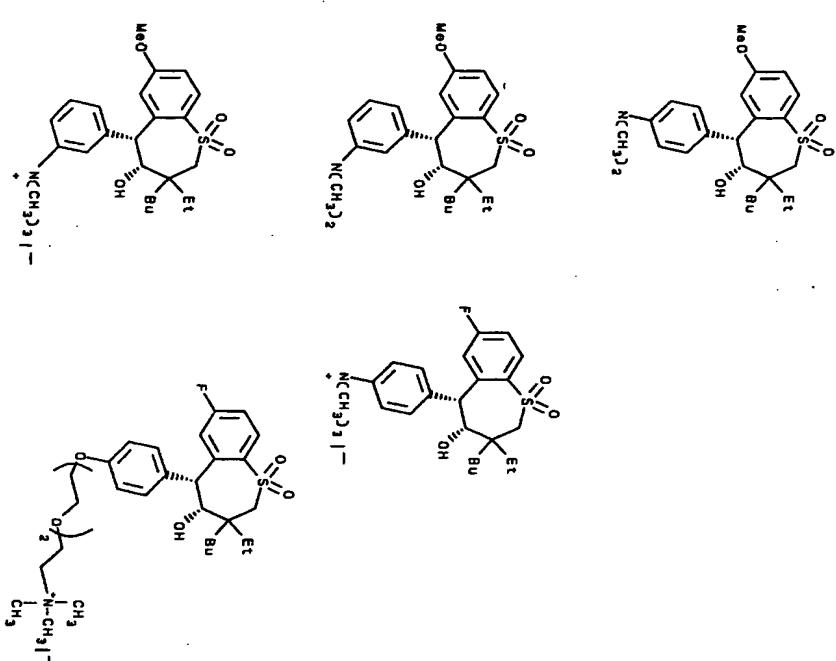
10

Table C2: Alternative compounds #2 (Families F101-F123)



Family	Cpd#	R <sub>1</sub> =R <sub>2</sub>	R <sup>5</sup>	(R <sup>x</sup> )q
F101		CHOSEN FROM TABLE D*	Ph-	CHOSEN FROM TABLE D
F102		CHOSEN FROM TABLE D	p-F-Ph-	CHOSEN FROM TABLE D
F103		CHOSEN FROM TABLE D	m-F-Ph-	CHOSEN FROM TABLE D
F104		CHOSEN FROM TABLE D	P-CH <sub>3</sub> O-Ph-	CHOSEN FROM TABLE D
F105		CHOSEN FROM TABLE D	m-CH <sub>3</sub> O-Ph-	CHOSEN FROM TABLE D
F106		CHOSEN FROM TABLE D	p-(CH <sub>3</sub> ) <sub>2</sub> N-Ph-	CHOSEN FROM TABLE D
F107		CHOSEN FROM TABLE D	m-(CH <sub>3</sub> ) <sub>2</sub> N-Ph	CHOSEN FROM TABLE D
F108		CHOSEN FROM TABLE D	I <sup>-</sup> , p-(CH <sub>3</sub> ) <sub>3</sub> N <sup>+</sup> -Ph-	CHOSEN FROM TABLE D
F109		CHOSEN FROM TABLE D	I <sup>-</sup> , m-(CH <sub>3</sub> ) <sub>3</sub> N <sup>+</sup> -Ph-	CHOSEN FROM TABLE D
F110		CHOSEN FROM TABLE D	I <sup>-</sup> , p-(CH <sub>3</sub> ) <sub>3</sub> N <sup>+</sup> -CH <sub>2</sub> CH <sub>2</sub> - (OCH <sub>2</sub> CH <sub>2</sub> ) <sub>2</sub> -O-Ph-	CHOSEN FROM TABLE D
F111		CHOSEN FROM TABLE D	I <sup>-</sup> , m-(CH <sub>3</sub> ) <sub>3</sub> N <sup>+</sup> -CH <sub>2</sub> CH <sub>2</sub> - (OCH <sub>2</sub> CH <sub>2</sub> ) <sub>2</sub> -O-Ph-	CHOSEN FROM TABLE D
F112		CHOSEN FROM TABLE D	I <sup>-</sup> , P-(N,N'-dimethyl-piperazine)- CH <sub>2</sub> -(OCH <sub>2</sub> CH <sub>2</sub> ) <sub>2</sub> -O-Ph-	CHOSEN FROM TABLE D

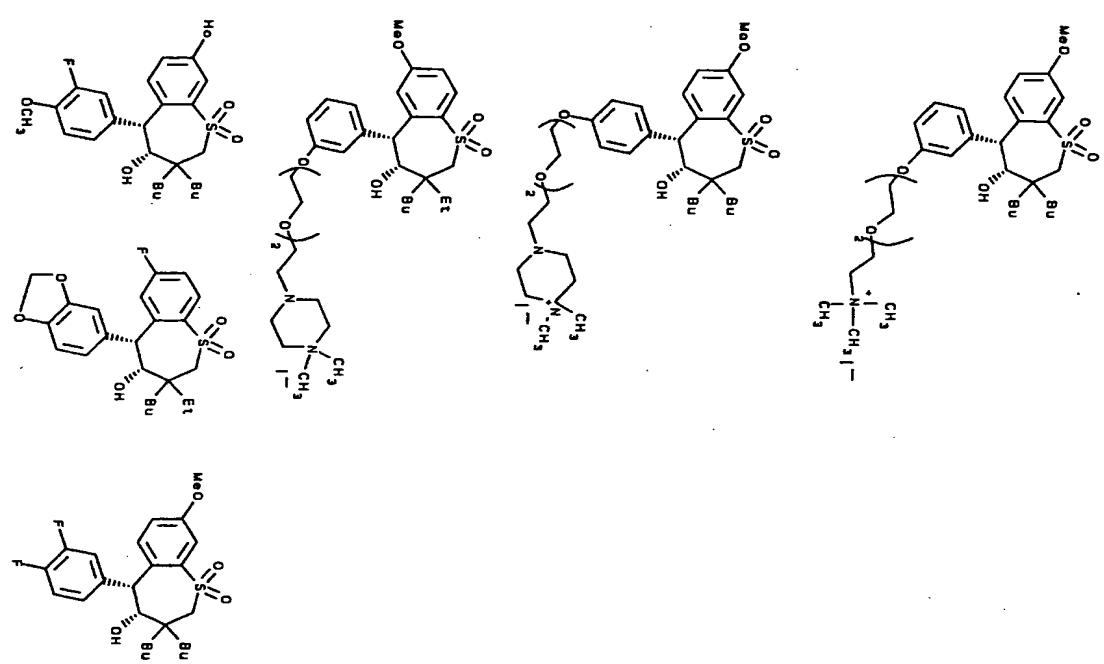
Similar families can be generated where R<sup>1</sup>>R<sup>2</sup>, such as R<sup>1</sup> = Et and R<sup>2</sup> = n-Bu, but (R<sup>x</sup>)q is chosen from table C1.



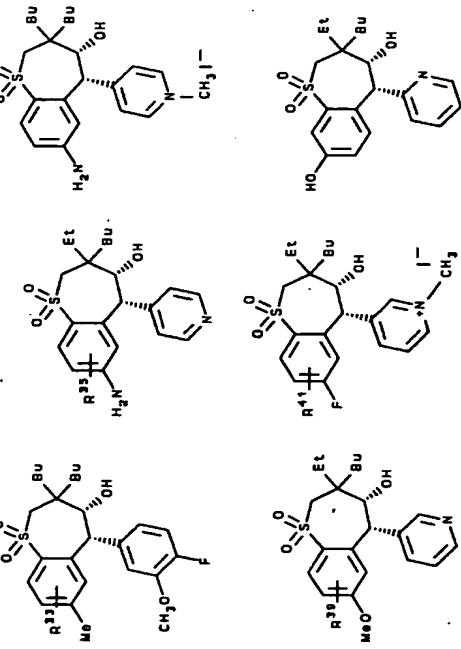
35|

Exhibit B

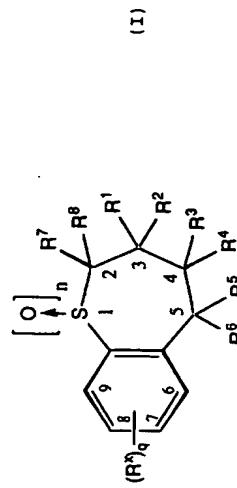
352



## What Is Claimed Is:



1. A compound of formula (I):



wherein:

q is an integer from 1 to 4;  
n is an integer from 0 to 2;

R<sup>1</sup> and R<sup>2</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, haloalkyl, alkylaryl, arylalkyl, alkoxy, alkoxalkyl, dialkylamino, alkylthio, (polyalkylaryl), and cycloalkyl,

wherein alkyl, alkenyl, alkynyl, haloalkyl,

alkylaryl, arylalkyl, alkoxy, alkoxalkyl, dialkylamino, alkylthio, (polyalkylaryl), and cycloalkyl optionally are substituted with one or more substituent selected from the group consisting of OR<sup>9</sup>,

NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, SR<sup>9</sup>, SRA<sup>-</sup>, PRR<sup>9</sup>A<sup>-</sup>, S(OR)<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, oxo, and CONRR<sup>10</sup>,

wherein alkyl, alkenyl, alkynyl, alkylaryl, alkoxalkyl, polyalkyl, aryl, and cycloalkyl optionally have one or more carbons replaced by O, NR<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, S, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, or phenylene,

wherein R<sup>9</sup>, R<sup>10</sup>, and RW are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, cycloalkyl, aryl, acyl, heterocycle, ammoniumalkyl, allylammoniumalkyl, and arylalkyl; or



- SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, oxo, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, CONR<sup>9</sup>R<sup>10</sup>, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>9</sup>R<sup>10</sup>, PO(O<sup>16</sup>)OR<sup>17</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A-, S<sup>+</sup>R<sup>9</sup>A-, and C(O)OM, wherein R<sup>16</sup> and R<sup>17</sup> are independently selected from the substituents constituting R<sup>9</sup> and M; or
- 5 R<sup>14</sup> and R<sup>15</sup>, together with the nitrogen atom to which they are attached, form a cyclic ring;
- R<sup>7</sup> and R<sup>8</sup> are independently selected from the group consisting of hydrogen and alkyl; and one or more R<sup>X</sup> are independently selected from the
- 10 group consisting of H, alkyl, alkenyl, alkynyl, polyalkyl, acyloxy, aryl, arylalkyl, halogen, haloalkyl, cycloalkyl, heterocycle, polyether, quaternary heterocycle, quaternary heteroaryl, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, S(O)<sub>2</sub>R<sup>13</sup>, SO<sub>3</sub>R<sup>13</sup>, S<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A-, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, NR<sup>13</sup>C(O)R', C(O)NR<sup>13</sup>R<sup>14</sup>, NR<sup>14</sup>C(O)R<sup>13</sup>, C(O)OM, COR<sup>13</sup>, OR<sup>18</sup>, S(O)nNR<sup>18</sup>, NR<sup>13</sup>R<sup>18</sup>, NR<sup>18</sup>OR<sup>14</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A-, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A-, amino acid, peptide, polypeptide, and carbohydrate, wherein alkyl, alkenyl, alkynyl, cycloalkyl, aryl, polyalkyl, heterocycle, acyloxy, arylalkyl, haloalkyl, polyether, quaternary heterocycle, and quaternary heteroaryl can be further substituted with OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A-, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, oxo, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, CONR<sup>9</sup>R<sup>10</sup>, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>9</sup>R<sup>10</sup>, PO(O<sup>16</sup>)OR<sup>17</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A-, S<sup>+</sup>R<sup>9</sup>A-, or C(O)OM, and
- 15 wherein R<sup>18</sup> is selected from the group consisting of acyl, arylalkoxycarbonyl, arylalkyl, heterocycle, alkyl, wherein acyl, arylalkoxycarbonyl, arylalkyl, heterocycle, alkyl quaternary heterocycle, and quaternary heteroaryl optionally are substituted with one or more substituent selected from the group
- 20 wherein R' or R' is phenyl, only one of R' or R' is H;
- provided that when R' or R' is styryl, provided that when q = 1 and R' is styryl, anilido, or anilinocarbonyl, only one of R' or R' is alkyl.
- 25
- 30

2. A compound of claim 1, wherein R<sup>5</sup> and R<sup>6</sup> are independently selected from the group consisting of H,

aryl, heterocycle, quaternary heterocycle, and  
quaternary heteroaryl,  
wherein said aryl, heteroaryl, quaternary  
heterocycle, and quaternary heteroaryl can be  
substituted with one or more substituent groups

5 independently selected from the group consisting of  
alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl,  
haloalkyl, cycloalkyl, heterocycle, arylalkyl, halogen,  
oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sub>2</sub>R<sup>13</sup>, SO<sub>3</sub>R<sup>13</sup>,

10 NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, OM, SO<sub>2</sub>OM,  
SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, P(O)R<sup>13</sup>R<sup>14</sup>,  
P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>R<sup>15</sup>A<sup>-</sup>, P(O<sup>n</sup>)OR<sup>n</sup>, SR<sup>n</sup>R<sup>n</sup>A<sup>-</sup>, and N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>,

15 wherein said alkyl, alkenyl, alkynyl, polyalkyl,  
polyether, aryl, haloalkyl, cycloalkyl, and heterocycle  
can optionally have one or more carbons replaced by O,  
NR<sup>7</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>7</sup>A<sup>-</sup>, PR<sup>7</sup>, P(O)R<sup>7</sup>,  
P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, or phenylene,

20 wherein said aryl, alkenyl, alkynyl, polyalkyl,  
polyether, aryl, haloalkyl, cycloalkyl, and heterocycle  
can be further substituted with one or more substituent  
groups selected from the group consisting of OR<sup>7</sup>,  
NR<sup>7</sup>R<sup>8</sup>, SR<sup>7</sup>, S(O)R<sup>7</sup>, SO<sub>2</sub>R<sup>7</sup>, CO<sub>2</sub>R<sup>7</sup>, CN, oxo,  
CONR<sup>7</sup>R<sup>8</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>R<sup>9</sup>A<sup>-</sup>, alkyl, alkynyl, aryl,  
cycloalkyl, heterocycle, arylalkyl, quaternary  
25 heterocycle, quaternary heteroaryl, P(O)R<sup>7</sup>R<sup>8</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>,  
and P(O)(OR')OR'.

3. A compound of claim 2, wherein R' or R'' has  
the formula

30 -Az-(R'),  
wherein:

t is an integer from 0 to 5;

Ar is selected from the group consisting of  
phenyl, thiophenyl, pyridyl, piperazinyl, piperonyl,  
pyrrolyl, naphthyl, furanyl, anthracenyl, quinolinyl,  
isoquinolinyl, quinoxalinyl, imidazoly, pyrazolyl,  
oxazolyl, isoxazolyl, pyrimidinyl, thiadiazolyl,  
triazolyl, isothiazolyl, indolyl, benzimidazolyl,  
benzoxazolyl, benzothiazolyl, and benzoisothiazolyl;

and  
one or more R' are independently selected from the  
group consisting of H, alkyl, alkenyl, alkynyl, aryl,  
cycloalkyl, heterocycle, quaternary heterocycle, OR<sup>9</sup>,  
SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, and SO<sub>3</sub>R<sup>9</sup>,

15 wherein alkyl, alkenyl, alkynyl, aryl, cycloalkyl,  
polyether, aryl, haloalkyl, cycloalkyl, heterocycle,  
and heterocycle can be substituted with one or more  
substituent groups independently selected from the  
group consisting of alkyl, alkenyl, alkynyl, polyalkyl,  
polyether, aryl, haloalkyl, cycloalkyl, heterocycle,  
arylkyl, halogen, oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>,  
SO<sub>2</sub>R<sup>13</sup>, SO<sub>3</sub>R<sup>13</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN,  
OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>,  
P(O)R<sup>13</sup>R<sup>14</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>R<sup>15</sup>A<sup>-</sup>, P(O<sup>n</sup>)OR<sup>n</sup>, SR<sup>n</sup>R<sup>n</sup>A<sup>-</sup>, and  
N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>,

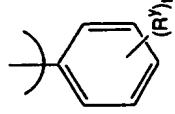
20 wherein said alkyl, alkenyl, alkynyl, polyalkyl,  
polyether, aryl, haloalkyl, cycloalkyl, and heterocycle  
can be further substituted with one or more substituent  
groups selected from the group consisting of OR<sup>7</sup>,

NR<sup>7</sup>R<sup>8</sup>, SR<sup>7</sup>, S(O)R<sup>7</sup>, SO<sub>2</sub>R<sup>7</sup>, SO<sub>3</sub>R<sup>7</sup>, CO<sub>2</sub>R<sup>7</sup>, CN, oxo,  
CONR<sup>7</sup>R<sup>8</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>R<sup>9</sup>A<sup>-</sup>, alkyl, alkynyl, aryl,  
cycloalkyl, heterocycle, arylalkyl, quaternary  
25 heterocycle, quaternary heteroaryl, P(O)R<sup>7</sup>R<sup>8</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>,

and P(O)(OR')OR', and  
wherein said alkyl, alkenyl, alkynyl, polyalkyl,  
polyether, aryl, haloalkyl, cycloalkyl, and heterocycle  
can optionally have one or more carbons replaced by O,

NR<sup>7</sup>, N<sup>7</sup>R<sup>8</sup>A-, S-, SO<sub>2</sub>, S<sup>7</sup>R<sup>8</sup>A-, PR<sup>7</sup>, P(O)R,  
P<sup>7</sup>R<sup>8</sup>A-, or phenylene.

4. A compound of claim 3, wherein R<sup>5</sup> or R<sup>6</sup> has  
the formula (II)



(II)

5. A compound of claim 4, wherein n is 1 or 2.  
6. A compound of claim 5, wherein one of R<sup>7</sup> or  
R<sup>8</sup> is H and the other of R' or R'' is alkyl.

7. A compound of claim 5, wherein both R<sup>7</sup> and R<sup>8</sup>  
are H.

8. A compound of claim 7, wherein R<sup>1</sup> and R<sup>2</sup> are  
independently selected from the group consisting of H  
and alkyl.

9. A compound of claim 8, wherein said alkyl is  
a C<sub>1</sub>-C<sub>10</sub> alkyl.

10. A compound of claim 8, wherein said alkyl is  
both alkyl.

11. A compound of claim 10, wherein said alkyl is  
a C<sub>1</sub>-C<sub>10</sub> alkyl.

12. A compound of claim 11, wherein said alkyl is  
a C<sub>2</sub>-C<sub>6</sub> alkyl.
13. A compound of claim 12, wherein said alkyl is  
a C<sub>2</sub>-C<sub>6</sub> alkyl.
14. A compound of claim 13, wherein said alkyl is  
independently selected from the group consisting of  
ethyl, n-propyl, n-butyl, and isobutyl.
15. A compound of claim 8, wherein R' and R'' are  
each n-butyl.
16. A compound of claim 8, wherein one of R<sup>1</sup> and  
R<sup>2</sup> is ethyl and the other of R' and R'' is n-butyl.
17. A compound of claim 15, wherein q is 1, 2, or  
3.
18. A compound of claim 16, wherein q is 1, 2, or  
3.
19. A compound of claim 17, wherein q is 1 or 2.
20. A compound of claim 19, wherein q is 1.
21. A compound of claim 18, wherein q is 1 or 2.
22. A compound of claim 21, wherein q is 1.
23. A compound of claim 19, wherein R' and R'' are  
independently selected from the group consisting of H  
and OR'.
24. A compound of claim 21, wherein R' and R'' are  
independently selected from the group consisting of H  
and OR'.

361

362

25. A compound of claim 23, wherein R' is H.
26. A compound of claim 24, wherein R' is H.
- 5 27. A compound of claim 25, wherein one or more R<sup>X</sup> are in the 7-, 8-, or 9-position of the benzo ring of formula (I).

28. A compound of claim 26, wherein said R' is in the 7-, 8-, or 9-position of the benzo ring of formula (I).

10 29. A compound of claim 27, wherein said R' are in the 7- and 9- positions of the benzo ring of formula (I).

15 30. A compound of claim 28, wherein said R<sup>X</sup> is in the 7-position of the benzo ring of formula (I).

20 31. A compound of claim 29, wherein said one or more R<sup>X</sup> are independently selected from the group consisting of alkyl, aryl, cycloalkyl, heterocycle,

polyalkyl, acyloxy, polyether, halogen, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, SR<sup>13</sup>, S<sup>+</sup>R<sup>13</sup>R<sup>14</sup>, CO<sub>2</sub>R<sup>13</sup>, NR<sup>"C(O)R"</sup>, and NR<sup>"C(O)R"</sup>,

25 NR<sup>"C(O)R"</sup>, and NR<sup>"C(O)R"</sup>, wherein alkyl, aryl, cycloalkyl, heterocycle, polyalkyl, acyloxy, and polyether, can be further substituted with OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>, S<sup>+(O)R</sup><sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, Oxo, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, CONR<sup>9</sup>R<sup>10</sup>

30 SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>9</sup>R<sup>10</sup>, PO(O<sup>"</sup>)OR<sup>13</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, S<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, or C(O)OM, and

wherein in RX, one or more carbons are optionally replaced by O, NR<sup>13</sup>, N<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>13</sup>A<sup>-</sup>, PR<sup>13</sup>, P(O)R<sup>"</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>14</sup>A<sup>-</sup>, phenylene, amino acid, peptide, polypeptide, carbohydrate, polyether, or polyalkyl, and

wherein in said polyalkyl, phenylene, amino acid, peptide, polypeptide, and carbohydrate, one or more carbons are optionally replaced by O, NR<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, PR<sup>9</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, or P(O)R<sup>"</sup>.

34. A compound of the claim 32, wherein said Rx is selected from the group consisting of polyether, OR<sup>11</sup>, NR<sup>11</sup>R<sup>11</sup>, and N<sup>+</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>.
- 5 35. A compound of claim 33, wherein said one or more Rx are independently selected from the group consisting of OR<sup>11</sup> and NR<sup>11</sup>R<sup>11</sup>.
- 10 36. A compound of claim 34, wherein said R<sup>11</sup> is independently selected from the group consisting of OR<sup>11</sup> and NR<sup>11</sup>R<sup>11</sup>.
- 15 37. A compound of claim 35, wherein R<sup>11</sup> and R<sup>12</sup> each methyl.
- 20 38. A compound of the claim 36, wherein R<sup>11</sup> and R<sup>12</sup> each methyl.
- 25 39. A compound of claim 31, wherein one or more R<sup>Y</sup> are independently in the 3- or the 4-position of the phenyl ring of formula (II).
40. A compound of claim 32, wherein one or more R<sup>Y</sup> are independently in the 3- or the 4- position of the phenyl ring of formula (II).
41. A compound of claim 39, wherein t is 1 or 2.
- 25 42. A compound of claim 40, wherein t is 1 or 2.
- 30 43. A compound of claim 41, wherein said one or more R<sup>Y</sup> are independently selected from the group consisting of alkyl, polyether, fluoride, chloride, bromide, iodide, NR<sup>13</sup>R<sup>14</sup>, NR<sup>11</sup>C(O)R<sup>11</sup>, and OR<sup>11</sup>, wherein alkyl and polyether can be further substituted with SO<sub>3</sub>R<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, and quaternary heteroaryl.
- 35 44. A compound of claim 42, wherein said R<sup>Y</sup> is independently selected from the group consisting of alkyl, polyether, fluoride, chloride, bromide, iodide, NR<sup>13</sup>R<sup>14</sup>, NR<sup>11</sup>C(O)R<sup>11</sup>, and OR<sup>11</sup>, wherein alkyl and polyether can be further substituted with SO<sub>3</sub>R<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, and quaternary heteroaryl.
45. A compound of claim 43, wherein said one or more R<sup>Y</sup> are independently selected from the group consisting of alkyl, polyether, fluoride, NR<sup>13</sup>R<sup>14</sup>, NR<sup>11</sup>C(O)R<sup>11</sup>, and OR<sup>11</sup>, wherein alkyl and polyether can be further substituted with SO<sub>3</sub>R<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, and quaternary heteroaryl.
46. A compound of claim 44 wherein said R<sup>Y</sup> is independently selected from the group consisting of alkyl, polyether, fluoride, NR<sup>13</sup>R<sup>14</sup>, NR<sup>11</sup>C(O)R<sup>11</sup>, and OR<sup>11</sup>, wherein alkyl and polyether can be further substituted with SO<sub>3</sub>R<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, and quaternary heteroaryl.
47. A compound of claim 45, wherein said R<sup>11</sup> and R<sup>12</sup> are alkyl, wherein alkyl can be further substituted with SO<sub>3</sub>R<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, and quaternary heteroaryl.
48. A compound of claim 46, wherein said R<sup>11</sup> and R<sup>12</sup> are alkyl, wherein alkyl can be further substituted with SO<sub>3</sub>R<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, and quaternary heteroaryl.

266

365

49. A compound of claim 47, wherein  $n$  is 2.

50. A compound of claim 48, wherein n is 2.

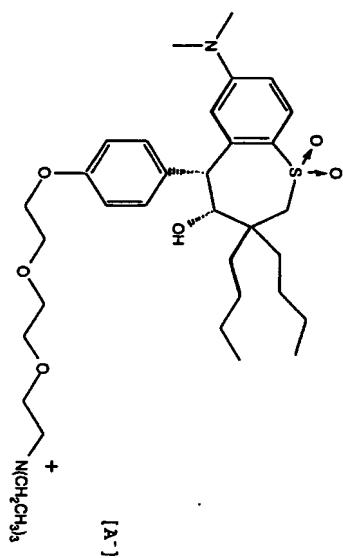
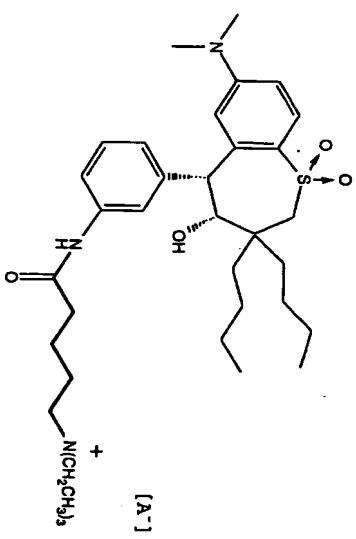
卷之三

31. A compound of claim 49, wherein said OH group is in a syn relationship to said structure of formula (II).

10

52. A compound of claim 50, wherein said OH group is in a syn relationship to said structure of formula (II).

33. A compound of claim 51, having the formula:

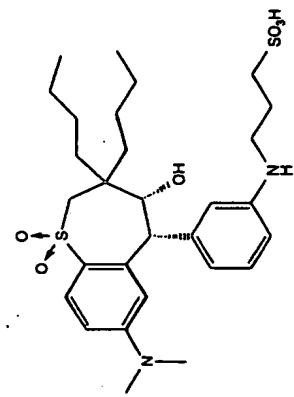


54. A compound of claim 51, having the formula:

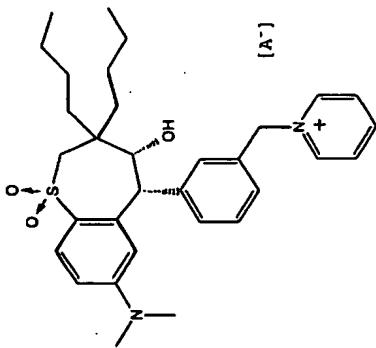
۲۶۷

368

55. A compound of claim 51, having the formula:



56. A compound of claim 51, having the formula:

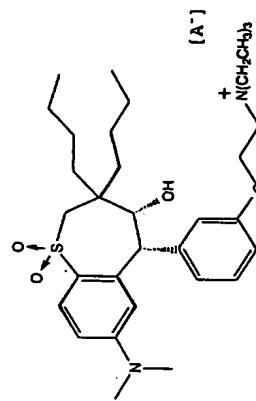


57. A compound of claim 51, having the formula:

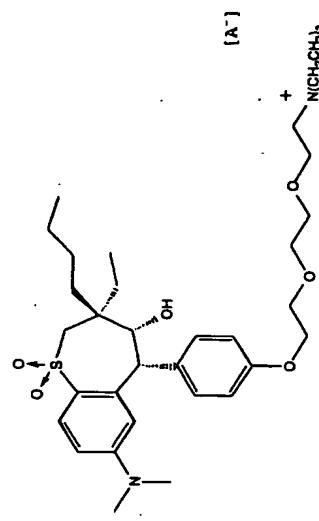


10

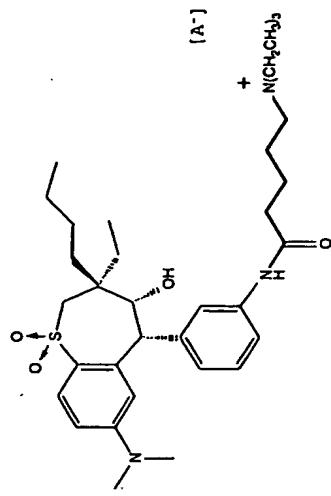
58. A compound of claim 52, having the formula:



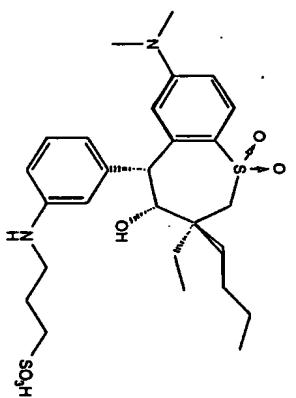
59. A compound of claim 52, having the formula:



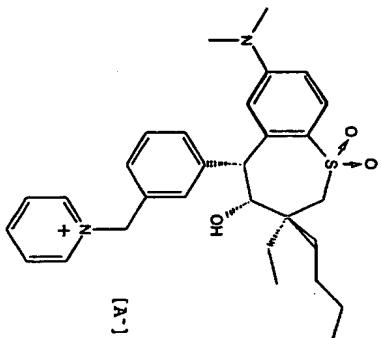
60. A compound of claim 52, having the formula:



10

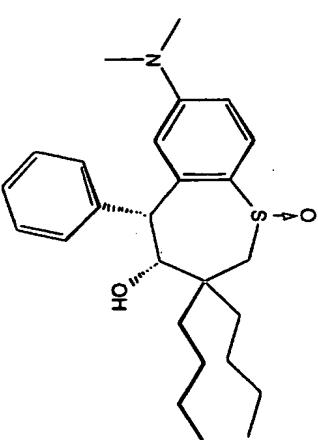


- 5  
61. A compound of claim 52, having the formula:



- 5  
63. A compound of claim 31, wherein n is 1.  
64. A compound of claim 63, wherein R' is H.

65. A compound of claim 64, having the formula



10

66. A compound of claim 4, wherein R' and R'' are independently selected from the group consisting of H and alkyl.

- 15  
67. A compound of claim 66, wherein said alkyl is C<sub>1</sub>-C<sub>10</sub> alkyl.  
68. A compound of claim 67, wherein said alkyl is C<sub>2</sub>-C<sub>5</sub> alkyl.

69. A compound of claim 68, wherein said alkyl is  $C_1-C_4$  alkyl.

70. A compound of claim 69, wherein  $R'$  and  $R''$  are independently selected from the group consisting of ethyl, n-propyl, n-butyl, and isobutyl.

71. A compound of claim 4, wherein  $R'$  and  $R''$  are independently selected from the group consisting of H and  $OR'$ .

72. A compound of claim 71, wherein  $R'$  is H.

73. A compound of claim 4, wherein n is 2.

74. A compound of claim 3, wherein  $R'$  and  $R''$  are independently selected from the group consisting of H and  $OR'$ .

75. A compound of claim 74, wherein  $R''$  is H.

76. A compound of claim 3, wherein one of  $R'$  or  $R''$  is H.

77. A compound of claim 76, wherein both  $R'$  and  $R''$  are H.

78. A compound of claim 3, wherein said one or more  $R^X$  are independently selected from the group consisting of alkyl, aryl, cycloalkyl, heterocycle, polyalkyl, acyloxy, polyether, halogen,  $OR^{13}$ ,  $NR^{13}R^{14}$ ,  $NR^{13}R^{14}R^{15}$ ,  $N^+R^{11}R^{12}A^-$ ,  $SR^{13}$ ,  $S^+R^{13}R^{14}$ ,  $CO_2R^{13}$ ,  $NR^9C(O)R^9$ , and  $NR^9C(O)R^9$ , wherein alkyl, aryl, cycloalkyl, heterocycle, polyalkyl, acyloxy, and polyether, can be further substituted with  $OR^9$ ,  $NR^9R^{10}$ ,  $N^+R^9R^{11}R^{12}A^-$ ,  $SR^9$ , with  $SO_3R^9$ ,  $N^+R^{11}R^{12}A^-$ , and quaternary heteroaryl.

$S(O)R^9$ ,  $SO_2R^9$ ,  $SO_3R^9$ , oxo,  $CO_2R^9$ , CN, halogen,  $CONR^9R^{10}$

$SO_2OM$ ,  $SO_2NR^9R^{10}$ ,  $PO(OR'')OR''$ ,  $P^+R^9R^{11}R^{12}A^-$ ,  $S^+R^9R^{10}A^-$ , or  $C(O)OM$ , and

wherein in  $R^X$ , one or more carbons are optionally replaced by O,  $NR^{13}$ ,  $N^+R^{13}R^{14}A^-$ , S, SO,  $S^+R^{13}A^-$ ,  $PR^{13}$ ,  $P(O)R^9$ ,  $P^+R^{13}R^{14}A$ , phenylene, amino acid, peptide, polypeptide, carbohydrate, polyether, or polyalkyl, and

wherein in said polyalkyl, phenylene, amino acid, peptide, polypeptide, and carbohydrate, one or more carbons are optionally replaced by O,  $NR^9$ ,  $N^+R^9R^{10}A^-$ , S, SO,  $SO_2$ ,  $S^+R^9A^-$ ,  $PR^9$ ,  $P^+R^9R^{10}A^-$ , or  $P(O)R^9$ .

79. A compound of claim 78, wherein said one or more  $R'$  are independently selected from the group consisting of  $OR''$  and  $NR^9R^{10}A^-$ .

80. A compound of claim 79, wherein said one or more  $R'$  are independently selected from the group consisting of  $OR''$  and  $NR^9R^{10}A^-$ .

81. A compound of claim 80, wherein  $R''$  and  $R''$  are each methyl.

82. A compound of claim 3, wherein one or more  $R^Y$  are independently in the 3- or the 4-position of the phenyl ring of formula (II).

83. A compound of claim 82, wherein one or more  $R^Y$  is selected from the group consisting of alkyl, polyether, fluoride, chloride, bromide, iodide,  $NR^9R^{10}$ , and  $NC(O)R^9$ ,

wherein alkyl and polyether can be substituted with  $SO_3R^9$ ,  $N^+R^{11}R^{12}A^-$ , and quaternary heteroaryl.

88. A compound of claim 87, wherein n is 2.

84. A compound of claim 83, wherein R<sup>9</sup> and R<sup>10</sup> are alkyl.

85. A compound of claim 84, wherein one or more

R<sup>y</sup> is selected from the group consisting of alkyl, polyether, fluoride, chloride, bromide, iodide, NR<sup>9</sup>R<sup>10</sup>, and NC(O)R<sup>9</sup>.

10 86. A compound of claim 1, wherein said one or

more R<sup>x</sup> are independently selected from the group consisting of alkyl, aryl, cycloalkyl, heterocycle,

polyalkyl, acyloxy, polyether, halogen, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>13</sup>, S<sup>+</sup>R<sup>13</sup>R<sup>14</sup>, CO<sub>2</sub>R<sup>13</sup>,

NR<sup>9</sup>C(O)R<sup>11</sup>, and NR<sup>9</sup>C(O)R<sup>11</sup>,

wherein alkyl, aryl, cycloalkyl, heterocycle,

polyalkyl, acyloxy, and polyether, can be further substituted with OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>,

S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, oxo, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, CONR<sup>9</sup>R<sup>10</sup>

SO<sub>2</sub>OM, SO<sub>3</sub>NR<sup>9</sup>, PO(O)R<sup>11</sup>)OR<sup>11</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, S<sup>+</sup>R<sup>9</sup>R<sup>11</sup>A<sup>-</sup>, or

C(O)OM, and

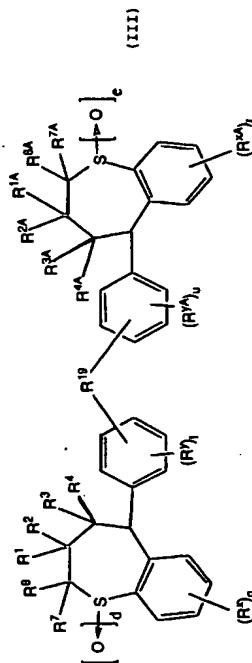
wherein in R<sup>x</sup>, one or more carbons are optionally replaced by O, NR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>13</sup>A<sup>-</sup>,

PR<sup>13</sup>, P(O)R<sup>11</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, phenylene, amino acid, peptide, polypeptide, carbohydrate, polyether, or

polyalkyl, and wherein in said polyalkyl, phenylene, amino acid, peptide, polypeptide, and carbohydrate, one or more carbons are optionally replaced by O, NR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>A<sup>-</sup>,

S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, PR<sup>9</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, or P(O)R<sup>9</sup>.

20 87. A compound of claim 1, wherein n is 1 or 2.



wherein :

q and r are independently integers from 0 to 4;  
d and e are independently integers from 0 to 2;  
t and u are independently integers from 0 to 4;  
R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are independently selected from the group consisting of H, alkyl, alkenyl, haloalkyl, alkylaryl, arylalkyl, alkoxylalkyl, dialkylamino, alkylthio, (polyalkyl)aryl, and cycloalkyl.

wherein alkyl, alkenyl, alkynyl, haloalkyl, alkylaryl, alkylthio, (polyalkyl)aryl, and dialkylamino, alkylthio, (polyalkyl)aryl, and cycloalkyl optionally are substituted with one or more substituent selected from the group consisting of OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, NRR<sup>9</sup>R<sup>10</sup>, SR<sup>9</sup>, S<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, P<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, oxo, and CONR<sup>9</sup>R<sup>10</sup>, wherein alkyl, alkynyl, alkylaryl, alkoxylalkyl, alkoxy, alkylthio, polycyclic aromatic hydrocarbon, and cycloalkyl, optionally have one or more carbons replaced by O, NR<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, S, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, P<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, or phenylene, where R<sup>9</sup>, R<sup>10</sup>, and R<sup>W</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, cycloalkyl, aryl, acyl, heterocycle, ammoniumalkyl, alkylammoniumalkyl, and arylalkyl; or R<sup>1</sup> and R<sup>2</sup> taken together with the carbon to which they are attached form C<sub>2</sub>-C<sub>10</sub> cycloalkylidene, or R<sup>1</sup> and R<sup>2</sup> taken together with the carbon to which they are attached form C<sub>2</sub>-C<sub>10</sub> cycloalkylidene;

- 5 R<sup>3</sup>, R<sup>4</sup> together form =O, =NOR<sup>11</sup>, =S, =NNR<sup>11</sup>R<sup>12</sup>, =NR<sup>9</sup>, or =CR<sup>11</sup>R<sup>12</sup>, or R<sup>3A</sup> and R<sup>4A</sup> together form =O, =NOR<sup>11</sup>, =S,  
=NNR<sup>11</sup>R<sup>12</sup>, =NR<sup>9</sup>, or =CR<sup>11</sup>R<sup>12</sup>,
- 10 wherein R<sup>11</sup> and R<sup>12</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, aryl, arylalkyl, alkynylalkyl, alkoxylalkyl, heterocycle, carboxyalkyl, carboalkoxyalkyl, cycloalkyl, cyanoalkyl, OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, oxo, and CONR<sup>9</sup>R<sup>10</sup>, wherein R<sup>9</sup> and R<sup>10</sup> are as defined above, provided that both R<sup>3</sup> and R<sup>4</sup> cannot be OH, NH<sub>2</sub>, and SH, or R<sup>11</sup> and R<sup>12</sup> together with the nitrogen or carbon atom to which they are attached form a cyclic ring;
- 15 wherein A<sup>-</sup> is a pharmaceutically acceptable anion and M is a pharmaceutically acceptable cation; R<sup>7</sup>, R<sup>8</sup>, R<sup>9</sup>, and R<sup>10</sup> are independently selected from the group consisting of hydrogen and alkyl; and one or more R<sup>X</sup> and R<sup>W</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, polycyclic aromatic hydrocarbon, heterocycle, haloalkyl, cycloalkyl, heterocycle, polyether, quaternary heterocycle, quaternary heteroaryl, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sub>2</sub>R<sup>13</sup>, S<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, NR<sup>13</sup>C(O)R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, NR<sup>14</sup>C(O)R<sup>13</sup>, C(O)OM, COR<sup>13</sup>, OR<sup>18</sup>, S(O)NR<sup>18</sup>, NR<sup>13</sup>R<sup>18</sup>.

- NR<sup>18</sup>OR<sup>14</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, amino acid, peptide, polypeptide, and carbohydrate,
- wherein alkyl, alkenyl, alkyanyl, cycloalkyl, aryl, polyalkyl, heterocycle, acyloxy, arylalkyl, haloalkyl, polyether, quaternary heterocycle, and quaternary heteroaryl can be further substituted with OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, o xo, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, CONR<sup>9</sup>R<sup>10</sup>, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>9</sup>R<sup>10</sup>, PO(OR<sup>11</sup>)OR<sup>11</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, S<sup>RR'A'</sup>, or C(O)OM, and
- wherein R<sup>18</sup> is selected from the group consisting of acyl, arylalkoxycarbonyl, arylalkyl, heterocycle, alkyl, wherein acyl, arylalkoxycarbonyl, arylalkyl, heterocycle, heterocycle, alkyl quaternary heterocycle, and quaternary heteroaryl optionally are substituted with one or more substituent selected from the group consisting of OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, oxo, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, CONR<sup>9</sup>R<sup>10</sup>, SO<sub>3</sub>R<sup>9</sup>, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>9</sup>R<sup>10</sup>, PO(OR<sup>16</sup>)OR<sup>17</sup>, and C(O)OM,
- wherein in R<sup>\*</sup> and R<sup>\*\*</sup>, one or more carbons are optionally replaced by O, NR<sup>13</sup>, N<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>13</sup>A<sup>-</sup>, PR<sup>13</sup>, P(O)R<sup>13</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, phenylene, amino acid, peptide, polypeptide, carbohydrate, polyether, or polyalkyl,
- wherein in said polyalkyl, phenylene, amino acid, peptide, polypeptide, carbohydrate, polyether, or polyalkyl,
- peptide, polypeptide, and carbohydrate, one or more carbons are optionally replaced by O, NR<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, PR<sup>9</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, or P(O)R<sup>9</sup>;
- wherein quaternary heterocycle and quaternary heteroaryl are optionally substituted with one or more groups selected from the group consisting of alkyl, alkenyl, alkyanyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, heterocycle, arylalkyl, halogen,
- oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sub>2</sub>R<sup>13</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, P<sup>+</sup>(O)R<sup>13</sup>R<sup>14</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>R<sup>15</sup>A<sup>-</sup>, P(O)R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, and SO<sub>3</sub>R<sup>9</sup>,
- wherein alkyl, alkenyl, alkyanyl, aryl, cycloalkyl, and heterocycle can be substituted with one or more substituent groups independently selected from the

- group consisting of alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, heterocycle, aryloalkyl, halogen, oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sup>2</sup>R<sup>13</sup>, SO<sup>2</sup>NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, O<sup>2</sup>R<sup>13</sup>, CN, OM, SO<sup>2</sup>OM, SO<sup>2</sup>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, P(O)R<sup>13</sup>R<sup>14</sup>, P<sup>+</sup>R<sup>13</sup>NR<sup>15</sup>A-, P(O'R')OR<sup>"</sup>, SR<sup>"</sup>R'A-, and N<sup>+</sup>R<sup>11</sup>R<sup>12</sup>A', wherein said alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can be further substituted with one or more substituent groups selected from the group consisting of OR<sup>7</sup>, NR<sup>7</sup>R<sup>8</sup>, SR<sup>7</sup>, S(O)R<sup>7</sup>, SO<sup>2</sup>R<sup>7</sup>, SO<sup>2</sup>R<sup>7</sup>, CO<sup>2</sup>R<sup>7</sup>, CN, oxo, CONR<sup>7</sup>R<sup>8</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>9</sup>A-, alkyl, alkenyl, alkynyl, aryl, cycloalkyl, heterocycle, arylalkyl, quaternary heterocycle, quaternary heteroaryl, P(O)R<sup>7</sup>R<sup>8</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A-, and P(O)OR', and wherein said alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can optionally have one or more carbons replaced by O, NR<sup>7</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A-, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>7</sup>A-, PR<sup>7</sup>, P(O)R', P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A-, or phenylene.

99. A compound of claim 98, wherein R<sup>1</sup>, R<sup>"</sup>, R', and R<sup>"</sup> are independently selected from the group consisting of H and C<sub>1</sub>-C<sub>6</sub> alkyl.

100. A compound of claim 101, wherein said alkyl is a C<sub>1</sub>-C<sub>6</sub> alkyl.

101. A compound of claim 100, wherein said alkyl is a C<sub>1</sub>-C<sub>6</sub> alkyl.

102. A compound of claim 101, wherein R<sup>1</sup>, R<sup>"</sup>, R', and R<sup>"</sup> are independently selected from the group consisting of H and C<sub>1</sub>-C<sub>6</sub> alkyl.

38

३८

peptide, polypeptide, carbohydrate, polyether, or polyalkyl, and

wherein in said polyalkyl, phenylene, amino acid, peptide, polypeptide, and carbohydrate, one or more carbons are optionally replaced by O, NR<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, PR<sup>9</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, or P(O)R<sup>9</sup>.

110. A compound of claim 98, wherein one or more R<sup>Y</sup> and one or more R<sup>"</sup> are independently selected from

the group consisting of alkyl, polyether, fluoride, chloride, bromide, iodide, NR<sup>13</sup>R<sup>14</sup>, NR<sup>"</sup>C(O)R<sup>"</sup>, and OR<sup>"</sup>, wherein alkyl and polyether can be further substituted with SO<sub>2</sub>R<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, and quaternary heteroaryl.

111. A compound of claim 98, wherein R<sup>"</sup> is selected from the group consisting of alkane diyl, polyalkane diyl, alkoxy diyl, and polyalkoxy diyl,

wherein alkane diyl and polyalkane diyl can optionally have one or more carbon replaced by O, NR<sup>7</sup>, NR<sup>7</sup>R<sup>8</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>8</sup>, PR<sup>7</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>, or phenylene.

112. A compound of claim 111, wherein R<sup>"</sup> is

selected from the group consisting of alkoxy diyl and polyalkane diyl, wherein one or more carbons are optionally replaced by O, NR<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>R<sup>10</sup>, PR<sup>9</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>, phenylene, amino acid, peptide, polypeptide, carbohydrate, or polyalkyl.

113. A compound of claim 112, wherein R<sup>1</sup>, R<sup>1'</sup>, R<sup>2</sup>, and R<sup>3</sup> are independently selected from the group consisting of H and alkyl.

114. A compound of claim 113, wherein R<sup>1</sup>, R<sup>1'</sup>, R<sup>2</sup>, and R<sup>3</sup> are independently selected from the group consisting of H and OR<sup>9</sup>.

5

115. A compound of claim 114, wherein R<sup>9</sup> is H.

116. A compound of claim 115, wherein R<sup>1</sup>, R<sup>1'</sup>, R<sup>2</sup>, and R<sup>3</sup> are each H.

117. A compound of claim 116, wherein d and e are independently 1 or 2.

10

118. A compound of claim 117, wherein one or more R<sup>X</sup> and one or more R<sup>"</sup> are independently selected from the group consisting of alkyl, aryl, cycloalkyl, heterocycle, polyalkyl, acyloxy, polyether, halogen, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>13</sup>, S<sup>+</sup>R<sup>13</sup>R<sup>14</sup>, CO<sub>2</sub>R<sup>13</sup>, NR<sup>"</sup>C(O)R<sup>"</sup>, and NR<sup>"</sup>C(O)R<sup>"</sup>,

wherein alkyl, aryl, cycloalkyl, heterocycle, polyalkyl, acyloxy, and polyether, can be further substituted with OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, oxo, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, CONR<sup>9</sup>R<sup>10</sup> SO<sub>2</sub>OM, SONR<sup>9</sup>R<sup>"</sup>, PO(OR<sup>"</sup>)OR<sup>"</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>A<sup>-</sup>, or C(O)OM, and

wherein in R<sup>X</sup>, one or more carbons are optionally replaced by O, NR<sup>13</sup>, N<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>13</sup>A<sup>-</sup>,

PR<sup>13</sup>, P(O)R<sup>"</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, phenylene, amino acid, peptide, polypeptide, carbohydrate, polyether, or polyalkyl, and

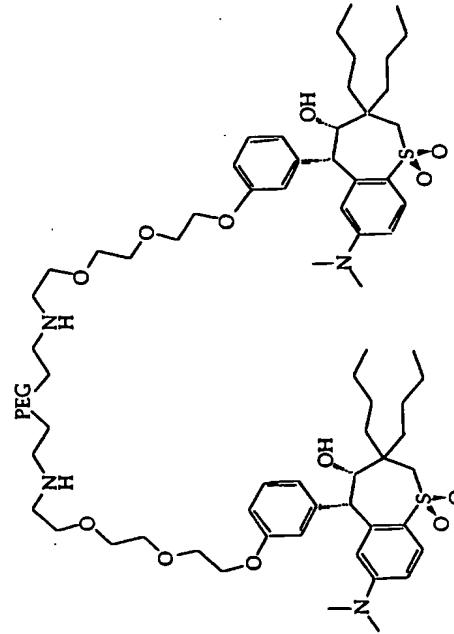
wherein in said polyalkyl, phenylene, amino acid, peptide, polypeptide, and carbohydrate, one or more carbons are optionally replaced by O, NR<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, PR<sup>9</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, or P(O)R<sup>9</sup>.

20

119. A compound of claim 118, wherein one or more R<sup>Y</sup> and one or more R<sup>"</sup> are independently selected from

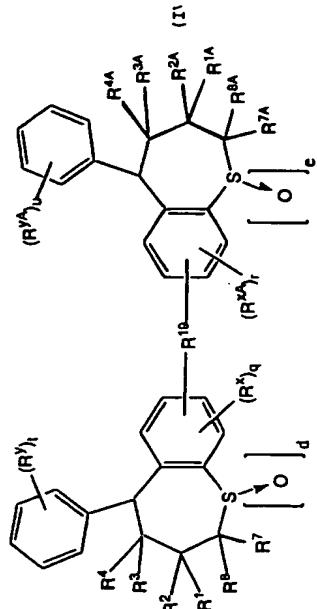
the group consisting of alkyl, polyether, fluoride, chloride, bromide, iodide,  $\text{NR}_1^1\text{R}_1^4$ ,  $\text{NR}^2\text{C(O)R}^1$ , and  $\text{OR}^2$ , wherein alkyl and polyether can be further substituted with  $\text{SO}_3^{\text{R}}\text{R}^9$ ,  $\text{N}^+\text{R}^9\text{R}_1^1\text{R}_1^2\text{A}^-$ , and quaternary heteroaryl.

128. A compound of claim 119, having the formula:



BEC = 1400 molaren vægt; indværtiges chemisk molaritet af bin

121 A compound of the formula (IV)



wherein :

q and r are independently integers from 0 to 3;  
 d and e are independently integers from 0 to 2;  
 t and u are independently integers from 0 to 5;  
 $R'$ ,  $R''$ ,  $R^t$ , and  $R^u$  are independently selected from  
 the group consisting of H, alkyl, alkenyl, alkyenyl,  
 haloalkyl, alkylaryl, arylalkyl, alkoxyl, alkoxylalkyl,  
 dialkylamino, alkylthio, (polyalkyl)aryl, and  
 cycloalkyl.

wherein alkyl, alkenyl, alkynyl, haloalkyl,

alkyaryl, aryalkyl, alkoxyl, alkylthio, (polyalkyl)aryl, and dialkylamino, alkylthio, (polyalkyl)aryl, and cycloalkyl optionally are substituted with one or more substituent selected from the group consisting of OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N(R<sup>9</sup>)R<sup>10</sup>A, SR<sup>9</sup>, S'RA-, P(R'R")A, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>A, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, oxo, and CONR<sup>9</sup>R<sup>10</sup>, wherein alkyl, alkenyl, alkynyl, alkylaryl, alkoxyl, alkylthio, (polyalkyl)aryl, and cycloalkyl optionally have one or more carbons replaced by O, NR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, S, SO, SO<sup>2</sup>, S(O)R<sup>9</sup>, S(O)<sub>2</sub>R<sup>9</sup>, and S(O)<sub>2</sub>R<sup>9</sup>A.

wherein R<sup>9</sup>, R<sup>10</sup>, and R<sup>W</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, cycloalkyl, aryl, acyl, heterocycle, ammonium, alkylammonium, and arylalkyl; or

R<sup>1</sup> and R<sup>2</sup> taken together with the carbon to which they are attached form C<sub>1</sub>-C<sub>n</sub>, cycloalkylidene, or R<sup>1</sup> and R<sup>2</sup> taken together with the carbon to which

they are attached form C<sub>1</sub>-C<sub>n</sub>, cycloalkylidene; R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkyanyl, acyloxy, aryl, heterocycle, OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, SO<sub>2</sub>R<sup>9</sup>, and SO<sub>3</sub>R<sup>9</sup>, wherein R<sup>1</sup> and R<sup>2</sup> are as defined above; or

10 R<sup>3</sup> and R<sup>4</sup> together form =O, =S, =NRR<sup>11</sup>R<sup>12</sup>, =NR<sup>9</sup>, or =CR<sup>11</sup>R<sup>12</sup>, or R<sup>3A</sup> and R<sup>4A</sup> together form =O, =NOR<sup>11</sup>, =S, =NRR<sup>11</sup>R<sup>12</sup>, =NR<sup>9</sup>, or =CR<sup>11</sup>R<sup>12</sup>,

wherein R<sup>11</sup> and R<sup>12</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkyanyl, aryl, arylalkyl, alkenylalkyl, alkylnylalkyl, heterocycle, carboxyalkyl, carbalkoxyalkyl, cycloalkyl, cyanoalkyl, OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, oxo, and CONR<sup>9</sup>R<sup>10</sup>, wherein R<sup>9</sup> and R<sup>10</sup> are as defined above, provided that both R<sup>3</sup> and R<sup>4</sup> cannot be OH, NH<sub>2</sub>, and SH, or R<sup>11</sup> and R<sup>12</sup> together with the nitrogen or carbon atom to which they are attached form a cyclic ring; wherein A<sup>-</sup> is a pharmaceutically acceptable anion and M is a pharmaceutically acceptable cation;

25 R<sup>7</sup>, R<sup>8</sup>, R<sup>9</sup>, and R<sup>10</sup> are independently selected from the group consisting of hydrogen and alkyl; and one or more R<sup>X</sup> and R<sup>W</sup> are independently selected from the group consisting of H, alkyl, alkenyl,

30 alkyanyl, polyalkyl, acyloxy, aryl, arylalkyl, halogen, haloalkyl, cycloalkyl, heterocycle, heterocycle, polyether, quaternary heterocycle, quaternary

heteroaryl, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, S(O)2R<sup>13</sup>, wherein quaternary heterocycle and quaternary heteroaryl are optionally substituted with one or more

SO<sub>3</sub>R<sup>13</sup>, S<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, NR<sup>13</sup>C(O)R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, OR<sup>18</sup>, S(O)<sub>n</sub>NR<sup>18</sup>, NR<sup>13</sup>R<sup>18</sup>, NR<sup>18</sup>OR<sup>14</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, amino acid,

5 NR<sup>18</sup>DR<sup>14</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, amino acid, peptide, polypeptide, and carbohydrate, wherein alkyl, alkenyl, alkyanyl, cycloalkyl, aryl, polyalkyl, heterocycle, acyloxy, arylalkyl, haloalkyl, polyether, quaternary heterocycle, and quaternary heteroaryl can be further substituted with OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, oxo, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, CONR<sup>9</sup>R<sup>10</sup>, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>9</sup>R<sup>10</sup>, PO(O<sup>+</sup>)OR<sup>11</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>R<sup>W</sup>A<sup>-</sup>, or C(O)OM, and

10 wherein R<sup>18</sup> is selected from the group consisting of acyl, arylalkoxycarbonyl, arylalkyl, heterocycle, heterocycle, alkyl, wherein acyl, arylalkoxycarbonyl, arylalkyl, heterocycle, heterocycle, alkyl, and quaternary heteroaryl optionally are substituted with one or more substituent selected from the group consisting of OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, SO<sub>3</sub>R<sup>9</sup>, oxo, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, CONR<sup>9</sup>R<sup>10</sup>, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>9</sup>R<sup>10</sup>, PO(O<sup>+</sup>)OR<sup>11</sup>, and C(O)OM,

15 wherein in said R<sup>9</sup> and R<sup>10</sup>, one or more carbons are optionally replaced by O, NR<sup>13</sup>, N<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>13</sup>A<sup>-</sup>, PR<sup>13</sup>, P(O)R<sup>13</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, phenylene, amino acid, peptide, polypeptide, carbohydrate, polyether, or polyalkyl,

20 wherein in said R<sup>9</sup> and R<sup>10</sup>, one or more carbons are optionally replaced by O, NR<sup>13</sup>, N<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>13</sup>A<sup>-</sup>, PR<sup>13</sup>, P(O)R<sup>13</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, phenylene, amino acid, peptide, polypeptide, carbohydrate, polyether, or polyalkyl,

25 wherein in said R<sup>9</sup> and R<sup>10</sup>, one or more carbons are optionally replaced by O, NR<sup>13</sup>, N<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>13</sup>A<sup>-</sup>, PR<sup>9</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, or P(O)R<sup>9</sup>, wherein quaternary heterocycle and quaternary heteroaryl are optionally substituted with one or more

- groups selected from the group consisting of alkyl, alkenyl, alkyne, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, heterocycle, arylalkyl, halogen, oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sub>2</sub>R<sup>13</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, P(O)R<sup>13</sup>R<sup>14</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>15A</sup>, P(O'R')OR<sup>14</sup>, SR<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, and N<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, R<sup>14</sup> is selected from the group consisting of alkane diyl, alkenyl diyl, polyalkane diyl, alkoxy diyl, polyether diyl, polyalkoxy diyl, carbohydrate, amino acid, and peptide, polypeptide, wherein alkane diyl, alkenyl diyl, polyalkane diyl, alkoxy diyl, polyether diyl, polyalkoxy diyl, carbohydrate, amino acid, and peptide polypeptide, can optionally have one or more carbon replaced by O, NR<sup>7</sup>, NR<sup>7</sup>R<sup>8</sup>, S, SO<sub>2</sub>, S+R<sup>7</sup>R<sup>8</sup>, PR<sup>7</sup>, P+R<sup>7</sup>R<sup>8</sup>, phenylene, heterocycle, quaternary heterocycle, quaternary heteroaryl, or aryl, wherein alkane diyl, alkenyl diyl, alkyne diyl, polyalkane diyl, alkoxy diyl, polyether diyl, amino acid, peptide, and polypeptide can be substituted with one or more substituent groups independently selected from the group consisting of alkyl, alkenyl, alkyne, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, heterocycle, arylalkyl, halogen, oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sub>2</sub>R<sup>13</sup>, SO<sub>3</sub>R<sup>13</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, COR<sup>13</sup>, CN, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, P(O)R<sup>13</sup>R<sup>14</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>15A</sup>, P(O'R')OR<sup>14</sup>, SR<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, and N<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, R<sup>14</sup> is alkyl, alkenyl, alkyne, polyalkyl, alkoxy, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can be further substituted with one or more substituent groups selected from the group consisting of OR<sup>7</sup>, NR<sup>7</sup>, SR<sup>7</sup>, S(O)R<sup>7</sup>, SO<sub>2</sub>R<sup>7</sup>, SO<sub>3</sub>R<sup>7</sup>, CO<sub>2</sub>R<sup>7</sup>, CN, Oxo, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can be further substituted with one or more substituent groups selected from the group consisting of OR<sup>7</sup>, NR<sup>7</sup>, SR<sup>7</sup>, S(O)R<sup>7</sup>, SO<sub>2</sub>R<sup>7</sup>, SO<sub>3</sub>R<sup>7</sup>, CO<sub>2</sub>R<sup>7</sup>, CN, Oxo,

- CONR<sup>7</sup><sup>8</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, alkenyl, alkyne, polyalkyl, cycloalkyl, heterocycle, arylalkyl, quaternary heterocycle, quaternary heteroaryl, P(O)R<sup>7</sup>R<sup>8</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, and P(O)(OR')OR<sup>14</sup>, and wherein said alkyl, alkenyl, alkyne, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can optionally have one or more carbons replaced by O, NR<sup>7</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, S, SO<sub>2</sub>, S<sup>+</sup>R<sup>7</sup>A<sup>-</sup>, PR<sup>7</sup>, P(O)R<sup>7</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, or phenylene.
- 10 121. A compound of claim 120, wherein R<sup>1</sup>, R<sup>1A</sup>, R<sup>2</sup>, and R<sup>2A</sup> are independently selected from the group consisting of H and alkyl.
- 15 122. A compound of claim 121, wherein R<sup>1</sup>, R<sup>1A</sup>, R<sup>2</sup>, and R<sup>2A</sup> are independently selected from the group consisting of H and alkyl.
- 20 123. A compound of claim 121, wherein R<sup>1</sup>, R<sup>1A</sup>, R<sup>2</sup>, and R<sup>2A</sup> are independently selected from the group consisting of H and C<sub>1</sub>-C<sub>10</sub> alkyl.
- 25 124. A compound of claim 123, wherein said alkyl is a C<sub>1</sub>-C<sub>6</sub> alkyl.
- 30 125. A compound of claim 124, wherein R<sup>1</sup>, R<sup>1A</sup>, R<sup>2</sup>, and R<sup>2A</sup> are independently selected C<sub>1</sub>-C<sub>6</sub> alkyl.
- 35 126. A compound of claim 125, wherein R<sup>1</sup>, R<sup>1A</sup>, R<sup>2</sup>, and R<sup>2A</sup> are independently selected from the group consisting of ethyl, n-propyl, n-butyl, and isobutyl.

130. A compound of claim 121, wherein d and e are independently 1 or 2.

131. A compound of claim 130, wherein d and e are both 2.

5

132. A compound of claim 121, wherein one or more  $R^X$  and one or more  $R''$  are independently selected from the group consisting of alkyl, aryl, cycloalkyl, heterocycle, polyalkyl, acyloxy, polyether, halogen,  $OR^{13}$ ,  $NR^{13}R^{14}$ ,  $NR^{13}NR^{14}R^{15}$ ,  $N^+R^{11}R^{12}A^-$ ,  $SR^{13}$ ,  $S^+R^{13}R^{14}$ ,  $COR^{13}$ ,  $NR^NC(O)R''$ , and  $NR^NC(O)R'$ , wherein alkyl, aryl, cycloalkyl, heterocycle, polyalkyl, acyloxy, and polyether, can be further substituted with  $OR^9$ ,  $NR^9R^{10}$ ,  $N^+R^9R^{11}R^{12}A^-$ ,  $SR^9$ ,  $S(O)R^9$ ,  $SO_2R^9$ ,  $SO_3R^9$ , oxo,  $COR^9$ , CN, halogen,  $CNOR^9R^{10}$ ,  $SO_2OM$ ,  $SO_2NR^9R'$ ,  $P(O)R^9OR''$ ,  $P^+R^9R^{11}R^{12}A^-$ ,  $SR^9R''A'$ , or  $C(O)OM$ , and

wherein in  $R^X$ , one or more carbons are optionally replaced by O,  $NR^{13}$ ,  $N^+R^{13}R^{14}A^-$ , S, SO,  $SO_2$ ,  $S^+R^{13}A^-$ ,

$PR^{13}$ ,  $P(O)R''$ ,  $P^+R^{13}R^{14}A^-$ , phenylene, amino acid, peptide, polypeptide, carbohydrate, polyether, or polyalkyl, and

wherein in said polyalkyl, phenylene, amino acid, peptide, polypeptide, and carbohydrate, one or more carbons are optionally replaced by O,  $NR^9$ ,  $N^+R^9R^{10}A^-$ , S, SO,  $SO_2$ ,  $S^+R^9A^-$ ,  $PR^9$ ,  $P^+R^9R^{10}A^-$ , or  $P(O)R'$ .

133. A compound of claim 121, wherein one or more  $R^Y$  and one or more  $R''$  are independently selected from the group consisting of alkyl, polyether, fluoride, chloride, bromide, iodide,  $NR^{13}R^{14}$ ,  $NR^NC(O)R''$ , and  $OR''$ .

30

wherein alkyl and polyether can be further substituted with  $SO_3R^9$ ,  $N^+R^9R^{11}R^{12}A^-$ , and quaternary heteroaryl.

5

134. A compound of claim 121, wherein  $R''$  is selected from the group consisting of alkane diyl, polyalkane diyl, alkoxy diyl, and polyalkoxy diyl, wherein alkane diyl and polyalkane diyl can optionally have one or more carbon replaced by O, NR<sub>7</sub>, N+R<sub>7</sub>R<sub>8</sub>, S, SO, SO<sub>2</sub>, S+R<sub>7</sub>R<sub>8</sub>, PR<sub>7</sub>, P+R<sub>7</sub>R<sub>8</sub>, or phenylene.

135. A compound of claim 134, wherein  $R''$  is selected from the group consisting of alkoxy diyl and polyalkoxydiyl wherein one or more carbons are

optionally replaced by O, NR<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>R<sup>10</sup>, PR<sup>9</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>, phenylene, amino acid, peptide, polypeptide, carbohydrate, or polyalkyl.

136. A compound of claim 135, wherein R<sup>1</sup>, R<sup>u</sup>, R<sup>2</sup>, and R<sup>u</sup> are independently selected from the group consisting of H and alkyl.

137. A compound of claim 136, wherein R<sup>1</sup>, R<sup>u</sup>, R<sup>2</sup>, and R<sup>u</sup> are independently selected from the group consisting of H and OR<sup>1</sup>.

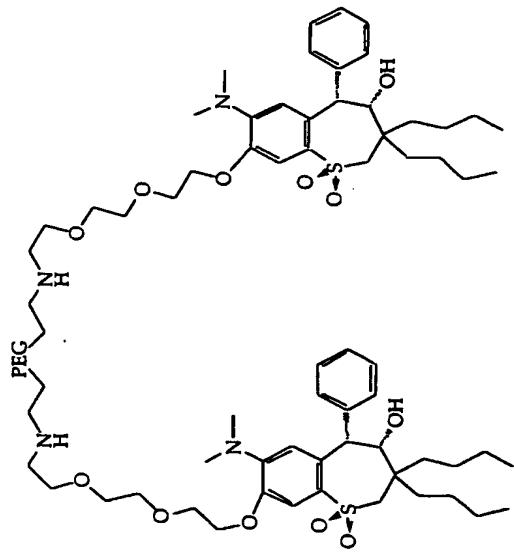
138. A compound of claim 137, wherein R<sup>1</sup> is H.

139. A compound of claim 138, wherein R<sup>1</sup>, R<sup>u</sup>, R<sup>2</sup>, and R<sup>u</sup> are each H.

140. A compound of claim 139, wherein d and e are independently 1 or 2.

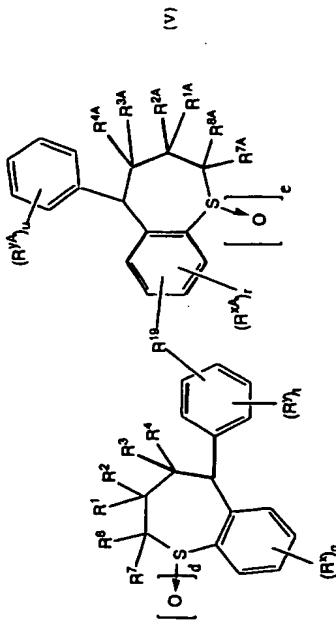
141. A compound of claim 140, having the formula:

35



PEG = 3400 molecular weight polyethylene glycol polymer chain

**142. A compound of formula (V)**



5

wherein :  
q is an integer from 0 to 4;  
r is an integer from 0 to 3;

373

d and e are independently integers from 0 to 2;

t is an integer from 0 to 4;

u is an integer from 0 to 5;

R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkyne, haloalkyl, alkylaryl, arylalkyl, alkoxyl, alkoxalkyl, dialkylamino, alkylthio, (polyalkyl)aryl, and cycloalkyl optionally are substituted with one or more substituent selected from the group consisting of OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N'R'R''R'A', SR<sup>9</sup>, S'R'A-, P'R'R''A-, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, CO<sub>2</sub>R<sup>9</sup>, CN, halogen, oxo, and CONR<sup>9</sup>R<sup>10</sup>,

wherein alkyl, alkenyl, alkyne, alkylaryl, alkoxyl,

cycloalkyl, polyalkyl, aryl, and cycloalkyl optionally have one or more carbons replaced by O, NR<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A-, S, SO, SO<sub>2</sub>, S<sup>+</sup>R'A-, P<sup>+</sup>R'R''A-, or phenylene,

wherein R<sup>9</sup>, R<sup>10</sup>, and RW are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, cycloalkyl, aryl, acyl, heterocycle, ammoniumalkyl, alkylammoniumalkyl, and arylalkyl; or R<sup>1</sup> and R<sup>2</sup> taken together with the carbon to which they are attached form C<sub>2</sub>-C<sub>6</sub> cycloalkylidene, or R<sup>1</sup> and R<sup>2</sup> taken together with the carbon to which they are attached form C<sub>2</sub>-C<sub>6</sub> cycloalkylidene;

R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkyne, haloalkyl, alkylaryl, arylalkyl, alkoxyl, heterocycle, OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, and SO<sub>3</sub>R<sup>9</sup>, wherein R<sup>1</sup> and R<sup>2</sup> are as defined above; or

R<sup>3</sup> and R<sup>4</sup> together form =O, =NOR<sup>11</sup>, =S, =NRR<sup>11</sup>R<sup>12</sup>, =NR<sup>9</sup>, or =CR<sup>11</sup>R<sup>12</sup>, or

374

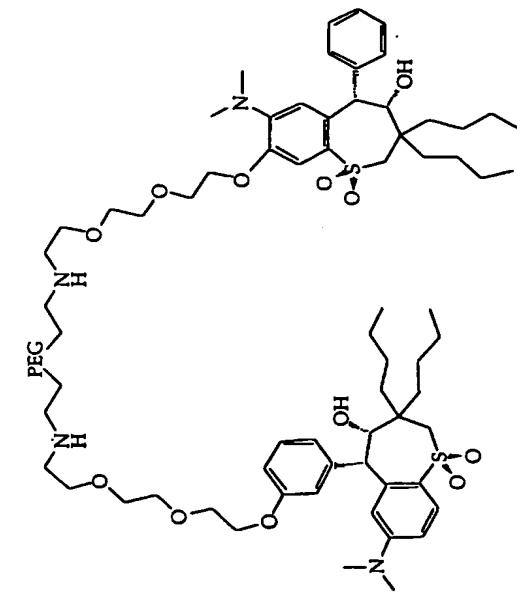


- amino acid, and peptide, polypeptide, wherein alkane diyl, alkene diyl, alkyne diyl, polyalkane diyl, alkoxy diyl, polyether diyl, polyalkoxy diyl, carbohydrate, amano acid, and peptide polypeptide, can optionally have one or more carbon replaced by O, NR<sup>7</sup>, NRR<sup>8</sup>, S, SO<sub>2</sub>, S+R<sup>8</sup>, PR<sup>7</sup>, P+R<sup>8</sup>, phenylene, heterocycle, quaternary heterocycle, quaternary heteroaryl, or aryl, wherein alkane diyl, alkene diyl, alkyne diyl, polyalkane diyl, alkoxy diyl, polyether diyl, polypeptide, amino acid, peptide, and polypeptide can be substituted with one or more substituent groups independently selected from the group consisting of alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, heterocycle, arylalkyl, halogen, oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sub>2</sub>R<sup>13</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, P(O)R<sup>13</sup>R<sup>14</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>R<sup>15</sup>A<sup>-</sup>, P(OR<sup>n</sup>)OR<sup>n</sup>, S<sup>r</sup>R<sup>u</sup>A<sup>-</sup>, and N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>,
- wherein one or more R' and R<sup>n</sup> are independently selected from the group consisting of H, alkyl, alkenyl, alkynyl, polyalkyl, heterocycle, quaternary heterocycle, OR<sup>9</sup>, SR<sup>9</sup>, S(O)R<sup>9</sup>, SO<sub>2</sub>R<sup>9</sup>, and SO<sub>3</sub>R<sup>9</sup>,
- wherein alkyl, alkenyl, alkynyl, aryl, cycloalkyl, and heterocycle can be substituted with one or more substituent groups independently selected from the group consisting of alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, heterocycle, arylalkyl, halogen, oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sub>2</sub>R<sup>13</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, P(O)R<sup>13</sup>R<sup>14</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>R<sup>15</sup>A<sup>-</sup>, P(OR<sup>n</sup>)OR<sup>n</sup>, S<sup>r</sup>R<sup>u</sup>A<sup>-</sup>, and N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>,
- wherein alkyl, alkenyl, alkynyl, aryl, cycloalkyl, and heterocycle can be substituted with one or more substituent groups independently selected from the group consisting of alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, heterocycle, arylalkyl, halogen, oxo, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, SR<sup>13</sup>, S(O)R<sup>13</sup>, SO<sub>2</sub>R<sup>13</sup>, NR<sup>13</sup>OR<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, NO<sub>2</sub>, CO<sub>2</sub>R<sup>13</sup>, CN, OM, SO<sub>2</sub>OM, SO<sub>2</sub>NR<sup>13</sup>R<sup>14</sup>, C(O)NR<sup>13</sup>R<sup>14</sup>, C(O)OM, COR<sup>13</sup>, P(O)R<sup>13</sup>R<sup>14</sup>, P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>R<sup>15</sup>A<sup>-</sup>, P(OR<sup>n</sup>)OR<sup>n</sup>, S<sup>r</sup>R<sup>u</sup>A<sup>-</sup>, and N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>,

- wherein said alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can be further substituted with one or more substituent groups selected from the group consisting of OR<sup>7</sup>,
- NR<sup>7</sup>R<sup>8</sup>, SR<sup>7</sup>, S(O)R<sup>7</sup>, SO<sub>2</sub>R<sup>7</sup>, SO<sub>3</sub>R<sup>7</sup>, CO<sub>2</sub>R<sup>7</sup>, CN, OXO, CONR<sup>7</sup>R<sup>8</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, alkyl, alkenyl, alkynyl, aryl, cycloalkyl, heterocycle, arylalkyl, quaternary heterocycle, quaternary heteroaryl, P(OR)R<sup>7</sup>R<sup>8</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, and P(O)OR<sup>7</sup>R<sup>8</sup>, and wherein said alkyl, alkenyl, alkynyl, polyalkyl, polyether, aryl, haloalkyl, cycloalkyl, and heterocycle can optionally have one or more carbons replaced by O, NR<sup>7</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, S, SO<sub>2</sub>, S<sup>+</sup>R<sup>7</sup>A<sup>-</sup>, PR<sup>7</sup>, P(O)R<sup>7</sup>R<sup>8</sup>A<sup>-</sup>, or phenylene.
143. A compound of claim 142, wherein R<sup>1</sup>, R<sup>u</sup>, R<sup>v</sup>, and R<sup>w</sup> are independently selected from the group consisting of H and alkyl.
144. A compound of claim 143, wherein R<sup>1</sup>, R<sup>u</sup>, R<sup>v</sup>, and R<sup>w</sup> are independently selected from the group consisting of H and C<sub>1</sub>-C<sub>10</sub> alkyl.
145. A compound of claim 144, wherein said alkyl is a C<sub>1</sub>-C<sub>6</sub> alkyl.
146. A compound of claim 145, wherein R<sup>1</sup>, R<sup>u</sup>, R<sup>v</sup>, and R<sup>w</sup> are independently selected from the group consisting of ethyl, n-propyl, n-butyl, and isobutyl.
147. A compound of claim 146, wherein R<sup>1</sup>, R<sup>u</sup>, R<sup>v</sup>, and R<sup>w</sup> are independently selected from the group consisting of ethyl, n-propyl, n-butyl, and isobutyl.
148. A compound of claim 142, wherein R<sup>1</sup>, R<sup>u</sup>, R<sup>v</sup>, and R<sup>w</sup> are independently selected from the group consisting of H and OR<sup>7</sup>.

149. A compound of claim 148, wherein R' is H.
150. A compound of claim 142, wherein R', R'', R', and R'' are H.
- 5 151. A compound of claim 142, wherein d and e are independently 1 or 2.
152. A compound of claim 151, wherein one or more R' and one or more R'' are independently selected from the group consisting of alkyl, aryl, cycloalkyl, heterocycle, polyalkyl, acyloxy, polyether, halogen, OR<sup>13</sup>, NR<sup>13</sup>R<sup>14</sup>, NR<sup>13</sup>NR<sup>14</sup>R<sup>15</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>13</sup>, S<sup>+</sup>R<sup>13</sup>R<sup>14</sup>, CO<sub>2</sub>R<sup>13</sup>, NR<sup>"C(O)R"</sup>, and NR<sup>"C(O)R"</sup>, wherein alkyl, aryl, cycloalkyl, heterocycle, polyalkyl, acyloxy, and polyether, can be further substituted with OR<sup>9</sup>, NR<sup>9</sup>R<sup>10</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, SR<sup>9</sup>, SO<sub>2</sub>M, SCNR'R'', PO(OR'')OR'', P<sup>+</sup>R<sup>9</sup>R<sup>11</sup>R<sup>12</sup>A<sup>-</sup>, S'R'R''A<sup>-</sup>, or C(O)OM, and
- wherein in R<sup>X</sup>, one or more carbons are optionally replaced by O, NR<sup>13</sup>, N<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, PR<sup>13</sup>, P(O)R'', P<sup>+</sup>R<sup>13</sup>R<sup>14</sup>A<sup>-</sup>, phenylene, amino acid, peptide, polypeptide, carbohydrate, polyether, or polyalkyl, and
- wherein in said polyalkyl, phenylene, amino acid, peptide, polypeptide, and carbohydrate, one or more carbons are optionally replaced by O, NR<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>A<sup>-</sup>, PR<sup>9</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>A<sup>-</sup>, or P(O)R''.
154. A compound of claim 142, wherein one or more R<sup>Y</sup> and one or more R'' are independently selected from

- 35 155. A compound of claim 142, wherein R'' is selected from the group consisting of alkane diyl, polyalkane diyl, alkoxy diyl, and polyalkoxy diyl, wherein alkane diyl and polyalkane diyl can optionally have one or more carbon replaced by O, NR<sup>7</sup>, N<sup>+</sup>R<sup>7</sup>R<sup>8</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>7</sup>R<sup>8</sup>, PR<sup>7</sup>, P<sup>+</sup>R<sup>7</sup>R<sup>8</sup>, or phenylene.
156. A compound of claim 155, wherein R'' is selected from the group consisting of alkoxy diyl and polyalkoxydiyl wherein one or more carbons are optionally replaced by O, NR<sup>9</sup>, N<sup>+</sup>R<sup>9</sup>R<sup>10</sup>, S, SO, SO<sub>2</sub>, S<sup>+</sup>R<sup>9</sup>R<sup>10</sup>, PR<sup>9</sup>, P<sup>+</sup>R<sup>9</sup>R<sup>10</sup>, phenylene, amino acid, peptide, polypeptide, carbohydrate, or polyalkyl.
157. A compound of claim 156, wherein R', R'', R', and R'' are independently selected from the group consisting of H and alkyl.
158. A compound of claim 157, wherein R', R'', R', and R'' are independently selected from the group consisting of H and OR'.
159. A compound of claim 158, wherein R' is H.
160. A compound of claim 159, wherein R', R'', R', and R'' are each H.
161. A compound of claim 160, wherein d and e are independently 1 or 2.
162. A compound of claim 161, having the formula:



PEG = 3400 molecular weight polyethylene glycol polymer chain

a patient in need thereof a composition of claim 164 in unit dosage form.

167. A method for the prophylaxis or treatment of an atherosclerotic condition comprising administering to a patient in need thereof a composition of claim 165 in unit dosage form.

168. A method for the prophylaxis or treatment of hypercholesterolemia comprising administering to a patient in need thereof a composition of claim 166 in unit dosage form.

5

10

15

163. A pharmaceutical composition comprising an anti-hyperlipidemic condition effective amount of a compound of formula (I) of claim 1, and a pharmaceutically acceptable carrier.

5

164. A pharmaceutical composition comprising an anti-atherosclerotic effective amount of a compound of formula (I) of claim 1, and a pharmaceutically acceptable carrier.

10

165. A pharmaceutical composition comprising an anti-hypercholesterolemia effective amount of a compound of formula (I) of claim 1, and a pharmaceutically acceptable carrier.

15

166. A method for the prophylaxis or treatment of a hyperlipidemic condition comprising administering to

40/

402

## INTERNATIONAL SEARCH REPORT

#### A. CLASSIFICATION OF SUBJECT MATTER

PCT/US 97/04076

<p align="center"><b>PCT/US 97/04076</b></p> <p align="center">A according to International Patent Classification (IPC) or to both national classification and IPC.</p> <p align="center">B. FIELDS SEARCHED</p> <p align="center">MATERIAL DOCUMENTS SEARCHED (classification system followed by document symbol)</p> <p align="center"><b>IPC 6 C07D</b></p>										
<p><b>Documentation searched other than material documents:</b> In the boxes that, such documents are included in the fields searched</p>										
<p><b>Electoral data base consulted during the international search (name of data base and, where practical, search terms used)</b></p>										
<p><b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b></p>										
<table border="1"> <thead> <tr> <th style="text-align: left;">Category</th> <th style="text-align: left;">Character of document, with indication, where appropriate, of the relevant passages</th> <th style="text-align: left;">Reference to claim No.</th> </tr> </thead> <tbody> <tr> <td>X</td> <td>GB 1,211,258 A (BOEHRINGER) 4 November 1970 see page 1; claims; example 5 ---</td> <td>1, 163-165</td> </tr> <tr> <td>P,X</td> <td>WO 96 08484 A (MONSANTO) 21 March 1996  See the whole document -----</td> <td>1-30 163-165</td> </tr> </tbody> </table>		Category	Character of document, with indication, where appropriate, of the relevant passages	Reference to claim No.	X	GB 1,211,258 A (BOEHRINGER) 4 November 1970 see page 1; claims; example 5 ---	1, 163-165	P,X	WO 96 08484 A (MONSANTO) 21 March 1996  See the whole document -----	1-30 163-165
Category	Character of document, with indication, where appropriate, of the relevant passages	Reference to claim No.								
X	GB 1,211,258 A (BOEHRINGER) 4 November 1970 see page 1; claims; example 5 ---	1, 163-165								
P,X	WO 96 08484 A (MONSANTO) 21 March 1996  See the whole document -----	1-30 163-165								
<p><input type="checkbox"/> Further documents are listed in the continuation of box C.</p> <p><input checked="" type="checkbox"/> Family members are listed in annex.</p>										
<p><b>D. DOCUMENTS NOT CONSIDERED RELEVANT</b></p>										
<p><input type="checkbox"/> Special categories of cited documents:</p> <ul style="list-style-type: none"> <li>'A' document defining the technical state of the art which is not considered to be of particular relevance</li> <li>'B' earlier document not published on or after the international filing date</li> <li>'C' document which may throw doubts on priority claimed or otherwise cast doubt upon the correctness of the international application or cause special search (as specified)</li> <li>'D' document relating to an oral communication, non-exhibition or other means</li> <li>'E' document not published prior to the international filing date but later than the priority date claimed</li> </ul>										
<p>Date of the actual completion of the international search</p>										
<p align="center"><b>29 July 1997</b></p>										
<p align="center"><b>04.08.97</b></p>										
<p>Date of mailing of the international search report</p>										
<p>Note and mailing address of the ISA</p> <p>European Patent Office, P.O. Box 8000 Potsdam 2 NL - 2200 MV Lisse, NL - 11-70 302-200 Tel. (+31-70) 302-2000, Telex 651 490 NL Post (+31-70) 302-0016</p>										
<p>Autonomous office</p>										
<p align="center"><b>Francois, J</b></p>										

<b>INTERNATIONAL SEARCH REPORT</b> <b>PCT/US 97/04976</b>	<p><b>Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)</b></p> <p>This International Search Report has not been established in respect of certain claims under Article 17(3)(a) for the following reasons:</p> <ol style="list-style-type: none"> <li>1. <input type="checkbox"/> Claim(s) No.: _____ because they relate to subject matter not required to be searched by this Authority, namely: _____</li> <li>2. <input type="checkbox"/> Remark: Although claim(s) 165-168 is(are) directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.</li> <li>3. <input type="checkbox"/> Claim(s) No.: _____ because they relate to part(s) of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically: _____</li> </ol> <p><b>Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)</b></p> <p>This International Searching Authority found multiple inventions in this International application, as follows:</p> <ol style="list-style-type: none"> <li>1. <input type="checkbox"/> As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.</li> <li>2. <input type="checkbox"/> As all searchable claims could be searched without effort, justifying an additional fee, this Authority did not invite payment of any additional fee.</li> <li>3. <input type="checkbox"/> As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims No.: _____</li> </ol> <ol style="list-style-type: none"> <li>4. <input type="checkbox"/> No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claim, it is covered by claim No.: _____</li> </ol> <p><b>Remark on Patent</b></p> <ul style="list-style-type: none"> <li><input type="checkbox"/> The additional search fees were accompanied by the applicant's patent application.</li> <li><input type="checkbox"/> No patent accompanied the payment of additional search fees.</li> </ul>
--	--

## INTERNATIONAL SEARCH REPORT

Information on patent family members

Intern. App. No.

PCT/US 97/04676

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
GB 1211259 A	04-11-70	CH 512429 A CH 512362 A	15-09-71 15-09-71
		CH 513111 A	30-09-71
		DE 1593769 A	09-06-72
		FR 8052 M	29-06-70
		FR 1683343 A	09-04-71
WO 9608484 A	21-03-96	AU 3373695 A	29-03-96
		EP 0781278 A	02-07-97

*THIS PAGE BLANK (USPTO)*